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**CASAL**<sup>®</sup>  
ITALY



## Introduction

Our company has been operating since last 40 years 1979 in the sector of Aluminium and Glass hardware from Italy as manufacturer and exporter which produces:

- Aluminium Accessories for Doors & Windows: Hinges, Handles, Sliding window Kits, Finger Catches, Handles, Sliding window Kits, Finger Catches, Latch Bolts, etc.
- Aluminium panels for doors
- Aluminium Door locks with Cylinder: Latch and Roller Lock.
- Frameless Glass Hardware and Sliding Door accessories.
- Sliding Glass Door Accessories.
- Shower, Glass fittings and Spider fittings for glass.

In these years, thanks also to the collaboration of our customers, we have been giving a great attention to improve our internal organization, the quality of services given to our customers and especially the quality of our products, in order to satisfy the requests of every single costumer.

In the year 1997 we obtained the quality certification UNIEN ISO 9002, and thanks to our know-how, development of new technologies, high level equipment, marketing research, high professional staff, quality control methods and accuracy in choosing the raw materials, we were able to obtain also the ISO 9001 certification by S.G.S, International Certification Services.

All the products illustrated through our catalogue have been studied and made entirely by our company, and this provides a guarantee for those who are looking for high quality and highly reliable aluminium and glass accessories.

We have now initiated operations in the UAE considering the vast demand for our items by keeping sufficient stock of all our unique products in strategic geographical locations to cater the needs of our dear customers all around Middle East region.

Casal produces aluminium accessories for all the major series of profiles mostly use in Middle East such as Gulf Extrusion, White Aluminium Extrusion, Emirates Extrusion, Arabian Extrusion, Alupco, Napco etc.

We are now self sufficient to provide our accessories to any volume of projects and moreover our technical department is always ready to study new products and answer to specific requests and explain the technical aspect of every hardware to clients.

As we thank our customers and all those who consult our catalogue, because their advices and suggestions permit us to improve our company structure and products.



[www.casal.ae](http://www.casal.ae)





s.r.l



Costruzione Accessori per Serramenti in Alluminio e Ferro

Z.IND. II° Strada 20/22 – 30030 Fossò (Ve) ITALY T el.  
+39.041.4165855 +39.041.4165865 Fax. +39.041.4165511  
C.F./P.I. 02505890273  
Cap.soc.int.vers. € 100.000,00  
UFF.REG.IMP.TRIB.VENEZIA N.36214  
R.E.A. N.0221874 C.C.I.A.A. VENEZIA  
[www.casal.it](http://www.casal.it) e-mail:[casal@casal.it](mailto:casal@casal.it)

## About Casal company

CASAL was born in Veneto, in province of Venice, Italy in 1979 and operates in the craft industry specializing in the sector of Aluminium fittings for doors and windows.

CASAL produces and exports all over the world:

- ALUMINIUM accessories for doors and windows: hinges, handles, sliding windows kits, finger catches, latch bolts, etc.;
- accessories for the mostly used building systems in Europe and in the world such as R40/50, NC INTERNATIONAL, ALL.CO 5, EXPORT 60, EKIP, DOMAL and for every Camera Europea system;
- ALUMINIUM doors panels and hand painted glasses;
- Varnished accessories with standard colors and customized colors like satin-finish, brass and gold plating.



## Product design



In addition to our manufacturing production and sale, we provide product design and development capable of meeting various customer requests and needs: from the demand of special accessories for doors and windows to the realization of components for building industry, which are specifically projected and reserved for the orthopedic, aerospace, railway and naval sector. Our technical department researches and tests the different materials - aluminium, zamak, nylon and steel - that undergo to the different processing techniques.

CASAL studies, designs, makes its own products and realizes its own prototypes guaranteeing high quality, performances and discretion. Our mission is to offer a ready and quick service able of supporting, in addition to our usual working activity, the development of small ranges of customized accessories and products for our Italian and foreign partners, in particular for system developers and extrusion manufacturing.



2525®

s.r.l



Costruzione Accessori per Serramenti in Alluminio e Ferro

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[www.casal.it](http://www.casal.it) e-mail:[casal@casal.it](mailto:casal@casal.it)

### Our business collaboration



CASAL collaborates with leading companies in the sector of fittings and buildings, it works on special projects as the creation of accessories for cruise ships and high-speed train, with producers of mosquito net and it has a section specialized in the realization of medical devices for orthopedic industry. The company works together with other firms in the production of die-cast squares, gaskets, tilt and turn systems for windows.

### Production and machinery

Inside our building there is a division specialized in the designing and manufacturing of molds for plastic, zamak and aluminium. The production machinery is equipped to process aluminium and steel and the presswork area is equipped with injection-molding presses to process steel and plastic materials and a mechanical work section for CNC machining and manufacturing.



### Product quality: CASAL made in Italy



CASAL has always been keen on improving the quality of its services and of its products in order to satisfy every customers requests. As proof of it, it has obtained the ISO 9001-2008 and ISO 18000 since 1997, a quality certification by S.G.S. (International Certification Services) which guarantees good organization and good quality. Our commitment aims at the full control of the entire line of

Production to guarantee the authentic MADE IN ITALY: from product design to its realization.

Moreover, through the development of new technologies, new equipment, quality control and technical research, CASAL has gained a solid position in the market keeping the aim to become a leading company in the sector.



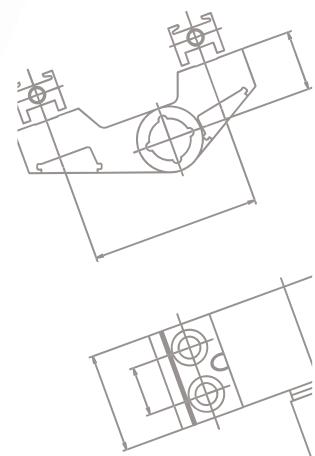
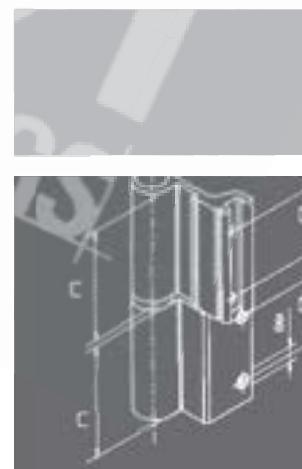
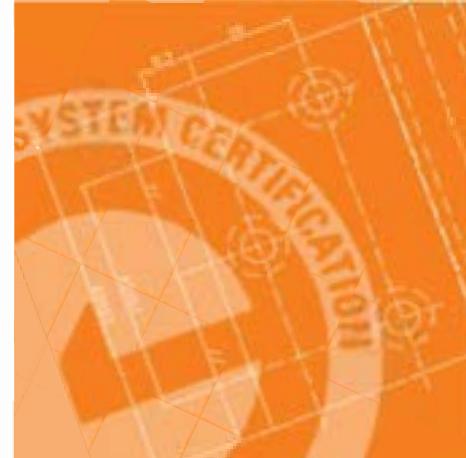
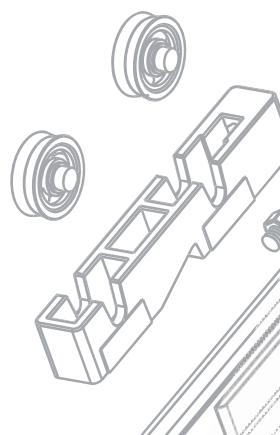
**CASAL®**

**Accessori per serramenti in alluminio e ferro**

*Accessories for aluminium fittings*

*Accessoires pour menuiseries en aluminium*

**CATALOGO GENERALE**  
*GENERAL CATALOGUE*



**Made in Italy**



# CASAL®

## COSTRUZIONE ACCESSORI PER SERRAMENTI IN ALLUMINIO E FERRO



La nostra azienda opera nel settore dell'accessorio per serramenti in alluminio dal 1979, come produttore e esportatore dei seguenti prodotti:

- Accessori per porte e finestre in alluminio: cerniere, maniglie, cremonesi, carrelli per scorrevoli, catenaccioli, cricchetti, ecc.
- Pannelli in alluminio per porte

In tutti questi anni, grazie anche alla collaborazione di tutti i nostri clienti, abbiamo dedicato molte energie e risorse al miglioramento della nostra organizzazione interna, della qualità dei servizi offerti al cliente e soprattutto della qualità dei nostri prodotti, in maniera tale da essere pronti a soddisfare ogni tipo di richiesta tecnico-commerciale.

Nel 1997 abbiamo ottenuto per la nostra azienda la certificazione UNI EN ISO 9002, e attraverso lo sviluppo di nuove tecnologie, l'acquisto di nuovi macchinari all'avanguardia, attenti studi di mercato, assunzione di personale qualificato, processi di controllo qualità e attenzione nell'acquisto delle materie prime, possiamo oggi vantarci di aver ottenuto anche la prestigiosa certificazione ISO 9001.

Tutti i prodotti descritti nel catalogo sono stati interamente studiati, progettati e realizzati all'interno della nostra azienda, e questo rappresenta un'enorme garanzia per tutti i clienti che mirano alla qualità e all'affidabilità degli accessori in alluminio. Casal produce accessori per tutte le serie e i profili in alluminio più diffusi in Europa e nel resto del mondo, fra cui i profili della serie R40/50, Camera Europea, NC International, All.co5, Export 60, EKIP, DOMAL, P4 ecc.

Inoltre il nostro ufficio tecnico è sempre pronto a studiare e progettare nuovi prodotti su richiesta specifica dei nostri clienti.

Abbiamo ancora molti anni davanti in cui lavorare duramente per migliorare sempre di più i nostri servizi, con l'obiettivo di diventare un'azienda leader nel settore dell'accessorio per serramenti in alluminio. Ringraziamo tutti coloro che acquistano i nostri prodotti e consultano il nostro catalogo, perché i loro suggerimenti, i loro consigli e la fiducia che ripongono in noi ci permettono di migliorare continuamente la nostra azienda.



Our company has been operating since 1979 in the sector of Aluminium fittings, as a manufacturer and exporter which produces:

- Aluminium Accessories for Doors & Windows: Hinges, Handles, Sliding window Kits, Finger Catches, Corners, Latch Bolts, etc.
- Aluminium Panels for doors

*In these years, thanks also to the collaboration of our customers, we have been giving a great attention to improve our internal organization, the quality of services given to our customers and especially the quality of our products, in order to satisfy the requests of every single costumer.*

*In the year 1997 we obtained the quality certification UNI EN ISO 9002, and thanks to our know-how, development of new technologies, high level equipment, marketing research, high professional staff, quality control methods and accuracy in choosing the raw materials, we were able to obtain also the ISO 9001 certification by S.G.S, International Certification Services.*

*All the products illustrated through our catalogue have been studied and made entirely by our company, and this provides a guarantee for those who are looking for high quality and highly reliable aluminium accessories.*

*Casal produces aluminium accessories for all the major series of profiles mostly used in Europe and all over the world, such as R40/50 profiles, Euro Groove, NC International, All.co5, Export 60, EKIP, DOMAL, P4 etc.*

*Moreover our technical department is always ready to study new products and answer to specific requests and technical needs of our clients.*

*We still have many other years to collaborate together for a continuous development and improvement, with the ambitious aim to become a leader company in our sector.*

*So we thank our customers and all those who consult our catalogue, because their advices and suggestions permit us to improve continuously our company.*



CASAL



Notre entreprise travaille depuis 1979 dans le secteur des accessoires pour menuiseries en aluminium, comme fabricant et exportateur qui produit:

- Accessoires pour portes et fenêtres en aluminium: charnières, poignées, chariots pour systèmes coulissantes, cliquets, verrous, etc.
- Panneaux pour portes en aluminium

Au cours de ces années, grâce à la collaboration de tous nos clients, nous ont accordé une grande attention afin d'améliorer notre organisation interne, la qualité des services offerts à nos clients et surtout la qualité de nos produits, afin de bien satisfaire les demandes de chaque client.

Au cours de l'année 1997 nous avons obtenu la certification de qualité UNI EN ISO 9002, et grâce à notre expérience, le développement de nouvelles technologies, un haut niveau de équipement, étude de marketing, personnel hautement qualifié, méthodes de contrôle de la qualité et précision dans le choix des matières premières, nous ont pu obtenir également la certification ISO 9001 par SGS (International Certification Services).

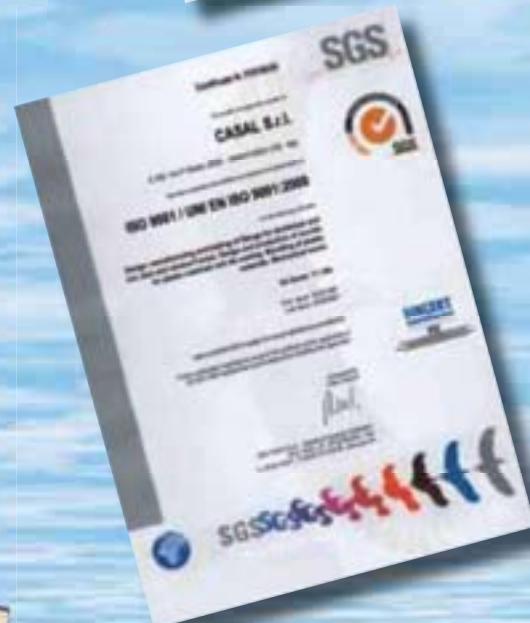
Tous les produits illustrés dans notre catalogue ont été étudiés et réalisés entièrement par notre entreprise, et cela constitue une grande garantie pour les sociétés qui sont à la recherche de haute qualité et accessoires en aluminium très fiable.

Casal produit accessoires pour toutes les principales séries de profils en aluminium, les plus utilisés en Europe et dans le monde entier, comme les profils R40/50, Euro Groove, NC International, All.co5, l'exportation 60, EKIP, DOMAL, P4 etc.

De plus, notre bureau technique est toujours prêt à étudier nouveaux produits et à répondre à des demandes spécifiques et les besoins techniques de nos clients.

Nous avons encore beaucoup d'autres années à collaborer ensemble pour un développement et un amélioration continu, avec l'objectif ambitieux de devenir une entreprise leader dans notre secteur.

Donc nous remercions tous nos clients et tous ceux qui consultent notre catalogue, parce que leurs conseils et suggestions nous permettent d'améliorer continuellement notre société.





## *Uffici Offices*



*Direzione Generale  
Responsabile commerciale  
General manager  
Stefania Nardo*



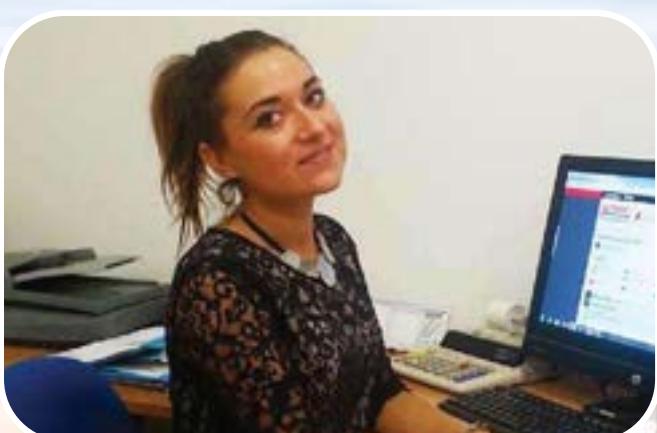
*Amministratore unico  
CEO  
Gianni Cassandro*



*Responsabile assicurazione qualità e ufficio acquisti*  
*Quality control and Purchase department*  
Silvia Cassandro



*Ufficio contabilità e addetto estero*  
*Accounting department and Foreign customer relations*  
Laura Stocco

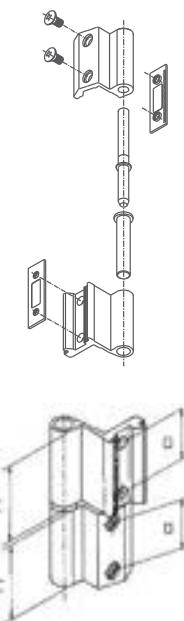
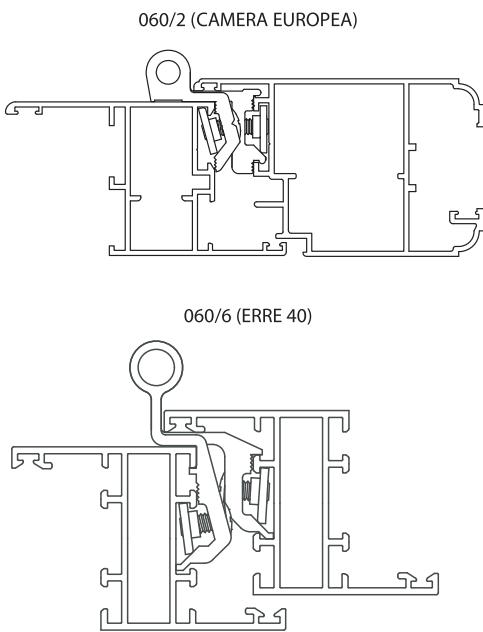


*Ufficio amministrativo e addetto estero*  
*Administration department and Foreign customer relations*  
Elena Mazzetto



*Responsabile estero*  
*Export manager*  
Paolo Licari

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## Cerniera Quik



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C D
060/1	ALL.CO 5 SORMONT	45 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)	45 30
060/3	DOMAL 40	45 30
060/4	ERRE 40-50 III <sup>°</sup> ANTA	45 30
060/5	DOMAL STOPPER III <sup>°</sup> ANTA	45 30
060/6	ERRE 40	45 30
060/7	NC NUOVO	45 30
060/9	NC INTERNATIONAL III <sup>°</sup> ANTA	45 30
060/10	ERRE 40 COLLO LUNGO	45 30
060/11	QUIK EKIP 40 SORMONT	45 30
060/12	PERS.EPOCAL	45 30

### Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué -vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement zingué -vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement inox - vis inox - plaque Zama

### Cerniera Quik ad aggancio rapido



#### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

#### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



#### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d. 7x L.76

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



#### CARACTÉRISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

#### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

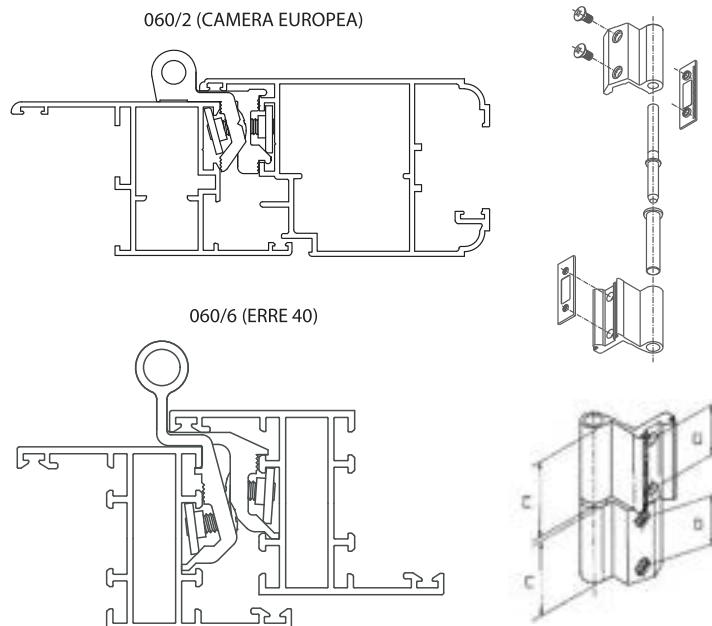
50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Quik



**060/2**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT.(CAMERA EUROPEA)	45 30
060/3	DOMAL 40	45 30
060/4	ERRE 40-50 III^ ANTA	45 30
060/5	DOMAL STOPPER III^ANTA	45 30
060/6	ERRE 40	45 30
060/7	NC NUOVO	45 30
060/9	NC INTERNATIONAL III^ ANTA	45 30
060/10	ERRE 40 COLLO LUNGO	45 30
060/11	QUIK EKIP 40 SORMONT	45 30
060/12	PERS.EPOCAL	45 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per la piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz.Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz.Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7xL.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

### OPTIONAL (on request)

Also available in 3-wings version



### CARACTERISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumelles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profilés et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sûreté et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### FINITIONS

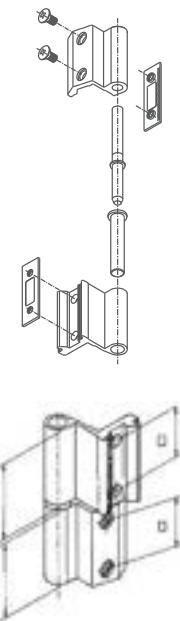
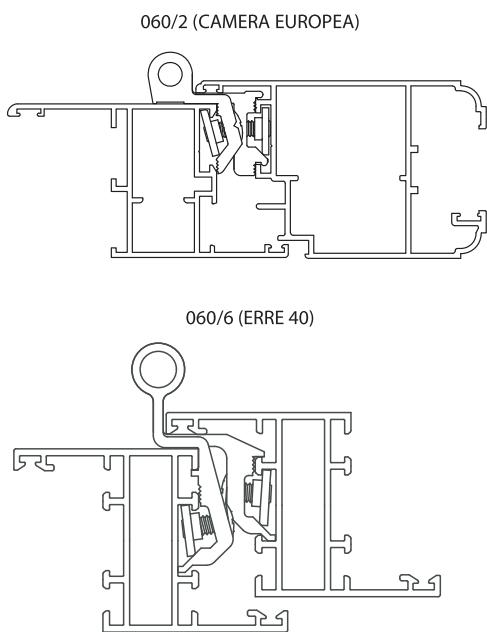
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

50 pièces par boîte

### OPTIONNEL (sur demande)

Paumelles aussi disponibles à 3 lames



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONTATO	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONTATO	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué -vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement zingué -vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6,6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7x L.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



### CARACTÉRISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6,6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

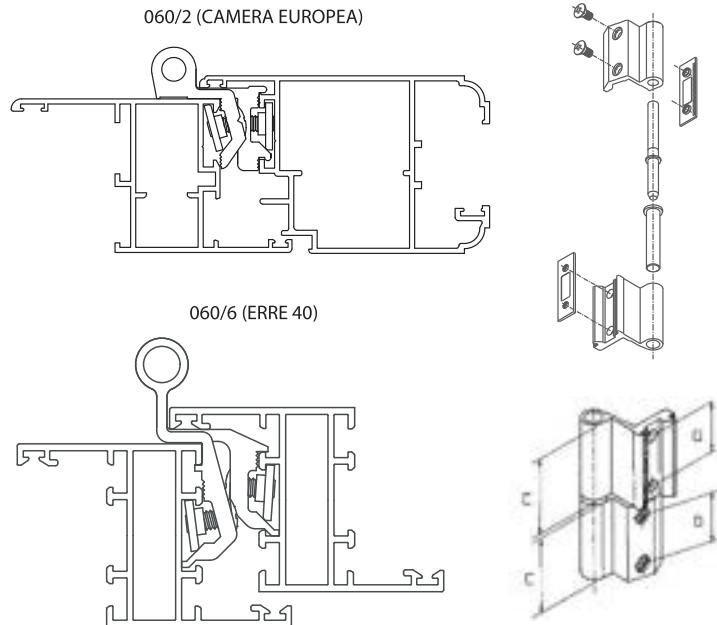
50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Quik



**060/4**



ART.	Descrizione profiliati/Description of sections/Type of profile	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT.(CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per la piastrina di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz.Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz.Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7xL.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

### OPTIONAL (on request)

Also available in 3-wings version



### CARACTERISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumelles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profilés et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sûreté et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### FINITIONS

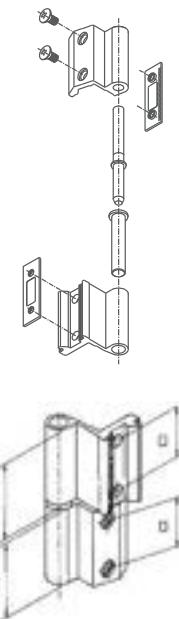
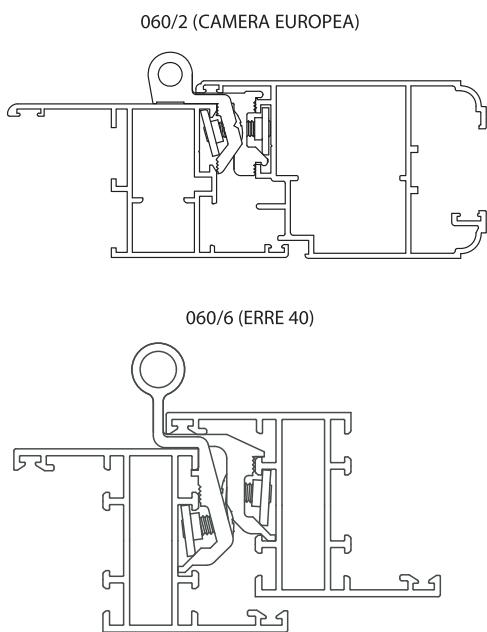
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

50 pièces par boîte

### OPTIONNEL (sur demande)

Paumelles aussi disponibles à 3 lames



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué -vis inox -plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement zingué -vis inox -plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement inox -vis inox -plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6,6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6,6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d. 7x L.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



### CARACTÉRISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6,6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

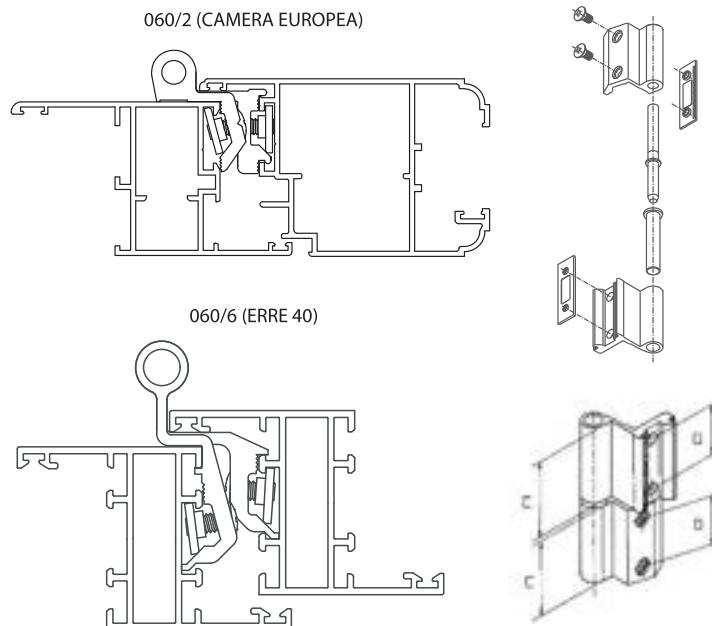
50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Quik



**060/6**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT.(CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III/ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per la piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz.Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz.Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7xL.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

### OPTIONAL (on request)

Also available in 3-wings version



### CARACTERISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumelles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profilés et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sûreté et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### FINITIONS

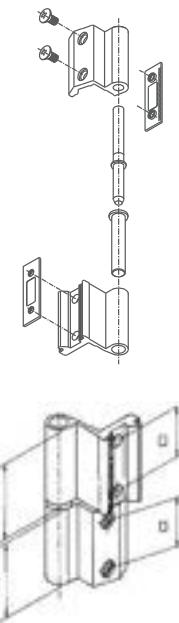
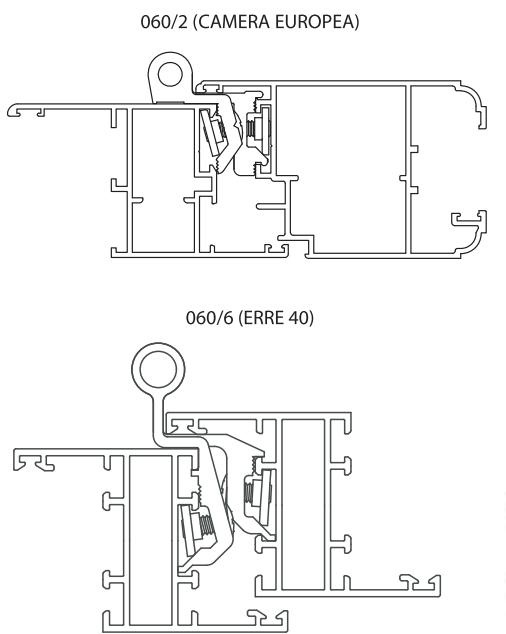
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

50 pièces par boîte

### OPTIONNEL (sur demande)

Paumelles aussi disponibles à 3 lames



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué -vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement zingué -vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate/Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7x L.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



### CARACTÉRISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

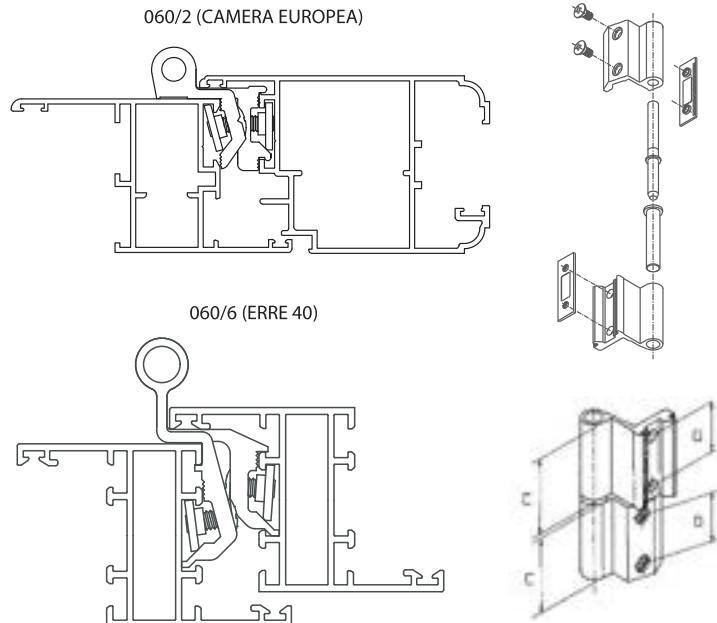
50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Quik



**060/09**



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT.(CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per la piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz.Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz.Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7xL.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

### OPTIONAL (on request)

Also available in 3-wings version



### CARACTERISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumelles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profilés et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sûreté et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### FINITIONS

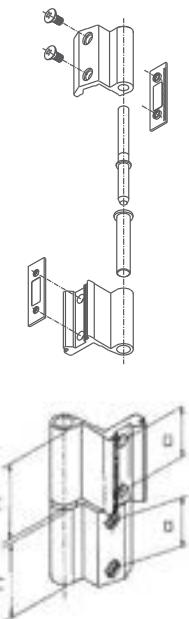
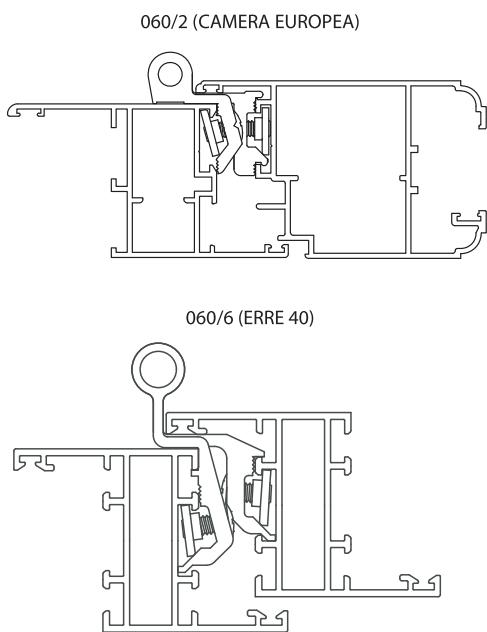
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

50 pièces par boîte

### OPTIONNEL (sur demande)

Paumelles aussi disponibles à 3 lames



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III^ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué -vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6,6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d. 7x L.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



### CARACTÉRISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6,6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### DEFINITIONS

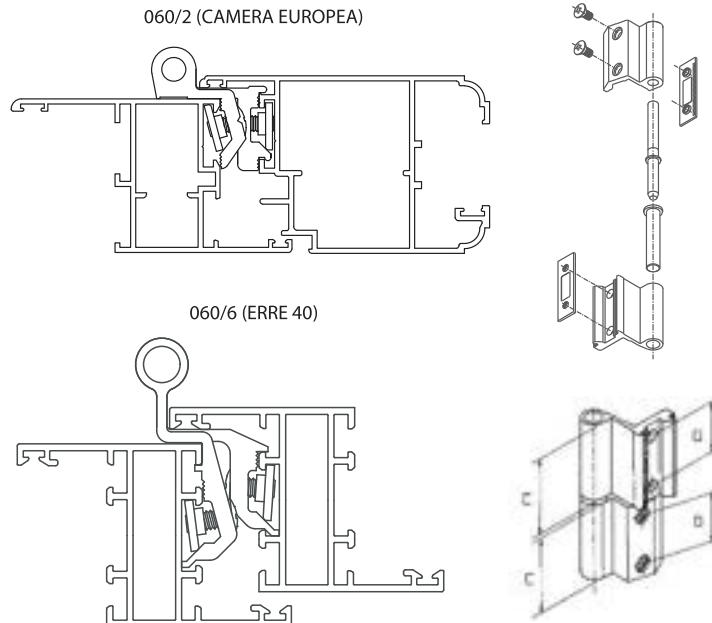
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Quik



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
060/1	ALL.CO 5 SORMONT	C 45 D 30
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT.(CAMERA EUROPEA)	C 45 D 30
060/3	DOMAL 40	C 45 D 30
060/4	ERRE 40-50 III/ ANTA	C 45 D 30
060/5	DOMAL STOPPER III^ANTA	C 45 D 30
060/6	ERRE 40	C 45 D 30
060/7	NC NUOVO	C 45 D 30
060/9	NC INTERNATIONAL III^ ANTA	C 45 D 30
060/10	ERRE 40 COLLO LUNGO	C 45 D 30
060/11	QUIK EKIP 40 SORMONT	C 45 D 30
060/12	PERS.EPOCAL	C 45 D 30

## Varianti/Variants

ART.	Componenti/Components/pieces
061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

## Cerniera Quik ad aggancio rapido



La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

### MATERIALI E COMPONENTI

1 pz.Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz.Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

50 pz per confezione

### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7xL.76

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

50 pcs in each pack

### OPTIONAL (on request)

Also available in 3-wings version



La paumelle QUIK a une portée de 65 Kg par paire de paumelles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profilés et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sûreté et la qualité de ce produit. Il démontre également le sérieux de l'entreprise CASAL, véritablement à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6.6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

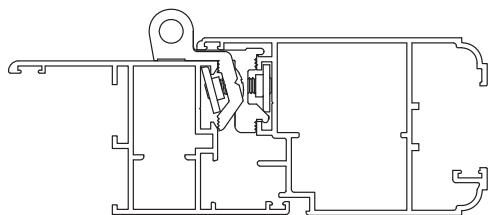
### EMBALLAGES

50 pièces par boîte

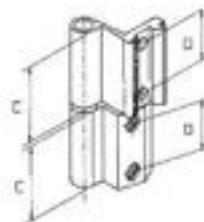
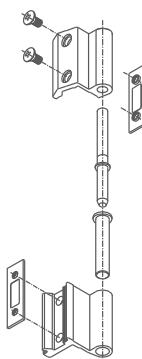
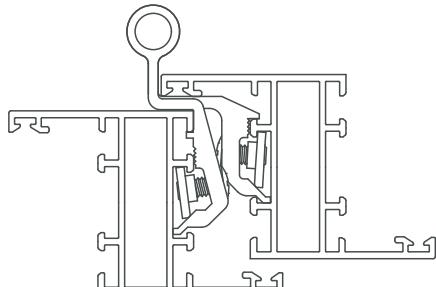
### OPTIONNEL (sur demande)

Paumelles aussi disponibles à 3 lames

060/2 (CAMERA EUROPEA)



060/6 (ERRE 40)



## Cerniera Quik



### ART.

### Descrizione profilati/Description of sections/Type of profilé

060/1	ALL.CO 5 SORMONTTO
060/2	DOMAL STOPPER/EXPORT 40-50/NC INTERNAT. (CAMERA EUROPEA)
060/3	DOMAL 40
060/4	ERRE 40-50 III^ ANTA
060/5	DOMAL STOPPER III^ ANTA
060/6	ERRE 40
060/7	NC NUOVO
060/9	NC INTERNATIONAL III^ ANTA
060/10	ERRE 40 COLLO LUNGO
060/11	QUIK EKIP 40 SORMONTTO
060/12	PERS.EPOCAL

### Quote/Dimensions/Cotes

C	D
45	30
45	30
45	30
45	30
45	30
45	30
45	30
45	30
45	30
45	30
45	30
45	30

### Varianti/Variants

### ART.

### Componenti/Components/pieces

061/	Perno antisfilamento zincato-viti zincate-piastrina inox/ Galvanised anti-lift pin - stainless steel plate / Axe anti-soulèvement zingué - vis zinguées - plaque inox
062/	Perno antisfilamento zincato-viti inox-piastrina inox/ Galvanised anti-lift pin - stainless steel screws - stainless steel plate/Axe anti-soulèvement zingué - vis inox - plaque inox
063/	Perno antisfilamento zincato-viti zincate-piastrina zama/ Galvanised anti-lift pin - galvanised screws - zamak plate / Axe anti-soulèvement zingué - vis zinguées - plaque Zama
064/	Perno antisfilamento zincato-viti inox-piastrina zama/ Galvanised anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement zingué - vis inox - plaque Zama
065/	Perno antisfilamento inox-viti inox-piastrina zama/ Stainless steel anti-lift pin - stainless steel screws - zamak plate / Axe anti-soulèvement inox - vis inox - plaque Zama

### Cerniera Quik ad aggancio rapido



#### CARATTERISTICHE

La cerniera QUIK ha una portata di 65 Kg per coppia di cerniere (100 Kg per la versione a 3 ali), ed è stata studiata e realizzata dalla CASAL con lo scopo di ridurre i tempi d'installazione; le caratteristiche della piastrina e del perno antisfilamento in acciaio consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dell'acciaio inox per le piastrine di fissaggio, del perno e delle viti è la garanzia di qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata alla soddisfazione del cliente e a migliorare la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio QUIK lega 6060  
1 pz. Cerniera in alluminio estruso femmina QUIK lega 6060  
1 boccola in nylon 6,6  
2 piastrine di fissaggio in acciaio inox aisi 430  
4 viti in acciaio inox 304 da M5  
1 perno antisfilamento in acciaio inox 7x76

#### FINITURE

Anodizzato: argento, bronzo, eletro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

Le cerniere sono disponibili anche nella versione a 3 ali



#### CHARACTERISTICS

The QUIK hinge has a loading capacity of 65 Kg for a pair of hinges (100 Kg for the 3-wings version), and it was designed and made by CASAL in order to ensure rapid application and reduce the installation times, thanks to the way of the plate and steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of its product and its services as well.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 stainless steel securing plates aisi 430  
4 M5 steel screws aisi 304  
1 stainless steel pin, d.7x L.76

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

OPTIONAL (on request)  
Also available in 3-wings version



#### CARACTERISTIQUES

La paumelle QUIK a une portée de 65 Kg par paire de paumeilles (100 Kg pour la version à 3 lames) et c'est une nouveauté proposée par CASAL, étudiée et réalisée dans le but de réduire la durée d'installation. Les caractéristiques de sa claque et de son axe en acier permettent de récupérer les jeux entre les profils et facilitent les opérations de montage de la menuiserie. Le choix des matériaux en acier inox pour les plaques de fixation de l'axe et des vis garantit la sécurité et la qualité de ce produit. Il démontre également à l'écoute du marché et désireuse d'améliorer systématiquement la qualité de ses produits et des services qu'elle propose à ses clients, mais aussi aux consommateurs en général.

#### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon 6,6  
2 plaques de fixation en acier inox aisi 430  
4 vis en acier aisi 304 M5  
1 axe en acier inox d.7xL.76

#### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

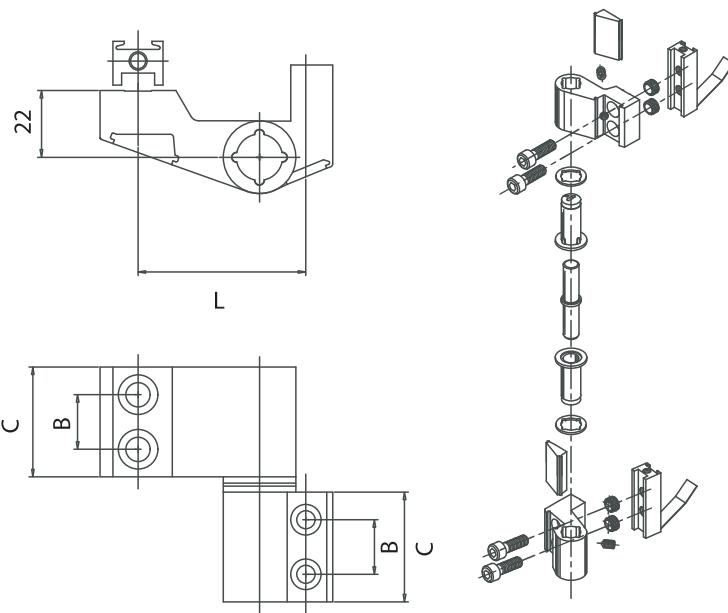
50 pièces par boîte

OPTIONNEL (sur demande)  
Paumeilles aussi disponibles à 3 lames

# Cerniera Hercules



**165**



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      B      L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2      18      55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2      18      55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2      18      55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2      18      55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2      18      42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2      18      61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2      18      80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2      18      61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2      18      80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION	
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES	

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio int. 15  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6,6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
1 molla per piastrine di fissaggio in resina  
2 rondelle di spessore nylon  
2 viti TCEI M8x25 zincate  
2 viti TCEI M6x40 zincate  
2 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

25 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge, centre distance 15  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6,6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
1 springs for the plate  
2 thick washers  
2 M8x25 hexagonal headed screws  
2 M6x40 hexagonal headed screws  
2 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

25 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

La charnière a été étudié et conçu pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

### MATERIAUX ET PIECES

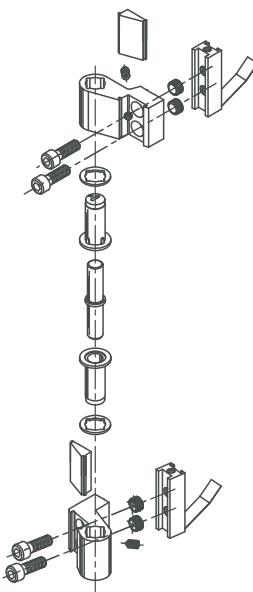
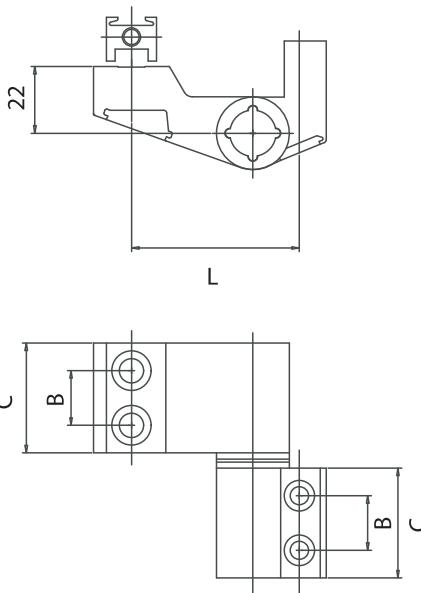
1 Paumelle en aluminium extrudé mâle int. 15  
1 paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6,6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL67 inox 304  
2 plaques de fixation  
1 ressorts pour plaque  
2 rondelles épaisses  
2 vis TCEI M8x25 zingué  
2 vis TCEI M6x40 zingué  
2 douilles de guidage moletées d.8x21  
2 boulons à pointe M6x10

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

25 pièces par boîte



## Cerniera Hercules



**166**

ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      B      L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2      18      55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2      18      55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2      18      55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2      18      55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2      18      42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2      18      61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2      18      80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2      18      61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2      18      80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION	
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES	

### CERNIERA HERCULES

#### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e ditta per la foratura (opzionale).

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio int. 15  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6.6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
1 molla per piastrina di fissaggio in resina  
2 rondelle di spessore in nylon  
2 viti TCEI M8x25 zincate  
2 viti TCEI M6x40 zincate  
2 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

25 pz per confezione

### HERCULES HINGE

#### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge, centre distance 15  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6.6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
1 springs for the plate  
2 thick washers  
2 M8x25 hexagonal headed screws  
2 M6x40 hexagonal headed screws  
2 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

25 pcs in each pack

### PAUMELLE HERCULES

#### CARACTERISTIQUES

La charnière a été étudiée et conçue pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé mâle int. 15  
1 paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6.6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL67 inox 304  
2 plaques de fixation  
1 ressorts pour plaque  
2 rondelles épaisses  
2 vis TCEI M8x25 zingué  
2 vis TCEI M6x40 zingué  
2 douilles de guidage moletées d.8x21  
2 boulons à pointe M6x10

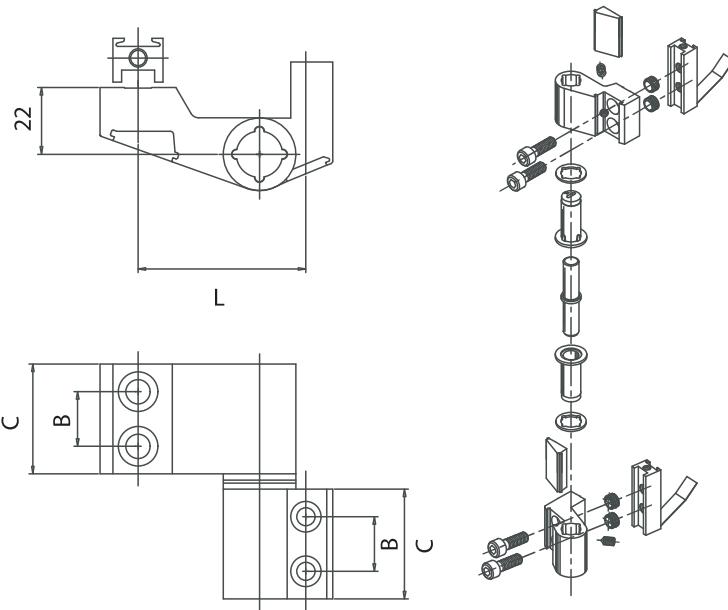
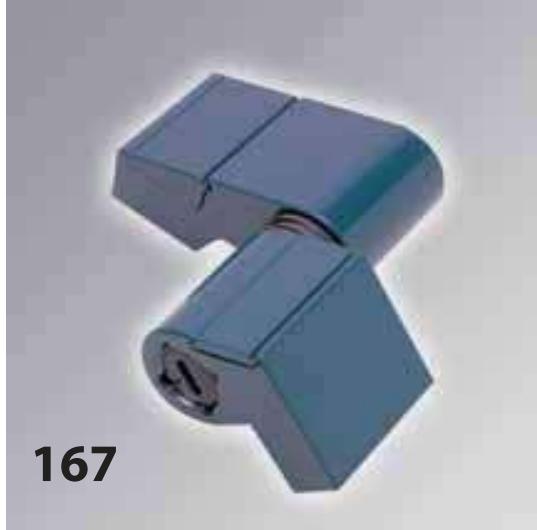
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

25 pièces par boîte

# Cerniera Hercules



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio int. 15  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6,6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
1 molla per piastrina di fissaggio in resina  
2 rondelle di spessore nylon  
2 viti TCEI M8x25 zincate  
2 viti TCEI M6x40 zincate  
2 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

25 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge, centre distance 15  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6,6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
1 springs for the plate  
2 thick washers  
2 M8x25 hexagonal headed screws  
2 M6x40 hexagonal headed screws  
2 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

25 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

La charnière a été étudié et conçu pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

### MATERIAUX ET PIECES

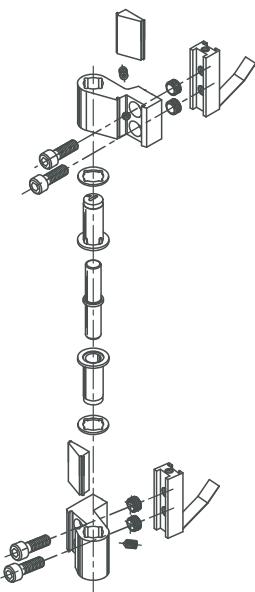
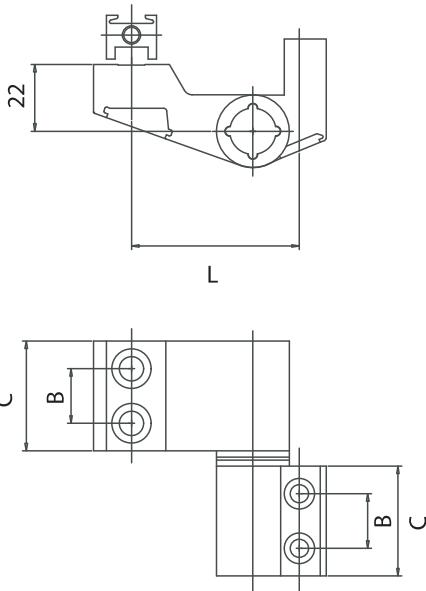
1 Paumelle en aluminium extrudé mâle int. 15  
1 paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6,6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL67 inox 304  
2 plaques de fixation  
1 ressorts pour plaque  
2 rondelles épaisses  
2 vis TCEI M8x25 zingué  
2 vis TCEI M6x40 zingué  
2 douilles de guidage moletées d.8x21  
2 boulons à pointe M6x10

### FINITIONS

Anodisés: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

25 pièces par boîte



## Cerniera Hercules



**168**

ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

### CERNIERA HERCULES

#### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta flettuta di diametro 6 mm, e ditta per la foratura (opzionale).

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio int. 15  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6.6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
1 molla per piastrina di fissaggio in resina  
2 rondelle di spessore in nylon  
2 viti TCEI M8x25 zincate  
2 viti TCEI M6x40 zincate  
2 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

#### FINITURE

Anodizzato: argento, bronzo, eletrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

25 pz per confezione

### HERCULES HINGE

#### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge, centre distance 15  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6.6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
1 springs for the plate  
2 thick washers  
2 M8x25 hexagonal headed screws  
2 M6x40 hexagonal headed screws  
2 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

25 pcs in each pack

### PAUMELLE HERCULES

#### CARACTERISTIQUES

La charnière a été étudiée et conçue pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

#### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé mâle int. 15  
1 paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6.6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL67 inox 304  
2 plaques de fixation  
1 ressorts pour plaque  
2 rondelles épaisses  
2 vis TCEI M8x25 zingué  
2 vis TCEI M6x40 zingué  
2 douilles de guidage moletées d.8x21  
2 boulons à pointe M6x10

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

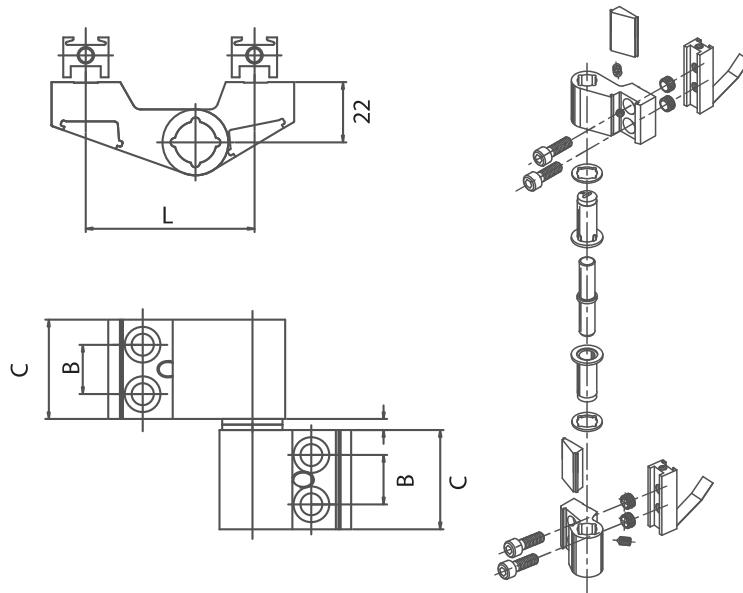
#### EMBALLAGES

25 pièces par boîte

# Cerniera Hercules



**169**



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio int. 21  
2 boccole eccentriche in nylon 6.6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL.67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
2 molle per piastrine di fissaggio in resina  
2 rondelle di spessore in nylon  
4 viti TCEI M8x25 zincate  
2 boccole guida zigrinate d. 8x11 zincate  
2 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

25 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge, centre distance 21  
2 nylon eccentric bushes 6.6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
2 springs for the plate  
2 thick washers  
4 M8x25 hexagonal headed screws  
4 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

25 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

La charnière a été étudié et conçu pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

### MATERIAUX ET PIECES

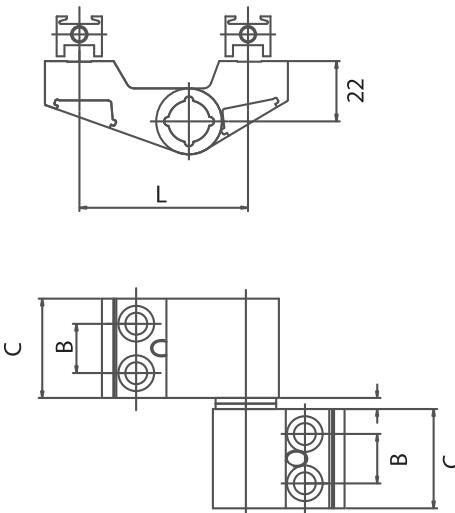
2 Paumelle en aluminium extrudé mâle int. 15  
2 douilles excentriques 6.6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL.67 inox 304  
2 plaques de fixation  
2 ressorts pour plaque  
2 rondelles épaisses  
4 vis TCEI M8x25 zingué  
4 douilles de guidage moletées d.8x11  
2 boulons à pointe M6x10

### FINITIONS

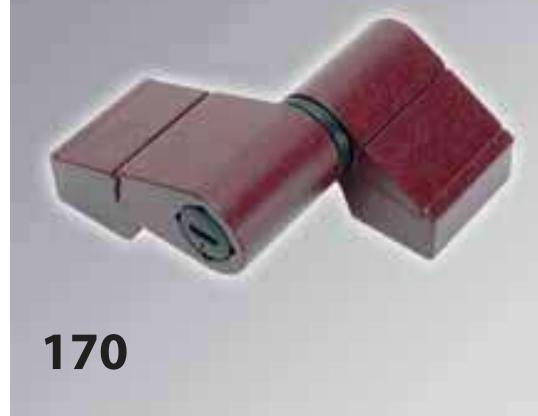
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

### EMBALLAGES

25 pièces par boîte



## Cerniera Hercules



**170**

ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

### CERNIERA HERCULES

#### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta flettuta di diametro 6 mm, e dima per la foratura (opzionale).

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio int. 21  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6.6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
2 molle per piastrine di fissaggio in resina  
2 rondelle di spessore in nylon  
4 viti TCEI M8x25 zincate  
4 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

#### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

25 pz per confezione

### HERCULES HINGE

#### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge, centre distance 21  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6.6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL67 inox 304  
2 extruded aluminium fixing plates  
2 springs for the plate  
2 thick washers  
4 M8x25 hexagonal headed screws  
4 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

25 pcs in each pack

### PAUMELLE HERCULES

#### CARACTERISTIQUES

La charnière a été étudiée et conçue pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

#### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé mâle int. 21  
1 paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6.6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL67 inox 304  
2 plaques de fixation  
2 ressorts pour plaque  
2 rondelles épaisses  
4 vis TCEI M8x25 zingué  
4 douilles de guidage moletées d.8x11  
2 boulons à pointe M6x10

#### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

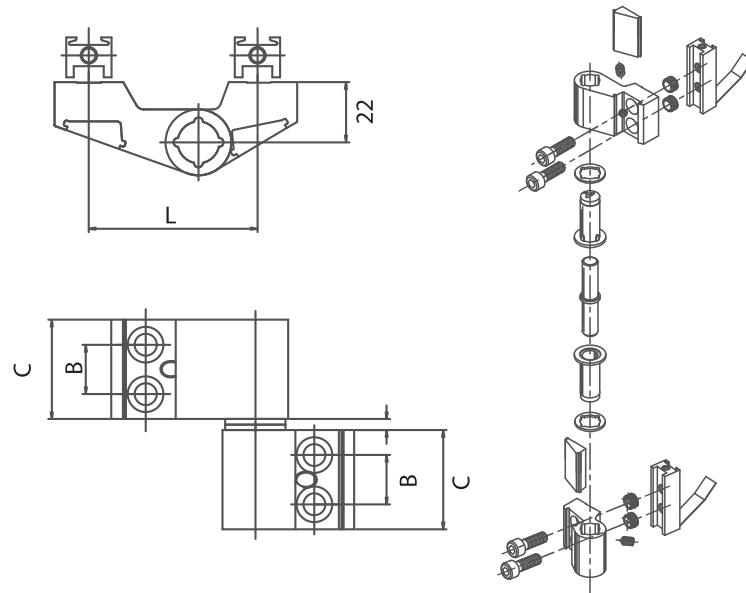
#### EMBALLAGES

25 pièces par boîte

# Cerniera Hercules



**171**



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      B      L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2      18      55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2      18      55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2      18      55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2      18      55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2      18      42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2      18      61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2      18      80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2      18      61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2      18      80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION	
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES	

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon 6.6 FV 30%  
2 piastrine di copertura in alluminio estruso  
1 perno d.12xL.67 inox 304  
2 piastrine di fissaggio in alluminio estruso grezzo  
2 molle per piastrine di fissaggio in resina  
2 rondelle di spessore in nylon  
4 viti TCEI M8x25 zincate  
2 boccole guida zigrinate d.8x11 zincate  
2 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

25 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

### MATERIALS AND COMPONENTS

2 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes 6.6 FV 30%  
2 extruded aluminium covering plates  
1 pin d. 12xL.67 inox 304  
2 extruded aluminium fixing plates  
2 springs for the plate  
2 thick washers  
4 M8x25 hexagonal headed screws  
4 knurled guide bushes, d.8x11  
2 M6x10 inox dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

25 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

La charnière a été étudié et conçu pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

### MATERIAUX ET PIECES

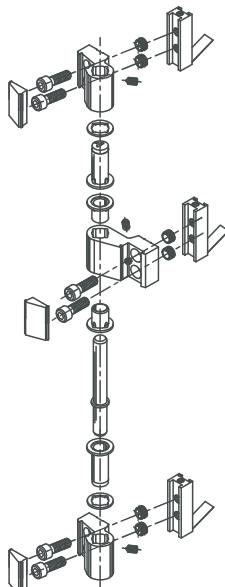
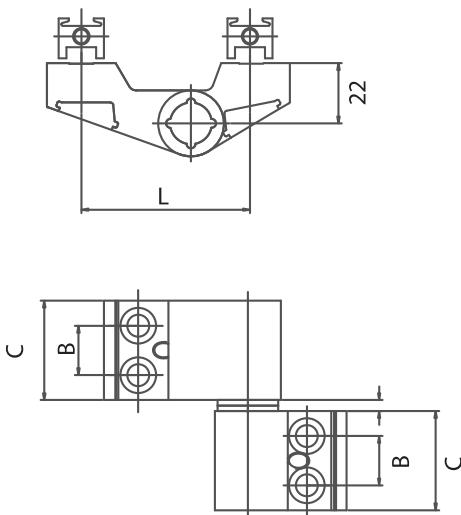
2 Paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques 6.6 FV 30%  
2 plaques de recouvrement  
1 axe d. 12xL.67 inox 304  
2 plaques de fixation  
2 ressorts pour plaque  
2 rondelles épaisses  
4 vis TCEI M8x25 zingué  
4 douilles de guidage moletées d.8x11  
2 boulons à pointe M6x10

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

### EMBALLAGES

25 pièces par boîte



## Cerniera Hercules



**172**

ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

### CERNIERA HERCULES

#### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta flettuta di diametro 6 mm, e ditta per la foratura (opzionale).

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio int. 21  
1 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon  
2 boccole eccentriche aperte  
3 piastrine di copertura in alluminio estruso  
1 perno d.12xL.105 Inox 304  
3 piastrine di fissaggio in alluminio estruso grezzo  
3 molle per piastrine di fissaggio in resina  
4 rondelle di spessore in nylon  
6 viti TCEI M8x25 zincate  
6 boccole guida zigirinate d.8x11 zincate  
3 grani a coppa M6x10 inox

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

15 pz per confezione

### HERCULES HINGE

#### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge, centre distance 21  
1 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes  
2 open eccentric bushes  
3 extruded aluminium covering plates  
1 pin d. 12xL.105 inox 304  
3 extruded aluminium fixing plates  
3 springs for the plate  
4 thick washers  
6 M8x25 hexagonal headed screws  
6 knurled guide bushes, d.8x11  
3 M6x10 inox dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
RAL: standard, colour chart  
Special: gold

#### PACKS

15 pcs in each pack

### PAUMELLE HERCULES

#### CARACTERISTIQUES

La charnière a été étudiée et conçue pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) - permettent une utilisation facile et un système de montage simplifié.

#### MATERIAUX ET PIECES

2 Paumelle en aluminium extrudé mâle int. 21  
1 Paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques  
2 douilles excentriques ouvertes  
3 plaques de recouvrement  
1 axe d. 12xL.105 inox 304  
3 plaques de fixation  
3 ressorts pour plaque  
4 rondelles épaisses  
6 vis TCEI M8x25 zingué  
6 douilles de guidage moletées d.8x11  
3 boulons à pointe M6x10

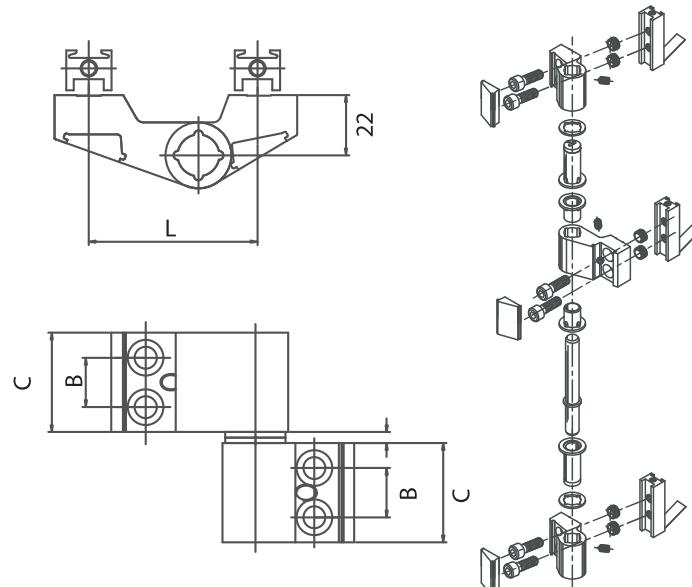
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

15 pièces par boîte

# Cerniera Hercules



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte di sicurezza e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura del serramento. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

### MATERIALI E COMPONENTI

3 pz. Cerniera in alluminio estruso femmina int. 40  
2 boccole eccentriche in nylon  
2 boccole eccentriche aperte  
3 piastrine di copertura in alluminio estruso  
1 perno d.12xL105 inox 304  
3 piastrine di fissaggio in alluminio estruso grezzo  
3 molle per piastrine di fissaggio in resina  
4 rondelle di spessore in nylon  
6 viti TCEI M8x25 zincate  
6 boccole guida zigrinate d.8x11 zincate  
3 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

15 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

The hinge was studied and designed for safety and armoured doors, thanks to its specific assembling features and a loading capacity of 140 Kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

### MATERIALS AND COMPONENTS

3 pc extruded aluminium female hinge, centre distance 40  
2 nylon eccentric bushes  
2 open eccentric bushes  
3 extruded aluminium covering plates  
1 pin d. 12xL105 inox 304  
3 extruded aluminium fixing plates  
3 springs for the plate  
4 thick washers  
6 M8x25 hexagonal headed screws  
6 knurled guide bushes, d.8x11  
3 M6x10 inox dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

15 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

La charnière a été étudié et conçu pour les portes blindées, grâce à ses caractéristiques de montage et à une capacité de chargement de 140 kg par paire de charnières. La plaque de recouvrement des vis de fixation est bloquée par un boulon à l'intérieur de la charnière. Elle peut être démontée seulement lors de l'ouverture de la menuiserie. Les éléments fournis - plaque de fixation à ressort, guidée par une tige filetée de 6 mm de diamètre, et gabarit pour le perçage (optionnel) – permettent une utilisation facile et un système de montage simplifié.

### MATERIAUX ET PIECES

3 Paumelle en aluminium extrudé femelle int. 40  
2 douilles excentriques  
2 douilles excentriques ouvertes  
3 plaques de recouvrement  
1 axe d. 12xL105 inox 304  
3 plaques de fixation  
3 ressorts pour plaque  
4 rondelles épaisses  
6 vis TCEI M8x25 zingué  
6 douilles de guidage moletées d.8x11  
3 boulons à pointe M6x10

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

15 pièces par boîte



**305**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
<b>305</b>	<b>CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION</b>			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte per il profilo Gelsosia.

### MATERIALI E COMPONENTI

1 pz. Cerniera speciale Reunion maschio lega 6060  
1 pz. Cerniera speciale Reunion femmina lega 6060  
2 boccole sistema regolabile  
2 Tappi boccole eccentriche  
1 rondella sistema regolabile  
1 perno d.11xL.65 inox 304  
2 piastre di fissaggio cerniera speciale in alluminio  
4 viti TBEI M6x14 inox UNI 7380  
2 grani a coppa M6x10 inox

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

15 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

Hinge designed and developed for doors for Gelsosia profile.

### MATERIALS AND COMPONENTS

1 pc Special Reunion male hinge alloy 6060  
1 pc Special Reunion female hinge alloy 6060  
2 Adjustable system bushes  
2 Caps for eccentric bushes  
1 Adjustable system washer  
1 Stainless steel 304 pin d.11xL.65  
2 Fixing plates special aluminium hinge  
4 TBEI M6x14 stainless steel screws UNI 7380  
2 M6x10 Stainless steel dowels

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

15 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

Paumelle étudiée et projetée pour portes avec profil Gelsosia.

### MATERIAUX ET PIECES

1 paumelle spéciale Réunion mâle alliage 6060  
1 paumelle spéciale Réunion femelle alliage 6060  
2 douilles système réglable  
2 bouchons de douilles excentriques  
1 rondelle système réglable  
1 axe d.11xL.65 inox 304  
2 plaques de fixation paumelle spéciale en aluminium  
4 vis TBEI M6x14 inox UNI 7380  
2 boulons à pointe M6x10 inox

### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

15 pièces par boîte

# Cerniera Hercules



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes		
		C	B	L
165	HERCULES maschio ristretto gradino da 8 mm/ HERCULES narrow male hinge 8 mm adapter/ HERCULES mâle étroit palier de 8 mm	36,2	18	55,3-2 parts
166	HERCULES maschio ristretto gradino da 7 mm/ HERCULES narrow male hinge 7 mm adapter/ HERCULES mâle étroit palier de 7 mm	36,2	18	55,3-2 parts
167	HERCULES maschio ristretto gradino da 5 mm/ HERCULES narrow male hinge 5 mm adapter/ HERCULES mâle étroit palier de 5 mm	36,2	18	55,3-2 parts
168	HERCULES maschio ristretto a base piana/ HERCULES flat base narrow male hinge/ HERCULES mâle étroit à base plane	36,2	18	55,3-2 parts
169	HERCULES interasse 42/ HERCULES centre distance 42/ HERCULES entraxe 42	36,2	18	42-2 parts
170	HERCULES interasse 61/ HERCULES centre distance 61/ HERCULES entraxe 61	36,2	18	61-2 parts
171	HERCULES interasse 80/ HERCULES centre distance 80/ HERCULES entraxe 80	36,2	18	80-2 parts
172	HERCULES 3 ALI interasse 61/ HERCULES 3 WING hinge with centre distance 61/ HERCULES 3 LAMES entraxe 61	36,2	18	61-3 parts
173	HERCULES 3 ALI interasse 80/ HERCULES 3 WING hinge with centre distance 80/ HERCULES 3 LAMES entraxe 80	36,2	18	80-3 parts
305	CERNIERA SPECIALE REUNION/ SPECIAL REUNION HINGE/ PAUMELLE SPECIALE REUNION			
306	CERNIERA SPECIALE REUNION 3 ALI/ SPECIAL 3 WING REUNION HINGE/ PAUMELLE SPECIALE REUNION 3 LAMES			

## CERNIERA HERCULES

### CARATTERISTICHE

Cerniera studiata e progettata per porte per il profilo Gelosia.

### MATERIALI E COMPONENTI

2 pz. Cerniera speciale Reunion maschio  
1 pz. Cerniera speciale Reunion femmina  
1 boccola 3 ali sistema regolabile JMD  
2 boccole sistema regolabile  
2 Tappi boccola eccentrica  
3 piastrine di fissaggio cerniera speciale in alluminio  
2 rondelle sistema regolabile JMD  
6 viti TBEI M6x14 inox UNI 7380

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

15 pz per confezione

## HERCULES HINGE

### CHARACTERISTICS

Hinge designed and developed for doors for Gelosia profile.

### MATERIALS AND COMPONENTS

2 pcs Special Reunion male hinge  
1 pc Special Reunion female hinge  
1 3 wing bush JMD adjustable system  
2 Adjustable system bushes  
2 Eccentric bush caps  
3 Fixing plates special aluminium hinge  
2 JMD adjustable system washers  
6 TBEI M6x14 stainless steel screws UNI 7380

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

15 pcs in each pack

## PAUMELLE HERCULES

### CARACTERISTIQUES

Paumelle étudiée et projetée pour portes avec profil Gelosia.

### MATERIAUX ET PIECES

2 paumelles spéciales Réunion mâle  
1 paumelle spéciale Réunion femelle  
1 douille 3 ailes système réglable JMD  
2 douilles système réglable  
2 bouchons de douilles excentriques  
3 plaques de fixation paumelle spéciale en aluminium  
2 rondelles système réglable JMD  
6 vis TBEI M6x14 inox UNI 7380

### FINITIONS

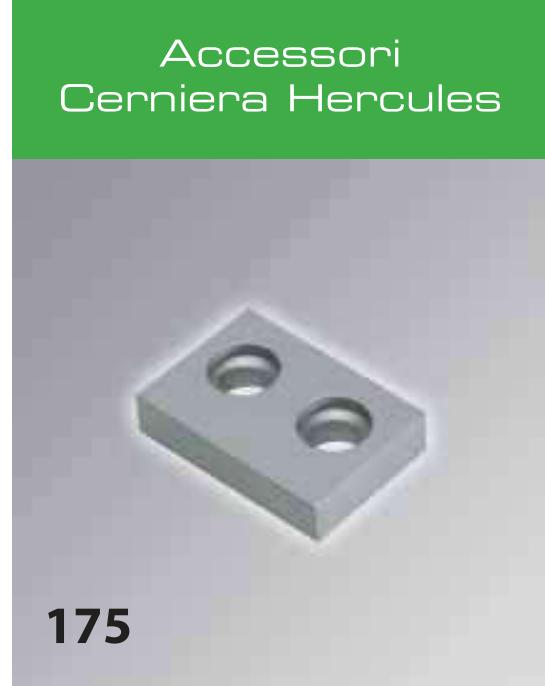
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

15 pièces par boîte

## Accessori Cerniera Hercules

ART.	Descrizione/Description/Type
175	GRADINO/Adapter/Palier da 8 mm



ART.	Descrizione/Description/Type
175/1	GRADINO/Adapter/Palier da 7 mm



### CARATTERISTICHE

Il gradino per le cerniere Hercules è stato realizzato in alluminio lega 6060 ed è il sistema più semplice ed economico per adattare la stessa cerniera Hercules a tutti i profili a base piana e sormonto.

### MATERIALI E COMPONENTI

1 pz. alluminio lega 6060

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

10 pz per confezione



### CHARACTERISTICS

The adapter for Hercules hinges, in aluminium alloy 6060, is the most economic way of adapting the Hercules hinge to all flat base and overlapping sections.

### MATERIALS AND COMPONENTS

1 pc aluminium alloy 6060

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

10 pcs in each pack



### CARACTÉRISTIQUES

Le palier pour les paumeilles Hercules a été réalisé en aluminium alliage 6060. Il s'agit là du système le plus simple et le plus économique pour adapter la paumelle Hercules à tous les profils à base plane et superposée.

### MATERIAUX ET PIÈCES

1 pièce en aluminium alliage 6060

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

10 pièces par boîte

## Accessori Cerniera Hercules



**175/6**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

175/6

GRADINO/Adapter/Palier da 6 mm



**175/2**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

175/2

GRADINO/Adapter/Palier da 5 mm



**175/3**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

175/3

GRADINO/Adapter/Palier da 4 mm

### CARATTERISTICHE

Il gradino per le cerniere Hercules è stato realizzato in alluminio lega 6060 ed è il sistema più semplice ed economico per adattare la stessa cerniera Hercules a tutti i profili a base piana e sormontato.

MATERIALI E COMPONENTI  
1 pz. alluminio lega 6060

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
10 pz per confezione



### CHARACTERISTICS

The adapter for Hercules hinges, in aluminium alloy 6060, is the most economic way of adapting the Hercules hinge to all flat base and overlapping sections.

MATERIALS AND COMPONENTS  
1 pc aluminium alloy 6060

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
10 pcs in each pack



### CARACTERISTIQUES

Le palier pour les paumelles Hercules a été réalisé en aluminium alliage 6060. Il s'agit là du système le plus simple et le plus économique pour adapter la paumelle Hercules à tous les profils à base plane et superposée.

MATERIAUX ET PIECES  
1 pièce en aluminium alliage 6060

FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
10 pièces par boîte

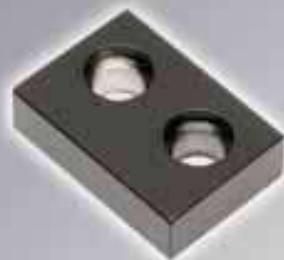
## Accessori Cerniera Hercules

ART.	Descrizione/Description/Type
175/4	GRADINO/Adapter/Palier da 9 mm



**175/4**

ART.	Descrizione/Description/Type
175/5	GRADINO/Adapter/Palier da 10 mm



**175/5**



### CARATTERISTICHE

Il gradino per le cerniere Hercules è stato realizzato in alluminio lega 6060 ed è il sistema più semplice ed economico per adattare la stessa cerniera Hercules a tutti i profili a base piana e sormonta.

MATERIALI E COMPONENTI  
1 pz. alluminio lega 6060

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
10 pz per confezione



### CHARACTERISTICS

The adapter for Hercules hinges, in aluminium alloy 6060, is the most economic way of adapting the Hercules hinge to all flat base and overlapping sections.

MATERIALS AND COMPONENTS  
1 pc aluminium alloy 6060

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
10 pcs in each pack



### CARACTERISTIQUES

I palier pour les paumelles Hercules a été réalisé en aluminium alliage 6060. Il s'agit là du système le plus simple et le plus économique pour adapter la paumelle Hercules à tous les profils à base plane et superposée.

MATERIAUX ET PIECES  
1 pièce en aluminium alliage 6060

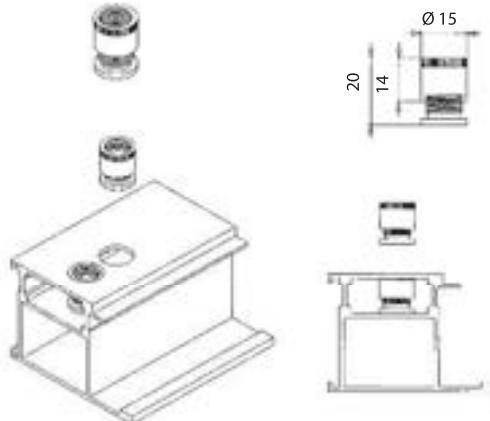
FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
10 pièces par boîte

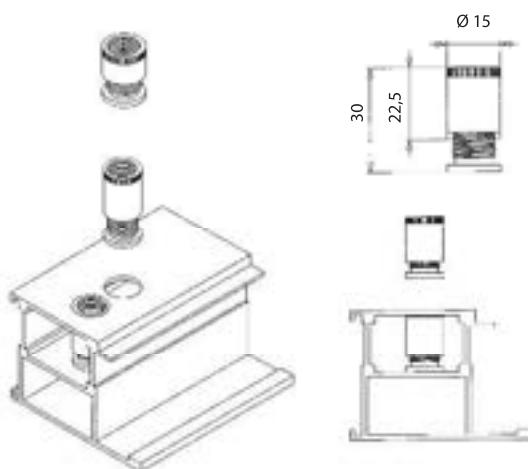
## Accessori Cerniera Hercules



ART.	Descrizione profilati/ <i>Description of sections/Type of profilé</i>
176	DISTANZIATORE REGOLABILI/ Adjustable galvanised/ Ecarteur réglable da 14 mm a 20 mm



ART.	Descrizione profilati/ <i>Description of sections/Type of profilé</i>
177	DISTANZIATORE REGOLABILI/ Adjustable galvanised/ Ecarteur réglable da 22,5 mm a 30 mm



**CARATTERISTICHE**  
Distanziatore regolabile zincato per l'applicazione delle cerniere Hercules su profili a taglio termico. Campo di regolazione da 14 a 20 mm

**FINITURE**  
Zincato

**CONFEZIONI**  
100 pz per confezione

**CHARACTERISTICS**  
Adjustable galvanised spacer to mount Hercules hinges on thermal cut sections.  
Adjustement range from 14 to 20 mm

**FINISHES**  
Galvanised

**PACKS**  
100 pz per confezione

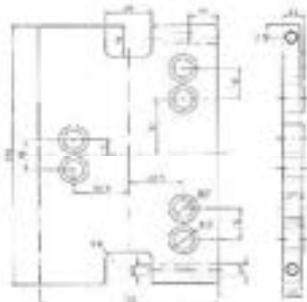
**CARACTÉRISTIQUES**  
Ecarteur réglable zingué pour l'application des paumeilles Hercules sur des profils à coupe thermique.  
Champs de réglage de 14 à 20 mm

**FINITIONS**  
Zingué

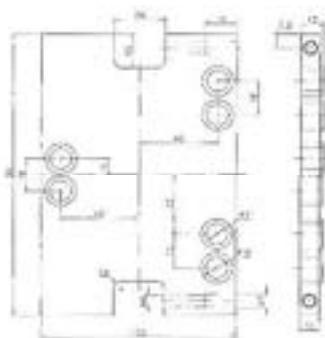
**EMBALLAGES**  
100 pz per confezione

## Accessori Cerniera Hercules

ART.	Descrizione/Description/Type
2000	DIMA/Template/Gabarit PER HERCULES int.61



ART.	Descrizione/Description/Type
2001	DIMA/Template/Gabarit PER HERCULES int.80



ART.	Descrizione/Description/Type
2002	DIMA PER HERCULES MASCHIO RISTRETTO/ Template for HERCULES narrow male hinge/ Gabarit pour HERCULES mâle étroit



### CARATTERISTICHE

Dima in alluminio estruso per lavorazione dei profili per il montaggio delle cerniere Hercules 2 ali o 3 ali con interasse 61 mm (2000) - interasse 80 mm (2001) - interasse 55 mm (2002). Sistema di fissaggio laterale.

FINITURE  
Grazza

CONFEZIONI  
1 pz per confezione



### CHARACTERISTICS

Sections to mount Hercules 2 or 3 wing hinges with distance between centres of 61 mm (2000) - 80 mm (2001) - 55 mm (2002). Side fixing system.

FINISHES  
Mill finish

PACKS  
1 pz per confezione



### CARACTÉRISTIQUES

Gabarit en aluminium extrudé pour fabrication des profils pour le montage des paumeilles Hercules 2 ailes ou 3 ailes avec entraxe 61 mm (2000) - entraxe 80 mm (2001) - entraxe 55 mm (2002). Système de fixation latéral.

FINITIONS  
Brut

EMBALLAGES  
1 pz per confezione



**2000**

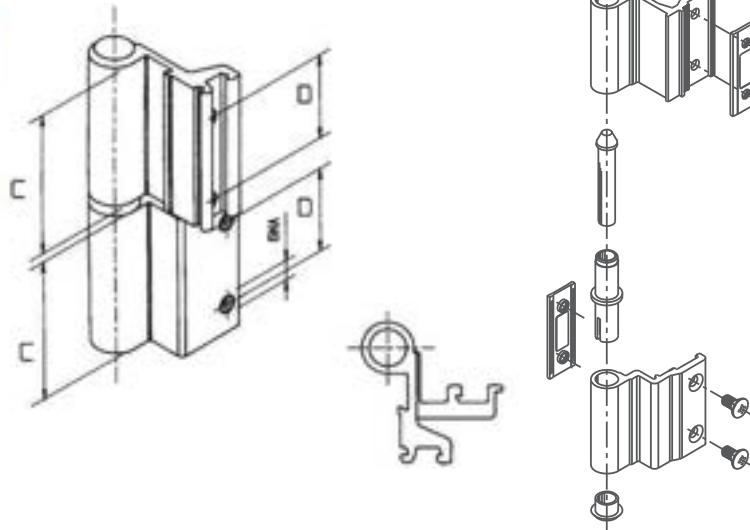
**2001**

**2002**

# Cerniere per Giunto Aperto



**160/1**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50	30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50	30

## CARATTERISTICHE

Cerniere di tipo reversibile studiate e realizzate con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**VARIANTI**  
-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

## MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack

**OPTIONAL:** On request  
-The hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

## MATERIAUX ET PIÈCES

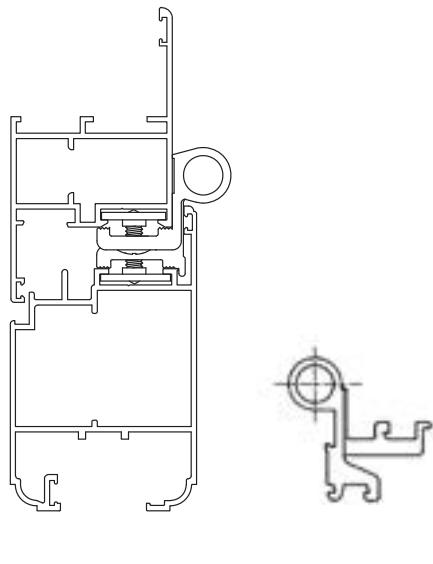
1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

**FINITIONS**  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

**SUR DEMANDE:**  
-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

160/2 (CAMERA EUROPEA)



## Cerniere per Giunto Aperto



**160/2**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50	30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50	30



**CARATTERISTICHE**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminum male hinge alloy 6060  
1 pc extruded aluminum female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

PACKS  
50 pcs in each pack

OPTIONAL: On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
50 pièces par boîte

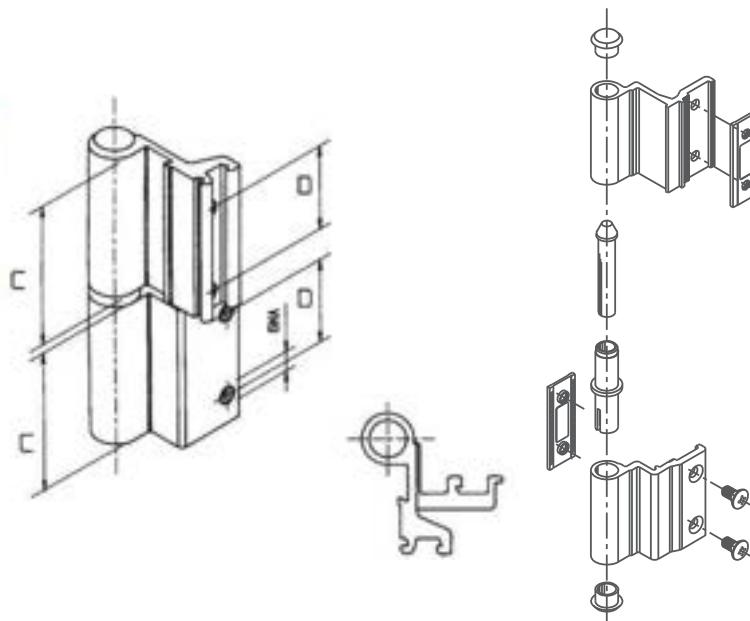
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/3**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30

## CARATTERISTICHE

Cerniere di tipo reversibile studiate e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL.52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**VARIANTI**  
-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

## MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

## FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack

**OPTIONAL:** On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

## MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

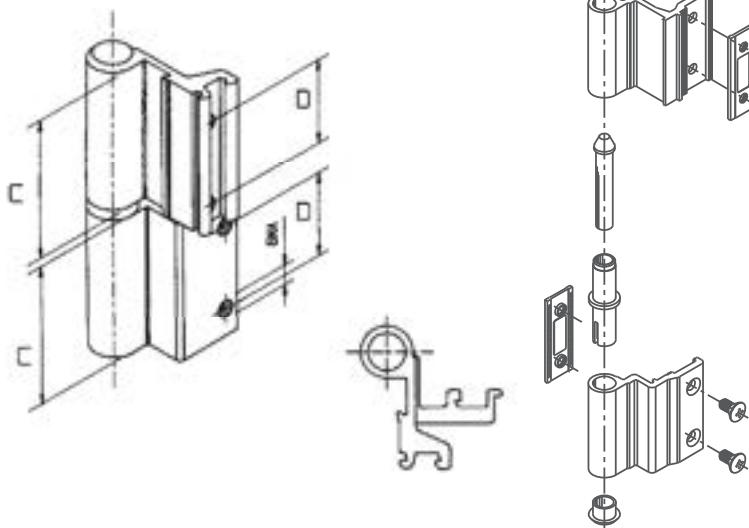
## FINITIONS

Anodisés: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

**SUR DEMANDE:**  
-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**160/5**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS/ LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50	30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS/ LAMES	50	30



**CARATTERISTICHE**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminum male hinge alloy 6060  
1 pc extruded aluminum female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

PACKS  
50 pcs in each pack

OPTIONAL: On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
50 pièces par boîte

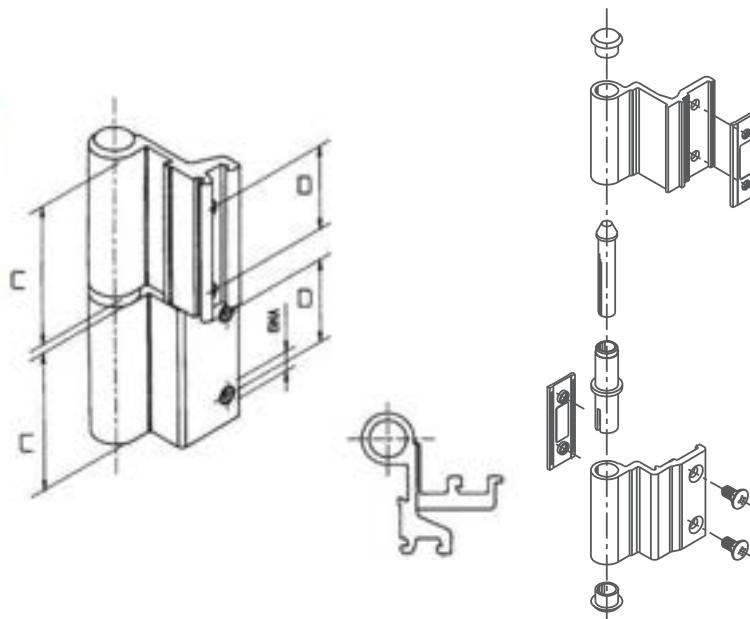
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/6**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50	30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50	30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
4 grani M6x10 inox x coppa

#### FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d.8xL52  
4 M6x10 stainless steel dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL52  
4 boulons M6x10 inox x pointe

#### FINITIONS

Anodisés: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

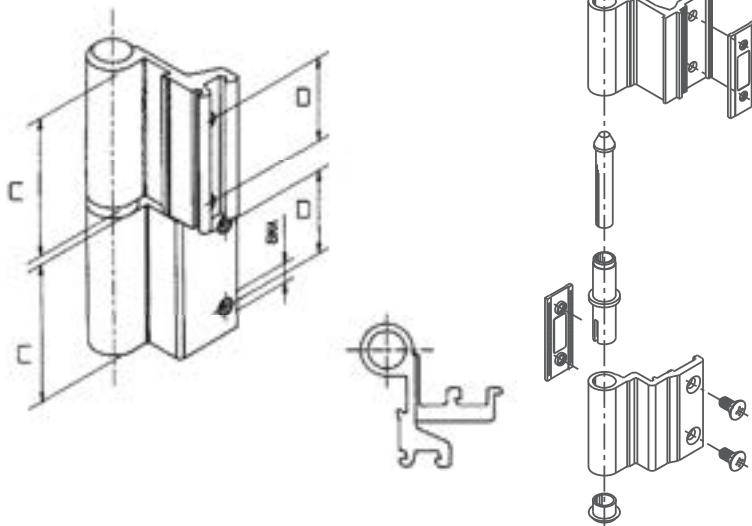
#### EMBALLAGES

50 pièces par boîte

#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**160/7**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERNIERA PER PERS. EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50	30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50	30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigzionate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola Ø 8 all.co 1  
1 perno Ø 6x50  
2 piastrine 19,5 L=45 all.  
4 viti M5 inox 304

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 bush Ø 8 All.co 1  
1 pin Ø 6x50  
2 plates 19,5 L=45 aluminium  
4 M5 stainless steel 304 screws

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille Ø 8 all.co 1  
1 axe Ø 6x50  
2 plaques 19,5 L=45 all.  
4 vis M5 inox 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

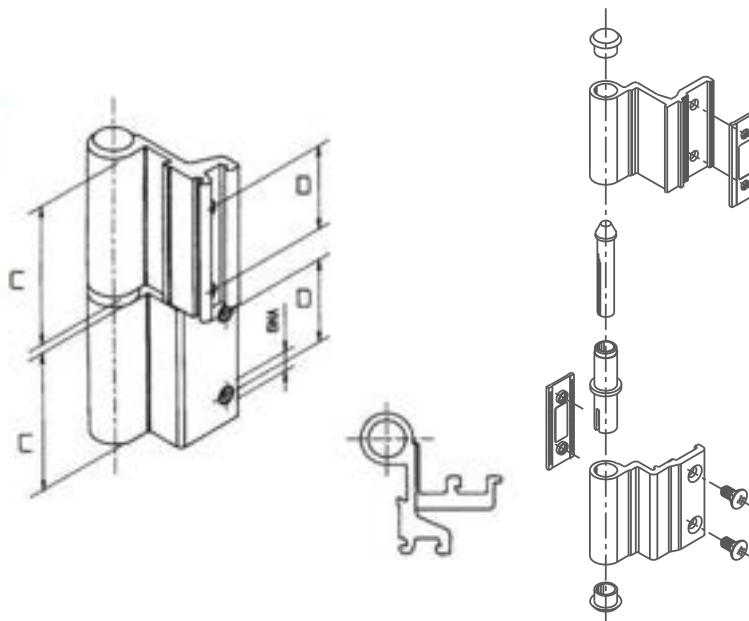
#### EMBALLAGES

50 pièces par boîte

# Cerniere per Giunto Aperto



**160/8**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI / WINGS / LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS / LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
4 grani M6x10 inox a cappa

#### FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d.8xL52  
4 M6x10 stainless steel dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL52  
4 boulons M6x10 inox à pointe

#### FINITIONS

Anodisé: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

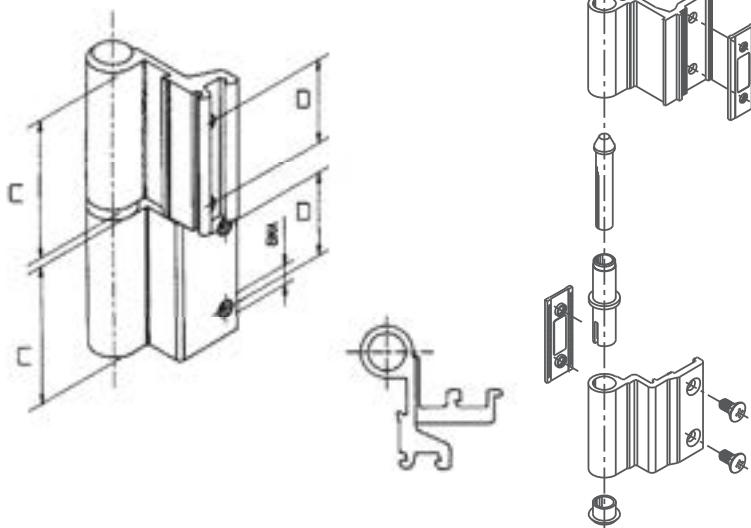
#### EMBALLAGES

50 pièces par boîte

#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50	30
160/13/3	ALL.CO 5 SORMONTO 3 ALI/ WINGS / LAMES	50	30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrine sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.

CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, creates interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminum male hinge alloy 6060  
1 pc extruded aluminum female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version

CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

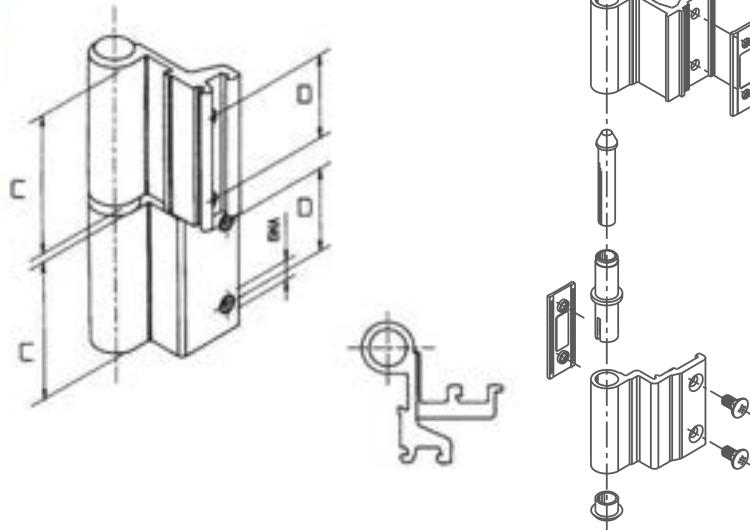
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/10**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ALI ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**VARIANTI**  
-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack

**OPTIONAL:** On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

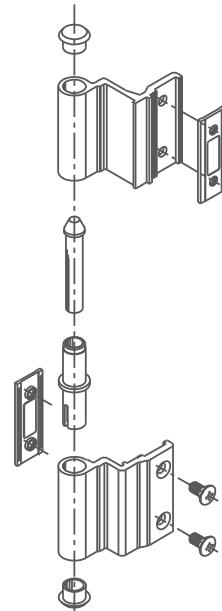
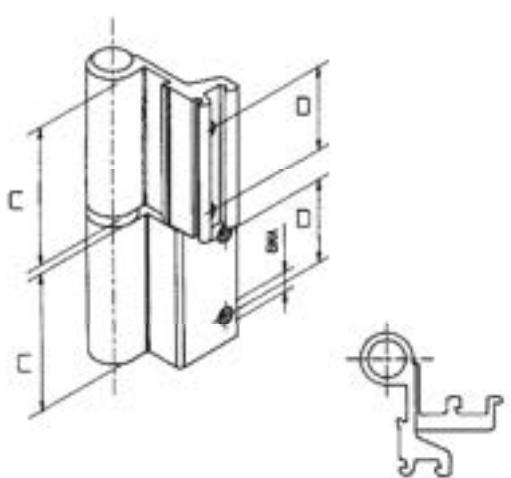
1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

**EMBALLAGES**  
50 pièces par boîte

**SUR DEMANDE:**  
-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris



## Cerniere per Giunto Aperto



**160/11**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONTO	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONTO	C 50 D 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONTO	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONTO	C 50 D 30
195	P 4 SORMONTO 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	C 50 D 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	C 50 D 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminum male hinge alloy 6060  
1 pc extruded aluminum female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

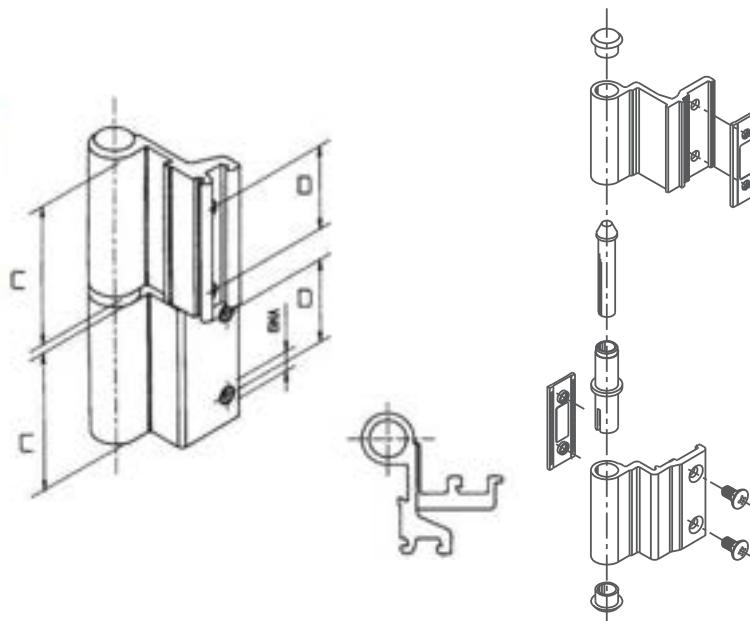
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/12**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI / WINGS / LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS / LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**VARIANTI**  
-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pieces in each pack

**OPTIONAL:** On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

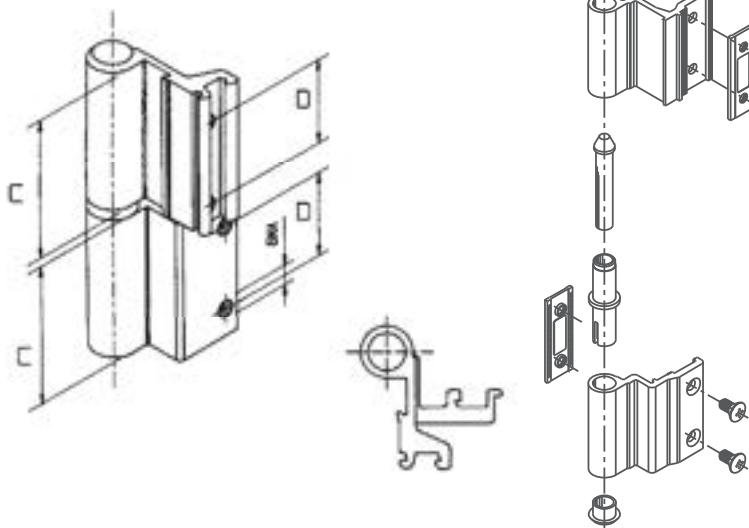
1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

**FINITIONS**  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

**EMBALLAGES**  
50 pièces par boîte

**SUR DEMANDE:**  
-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**160/13**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONTO	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONTO	C 50 D 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONTO	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONTO	C 50 D 30
195	P 4 SORMONTO 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	C 50 D 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	C 50 D 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

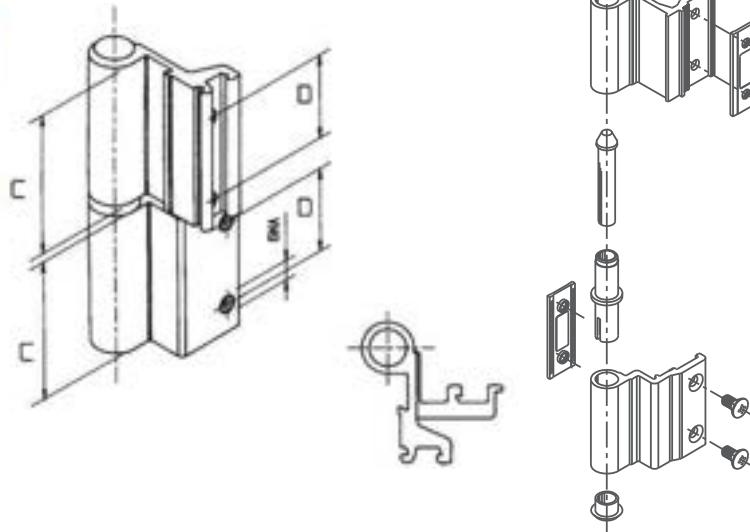
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/14**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciale: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-The hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

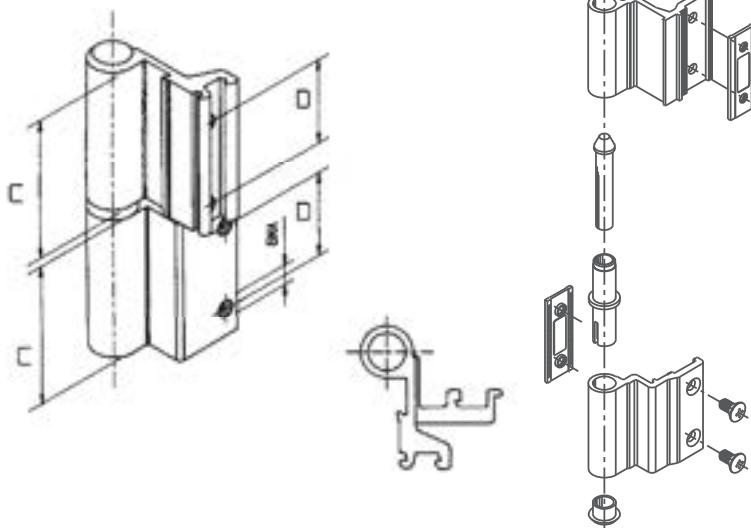
#### EMBALLAGES

50 pièces par boîte

#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**160/15**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONTO	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONTO	C 50 D 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONTO	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONTO	C 50 D 30
195	P 4 SORMONTO 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	C 50 D 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	C 50 D 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigripate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL.52  
2 piastrine in alluminio  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 plates aluminium  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zingué sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques all.  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

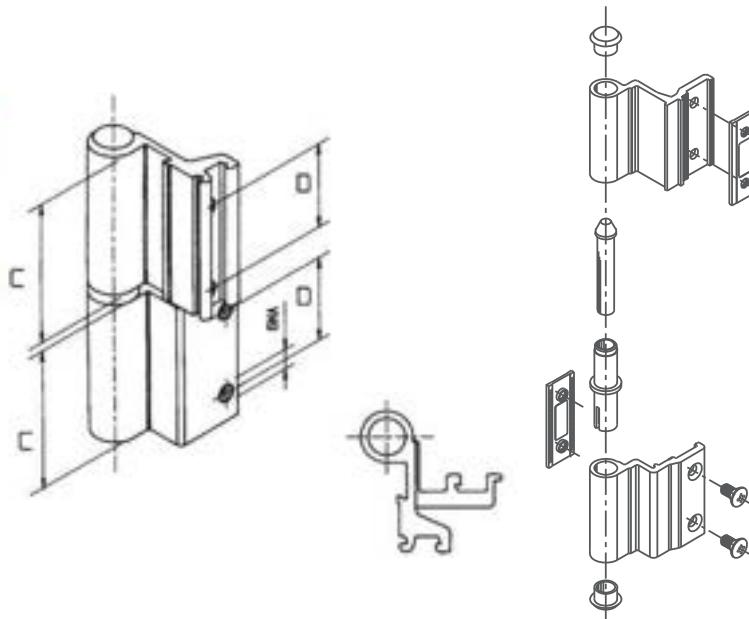
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/16**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI / WINGS / LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI / WINGS / LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI / WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccetta in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL.52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs per each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

2 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisés: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

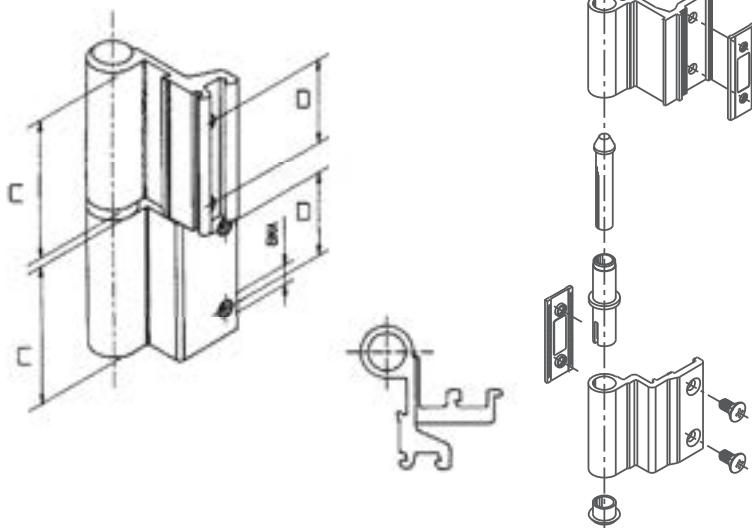
#### EMBALLAGES

50 pièces par boîte

#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**160/17**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONTO	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONTO	C 50 D 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONTO	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONTO	C 50 D 30
195	P 4 SORMONTO 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	C 50 D 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	C 50 D 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrelle in acciaio inox in dotazione, inoltre, sono zigrine sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccia in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciale: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

PACKS  
50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
50 pièces par boîte

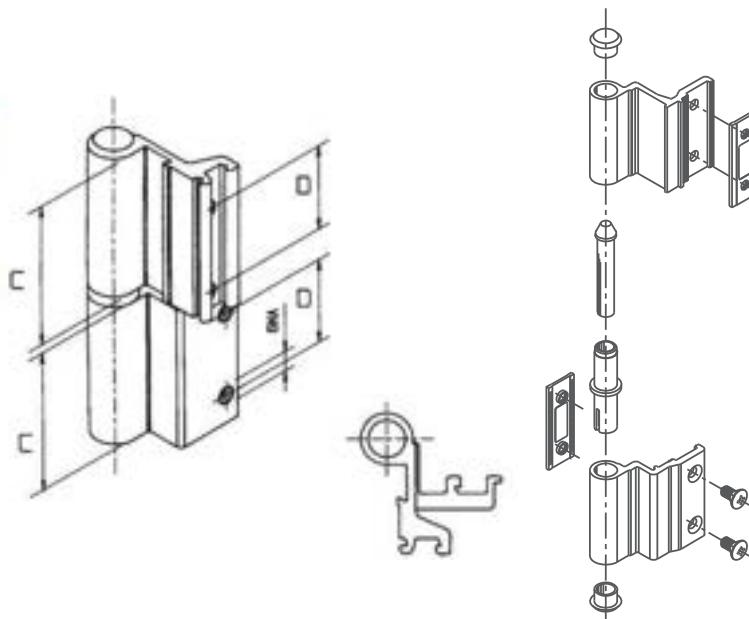
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**160/18**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30

**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniere di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

**MATERIALI E COMPONENTI**  
1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
1 perno inox d. 7x76  
2 piastrine di fissaggio all.  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

**MATERIALS AND COMPONENTS**  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
1 pin quick inox d. 7x76  
2 fixing plates all.  
4 M5 screws inox aisi 304

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack

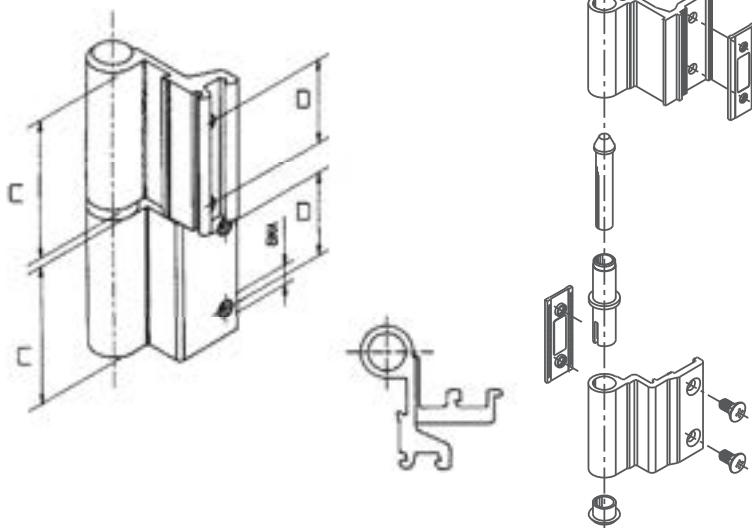
**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

**MATERIAUX ET PIÈCES**  
1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
1 axe quik inox d. 7x76  
2 plaques de fixation all.  
4 vis M5 inox aisi 304

**FINITIONS**  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

## Cerniere per Giunto Aperto



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes	
		C	D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	50	30
160/2	DOMAL STOPPER - EXPORT 40/50	50	30
160/3	ALFETTA	50	30
160/5	NC INTERNATIONAL	50	30
160/6	ERRE 40/50	50	30
160/7	ALL.CO 1	45	30
160/8	ERRE 4 3^ANTA	50	30
160/9	NC NUOVO SORMONTO	50	30
160/10	EKIP 40 COMPLANARE	50	30
160/11	NC INTERNATIONAL 3^ANTA	50	30
160/12	DOMAL STOPPER 3^ANTA	50	30
160/13	ALL.CO 5 SORMONTO	50	30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50	30
160/15	EURO STOPPER	50	30
160/16	EKIP 40 3^ANTA	50	30
160/17	EKIP 40 SORMONTO	45	30
160/18	DOMAL 40 ARROTONDATO	50	30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50	30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50	30
191/2	CERN.PER PERS. EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50	30
194	P 4 SORMONTO	50	30
195	P 4 SORMONTO 3^ANTA	50	30
199/W3	ALL.CO WOOD 3^ANTA	45	30
160/20	REAL	50	30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50	30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50	30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50	30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50	30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50	30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50	30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

PACKS  
50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

EMBALLAGES  
50 pièces par boîte

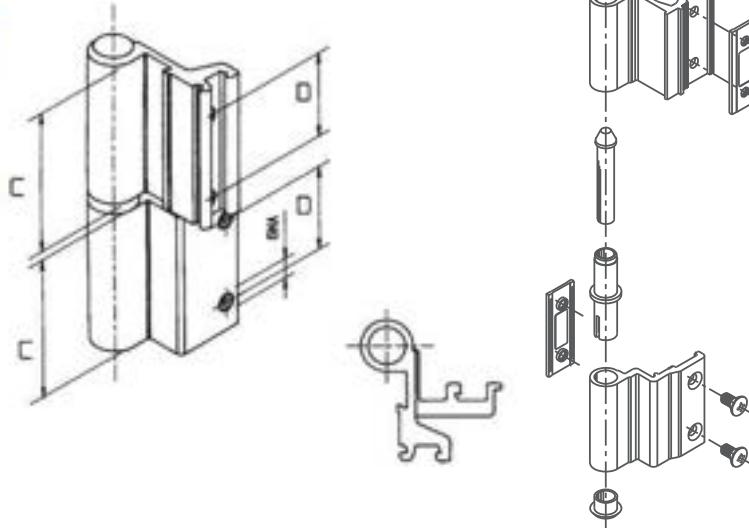
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**191/1**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL:

On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

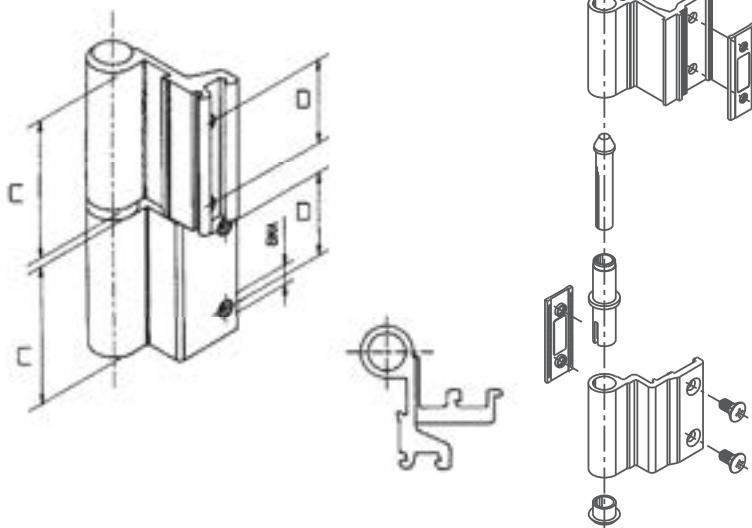
#### EMBALLAGES

50 pièces par boîte

#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**191/2**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN.PER PERS. EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

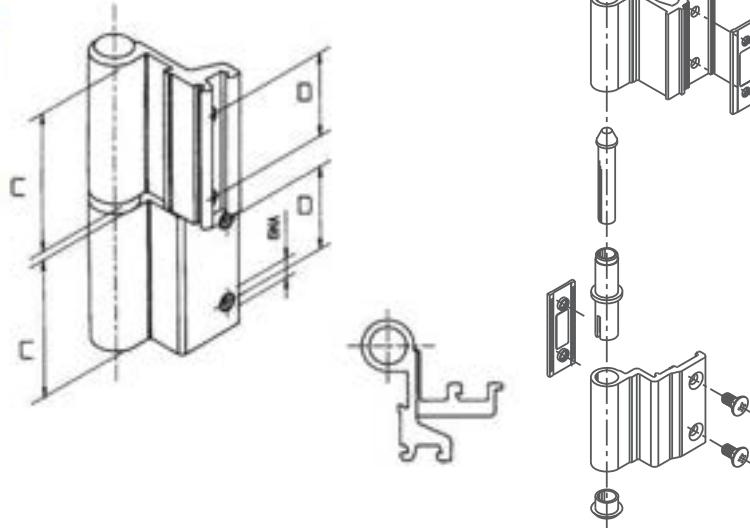
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**194**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione

**VARIANTI**  
-A richiesta è possibile avere il perno inox  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pieces in each pack

**OPTIONAL:** On request  
-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

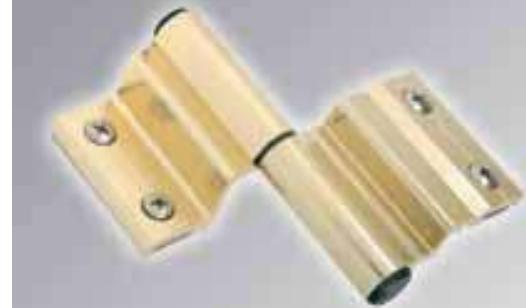
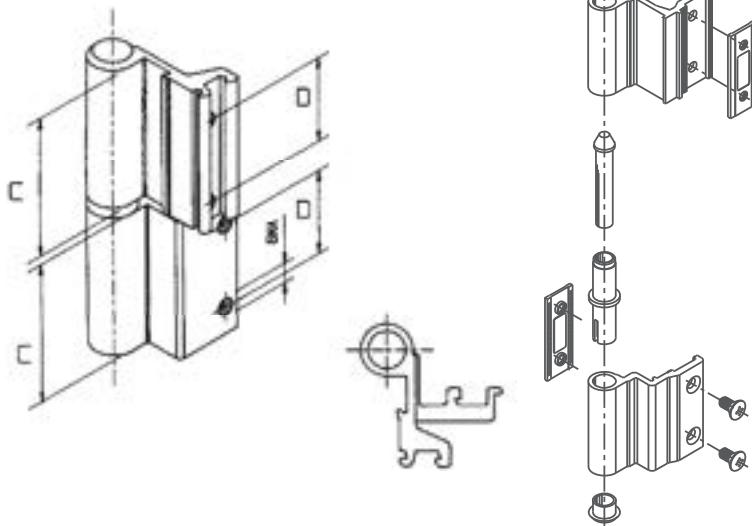
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

**EMBALLAGES**  
50 pièces par boîte

**SUR DEMANDE:**  
-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

## Cerniere per Giunto Aperto



**195**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50 30
160/13/3	ALL.CO 5 SORMONTO 3 ALI/ WINGS / LAMES	50 30

**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrineate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon  
2 tappi in nylon  
1 perno zincato d. 8xL52  
2 piastrine di fissaggio inox aisi 430  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

#### VARIANTI

-A richiesta è possibile avere il perno inox.  
-Le cerniere possono essere richieste 3 ali.



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminum male hinge alloy 6060  
1 pc extruded aluminum female hinge alloy 6060  
1 nylon bush  
2 nylon caps  
1 galvanized pin d. 8xL52  
2 fixing plates inox aisi 430  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Special: gold

#### PACKS

50 pcs in each pack

#### OPTIONAL: On request

-the hinges can be supplied with pin in stainless steel  
-Also available with three wings version



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52  
2 plaques de fixation inox aisi 430  
4 vis M5 inox aisi 304

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

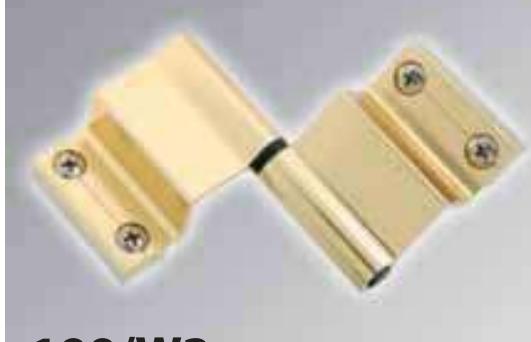
#### EMBALLAGES

50 pièces par boîte

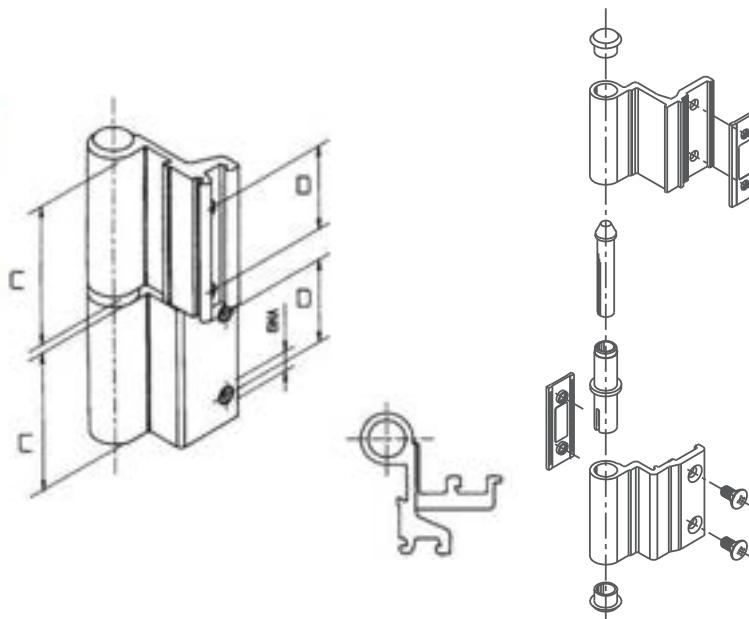
#### SUR DEMANDE:

-paumelle peut être demandée avec axe en acier inox  
-paumelle peut être demandée tris

# Cerniere per Giunto Aperto



**199/W3**



ART.	Descrizione profili/Description of sections/Type of profile	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONTO	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONTO	50 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONTO	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONTO	50 30
195	P 4 SORMONTO 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/LAMES	50 30
160/13/3	ALL. CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccetta in nylon D.9  
1 perno zincato D.7  
2 piastrine di fissaggio in all.  
4 viti inox da M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush D.9  
1 galvanized pin D.7  
2 fixing plates all.  
4 M5 screws inox aisi 304

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon D.9  
1 axe zingué D.7  
2 plaques de fixation in zama  
4 vis M5 inox aisi 304

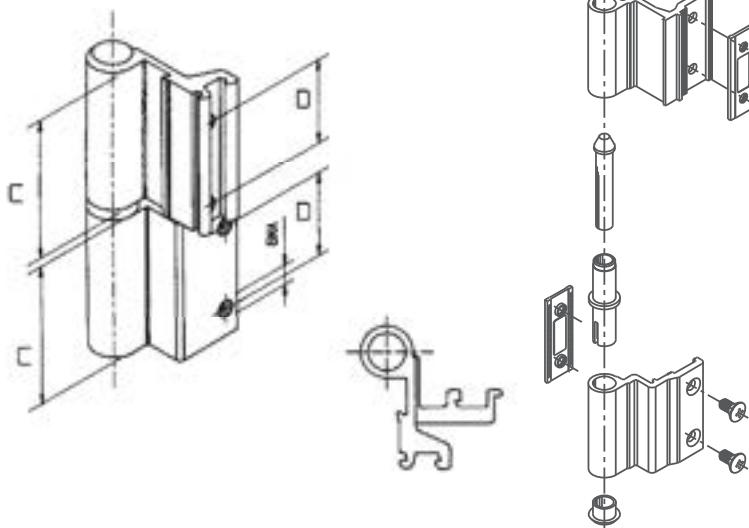
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

50 pièces par boîte

## Cerniere per Giunto Aperto



**160/20**

ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE/ COPLANAR/ COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONTO	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONTO	C 50 D 30
160/14	ALL.CO 5 SORMONTO 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONTO	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERNIERA PER PERSIANA EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONTO	C 50 D 30
195	P 4 SORMONTO 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS /LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS /LAMES	C 50 D 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS /LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS /LAMES	C 50 D 30

CARATTERISTICHE CERNIERE A GIUNTO APERTO  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 80 Kg per coppia cerniera. Le piastrine in acciaio inox in dotazione, inoltre, sono zigripate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

MATERIALI E COMPONENTI  
1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccolla in nylon  
1 perno zincato D.8x52  
2 piastrine di fissaggio in zama  
4 viti inox da M5  
2 tappi in nylon

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
50 pz per confezione

CHARACTERISTICS OPEN JOINT HINGE  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

MATERIALS AND COMPONENTS  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush  
1 galvanized pin D.8x52  
2 fixing plates in zama  
4 M5 screws inox aisi 304  
2 nylon caps

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
50 pcs in each pack

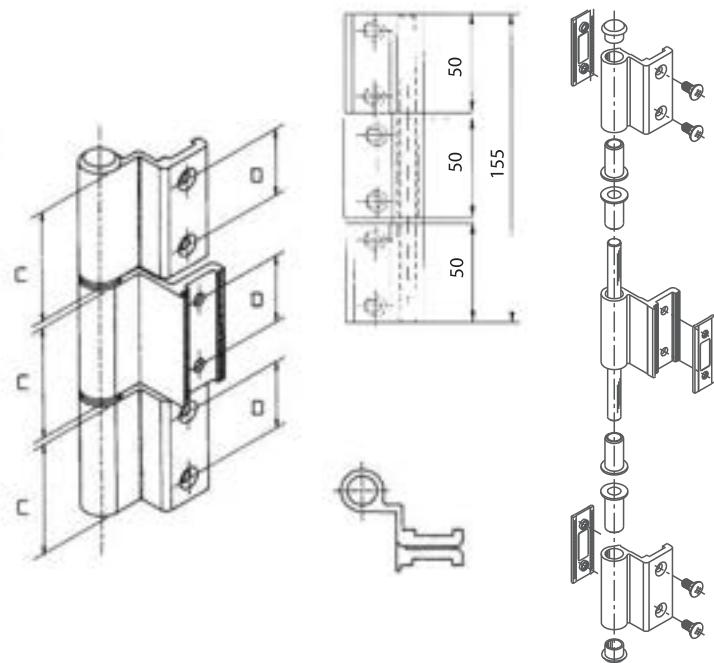
CARACTERISTIQUES PAUMELLE A JOINT OUVERT  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 80 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

MATERIAUX ET PIECES  
1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé féminelle alliage 6060  
1 douille en nylon  
1 axe zingué D.8x52  
2 plaques de fixation en zama  
4 vis M5 inox aisi 304  
2 bouchons en nylon

FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

EMBALLAGES  
50 pièces par boîte

# Cerniere per Giunto Aperto



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      D
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	50      30
160/2	DOMAL STOPPER - EXPORT 40/50	50      30
160/3	ALFETTA	50      30
160/5	NC INTERNATIONAL	50      30
160/6	ERRE 40/50	50      30
160/7	ALL.CO 1	45      30
160/8	ERRE 4 3^ANTA	50      30
160/9	NC NUOVO SORMONTO	50      30
160/10	EKIP 40 COMPLANARE	50      30
160/11	NC INTERNATIONAL 3^ANTA	50      30
160/12	DOMAL STOPPER 3^ANTA	50      30
160/13	ALL.CO 5 SORMONTO	50      30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50      30
160/15	EURO STOPPER	50      30
160/16	EKIP 40 3^ANTA	50      30
160/17	EKIP 40 SORMONTO	45      30
160/18	DOMAL 40 ARROTONDATA	50      30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50      30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50      30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50      30
194	P 4 SORMONTO	50      30
195	P 4 SORMONTO 3^ANTA	50      30
199/W3	ALL.CO WOOD 3^ANTA	45      30
160/20	REAL	50      30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50      30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50      30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/ LAMES	50      30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50      30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50      30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50      30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le plastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d.8xL.128  
3 piastrine di fissaggio inox  
6 viti TGS+5x10 inox

#### FINITURE

Anodizzato; argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox

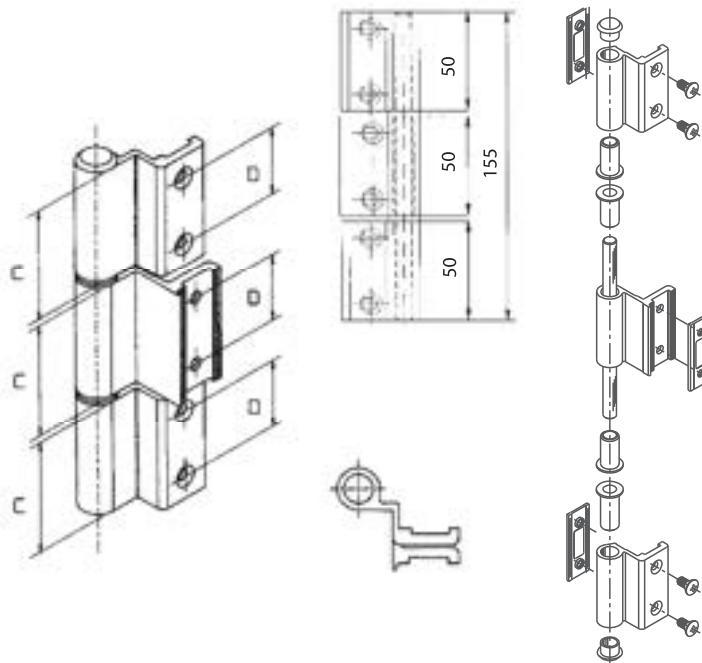
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

#### EMBALLAGES

50 pièces par boîte

# Cerniere per Giunto Aperto



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR / COPLANAIRE	50      30
160/2	DOMAL STOPPER - EXPORT 40/50	50      30
160/3	ALFETTA	50      30
160/5	NC INTERNATIONAL	50      30
160/6	ERRE 40/50	50      30
160/7	ALL.CO 1	45      30
160/8	ERRE 4 3^ANTA	50      30
160/9	NC NUOVO SORMONT	50      30
160/10	EKIP 40 COMPLANARE	50      30
160/11	NC INTERNATIONAL 3^ANTA	50      30
160/12	DOMAL STOPPER 3^ANTA	50      30
160/13	ALL.CO 5 SORMONT	50      30
160/14	ALL.CO 5 SORMONT 3^ANTA	50      30
160/15	EURO STOPPER	50      30
160/16	EKIP 40 3^ANTA	50      30
160/17	EKIP 40 SORMONT	45      30
160/18	DOMAL 40 ARROTONDATO	50      30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50      30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50      30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50      30
194	P 4 SORMONT	50      30
195	P 4 SORMONT 3^ANTA	50      30
199/W3	ALL.CO WOOD 3^ANTA	45      30
160/20	REAL	50      30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50      30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50      30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50      30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50      30
160/12/3	DOMAL STOP 3^ANTA 3 ALI/ WINGS/ LAMES	50      30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50      30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le piastre in acciaio inox in dotazione, inoltre, sono zigripate sui lati per consentire maggiore tenuta nel fissaggio, i risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d. 8xL.128  
3 piastrine di fissaggio inox  
6 Viti TGS+5x10 inox

#### FINITURE

Anodizzato: argento, bronzo, eletrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, creates interferences on the door frame considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with are knurled on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

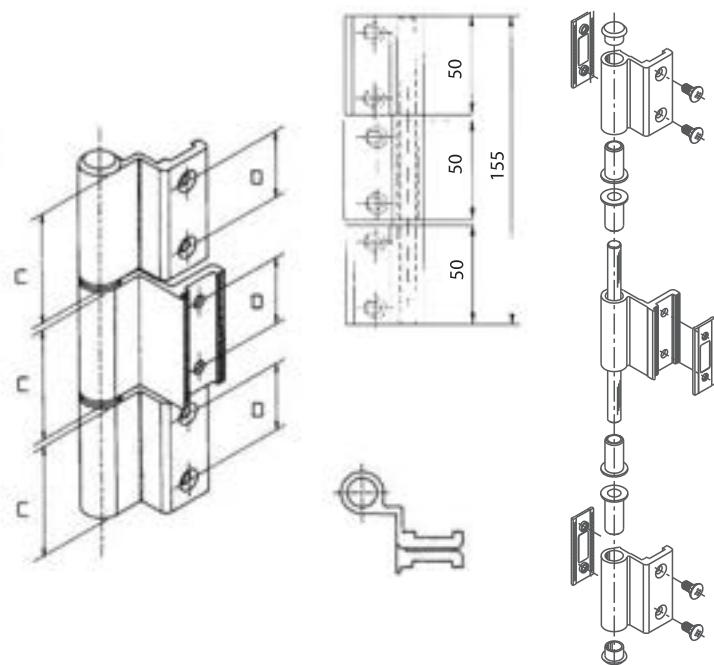
2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

# Cerniere per Giunto Aperto



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      D
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	50      30
160/2	DOMAL STOPPER - EXPORT 40/50	50      30
160/3	ALFETTA	50      30
160/5	NC INTERNATIONAL	50      30
160/6	ERRE 40/50	50      30
160/7	ALL.CO 1	45      30
160/8	ERRE 4 3^ANTA	50      30
160/9	NC NUOVO SORMONTO	50      30
160/10	EKIP 40 COMPLANARE	50      30
160/11	NC INTERNATIONAL 3^ANTA	50      30
160/12	DOMAL STOPPER 3^ANTA	50      30
160/13	ALL.CO 5 SORMONTO	50      30
160/14	ALL.CO 5 SORMONTO 3^ANTA	50      30
160/15	EURO STOPPER	50      30
160/16	EKIP 40 3^ANTA	50      30
160/17	EKIP 40 SORMONTO	45      30
160/18	DOMAL 40 ARROTONDATO	50      30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	50      30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	50      30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50      30
194	P 4 SORMONTO	50      30
195	P 4 SORMONTO 3^ANTA	50      30
199/W3	ALL.CO WOOD 3^ANTA	45      30
160/20	REAL	50      30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50      30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50      30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI/ WINGS/ LAMES	50      30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50      30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50      30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50      30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le plastrine in acciaio inox in dotazione, inoltre, sono zincate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d.8xL.128  
3 piastrine di fissaggio inox  
6 viti TGS+5x10 inox a cappa

#### FINITURE

Anodizzato; argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurling on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox à pointe

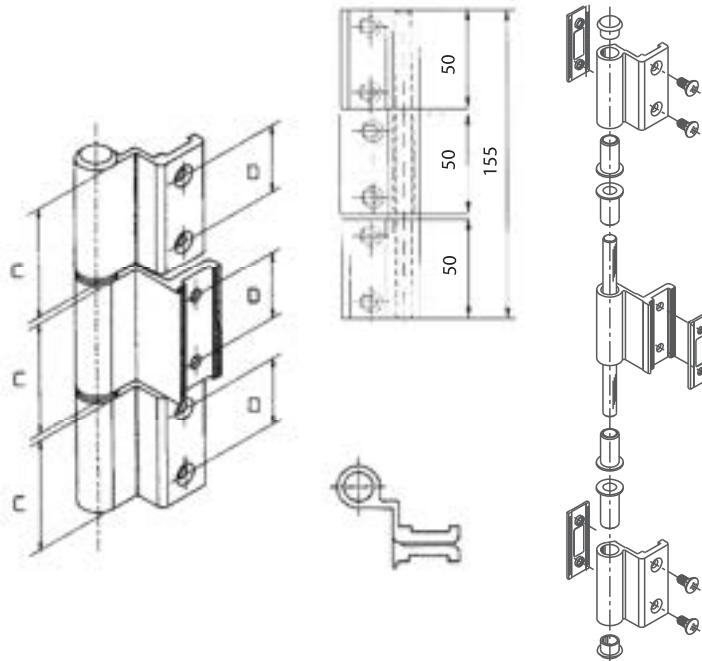
#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

#### EMBALLAGES

50 pièces par boîte

# Cerniere per Giunto Aperto



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR / COPLANAIRE	50 30
160/2	DOMAL STOPPER - EXPORT 40/50	50 30
160/3	ALFETTA	50 30
160/5	NC INTERNATIONAL	50 30
160/6	ERRE 40/50	50 30
160/7	ALL.CO 1	45 30
160/8	ERRE 4 3^ANTA	50 30
160/9	NC NUOVO SORMONT	50 30
160/10	EKIP 40 COMPLANARE	50 30
160/11	NC INTERNATIONAL 3^ANTA	50 30
160/12	DOMAL STOPPER 3^ANTA	50 30
160/13	ALL.CO 5 SORMONT	50 30
160/14	ALL.CO 5 SORMONT 3^ANTA	50 30
160/15	EURO STOPPER	50 30
160/16	EKIP 40 3^ANTA	50 30
160/17	EKIP 40 SORMONT	45 30
160/18	DOMAL 40 ARROTONDATO	50 30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50 30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50 30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50 30
194	P 4 SORMONT	50 30
195	P 4 SORMONT 3^ANTA	50 30
199/W3	ALL.CO WOOD 3^ANTA	45 30
160/20	REAL	50 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50 30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50 30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50 30
160/12/3	DOMAL STOP 3^ANTA 3 ALI/ WINGS/ LAMES	50 30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50 30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le piastre in acciaio inox in dotazione, inoltre, sono zigripate sui lati per consentire maggiore tenuta nel fissaggio, i risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d.8xL.128  
3 piastre di fissaggio inox  
6 Viti TGS+5x10 inox

#### FINITURE

Anodizzato: argento, bronzo, eletrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, creates interferences on the door frame considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurled on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les cotés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox

#### FINITIONS

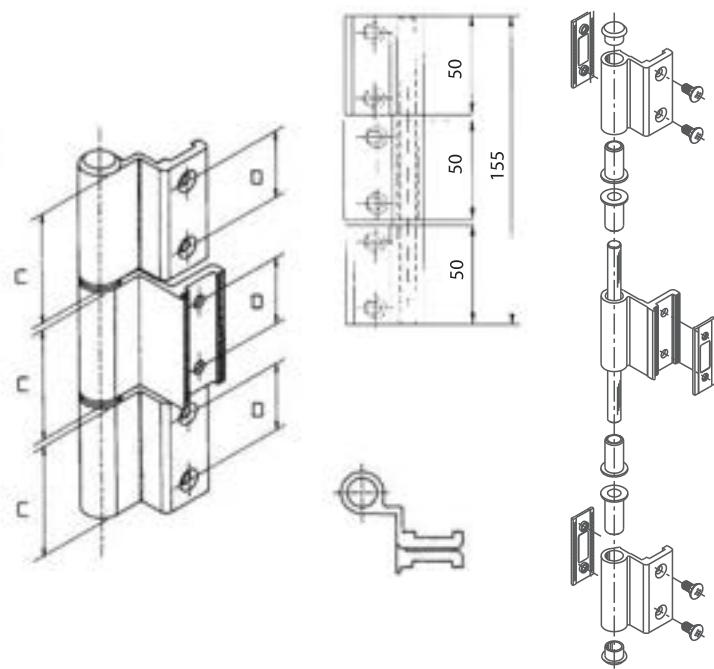
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

# Cerniere per Giunto Aperto



**160/12/3**



ART.	Descrizione profili/Description of sections/Type of profilé	Quote/Dimensions/Cotes
160/1	ALL.CO 5 COMPLANARE / COPLANAR / COPLANAIRE	C 50 D 30
160/2	DOMAL STOPPER - EXPORT 40/50	C 50 D 30
160/3	ALFETTA	C 50 D 30
160/5	NC INTERNATIONAL	C 50 D 30
160/6	ERRE 40/50	C 50 D 30
160/7	ALL.CO 1	C 45 D 30
160/8	ERRE 4 3^ANTA	C 50 D 30
160/9	NC NUOVO SORMONT	C 50 D 30
160/10	EKIP 40 COMPLANARE	C 50 D 30
160/11	NC INTERNATIONAL 3^ANTA	C 50 D 30
160/12	DOMAL STOPPER 3^ANTA	C 50 D 30
160/13	ALL.CO 5 SORMONT	C 50 D 30
160/14	ALL.CO 5 SORMONT 3^ANTA	C 50 D 30
160/15	EURO STOPPER	C 50 D 30
160/16	EKIP 40 3^ANTA	C 50 D 30
160/17	EKIP 40 SORMONT	C 45 D 30
160/18	DOMAL 40 ARROTONDATO	C 50 D 30
163/2	DOMAL STOPPER COLLO LUNGO / LONG NECK / COL LONG	C 50 D 30
191/1	CERNIERA PER PERSIANA EPOCAL / HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL	C 50 D 30
191/2	CERN. PER PERS. EPOCAL COLLO LUNGO / LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	C 50 D 30
194	P 4 SORMONT	C 50 D 30
195	P 4 SORMONT 3^ANTA	C 50 D 30
199/W3	ALL.CO WOOD 3^ANTA	C 45 D 30
160/20	REAL	C 50 D 30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	C 50 D 30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	C 50 D 30
160/6/3	R4 CON GRANI / WITH DOWELS / AVEC BOULONS 3 ALI / WINGS / LAMES	C 50 D 30
160/5/3	NC INTERNATIONAL 3 ALI / WINGS / LAMES	C 50 D 30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI / WINGS / LAMES	C 50 D 30
160/13/3	ALL.CO 5 SORM 3 ALI / WINGS / LAMES	C 50 D 30



**CARATTERISTICHE CERNIERE A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le plastrine in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d.8xL.128  
3 piastrine di fissaggio inox  
6 viti TGS+5x10 inox a coppa

#### FINITURE

Anodizzato; argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurled on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les côtés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

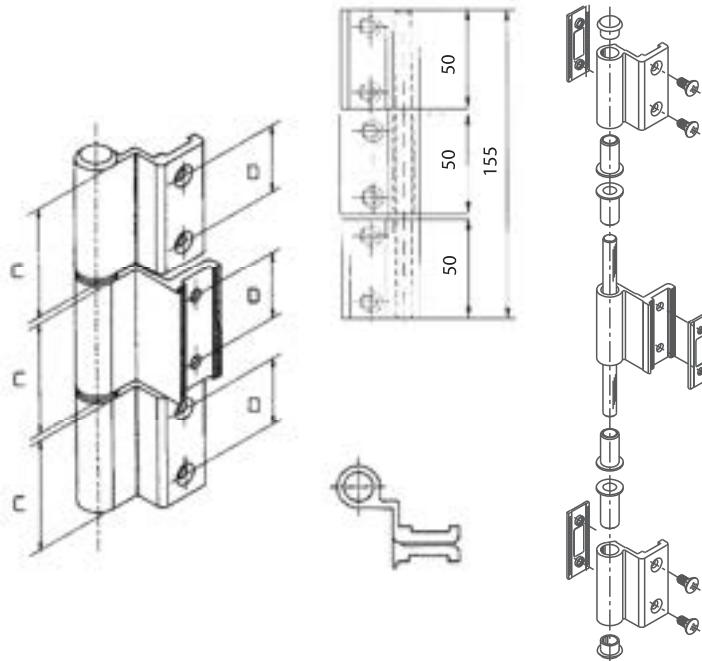
2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox à pointe

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

**EMBALLAGES**  
50 pièces par boîte

# Cerniere per Giunto Aperto



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes
		C      D
160/1	ALL.CO 5 COMPLANARE/ COPLANAR / COPLANAIRE	50      30
160/2	DOMAL STOPPER - EXPORT 40/50	50      30
160/3	ALFETTA	50      30
160/5	NC INTERNATIONAL	50      30
160/6	ERRE 40/50	50      30
160/7	ALL.CO 1	45      30
160/8	ERRE 4 3^ANTA	50      30
160/9	NC NUOVO SORMONT	50      30
160/10	EKIP 40 COMPLANARE	50      30
160/11	NC INTERNATIONAL 3^ANTA	50      30
160/12	DOMAL STOPPER 3^ANTA	50      30
160/13	ALL.CO 5 SORMONT	50      30
160/14	ALL.CO 5 SORMONT 3^ANTA	50      30
160/15	EURO STOPPER	50      30
160/16	EKIP 40 3^ANTA	50      30
160/17	EKIP 40 SORMONT	45      30
160/18	DOMAL 40 ARROTONDATO	50      30
163/2	DOMAL STOPPER COLLO LUNGO/ LONG NECK/ COL LONG	50      30
191/1	CERNIERA PER PERSIANA EPOCAL/ HINGE FOR EPOCAL SHUTTER/ PAUMELLE POUR VOLET EPOCAL	50      30
191/2	CERN.PER PERS.EPOCAL COLLO LUNGO/ LONG NECK HINGE FOR EPOCAL SHUTTER / PAUMELLE POUR VOLET EPOCAL COL LONG	50      30
194	P 4 SORMONT	50      30
195	P 4 SORMONT 3^ANTA	50      30
199/W3	ALL.CO WOOD 3^ANTA	45      30
160/20	REAL	50      30
160/2/3	DOMAL STOPPER 3 ALI/WINGS / LAMES	50      30
160/15/3	EURO STOP 3 ALI/WINGS / LAMES	50      30
160/6/3	R4 CON GRANI/ WITH DOWELS/ AVEC BOULONS 3 ALI/ WINGS/ LAMES	50      30
160/5/3	NC INTERNATIONAL 3 ALI/ WINGS / LAMES	50      30
160/12/3	DOMAL STOP 3^ ANTA 3 ALI/ WINGS/ LAMES	50      30
160/13/3	ALL.CO 5 SORM 3 ALI/ WINGS / LAMES	50      30



**CARATTERISTICHE CERNIERA A GIUNTO APERTO**  
Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti inox, la cui particolare forma consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole le capacità di portata della cerniera, che è di 120 Kg per coppia cerniera. Le piastre in acciaio inox in dotazione, inoltre, sono zigrinate sui lati per consentire maggiore tenuta nel fissaggio, i risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
3 boccole aperte L.22 in nylon per 3 Ali  
1 boccola chiusa L.26 in nylon per 3 Ali  
2 tappi in nylon D.11 per cerniere  
1 perno zincato d.8xL.128  
3 piastre di fissaggio inox  
6 Viti TGS+5x10 inox

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
50 pz per confezione



**CHARACTERISTICS OPEN JOINT HINGE**  
Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, creates interferences on the door frame considerably increasing hinge bearing capacity, which is of 120 Kg per hinge pair. In addition, the fixing plates in stainless steel furnished with, are knurled on sides to permit more fixing tightness. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### MATERIALS AND COMPONENTS

2 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
3 nylon open bushes L.22 for 3 wings  
1 nylon closed bush L.26 for 3 wings  
2 nylon caps D.11 for hinges  
1 galvanized pin d.8xL.128  
3 fixing plates inox  
6 Mx10 stainless steel

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
50 pcs in each pack



**CARACTÉRISTIQUES PAUMELLE A JOINT OUVERT**  
Paumelle de type réversible, étudiée et réalisée avec un trou de fixation spécial. En effet, les accessoires fournis incluent 4 vis spéciales inox; leur forme particulière permet, une fois la paumelle visée, de modifier la caisse de la menuiserie et d'augmenter considérablement la charge maximale de la paumelle, qui est de 120 Kg par paire de paumelle. Paumelle dotée de deux plaques en acier inox zinguées sur les cotés pour permettre une fixation plus résistante. Les résultats obtenus sont le fruit d'essais techniques effectués par CASAL sur tous les types de profils.

#### MATERIAUX ET PIÈCES

2 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
3 douilles ouvertes L.22 en nylon pour 3 Ailes  
1 douille fermée L.26 en nylon pour 3 Ailes  
2 bouchons en nylon pour paumelles  
1 axe zingué d.8xL.128  
3 plaques de fixation inox aisi 430  
6 boulons Mx10 inox

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**  
50 pièces par boîte

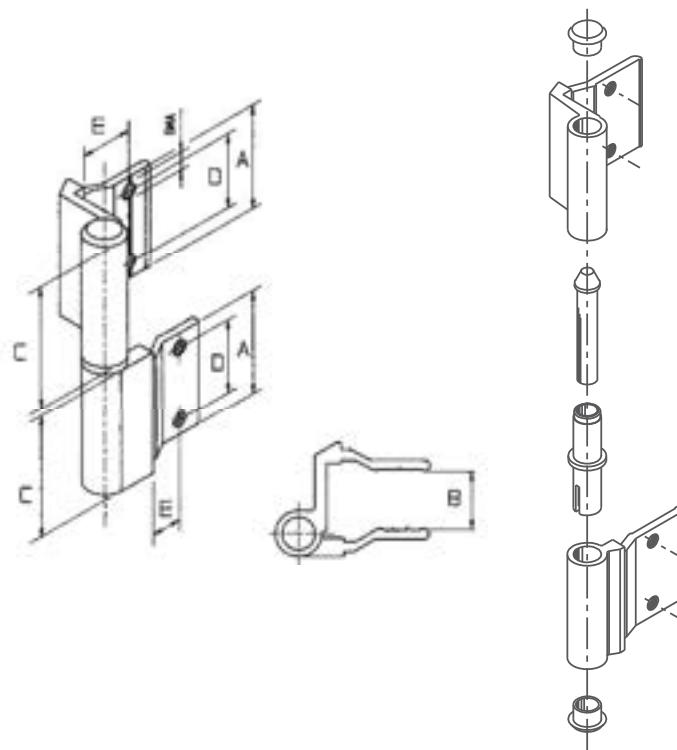
# Cerniere per Anta Reversibile



**100/4**



**100/2**



ART.	Descrizione profiliati/Description of sections/Type of profilé	A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF

## CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6,6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

## FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

## CONFEZIONI

100 pz per confezione

## VARIANTI

-Le cerniere possono essere richieste anche con perno inox d. 8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali

## CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

## MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6,6  
2 nylon caps  
1 galvanized pin d.8xL.52

## FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

## PACKS

100 pcs in each pack

## OPTIONAL: On request

-The hinges can be supplied with pin in stainless steel d.8xL.52.  
-Also available in 3-wings version

## CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alésage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux élément. Ce système permet un meilleur fonctionnement et une plus grande longévité.

## MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52

## FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

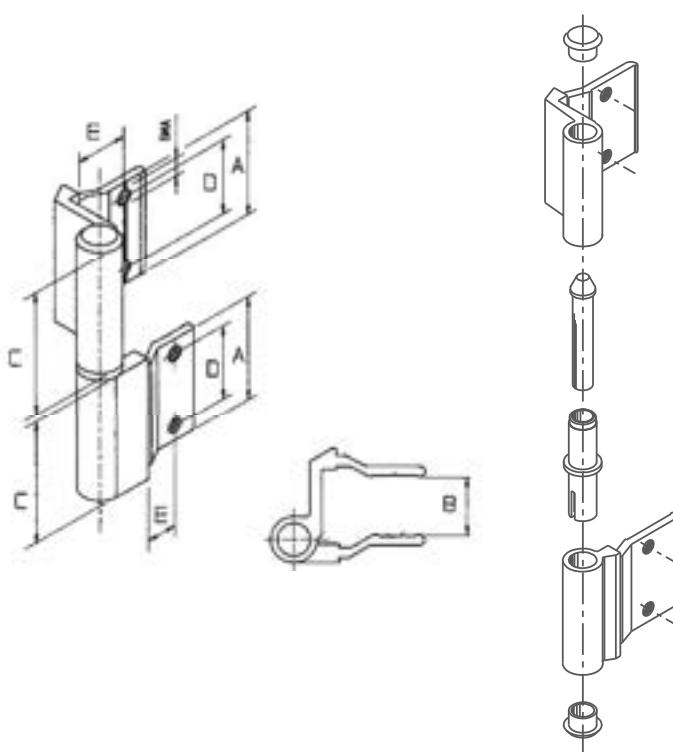
## EMBALLAGES

100 pièces par boîte

## SUR DEMANDE:

-Paumelle peut être demandée avec axe en acier inox d.8xL.52.  
-Paumeilles aussi disponibles à 3 lames

## Cerniere per Anta Reversibile



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes				
		A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF



### CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

MATERIALI E COMPONENTI  
1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6.6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
100 pz per confezione

VARIANTI  
-Le cerniere possono essere richieste anche con perno inox d.8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

MATERIALS AND COMPONENTS  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d.8xL52

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
100 pcs in each pack

OPTIONAL: On request  
-The hinges can be supplied with pin in stainless steel d.8x L.52.  
-Also available in 3-wings version



### CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alésage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux éléments. Ce système permet un meilleur fonctionnement et une plus grande longévité.

MATERIAUX ET PIÈCES  
1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52

FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

EMBALLAGES  
100 pièces par boîte

SUR DEMANDE:  
-Paumelle peut être demandée avec axe en acier inox d.8xL.52  
-Paumeilles aussi disponibles à 3 lames

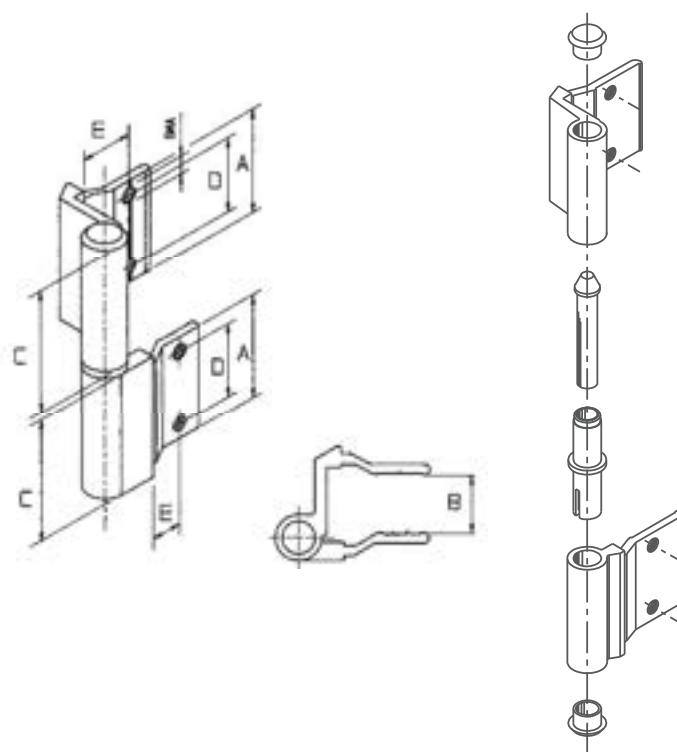
# Cerniere per Anta Reversibile



**100/8**



**150/12**



ART.	Descrizione profiliati/Description of sections/Type of profile	Quote/Dimensions/Cotes				
		A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF

## CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6.6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

## FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

## CONFEZIONI

100 pz per confezione

## VARIANTI

-Le cerniere possono essere richieste anche con perno inox d. 8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali

## CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

## MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d. 8xL.52

## FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

## PACKS

100 pcs in each pack

## OPTIONAL: On request

-The hinges can be supplied with pin in stainless steel d. 8x L.52.  
-Also available in 3-wings version

## CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alésage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux éléments. Ce système permet un meilleur fonctionnement et une plus grande longévité.

## MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52

## FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

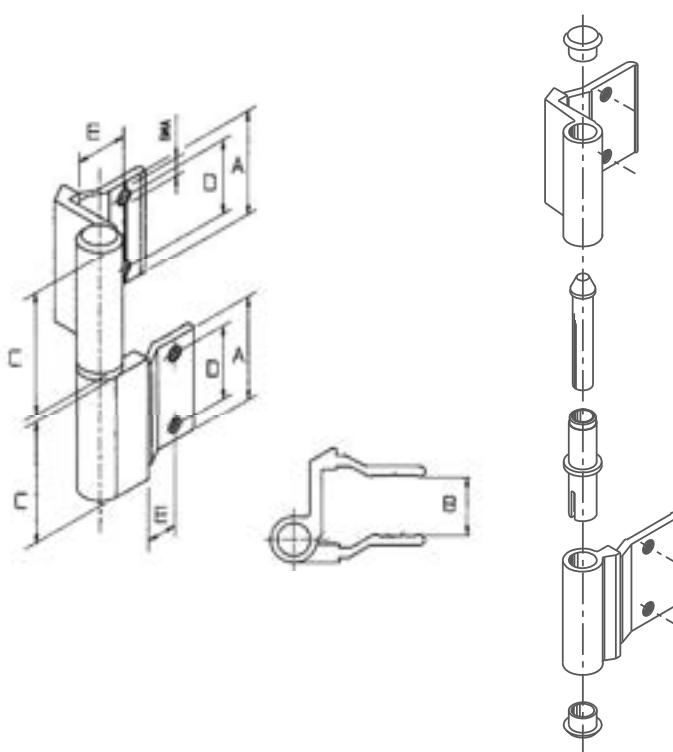
## EMBALLAGES

100 pièces par boîte

## SUR DEMANDE:

-Paumelle peut être demandée avec axe en acier inox d. 8xL.52.  
-Paumeilles aussi disponibles à 3 lames

## Cerniere per Anta Reversibile



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes				
		A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF



### CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

MATERIALI E COMPONENTI  
1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6,6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
100 pz per confezione

VARIANTI  
-Le cerniere possono essere richieste anche con perno inox d.8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

MATERIALS AND COMPONENTS  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6,6  
2 nylon caps  
1 galvanized pin d.8xL52

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
100 pcs in each pack

OPTIONAL: On request  
-The hinges can be supplied with pin in stainless steel d.8x L.52.  
-Also available in 3-wings version



### CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alésage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux éléments. Ce système permet un meilleur fonctionnement et une plus grande longévité.

MATERIAUX ET PIÈCES  
1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé féminelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52

FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

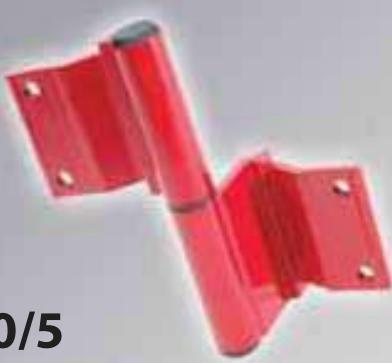
EMBALLAGES  
100 pièces par boîte

SUR DEMANDE:  
-Paumelle peut être demandée avec axe en acier inox d.8xL.52  
-Paumeilles aussi disponibles à 3 lames

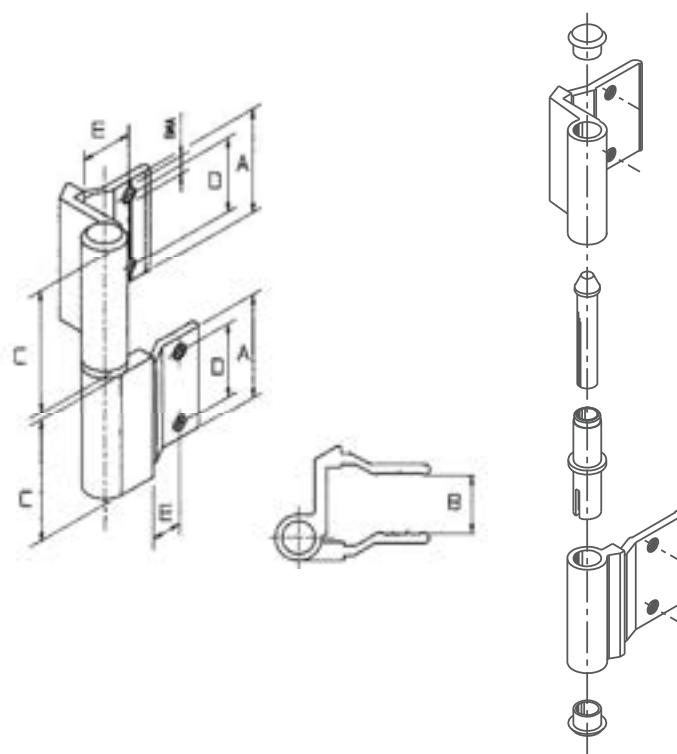
# Cerniere per Anta Reversibile



**150/4**



**150/5**



ART.	Descrizione profiliati/Description of sections/Type of profilé	Quote/Dimensions/Cotes				
		A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF

## CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6.6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

**FINITURE**  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**  
100 pz per confezione

**VARIANTI**  
-Le cerniere possono essere richieste anche con perno inox d.8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali

## CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

**MATERIALS AND COMPONENTS**  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d.8xL.52

**FINISHES**  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**  
100 pcs in each pack

**OPTIONAL: On request**  
-The hinges can be supplied with pin in stainless steel d.8xL.52.  
-Also available in 3-wings version

## CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alesage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux élément. Ce système permet un meilleur fonctionnement et une plus grande longévité.

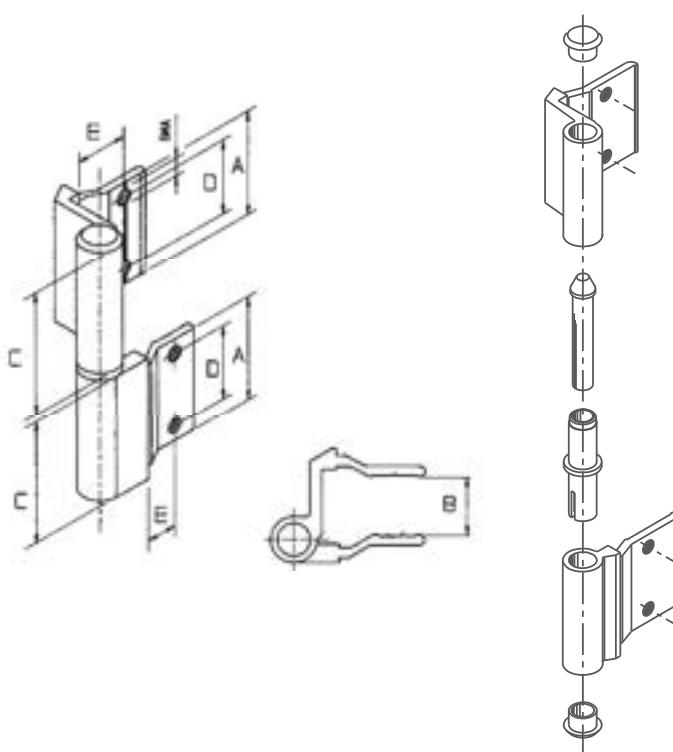
**MATERIAUX ET PIÈCES**  
1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52

**FINITIONS**  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

**EMBALLAGES**  
100 pièces par boîte

**SUR DEMANDE:**  
-Paumelle peut être demandée avec axe en acier inox d.8xL.52.  
-Paumeilles aussi disponibles à 3 lames

## Cerniere per Anta Reversibile



ART.	Descrizione profilati/Description of sections/Type of profilé	Quote/Dimensions/Cotes				
		A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF



### CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

MATERIALI E COMPONENTI  
1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6,6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

FINITURE  
Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
100 pz per confezione

VARIANTI  
-Le cerniere possono essere richieste anche con perno inox d.8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali



### CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

MATERIALS AND COMPONENTS  
1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6,6  
2 nylon caps  
1 galvanized pin d.8xL.52

FINISHES  
Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

PACKS  
100 pcs in each pack

OPTIONAL: On request  
-The hinges can be supplied with pin in stainless steel d.8x L.52.  
-Also available in 3-wings version



### CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alésage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux éléments. Ce système permet un meilleur fonctionnement et une plus grande longévité.

MATERIAUX ET PIÈCES  
1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé féminelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d.8xL.52

FINITIONS  
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

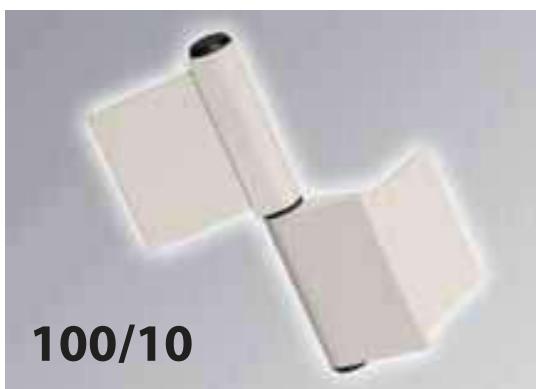
EMBALLAGES  
100 pièces par boîte

SUR DEMANDE:  
-Paumelle peut être demandée avec axe en acier inox d.8xL.52  
-Paumelles aussi disponibles à 3 lames

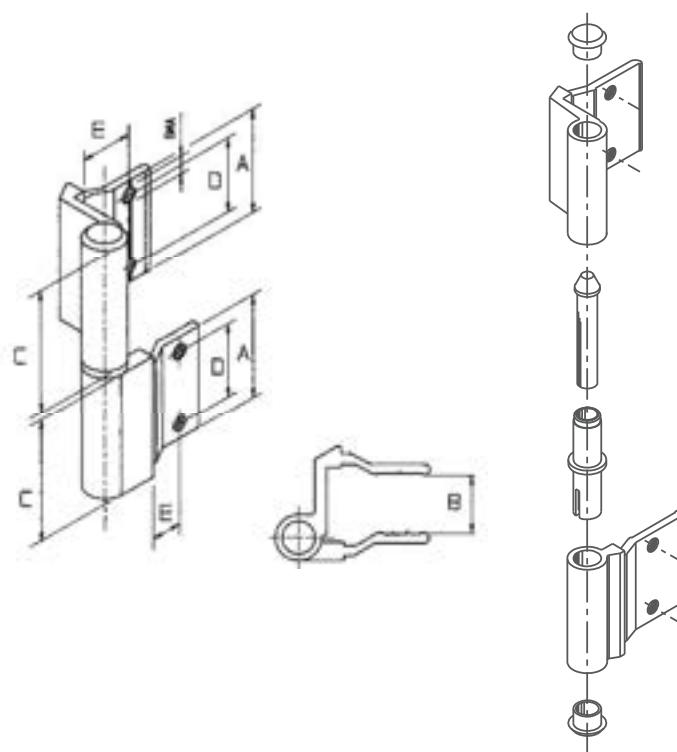
# Cerniere per Anta Reversibile



**150/13**



**100/10**



ART.	Descrizione profiliati/Description of sections/Type of profilé	A	B	C	D	E
100/4	NC 40 F4	42	16,5	50	30	20
100/2	NC 40/50	42	16,5	50	SF	SF
105/5	GR 9 CIPRO L.48 SF	42	19,5	48	SF	SF
105/6	GR 9 CIPRO L.48 F.3,8	42	19,5	48	30	20
100/5	GR 9 SF	42	19,5	50	SF	SF
100/7	FB 12 SF	42	16,5	50	SF	SF
100/8	SIMPLEX 40/50	42	16,5	50	SF	SF
150/1	FB 12 FF	42	16,5	50	30	20
150/4	NC 40 FF	42	16,5	50	30	20
150/4*	NC 40 LEGGERO FF	42	16,5	50	30	20
150/5	NC 50 FF	42	16,5	50	30	20
150/9	GR 9 FF	42	19,5	50	30	20
150/10	DOMAL 4 FF	42	18,2	50	30	20
150/12	SIMPLEX 40 FF	42	16,5	50	30	20
150/13	SIMPLEX 50 FF	42	16,5	50	30	20
100/10	KAP 9 L=48 CIPRO	42	19,5	48	SF	SF

## CARATTERISTICHE

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata.

## MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6.6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

## FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

## CONFEZIONI

100 pz per confezione

## VARIANTI

-Le cerniere possono essere richieste anche con perno inox d. 8xL.52.  
-Le cerniere sono disponibili anche nella versione a 3 ali

## CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer.

## MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d. 8xL.52

## FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

## PACKS

100 pcs in each pack

## OPTIONAL: On request

-The hinges can be supplied with pin in stainless steel d. 8x L.52.  
-Also available in 3-wings version

## CARACTÉRISTIQUES

Paumelle de type réversible pour portes et fenêtres à battants, à alesage spécial du trou de l'axe de la paumelle. La précision de ce trou permet d'y placer une douille en nylon, étudiée et fabriquée spécialement pour réduire les jeux d'accouplement entre les deux élément. Ce système permet un meilleur fonctionnement et une plus grande longévité.

## MATERIAUX ET PIÈCES

1 Paumelle en aluminium extrudé mâle alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 douille en nylon  
2 bouchons en nylon  
1 axe zingué d. 8xL.52

## FINITIONS

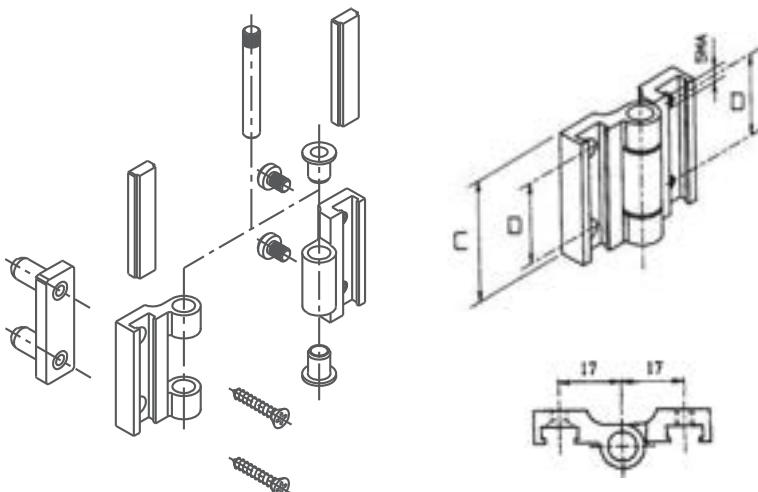
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

## EMBALLAGES

100 pièces par boîte

## SUR DEMANDE:

-Paumelle peut être demandée avec axe en acier inox d. 8xL.52.  
-Paumeilles aussi disponibles à 3 lames



## ART.

## Descrizione profilati/Description of sections/Type of profilé

180	CERNIERA PER SCURETTO/ SHUTTERING HINGE/ PAUMELLE POUR PETIT VOLET
180/5	CERNIERA PER ZANZARIERA/ MOSQUITO CURTAIN HINGE/ PAUMELLE POUR MOUSTIQUAIRE
188	CERNIERA SPECIALE TORINO/ TORINO SPECIAL HINGE/ PAUMELLE SPÉCIALE TORINO
199	CERNIERA TIPO UFFICIO/ OFFICE TYPE HINGE/ PAUMELLE TYPE BUREAU
200	CERNIERA/HINGE/PAUMELLE LORY



CERNIERE TRIADE

### CARATTERISTICHE

Cerniera studiata e progettata per essere adattabile a tutti i tipi di profilo esistenti sia in alluminio, ferro e legno. La caratteristica di questa cerniera consiste nel sistema di fissaggio, particolarmente semplice, ma di grande adattabilità.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
2 boccole in nylon  
2 boccole ottone  
1 perno zincato Ø 6 L=45  
2 viti M5x6 zincate  
2 viti 3,9x32 zinate  
2 piastrine copriti in nylon  
1 spessore fiss.in nylon

### FINITURE

Anodizzato: argento, bronzo, eletrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

100 pz per confezione



HINGE TRIADE

### CHARACTERISTICS

This hinge has been designed to adapt to any kind of existing section whether it is made in aluminium, iron or wood. Its characteristics is the fixing system which is very simple but extremely flexible.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
2 nylon bushes  
2 brass bushes  
2 nylon caps  
1 galvanized pin d. 6xL45  
2 M5x6 headed screws  
2 M3,9x32 headed screws  
2 nylon screw covering plates  
1 nylon fixing shim

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

100 pcs in each pack



PAUMELLE TRIADE

### CARACTERISTIQUES

Paumelle étudiée et conçue pour s'adapter à tous les types de profils existants, qu'ils soient en aluminium, en fer ou en bois. Cette paumelle se caractérise par son système de fixation, particulièrement simple, mais qui s'adapte très facilement.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
2 douilles en nylon  
2 bouchons en cuivre  
1 axe zingué d. 6xL.45  
2 vis M5x6 zingué  
2 vis M3,9x32 zingué  
2 plaques couvre-vis en nylon  
1 épaisseur fixe en nylon

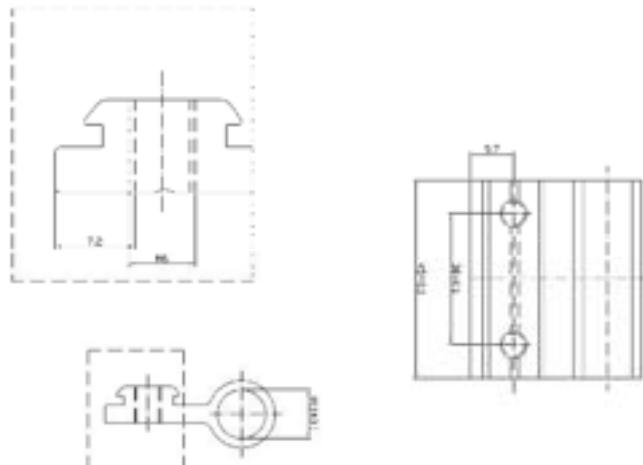
### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

100 pièces par boîte

# Cerniere Triade



## ART.

## Descrizione profili/Description of sections/Type of profilé

180	CERNIERA PER SCURETTO/ SHUTTERING HINGE/ PAUMELLE POUR PETIT VOLET
180/5	CERNIERA PER ZANZARIERA/ MOSQUITO CURTAIN HINGE/ PAUMELLE POUR MOUSTIQUAIRE
188	CERNIERA SPECIALE TORINO/ TORINO SPECIAL HINGE/ PAUMELLE SPÉCIALE TORINO
199	CERNIERA TIPO UFFICIO/ OFFICE TYPE HINGE/ PAUMELLE TYPE BUREAU
200	CERNIERA/HINGE/PAUMELLE LORY



### CERNIERE TRIADE

#### CARATTERISTICHE

Cerniera studiata e progettata per essere adattabile a tutti i tipi di profilo esistenti sia in alluminio, ferro e legno. La caratteristica di questa cerniera consiste nel sistema di fissaggio, particolarmente semplice, ma di grande adattabilità.

#### MATERIALI E COMPONENTI

2 pz. Cerniera in alluminio lega 6060  
1 perno zincato D.8x52  
2 tappi nylon 66 D.11  
1 boccola nylon 6.6  
4 grani M6x10 inox a coppa

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

100 pz per confezione



### HINGE TRIADE

#### CHARACTERISTICS

This hinge has been designed to adapt to any kind of existing section whether it is made in aluminium, iron or wood. Its characteristics is the fixing system which is very simple but extremely flexible.

#### MATERIALS AND COMPONENTS

2 pc aluminium hinge alloy 6060  
1 galvanized pin D.8x52  
2 nylon caps 66 D.11  
1 nylon bush 6.6  
4 M6x10 stainless steel dowels

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

#### PACKS

100 pcs in each pack



### PAUMELLE TRIADE

#### CARACTERISTIQUES

Paumelle étudiée et conçue pour s'adapter à tous les types de profilés existants, qu'ils soient en aluminium, en fer ou en bois. Cette paumelle se caractérise par son système de fixation, particulièrement simple, mais qui s'adapte très facilement.

#### MATERIAUX ET PIÈCES

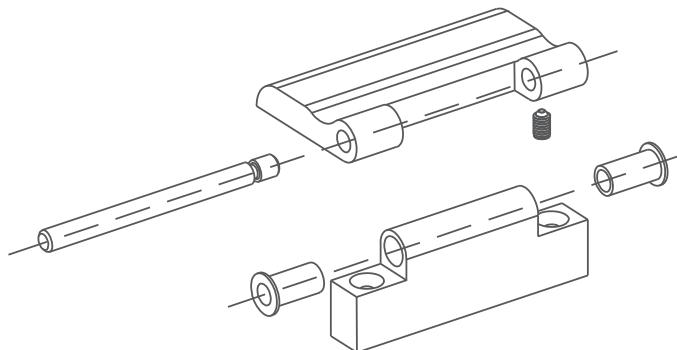
2 Paumelles en aluminium alliage 6060  
1 axe zingué D.8x52  
2 bouchons en nylon 66 D.11  
1 douille en nylon 6.6  
4 boulons M6x10 inox à pointe

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

100 pièces par boîte



**188**

## ART.

## Descrizione profilati/Description of sections/Type of profilé

180	CERNIERA PER SCURETTO/ SHUTTERING HINGE/ PAUMELLE POUR PETIT VOLET
180/5	CERNIERA PER ZANZARIERA/ MOSQUITO CURTAIN HINGE/ PAUMELLE POUR MOUSTIQUAIRE
188	CERNIERA SPECIALE TORINO/ TORINO SPECIAL HINGE/ PAUMELLE SPÉCIALE TORINO
199	CERNIERA TIPO UFFICIO/ OFFICE TYPE HINGE/ PAUMELLE TYPE BUREAU
200	CERNIERA/HINGE/PAUMELLE LORY

## CERNIERE TRIADE

### CARATTERISTICHE

Cerniera studiata e progettata per essere adattabile a tutti i tipi di profilo esistenti sia in alluminio, ferro e legno. La caratteristica di questa cerniera consiste nel sistema di fissaggio, particolarmente semplice, ma di grande adattabilità.

### MATERIALI E COMPONENTI

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 perno zincato D.8 x100  
2 boccole in nylon aperte L.22  
1 grano M6x10 inox a coppa  
3 viti zincate TC+M6x10

### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

100 pz per confezione

## HINGE TRIADE

### CHARACTERISTICS

This hinge has been designed to adapt to any kind of existing section whether it is made in aluminium, iron or wood. Its characteristics is the fixing system which is very simple but extremely flexible.

### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 galvanized pin D.8 x100  
2 open nylon bushes L.22  
1 M6x10 stainless steel dowel  
3 TC+M6x10 headed screws

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

100 pcs in each pack

## PAUMELLE TRIADE

### CARACTERISTIQUES

Paumelle étudiée et conçue pour s'adapter à tous les types de profilés existants, qu'ils soient en aluminium, en fer ou en bois. Cette paumelle se caractérise par son système de fixation, particulièrement simple, mais qui s'adapte très facilement.

### MATERIAUX ET PIECES

1 Paumelle en aluminium extrudé male alliage 6060  
1 paumelle en aluminium extrudé femelle alliage 6060  
1 1 axe zingué D.8 x100  
2 douilles en nylon ouvertes L.22  
1 boulon M6x10 inox à pointe  
3 vis zingué TC+M6x10

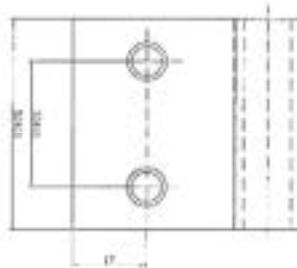
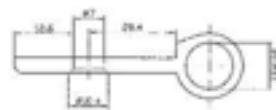
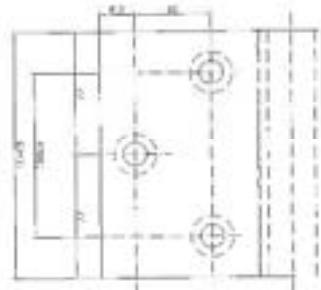
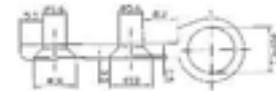
### DEFINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

### EMBALLAGES

100 pièces par boîte

## Cerniere Triade



ART.	Descrizione profilati/Description of sections/Type of profilé
180	CERNIERA PER SCURETTO/ SHUTTERING HINGE/ PAUMELLE POUR PETIT VOLET
180/5	CERNIERA PER ZANZARIERA/ MOSQUITO CURTAIN HINGE/ PAUMELLE POUR MOUSTIQUAIRE
188	CERNIERA SPECIALE TORINO/ TORINO SPECIAL HINGE/ PAUMELLE SPÉCIALE TORINO
199	CERNIERA TIPO UFFICIO/ OFFICE TYPE HINGE/ PAUMELLE TYPE BUREAU
200	CERNIERA/HINGE/PAUMELLE LORY

### CERNIERE TRIADE

#### CARATTERISTICHE

Cerniera studiata e progettata per essere adattabile a tutti i tipi di profilo esistenti sia in alluminio, ferro e legno. La caratteristica di questa cerniera consiste nel sistema di fissaggio, particolarmente semplice, ma di grande adattabilità.

#### MATERIALI E COMPONENTI art. 199

- 2 Cerniere in alluminio estruso lega 6060
- 2 tappi in nylon D.11
- 1 perno zincato D.8 x52
- 1 boccola in nylon 6.6

#### MATERIALI E COMPONENTI art. 200

- 2 Cerniere in alluminio estruso lega 6060
- 2 tappi in nylon D.11
- 1 perno zincato D.8 x52
- 1 boccola in nylon 6.6
- 2 piastrine inox 430
- 4 viti M5

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

#### CONFEZIONI

100 pz per confezione

### HINGE TRIADE

#### CHARACTERISTICS

This hinge has been designed to adapt to any kind of existing section whether it is made in aluminium, iron or wood. Its characteristics is the fixing system which is very simple but extremely flexible.

#### MATERIALS AND COMPONENTS art. 199

- 2 pc aluminium hinge alloy 6060
- 2 nylon caps D.11
- 1 galvanized pin D.8x52
- 1 nylon bush 6.6

#### MATERIALS AND COMPONENTS art. 200

- 2 pc aluminium hinge alloy 6060
- 2 nylon caps D.11
- 1 galvanized pin D.8x52
- 1 nylon bush 6.6
- 2 plates inox 430
- 4 M5 screws

#### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PAUMELLE TRIADE

#### CARACTERISTIQUES

Paumelle étudiée et conçue pour s'adapter à tous les types de profilés existants, qu'ils soient en aluminium, en fer ou en bois. Cette paumelle se caractérise par son système de fixation, particulièrement simple, mais qui s'adapte très facilement.

#### MATERIAUX ET PIECES art. 199

- 2 Paumelles en aluminium alliage 6060
- 2 bouchons en nylon D.11
- 1 axe zingué D.8x52
- 1 douille en nylon 6.6

#### MATERIAUX ET PIECES art. 200

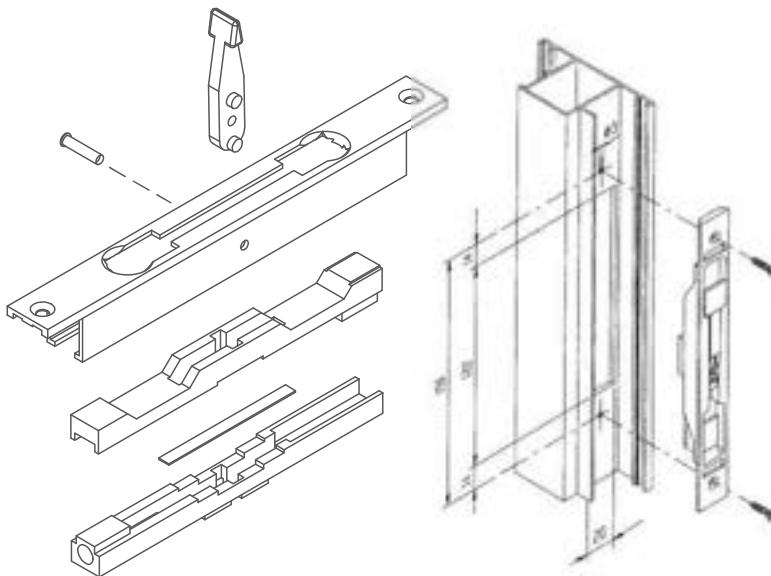
- 2 Paumelles en aluminium alliage 6060
- 2 bouchons en nylon D.11
- 1 axe zingué D.8x52
- 1 douille en nylon 6.6
- 2 plaques inox 430
- 4 vis M5

#### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

#### EMBALLAGES

100 pièces par boîte



ART.	Descrizione profilati/Description of sections/Type of profile
300/1	CATENACCIOLI ROMEO DOPPIA MANDATA / ROMEO DOUBLE ACTION LATCH BOLT / VERROU ROMEO DOUBLE TOUR
300/2	CATENACCIOLI ROMEO DA 16 mm / 16 mm ROMEO LATCH BOLT / VERROU ROMEO DE 16 mm
300/3	CATENACCIOLI A RIDOSSO PICCOLO 100 mm / 100 mm SMALL FLAT LATCH BOLT / VERROU PÈNE PLAT PETIT 100 mm
300/4	CATENACCIOLI A RIDOSSO GRANDE 400 mm / 400 mm SMALL FLAT LATCH BOLT / VERROU PÈNE PLAT GRAND 400 mm
300/5	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 16 mm: serie NC International (tutte) RUDY LATCH BOLT with galvanised steel pin for profiles with 16 mm slot: NC International series (all) VERROU RUDY avec axe en acier zingué pour profils avec gorge de 16 mm : série NC International (toutes)
300/6	CATENACCIOLI RUDY con perno in acc.zincato per prof.con cava da 18 mm:serie Domal Stopper,PG,EKU53,Camera Europea RUDY LATCH BOLT with galvanised steel pin for profiles with 18 mm slot:Domal Stopper,PG,EKU53 and Camera Europea series VERROU RUDY avec axe en acier zingué pour profils avec gorge de 18 mm :série Domal Stopper,PG,EKU53,Chambre Europea
300/7	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 20 mm RUDY LATCH BOLT with galvanised steel pin for profiles with 20 mm slot VERROU RUDY avec axe en acier zingué pour profils avec gorge de 20 mm

#### CATENACCIOLI

##### CARATTERISTICHE

Catenaccio a leva fornibile anche a doppia manda, costruito in alluminio estruso, adattabile a qualsiasi profilo su scasso da 16 mm.

##### MATERIALI E COMPONENTI

1 cursore superiore in nylon 6.6  
1 cursore inferiore in nylon 6.6  
1 leva in nylon 6.6  
2 molle in acciaio  
1 spina in ottone 2,8x15  
2 viti TSP+3,5x9,5 zincate  
1 scatolina catenaccio in alluminio lega 6060

##### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

##### CONFEZIONI

80 pz per confezione

#### LATCH BOLTS

##### CHARACTERISTICS

Latch lever bolts 16 mm available also a double action, made in extruded aluminium, adaptable for all types of profiles.

##### MATERIALS AND COMPONENTS

1 nylon 6.6 upper slider  
1 nylon 6.6 lower slider  
1 nylon 6.6 lever  
2 steel springs  
1 2.8x15 brass pin  
2 TSP + 3.5x9.5 galvanised screws  
1 aluminium alloy 6060 latch bolt box

##### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

##### PACKS

80 pcs in each pack

#### VERROUS

##### CARACTÉRISTIQUES

Verrou à bascule, pouvant aussi être à deux directions, réalisé en aluminium extrudé, adapté à n'importe quel profil sur entaille de 16 mm.

##### MATERIAUX ET PIÈCES

1 curseur supérieur en nylon 6.6  
1 curseur inférieur en nylon 6.6  
1 levier en nylon 6.6  
2 ressorts en acier  
1 fiche en laiton 2,8x15  
2 vis TSP+3,5x9,5 zinguées  
1 petit boîtier verrouillé en alliage d'aluminium 6060

##### FINITIONS

Anodisées: argent, bronze, électrocouleur, noir oxydé.  
Peintures: RAL standard, voir tableau des couleurs  
Spéciales: Or

##### EMBALLAGES

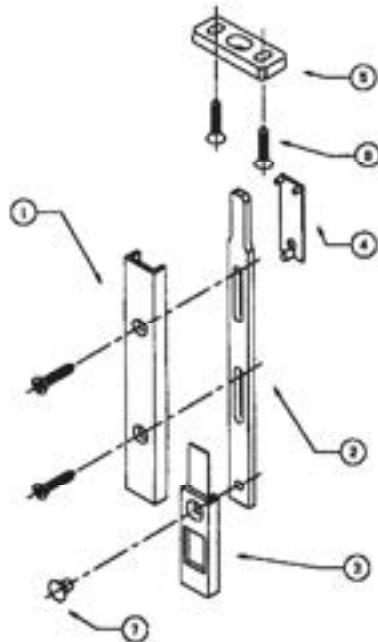
80 pièces par emballage



**300/3**



**300/4**



ART.	Descrizione profili/Description of sections/Type of profilé
300/1	CATENACCIOLI ROMEO DOPPIA MANDATA/ ROMEO DOUBLE ACTION LATCH BOLT/VERROU ROMEO DOUBLE TOUR
300/2	CATENACCIOLI ROMEO DA 16 mm/ 16 mm ROMEO LATCH BOLT/VERROU ROMEO DE 16 mm
300/3	CATENACCIOLI A RIDOSSO PICCOLO 100 mm/ 100 mm SMALL FLAT LATCH BOLT/VERROU PÊNE PLAT PETIT 100 mm
300/4	CATENACCIOLI A RIDOSSO GRANDE 400 mm/ 400 mm SMALL FLAT LATCH BOLT/VERROU PÊNE PLAT GRAND 400 mm
300/5	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 16 mm: serie NC International (tutte) RUDY LATCH BOLT with galvanised steel pin for profiles with 16 mm slot: NC International series (all) VERROU RUDY avec axe en acier zingué pour profils avec gorge de 16 mm : série NC International (toutes)
300/6	CATENACCIOLI RUDY con perno in acc.zincato per prof.con cava da 18 mm:serie Domal Stopper,PG,EKU53,Camera Europea RUDY LATCH BOLT with galvanised steel pin for profiles with 18mm slot:Domal Stopper,PG,EKU53 and Camera Europea series VERROU RUDY avec axe en acier zingué pour profils avec gorge de 18mm:série Domal Stopper,PG,EKU53,Chambre Europea
300/7	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 20 mm RUDY LATCH BOLT with galvanised steel pin for profiles with 20 mm slot VERROU RUDY avec axe en acier zingué pour profils avec gorge de 20 mm

## CATENACCIOLI

### CARATTERISTICHE

Catenacchio a ridosso costruito in alluminio estruso, fornibile in 2 misure da 100 mm e da 400 mm adattabile a qualsiasi tipo di profilo.

### MATERIALI E COMPONENTI

1 asta da 100 mm zincata  
1 impugnatura in nylon 6.6  
1 incontro in nylon 6.6  
1 spessore incontro in nylon 6.6  
1 rivetto  
2 viti TSP+3,5 x16 zincate  
1 copri catenacchio in all. estruso lega 6060

### FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

### CONFEZIONI

80 pz per confezione

## LATCH BOLTS

### CHARACTERISTICS

Extruded aluminium flat latch bolt available in 2 sizes, 100 mm and 400 mm and adaptable to all types of profiles.

### MATERIALS AND COMPONENTS

1 100 mm galvanised rod  
1 nylon 6.6 handle  
1 nylon 6.6 end piece slot  
1 nylon 6.6 end piece slot shim  
1 rivet  
2 TSP + 3.5 x16 galvanised screws  
1 extruded aluminium alloy 6060 latch bolt cover

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

80 pcs in each pack

## VERROUS

### CARACTÉRISTIQUES

VERROU PÊNE PLAT construit en aluminium extrudé, livrable en 2 mesures de 100 mm et de 400 mm adaptable à tout type de profil.

### MATERIAUX ET PIÈCES

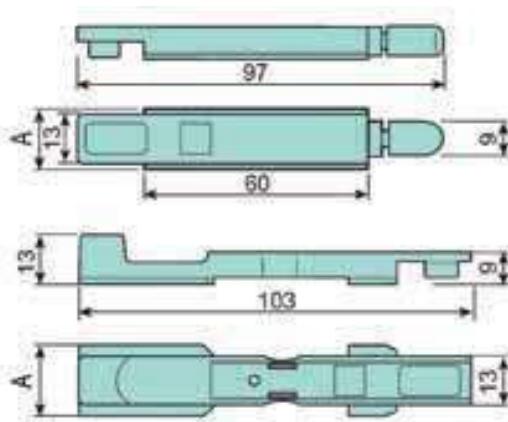
1 tige de 100 mm zinguée  
1 poignée en nylon 6.6  
1 gâche en nylon 6.6  
1 épaisseur gâche en nylon 6.6  
1 rivet  
2 vis TSP + 3.5 x16 zinguées  
1 couvre-verrou en alliage aluminium extrudé 6060

### FINITIONS

Anodisées: argent, bronze, électrocouleur, noir oxydé.  
Peintes: RAL standard, voir tableau des couleurs  
Spéciales: Or

### EMBALLAGES

80 pièces par emballage

**300/5 A = 15,5 mm****300/6 A = 17,5 mm****300/7 A = 19,5 mm**

ART.	Descrizione profilati/Description of sections/Type of profilé
300/1	CATENACCIOLI ROMEO DOPPIA MANDATA / ROMEO DOUBLE ACTION LATCH BOLT / VERROU ROMEO DOUBLE TOUR
300/2	CATENACCIOLI ROMEO DA 16 mm / 16 mm ROMEO LATCH BOLT / VERROU ROMEO DE 16 mm
300/3	CATENACCIOLI A RIDOSSO PICCOLO 100 mm / 100 mm SMALL FLAT LATCH BOLT / VERROU PÊNE PLAT PETIT 100 mm
300/4	CATENACCIOLI A RIDOSSO GRANDE 400 mm / 400 mm SMALL FLAT LATCH BOLT / VERROU PÊNE PLAT GRAND 400 mm
300/5	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 16 mm: serie NC International (tutte) RUDY LATCH BOLT with galvanised steel pin for profiles with 16 mm slot: NC International series (all) VERROU RUDY avec axe en acier zingué pour profils avec gorge de 16 mm : série NC International (toutes)
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300/7	CATENACCIOLI RUDY con perno in acciaio zincato per profili con cava da 20 mm RUDY LATCH BOLT with galvanised steel pin for profiles with 20 mm slot VERROU RUDY avec axe en acier zingué pour profils avec gorge de 20 mm



CATENACCIOLI  
CARATTERISTICHE  
Catenacciolo con perno in acciaio zinguato.

MATERIALI E COMPONENTI  
1 terminale in nylon con punta in acciaio zinguato  
1 asta di collegamento in nylon  
1 particolare di collegamento in nylon  
1 rivetto in acciaio zinguato  
1 grano a punta brunito 5x4



LATCH BOLTS  
CHARACTERISTICS  
Latch bolt with galvanised steel pin.

MATERIALS AND COMPONENTS  
1 nylon head with galvanised steel tip  
1 nylon connection rod  
1 nylon connection piece  
1 galvanised steel rivet  
1 5x4 burnished pointed dowel



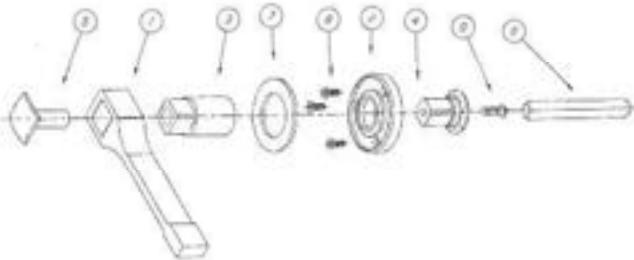
VERROUS  
CARACTÉRISTIQUES  
Verrou avec axe en acier zingué.

MATERIAUX ET PIÈCES  
1 embout en nylon avec pointe en acier zingué  
1 tige de connexion en nylon  
1 élément de connexion en nylon  
1 rivet en acier zingué  
1 boulon à pointe brunitie 5x4

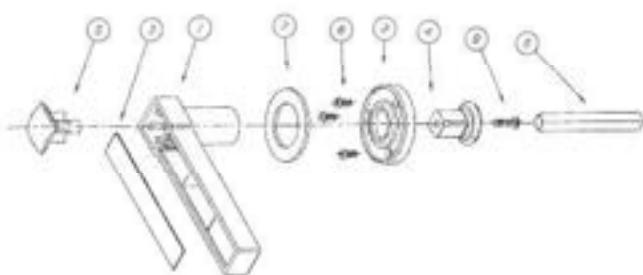
# Maniglie



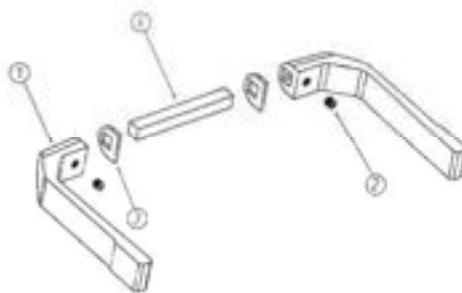
ART.	Descrizione profilati/Description of sections/Type of profilé
450	MANIGLIA GIULIETTA



ART.	Descrizione profilati/Description of sections/Type of profilé
450/1	MANIGLIA MARISA



ART.	Descrizione profilati/Description of sections/Type of profilé
462	MANIGLIA per montante LAURA



## MANIGLIE

### MANIGLIA GIULIETTA 450

La linea della maniglia è molto semplice realizzata in alluminio estruso ed assemblata con i particolari in nylon. È molto solida e può essere adattata a tutti i tipi di apertura.

### MANIGLIA MARISA 450/1

Il design è molto semplice se pur mantenendo le stesse caratteristiche di una maniglia in nylon, si differenzia per il fatto che il frontale porta un'inserto in alluminio che può variare nelle diverse colorazioni.

### MANIGLIA PER MONTANTE LAURA 462

Maniglia in alluminio estruso con gusci di copertura in nylon, la linea è semplice ma robusta. Viene utilizzata negli spazi interni ed esterni limitati.

### FINITURE

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

CONFEZIONI  
20 pz per confezione

## HANDLES

### GIULIETTA 450 HANDLE

Handle with a simple line made of extruded aluminium and assembled with nylon components. It is very sturdy and is suitable for all types of openings.

### MARISA 450/1 HANDLE

Very simple design; it has the same characteristics of a nylon handle but the front part has an aluminium insert that can be of different colours.

### LAURA 462 HANDLE FOR JAMB

Extruded aluminium handle with nylon covering shells; simple yet sturdy line. Suitable for restricted indoor or outdoor spaces.

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

20 pcs in each pack

## POIGNÉES

### POIGNÉE GIULIETTA 450

La ligne de la poignée est très simple et réalisée en aluminium extrudé, assemblée avec les éléments en nylon. Très solide, elle peut être adaptée à tous les types d'ouverture.

### POIGNÉE MARISA 450/1

Le design est très simple tout en maintenant les mêmes caractéristiques qu'une poignée en nylon, elle se différencie par le fait que la façade porte une plaque en aluminium qui peut varier dans les différentes teintes.

### POIGNÉE POUR JAMBAGE LAURA 462

Poignée en aluminium extrudé avec coques de couverture en nylon, la ligne est simple mais robuste. Elle est utilisée dans les espaces intérieurs et extérieurs limités.

### FINITIONS

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciales: or

### EMBALLAGES

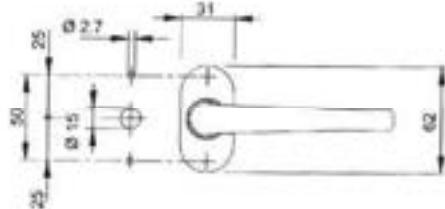
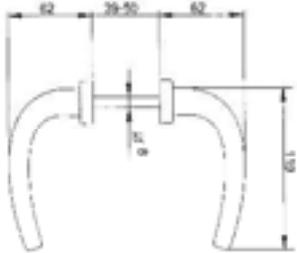
20 pièces par boîte

**ART.**

**Descrizione profiliati/Description of sections/Type of profile**

455

MANIGLIA VALENTINA in nylon con Zama interna



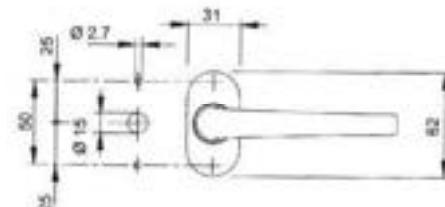
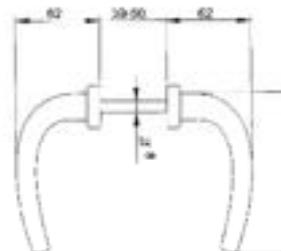
**455**

**ART.**

**Descrizione profiliati/Description of sections/Type of profile**

457

MANIGLIA GLORIA



**457**



**MANIGLIE**

**MANIGLIA VALENTINA 455**

Leggera nel peso e nella forma. Una maniglia semplice, ridotta all'essenziale ma che non perde la sua funzionalità nel tempo.

**MANIGLIA GLORIA 457**

Prodotta completamente in nylon, garantisce un'eccellente solidità e durata nel tempo. Adatta ad ogni tipo di porta.

**FINITURE**

Bianco o nero.

**CONFEZIONI**

20 pz per confezione



**HANDLES**

**VALENTINA 455 HANDLE**

Lightweight and streamlined. Simple and essential handle which however maintains its functionality over time.

**GLORIA 457 HANDLE**

Completely made of nylon; it guarantees exceptional strength and lifetime. Suitable for all doors.

**FINISHES**

White or black

**PACKS**

20 pcs in each pack



**POIGNÉES**

**POIGNÉE VALENTINA 455**

Légère de par son poids et sa forme. Une poignée simple, réduite à l'essentiel mais qui ne perd pas sa fonctionnalité au fil du temps.

**POIGNÉE GLORIA 457**

Produite intégralement en nylon, elle garantit une solidité exceptionnelle et une longue vie. S'adapte à tous les types de porte.

**FINITIONS**

Blanc ou noir

**EMBALLAGES**

20 pièces par boîte

# Maniglie



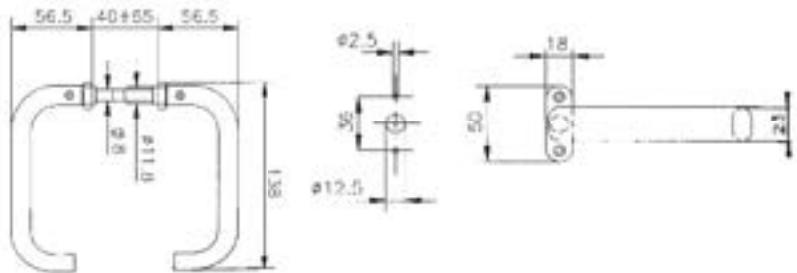
**456**

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

**456**

**MANIGLIA ALICE**



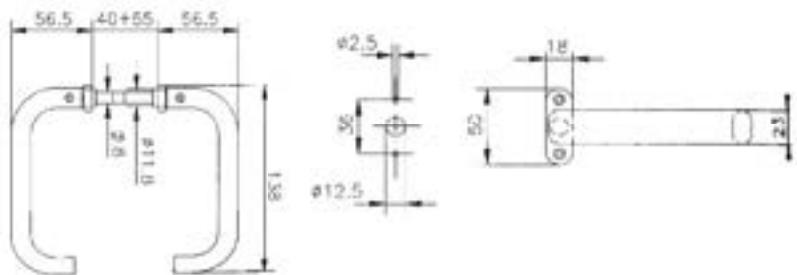
**456/1**

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

**456/1**

**MANIGLIA ALICE BIS**



## MANIGLIE

MANIGLIA 456 ALICE e 456/1 ALICE BIS  
Prodotta completamente in nylon, garantisce un'eccezionale solidità e durata nel tempo. Adatta ad ogni tipo di porta.

**FINITURE**  
Bianco o nero.

**CONFEZIONI**  
20 pz per confezione

## HANDLES

456 ALICE and 456/1 ALICE BIS HANDLE  
Completely made of nylon; it guarantees exceptional strength and lifetime. Suitable for all doors.

**FINISHES**  
White or black

**PACKS**  
20 pcs in each pack

## POIGNÉES

POIGNÉE 456 ALICE et 456/1 ALICE BIS  
Produite intégralement en nylon, elle garantit une solidité exceptionnelle et une longue vie. S'adapte à tous les types de porte.

**FINITIONS**  
Blanc ou noir

**EMBALLAGES**  
20 pièces par boîte

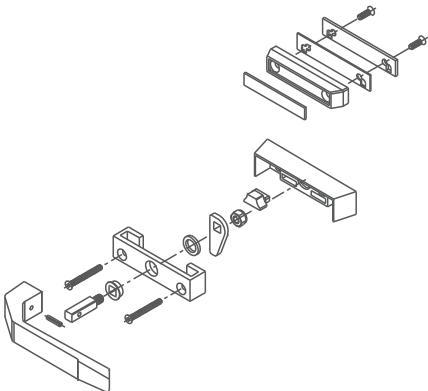
## Maniglie

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

460

TAVELLINO LEO

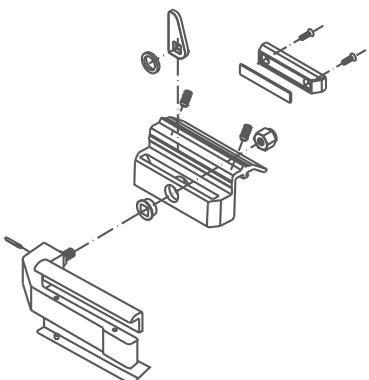


**ART.**

**Descrizione profilati/Description of sections/Type of profile**

461

TAVELLINO PER R40/50



**MANIGLIE**

**TAVELLINO LEO 460**

È particolarmente adatto per finestre a sporgere o a bilico, i materiali utilizzati garantiscono sicurezza e stabilità nel funzionamento.

Materiali e componenti: maniglia e cassa in alluminio estruso – 1 nasello in acciaio zincato – 1 rondella in nylon – viti zincate – spessori in nylon 66 – 1 quadro in acciaio zincato

**TAVELLINO PER R40/50 461**

È particolarmente adatto per finestre a sporgere o a bilico, i materiali utilizzati garantiscono sicurezza e stabilità nel funzionamento. Questo articolo è adattabile solo al profilo R 40/50 fissaggi con grani inox.

Materiali e componenti: maniglia e cassa in alluminio estruso – coprimanico in nylon caricato con fibra di vetro – 2 grani inox - 1 nasello in acciaio zincato – 1 rondella in nylon – 1 quadro in acciaio zincato

**FINITURE**

Anodizzato: argento, bronzo, elettrocromo, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CONFEZIONI**

20 pz per confezione



**HANDLES**

**TAVELLINO LEO 460**

is particularly suitable for windows that project or swing; the materials used guarantee safety and stability of use.

Materials and components: handle and casing in aluminium extruded – 1 galvanised steel prong - 1 nylon washer - galvanised steel screws - shims in nylon 66 – 1 galvanised steel panel

**TAVELLINO HANDLE FOR R40/50 461**

It is particularly suitable for awning or pivot windows; the materials adopted guarantee safety and stable operation. This item is only adaptable to profile R 40/50 using stainless steel dowels for fixing.

Materials and components: handle and casing in aluminium extruded – handle cover in fibreglass reinforced nylon – 2 stainless steel dowels – 1 galvanised steel prong – 1 nylon washer – 1 galvanised steel panel

**FINISHES**

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**PACKS**

20 pcs in each pack



**POIGNÉES**

**TAVELLINO LEO 460**

Batteuse indiquée pour fenêtres à projection et pivotantes application très simple et rapide étanchéité parfaite.

Matières et composants: poignée et caisse en aluminium extrudé – 1 mentonnet en acier zingué - 1 rondelle en nylon – vis en acier zingué - épaisseurs en nylon 66 – 1 cadre en acier zingué

**POIGNÉE BATTEUSE POUR R40/50 461**

Particulièrement adaptée aux fenêtres à l'italienne ou basculantes, les matériaux utilisés garantissent la sécurité et la stabilité lors du fonctionnement. cet article est uniquement adaptable au profil R 40/50 fixages avec boulons inox.

Matières et composants: poignée et caisse en aluminium extrudé – couvre-poignée en nylon chargé avec fibre de verre – 2 boulons inox – 1 mentonnet en acier zingué – 1 rondelle en nylon – 1 cadre en acier zingué

**DEFINITIONS**

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**EMBALLAGES**

20 pièces par boîte

# Maniglie

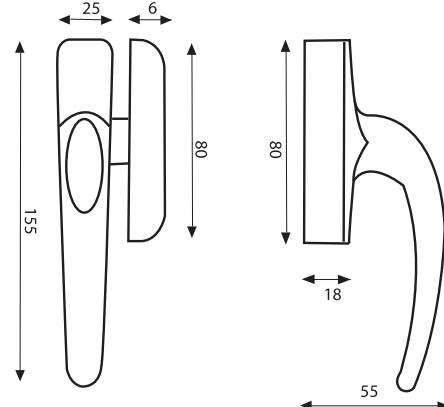


**463**

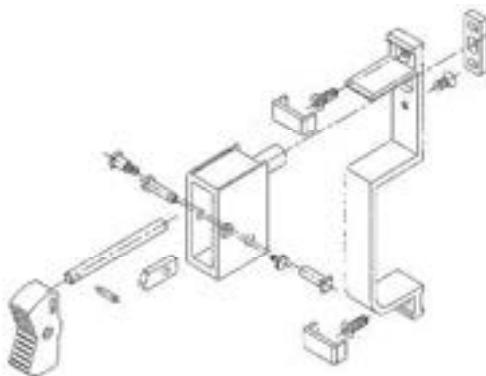


**600  
600/60**

ART.	Descrizione profilati/Description of sections/Type of profile
463	Tavellino Europa



ART.	Descrizione profilati/Description of sections/Type of profile
600	Maniglia a pulsante per scorrevoli
600/60	Maniglia a pulsante per export 60



## MANIGLIE

### TAVELLINO EUROPA 463

Applicazione esterna per la chiusura di finestra a sporgere e a bilico. La linea di questa maniglia entra in sintonia con il design arrotondato di tutta la gamma dei prodotti.

Materiali e componenti: manico, cassa e base d'appoggio in alluminio - nasello in acciaio zincato - viti zincate

### MANIGLIA A PULSANTE 600-600/60

Per la chiusura centrale di porte e finestre scorrevoli in alluminio.

Materiali e componenti: manico in alluminio estruso - coprimanoic in nylon caricato con fibra di vetro - 1 perno in acciaio zincato - viti zincate - copriviti in nylon

### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.  
Verniciato: Ral standard vedi tabella colori

Speciali: Oro

### CONFEZIONI

20 pz per confezione

## HANDLES

### EUROPA 463 TAVELLINO HANDLE

For external application to close awning and pivoting windows. The line of this handle is in harmony with the rounded design of this range of products.

Materials and components: handle, casing and lateral base in aluminium extruded - 1 galvanised steel prong - galvanised steel screws

### BUTTON HANDLE 600-600/60

For central closure of aluminium sliding doors and windows.

Materials and components: handle in aluminium extruded - handle cover in fibreglass reinforced nylon - 1 galvanised steel pin - galvanised steel screws - screws cover in nylon

### FINISHES

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

### PACKS

20 pcs in each pack

## POIGNÉES

### POIGNÉE BATTEUSE EUROPA 463

Application extérieure pour la fermeture de fenêtre à l'italienne et basculante. La ligne de cette poignée est en harmonie avec le design arrondi de toute la gamme de produits.

Matériaux et composants: poignée, caisse et base latérale en aluminium extrudé - 1 mentonnet en acier zingué - vis en acier zingué.

### POIGNÉE À TOUCHE 600-600/60

Pour la fermeture centrale de portes et fenêtres coulissantes en aluminium.

Matériaux et composants: poignée en aluminium extrudé - couvre-poignée en nylon chargé avec fibre de verre - 1 axe en acier zingué - vis en acier zingué - couvre-vis en nylon.

### FINITIONS

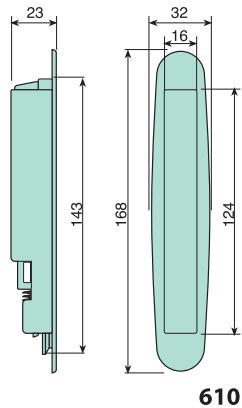
Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs

Spéciale: or

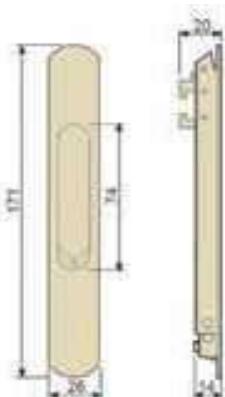
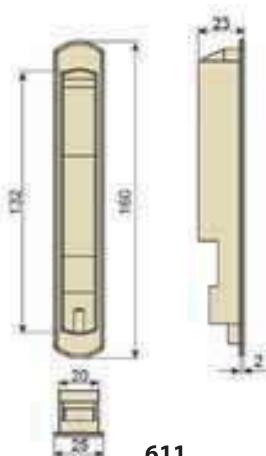
### EMBALLAGES

20 pièces par boîte

ART.	Descrizione profili/Description of sections/Type of profilé
610	Maniglia a vaschetta per scorrevole in nylon



ART.	Descrizione profili/Description of sections/Type of profilé
611	Maniglia a vaschetta in alluminio per finestra scorrevole
612	Maniglia a vaschetta per scorrevole in alluminio/nylon



## MANIGLIE

610  
Maniglia a vaschetta per scorrevole ad incasso  
(corpo e leva in nylon)  
Colore: nero

611  
Maniglia a vaschetta in alluminio per finestra  
scorrevole  
(corpo e leva in alluminio)  
Serie: EXPORT, NC60  
Colori: Ral 9005, Ral 9010, Ral 1013

612  
Maniglia a vaschetta per scorrevole  
(alluminio/nylon)  
Colori: Ral 9005, Ral 9010, Ral 1013

## HANDLES

610  
Handle for sliding to be embedded  
(body and control lever in nylon)  
Colour: black

611  
Handle for sliding to be embedded  
(body and control lever in aluminium)  
Serie: Export, NC60  
Colours: Ral 9005, Ral 9010, Ral 1013

612  
Handle for sliding (aluminium/nylon)  
Colours: RAL 9005 - RAL 9010 - RAL 1013

## POIGNÉES

610  
Poignée à barquette pour coulissantes  
(corps et levier en nylon)  
Couleur: noir

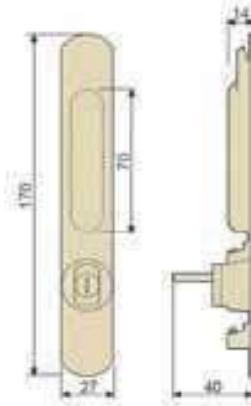
611  
Poignée encastrable pour coulissantes  
(corps et levier en aluminium)  
Séries: Export, NC 60  
Couleurs: RAL 9005 - RAL 9010 - RAL 1013

612  
Poignée pour coulissantes (aluminium/nylon)  
Couleurs: RAL 9005 - RAL 9010 - RAL 1013

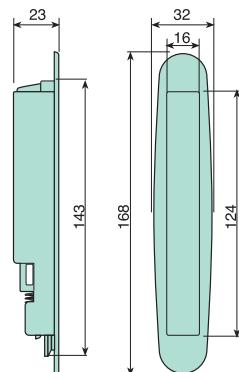
# Maniglie



ART.	Descrizione profilati/Description of sections/Type of profilé
613	Maniglia a vaschetta con chiave



ART.	Descrizione profilati/Description of sections/Type of profilé
614	Maniglia a vaschetta con sede in zama e cursore in alluminio con chiave



## MANIGLIE

**613**  
Maniglia per scorrevole con chiave (alluminio/nylon)  
Colori: RAL 9005 - RAL 9010 - RAL 1013

**614**  
Maniglia a vaschetta per scorrevole con chiave, corpo in zama e leva in alluminio.  
Colori: tabella colori Ral standard

## HANDLES

**613**  
Handle for sliding with key (aluminium/nylon)  
Colours: RAL 9005 - RAL 9010 - RAL 1013

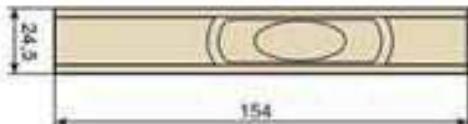
**614**  
Embedding handle for sliding with key, body in Zamak  
and control lever in aluminium  
Colours: RAL standard colours

## POIGNÉES

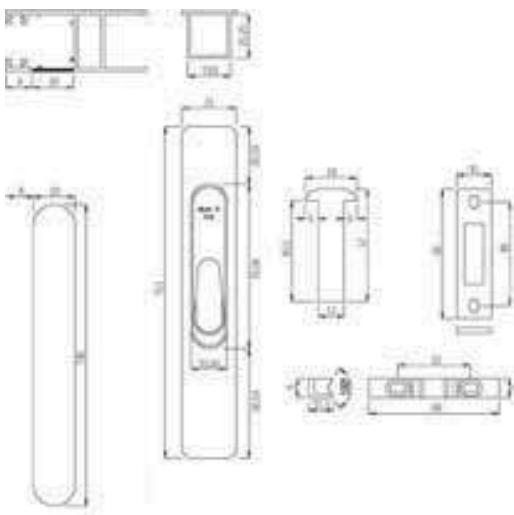
**613**  
Poignée pour coulissantes (aluminium/nylon)  
Couleurs: RAL 9005 - RAL 9010 - RAL 1013

**614**  
Poignée encastrable pour portes et fenêtres coulissantes  
avec clé, corps en zamak et levier en aluminium.  
Couleurs : tableau des couleurs Ral standard

ART.	Descrizione profiliati/Description of sections/Type of profilé
620	Maniglia per scorrevole "ARABIA" ad incasso laterale - corpo in alluminio e leva in nylon.



ART.	Descrizione profiliati/Description of sections/Type of profilé
621	Maniglia ad incasso per chiusure laterali in serramenti scorrevoli
622	Maniglia ad incasso per chiusure laterali in serramenti scorrevoli



## MANIGLIE

**620**  
Maniglia per scorrevole "ARABIA" ad incasso laterale - corpo in alluminio e leva in nylon.

**621**  
Maniglia ad incasso per chiusure laterali in serramenti scorrevoli - corpo in alluminio meccanismi in zama. Reversibile

**SERIE**  
All.co export 60S,  
NC 60 International,  
Skeit 60, slide 60 Colours: Ral 9005, Ral 9010, Ral 1013

**622**  
Maniglia ad incasso per chiusure laterali nei serramenti scorrevoli. Differisce dal modello 621 nella parte della leva di comando. Quest'ultima ora è completamente piana ed in linea con il corpo della maniglia. Il corpo e la leva di comando sono in alluminio, i meccanismi di movimentazione sono in zama. È reversibile

**FINITURE**  
RAL:9005 - 9010-1013

## HANDLES

**620**  
Handle for sliding "ARABIA" with sidelong embedding (body in aluminium and control lever in nylon)

**621**  
Flush-mounted handle for side-locks on sliding windows. Body and control lever in aluminium, mechanism in Zamak. It is reversible

**SERIE**  
All.co export 60S,  
NC 60 International,  
Skeit 60, slide 60 Colours: Ral 9005, Ral 9010, Ral 1013

**622**  
This handle has a different control lever from the 621 model. It is now completely flat and flush with the body of the handle. The body and the control lever are aluminium while the mechanisms are made from zamak. It is reversible.

**FINISHES**  
RAL:9005 - 9010-1013

## POIGNÉES

**620**  
Poignée "ARABIA" pour coulissantes avec encastrement latérale (corps en aluminium et levier en nylon)

**621**  
Poignée pour coulissantes avec encastrement latérale (corps et levier en aluminium)

**SERIE**  
All.co export 60S,  
NC 60 International,  
Skeit 60, slide 60 Colours: Ral 9005, Ral 9010, Ral 1013

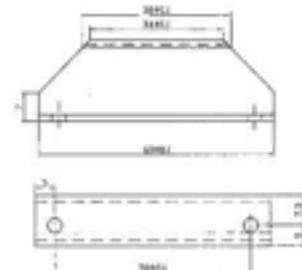
**622**  
Poignée pour coulissantes avec encastrement latérale (corps et levier en aluminium)

**FINITIONS**  
RAL:9005 - 9010-1013

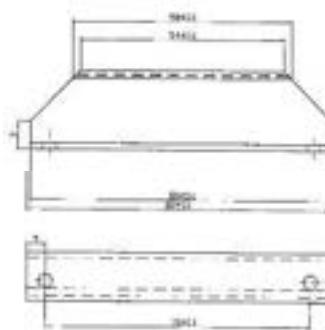
# Maniglie



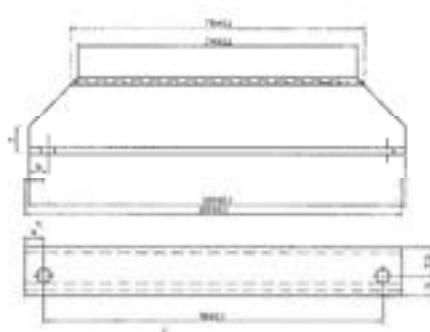
ART.	Descrizione profilati/Description of sections/Type of profilé
400/1	Maniglietta L.60



ART.	Descrizione profilati/Description of sections/Type of profilé
400/2	Maniglietta L.80



ART.	Descrizione profilati/Description of sections/Type of profilé
400/3	Maniglietta L.100



MANIGLIE

Maniglia realizzata in alluminio da estruso, viene utilizzata su qualsiasi tipo di apertura. L'applicazione facilitata consente un rapido utilizzo.



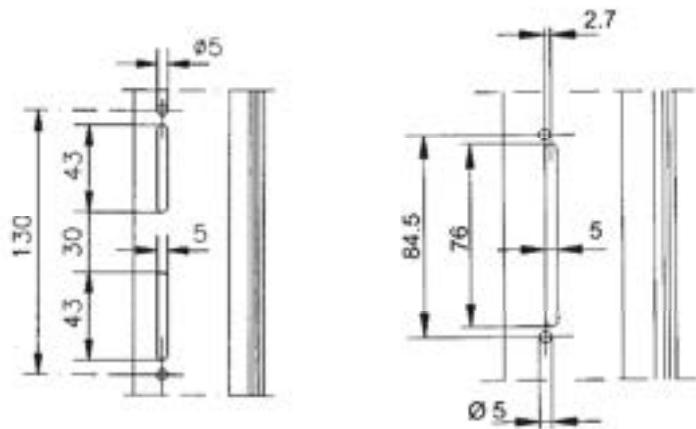
HANDLES

Made of extruded aluminium, suitable for all types of openings. Easy application for simple use.



POIGNÉES

Réalisée en aluminium extrudé, elle peut être adaptée à tous les types d'ouverture. Facile à appliquer.



ART.	Descrizione profili/Description of sections/Type of profilé
217/1	Cremonese/ Cremone/ Crémone STEFY int.130 rip.plastica/plastic/plastique
217/2	Cremonese/ Cremone/ Crémone STEFY int.130 rip.legno/wood/bois
217/3	Cremonese/ Cremone/ Crémone STEFY int.104 rip.plastica/plastic/plastique
217/4	Cremonese/ Cremone/ Crémone STEFY int.104 rip.legno/wood/bois
211	Cremonese/ Cremone/ Crémone ASTRA
211/1	Cremonese/ Cremone/ Crémone PIANETA
212	Doppia maniglia/ Double handle/ Double poignée VERONICA con base rettangolare/ with rectangular base/ avec base rectangulaire
212/1	Doppia maniglia/ Double handle/ Double poignée VERONICA con base arrotondata/ with rounded base/ avec base arrondie
213/1	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in nylon/ with rectangular base and nylon inserts/ avec base rectangulaire et plaquettes en nylon
213/2	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in legno/ with rectangular base and wood inserts/ avec base rectangulaire et plaquettes en bois
213/3	Doppia maniglia/ Double handle/ Double poignée STEFY con base arrotondata e inserti in nylon/ with rounded base and nylon inserts/ avec base arrondie et plaquettes en nylon



#### CREMONESI

Linea innovata, gli inserti applicati consentono il giusto abbinamento alle varianti di colorazione dei profili anche su quelli effetto legno. Gli inserti possono essere in nylon di tutte le colorazioni e legno chiaro o scuro. Cremonese ambidesta corsa 18 mm per interno con scatto di posizionamento a 90° tramite camma in derlin e molla elicoidale. Manico e cassa in alluminio pressofuso, meccanismi in zama. Boccata e fondo realizzati in nylon. Interassi di fissaggio: 130, 130 (NC/GR 9), 104, 98, 84,5. Queste cremonesi sono adatte per tutti gli interassi di lavorazione più diffusi, sia per sistemi a giunto aperto che tradizionale.

#### FINITURE

Verniciato: ral standard vedi tabella colori.  
Speciali: ottoneata

#### CONFEZIONI

20 pz. per confezione



#### CREMONE HANDLE

Renewed line; thanks to the inserts applied it can be matched to the different colours of the profiles even wood effect ones. Inserts can be in all colours in nylon or dark or light wood. This cremone handle is an ambidexter. Only for inside opening. With release of positioning to 90° through the derlin cam and helicoidal spring. Grip and cover are in extruded aluminium. Mechanism in stamped metal, bottom cover in nylon. Centre distance fixing: 130, 130 (NC/GR 9), 104, 98, 84,5. This handle is suitable for open joint systems as for traditional systems. The cremone

#### FINISHES

Ral: standard colour chart  
Specials: brass

#### PACKS

20 cremones each pack

#### EMBALLAGES

FINITION  
Ral: standard, tableau des couleurs  
Spécial: laiton

EMBALLAGES  
20 pièces par boîte

217/1



217/2



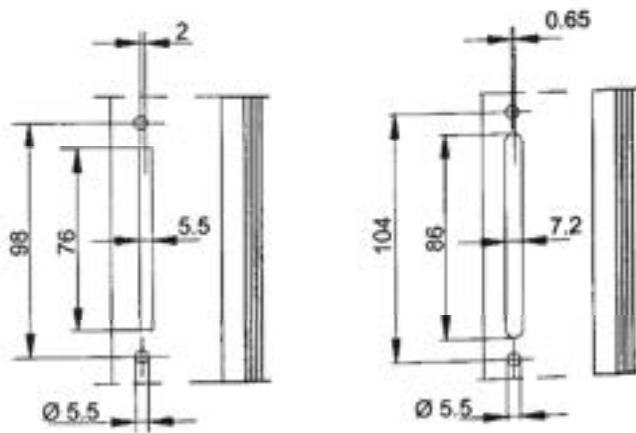
#### POIGNÉE CRÉMONE

Ligne innovante, les plaquettes permettent le juste assortiment aux variantes de teinte des profils même sur ceux avec effet bois. Les plaquettes peuvent être en nylon de toutes les teintes et en bois clair ou foncé. Ce cremones est ambidextre. Est seulement pour l'ouverture interne. Avec déclenchement de positionnement de 90° avec la came en derlin et la resort hélicoïdal. Poignée et chasse sont en aluminium sous pressofusion. Mécanisme en zamak, le fond de clouture en nylon. Entraxe de fixation:  
Ce cremones est applicable sur toutes les séries à joint ouvert aussi bien que sur séries traditionnelles. Est adapté à un entraxe de mm. 130, 130 (NC/GR 9), 104, 98, 84,5. Pour NC et GR 9: en dotation degree en nylon de 4 e 5 mm.

#### FINITION

Ral: standard, tableau des couleurs  
Spécial: laiton

# Cremonesi e Maniglie



ART.	Descrizione profilati/Description of sections/Type of profile
217/1	Cremonese/ Cremone/ Crémone STEFY int.130 rip.plastica/plastic/plastique
217/2	Cremonese/ Cremone/ Crémone STEFY int.130 rip.legno/wood/ bois
217/3	Cremonese/ Cremone/ Crémone STEFY int.104 rip.plastica/plastic/plastique
217/4	Cremonese/ Cremone/ Crémone STEFY int.104 rip.legno/wood/ bois
211	Cremonese/ Cremone/ Crémone ASTRA
211/1	Cremonese/ Cremone/ Crémone PIANETA
212	Doppia maniglia/ Double handle/ Double poignée VERONICA con base rettangolare/ with rectangular base/ avec base rectangulaire
212/1	Doppia maniglia/ Double handle/ Double poignée VERONICA con base arrotondata/ with rounded base/ avec base arrondie
213/1	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in nylon/ with rectangular base and nylon inserts/ avec base rectangulaire et plaquettes en nylon
213/2	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in legno/ with rectangular base and wood inserts/ avec base rectangulaire et plaquettes en bois
213/3	Doppia maniglia/ Double handle/ Double poignée STEFY con base arrotondata e inserti in nylon/ with rounded base and nylon inserts/ avec base arrondie et plaquettes en nylon



Linea innovata, gli inserti applicati consentono il giusto abbinamento alle varianti di colorazione dei profili anche su quelli effetto legno. Gli inserti possono essere in nylon di tutte le colorazioni e legno chiaro o scuro. Cremonese ambidesta corsa 18 mm per interno con scatto di posizionamento a 90° tramite camma in derlin e molla elicoidale. Manico e cassa in alluminio pressofuso, meccanismi in zama. Boccola e fondo realizzati in nylon.  
Interassi di fissaggio: 130, 130 (NC/GR 9), 104, 98, 84,5. Queste cremonesi sono adatte per tutti gli interassi di lavorazione più diffusi, sia per sistemi a giunto aperto che tradizionale.

**FINITURE**  
Verniciato: ral standard vedi tabella colori.  
Speciali: ottone

**CONFEZIONI**  
20 pz. per confezione



Renewed line; thanks to the inserts applied it can be matched to the different colours of the profiles even wood effect ones. Inserts can be in all colours in nylon or dark or light wood. This cremone handle is an ambidexter. Only for inside opening. With release of positioning to 90° through the derlin cam and helicoidal spring.  
Grip and cover are in extruded aluminium. Mechanism in stamped metal, bottom cover in nylon. Centre distance fixing: 130, 130 (NC/GR 9), 104, 98, 84,5.  
This handle is suitable for open joint systems as for traditional systems. The cremone

**FINISHES**  
Ral: standard colour chart  
Specials: brass

**PACKS**  
20 cremones each pack

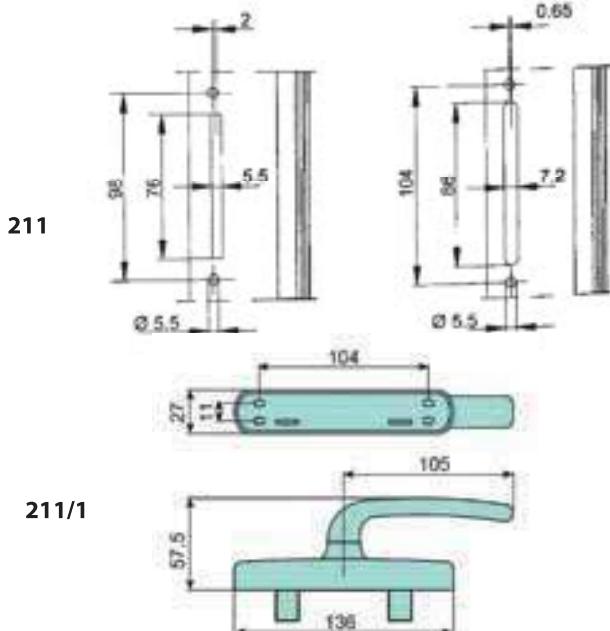


Ligne innovante, les plaquettes permettent le juste assortiment aux variantes de teinte des profils même sur ceux avec effet bois. Les plaquettes peuvent être en nylon de toutes les teintes et en bois clair ou foncé. Ce Cremonese est ambidextre. Est seulement pour l'ouverture interne. Avec déclenchement de positionnement de 90° avec la came en derlin et la resort hélicoïdal. Poignée et chasse sont en aluminium sous pressofusion. Mécanisme en zamak, le fond de clôture en nylon. Entraxe de fixation: 4 e 5 mm.  
Ce cremone est applicable sur toutes les séries à joint ouvert aussi bien que sur séries traditionnelles. Est adapté à entraxe de mm. 130, 130 (NC/GR 9), 104, 98, 84,5. Pour NC et GR 9: en dotation degree en nylon de 4 e 5 mm.

**FINITION**  
Ral: standard, tableau des couleurs  
Spécial: laiton

**EMBALLAGES**  
20 pièces par boîte

## Cremonesi e Maniglie



ART.	Descrizione proniati/ Description or sections/ Type of profile
217/1	Cremonese/ Cremone/ Crémone STEFY int.130 rip.plastica/plastic/plastique
217/2	Cremonese/ Cremone/ Crémone STEFY int.130 rip.legno/wood/bois
217/3	Cremonese/ Cremone/ Crémone STEFY int.104 rip.plastica/plastic/plastique
217/4	Cremonese/ Cremone/ Crémone STEFY int.104 rip.legno/wood/bois
211	Cremonese/ Cremone/ Crémone ASTRA
211/1	Cremonese/ Cremone/ Crémone PIANETA
212	Doppia maniglia/ Double handle/ Double poignée VERONICA con base rettangolare/ with rectangular base/ avec base rectangulaire
212/1	Doppia maniglia/ Double handle/ Double poignée VERONICA con base arrotondata/ with rounded base/ avec base arrondie
213/1	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in nylon/ with rectangular base and nylon inserts/ avec base rectangulaire et plaquettes en nylon
213/2	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in legno/ with rectangular base and wood inserts/ avec base rectangulaire et plaquettes en bois
213/3	Doppia maniglia/ Double handle/ Double poignée STEFY con base arrotondata e inserti in nylon/ with rounded base and nylon inserts/ avec base arrondie et plaquettes en nylon



211 - Cremonese ambidesta corsa 18 mm per interno con scatto di posizionamento a 90° tramite camma in derlin e molla elicoidale. Manico e cassa in alluminio presso fuso, meccanismi in zama. Boccola e fondo realizzati in nylon.

211/1 - Cremonese ambidesta da 22 e 27 mm per apertura interna ed esterna. Manico e cassa in alluminio presso fuso, meccanismi in zama. Boccola e fondo realizzati in nylon.

Interassi di fissaggio: 130, 130 (NC/GR 9), 104, 98, 84,5. Queste cremonesi sono adatte per tutti gli interassi di lavorazione più diffusi, sia per sistemi a giunto aperto che tradizionale.

### FINITURE

Verniciato: ral standard vedi tabella colori.  
Speciali: ottoneata

### CONFEZIONI

20 pz. per confezione



### CREMONE HANDLE

211 - This cremone handle is an ambidexter. Only for inside opening. With release of positioning to 90° through the derlin cam and helicoidal spring.

211/1 - Cremone boit PIANETA for inward and outward opening (both hands) of 22 and 27 mm. Grip and cover are in extruded aluminium. Mechanism in stamped metal, bottom cover in nylon.

Centre distance fixing: 130, 130 (NC/GR 9), 104, 98, 84,5. This handle is suitable for open joint systems as for traditional systems.

### FINISHES

Ral: standard colour chart  
Specials: brass

### PACKS

20 cremones each pack



### POIGNÉE CRÉMONE

211 - Ce Cremonese est ambidextre. Est seulement pour l'ouverture interne. Avec déclenchement de positionnement de 90° avec la came en derlin et la resort hélicoïdal. Poignée et chasse cont en aluminium sous pressofusion. Mécanisme en zamak, le fond de clôture en nylon.

211/1 - Crémone PIANETA pour ouverture intérieure et extérieure (ambidextre) 22 et 27 mm. Poignée et chasse cont en aluminium sous pressofusion. Mécanisme en zamak, le fond de clôture en nylon.

Entraxe de fixation: Ce cremone est applicable sur toutes les séries à joint ouvert aussi bien que sur séries traditionnelles. Est adapté à entraxe de mm. 130, 130 (NC/GR 9), 104, 98, 84,5. Pour NC et GR 9: en dotation degré en nylon de 4 e 5 mm.

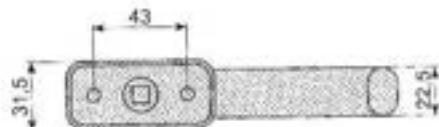
### FINITION

Ral: standard, tableau des couleurs  
Spécial: laiton

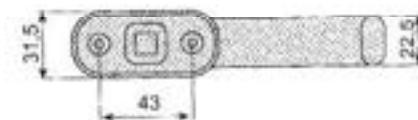
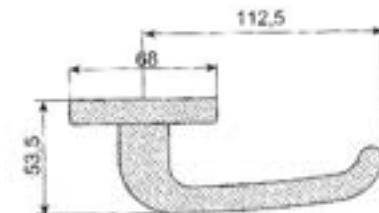
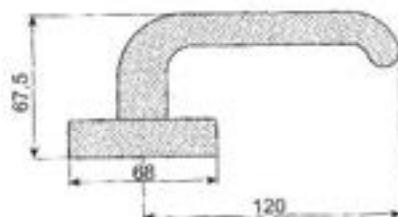
### EMBALLAGES

20 pièces par boîte

# Cremonesi e Maniglie



**212**



ART.	Descrizione profilati/Description of sections/Type of profilé
217/1	Cremonese/ Cremone/ Crémone STEFY int.130 rip.plastica/plastic/plastique
217/2	Cremonese/ Cremone/ Crémone STEFY int.130 rip.legno/wood/bois
217/3	Cremonese/ Cremone/ Crémone STEFY int.104 rip.plastica/plastic/plastique
217/4	Cremonese/ Cremone/ Crémone STEFY int.104 rip.legno/wood/bois
211	Cremonese/ Cremone/ Crémone ASTRA
211/1	Cremonese/ Cremone/ Crémone PIANETA
212	Doppia maniglia/ Double handle/ Double poignée VERONICA con base rettangolare/ with rectangular base/ avec base rectangulaire
212/1	Doppia maniglia/ Double handle/ Double poignée VERONICA con base arrotondata/ with rounded base/ avec base arrondie
213/1	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in nylon/ with rectangular base and nylon inserts/ avec base rectangulaire et plaquettes en nylon
213/2	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in legno/ with rectangular base and wood inserts/ avec base rectangulaire et plaquettes en bois
213/3	Doppia maniglia/ Double handle/ Double poignée STEFY con base arrotondata e inserti in nylon/ with rounded base and nylon inserts/ avec base arrondie et plaquettes en nylon

## DOPPIE MANIGLIE

Realizzate in alluminio pressofuso. La linea delle maniglie è abbinata al design delle cremonesi. Sono disponibili sia con la cassa quadrata che arrotondata, e il cliente può anche scegliere fra il manico bombato interamente in alluminio oppure il manico con inserto in nylon

**FINITURE**  
Verniciato: ral standard vedi tabella colori.  
Speciali: ottonata

**CONFEZIONI**  
20 pz. per confezione

## CREMONE

Made of die-cast aluminium. The line of this product matches the design of the cremona bolts. The models may have rounded cover and convex handle or square cover and rounded cover and handle with insert.

**FINISHES**  
Ral: standard colour chart  
Specials: brass

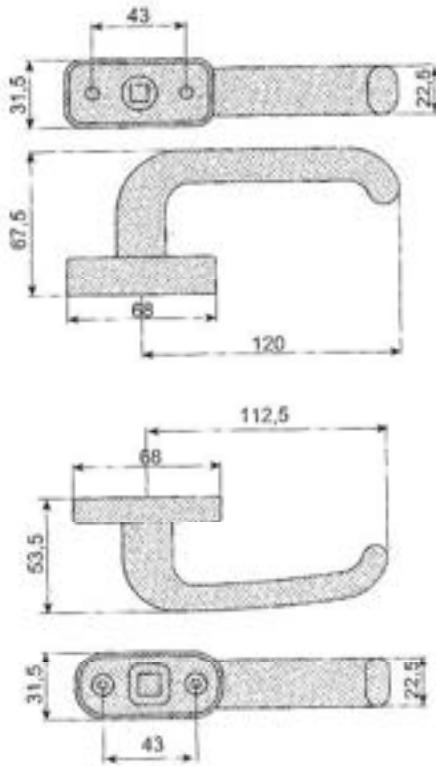
**PACKS**  
20 cremones each pack

## DOUBLE POIGNÉE

Réalisée en aluminium et moulée sous pression. La ligne de ce produit est assortie au design des crémones. Les variations dont nous pouvons disposer sont avec caisse carrée arrondie et prise bombée ou caisse carrée arrondie et prise avec plaque.

**FINITION**  
Ral: standard, tableau des couleurs  
Spécial: laiton

**EMBALLAGES**  
20 pièces par boîte



ART.	Descrizione profiliati/Description of sections/Type of profilé
217/1	Cremonese/ Cremona/ Crémone STEFY int.130 rip.plastica/plastic/plastique
217/2	Cremonese/ Cremona/ Crémone STEFY int.130 rip.legno/wood/bois
217/3	Cremonese/ Cremona/ Crémone STEFY int.104 rip.plastica/plastic/plastique
217/4	Cremonese/ Cremona/ Crémone STEFY int.104 rip.legno/wood/bois
211	Cremonese/ Cremona/ Crémone ASTRA
211/1	Cremonese/ Cremona/ Crémone PIANETA
212	Doppia maniglia/ Double handle/ Double poignée VERONICA con base rettangolare/ with rectangular base/ avec base rectangulaire
212/1	Doppia maniglia/ Double handle/ Double poignée VERONICA con base arrotondata/ with rounded base/ avec base arrondie
213/1	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in nylon/ with rectangular base and nylon inserts/ avec base rectangulaire et plaquettes en nylon
213/2	Doppia maniglia/ Double handle/ Double poignée STEFY con base rettangolare e inserti in legno/ with rectangular base and wood inserts/ avec base rectangulaire et plaquettes en bois
213/3	Doppia maniglia/ Double handle/ Double poignée STEFY con base arrotondata e inserti in nylon/ with rounded base and nylon inserts/ avec base arrondie et plaquettes en nylon

#### DOPPIE MANIGLIE

Realizzate in alluminio pressofuso. La linea delle maniglie è abbinata al design delle cremonesi. Sono disponibili sia con la cassa quadrata che arrotondata, e il cliente può anche scegliere fra il manico bombato interamente in alluminio oppure il manico con inserto in nylon.

#### FINITURE

Verniciato: ral standard vedi tabella colori.  
Speciali: ottone

#### CONFEZIONI

20 pz. per confezione

#### CREMONE

Made of die-cast aluminium. The line of this product matches the design of the cremona bolts. The models may have rounded cover and convex handle or square cover and rounded cover and handle with insert.

#### FINISHES

Ral: standard colour chart  
Specials: brass

#### PACKS

20 cremones each pack

#### DOUBLE POIGNÉE

Réalisée en aluminium et moulée sous pression. La ligne de ce produit est assortie au design des crémones. Les variations dont nous pouvons disposer sont avec caisse carrée arrondie et prise bombée ou caisse carrée arrondie et prise avec plaquette.

#### FINITION

Ral: standard, tableau des couleurs  
Spécial: laiton

#### EMBALLAGES

20 pièces par boîte

213/1

213/2

213/3



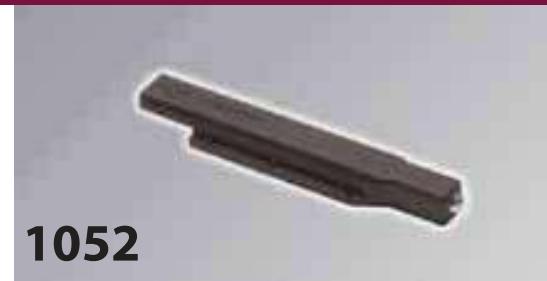
**Accessori  
Cremonesi-Maniglie**



**1047**



**1048**



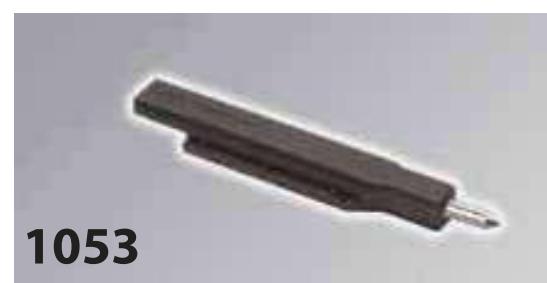
**1052**



**1050**



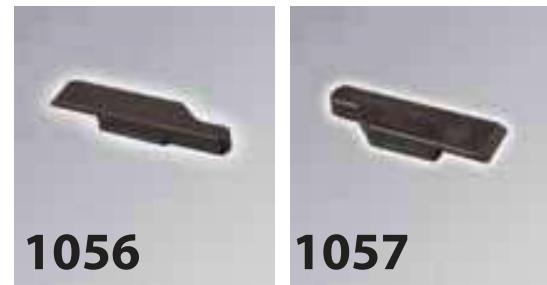
**1051**



**1053**



**870  
870/2**



**1056**



**1057**

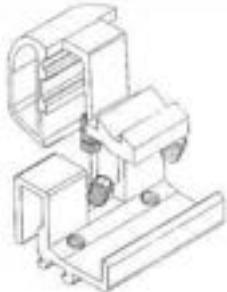
<b>ART.</b>	<b>Descrizione/Description/Type</b>	<b>Serie profili/ Sect. series/Série profilé</b>	<b>Confezione Pack/Emballage</b>
1047	INCONTRO/END PIECE SLOT/GÂCHE IN NYLON VITE E PIASTR. INOX X C.E.	CAMERA EUROPEA	40 PZ
1048	INCONTRO/END PIECE SLOT/GÂCHE IN NYLON VITE AUTOFORANTE R40/50	R40 - R50	40 PZ
1050	COPPIA /PAIR OF BLOCKS/ COUPLE BLOCC. COLLEG. IN NYLON X C.E.	TUTTI PROF. G.A.	20 CP
1051	COPPIA /PAIR OF BLOCKS/ COUPLE BLOCC. COLLEG. IN NYLON X R40	R40	20 CP
1052	TERMINALE/ROD HEAD PROFILE/EMBOUT ASTA PROF.G.A.E.C.E.	TUTTI PROF. G.A.	40 PZ
1053	TERMINALI/ROD HEADS/EMBOUT ASTA PER C.E.PER PAV.	CAMERA EUROPEA	40 PZ
1056	COPPIA/PAIR OF NYLON/COUPLE EMBOUT TERMINALI NYLON X R40	R40	40 CP
1057	COPPIA TERMINALI/PAIR OF NYLON HEADS/COUPLE EMBOUT NYLON X R50	R50	40 CP
870	INCONTRO/END PIECE SLOT/GÂCHE IN NYLON X ALL.CO 5	ALL.CO 5	40 PZ
870/2	INCONTRO/END PIECE SLOT/GÂCHE IN NYLON X CAMERA EUROPEA	CAMERA EUROPEA	40 PZ

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

800

Cricchetto X ERRE 40/50



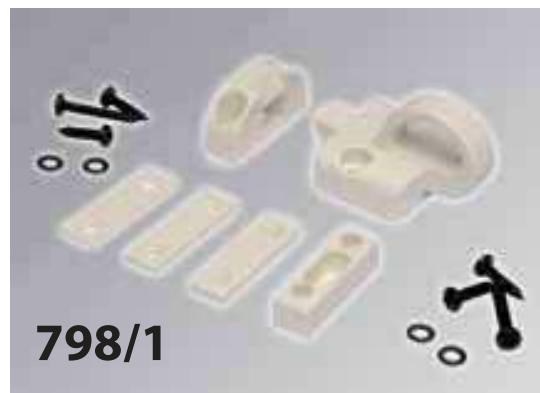
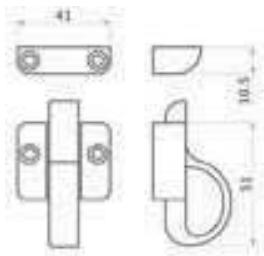
800

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

798/1

Cricchetto in nylon



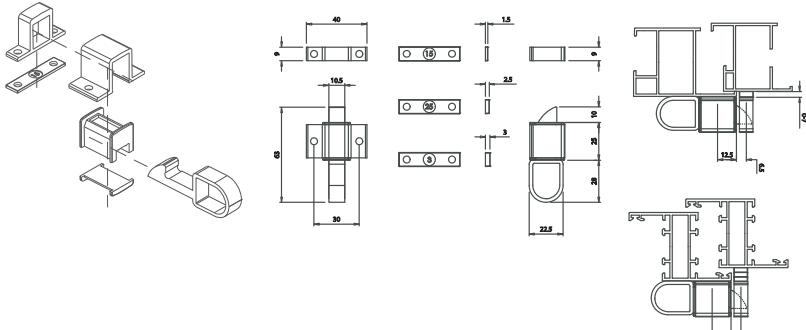
798/1

**ART.**

**Descrizione profilati/Description of sections/Type of profile**

799/1

Cricchetto universale



799/1



**CRICCHETTI**

**CARATTERISTICHE**

Chiusure di finestre a vasistas con funzionamento a scatto, di rapida applicazione e di ampia sicurezza.

**CRICCHETTO 800 per R40/50**

L'aggancio del cricchetto è stato studiato per essere applicato direttamente al profilo R 40/50 in quanto ha le stesse caratteristiche.

**MATERIALI E COMPONENTI**

Corpo in alluminio estruso, appiglio e scrocco in nylon con fibra di vetro e molla in acciaio inox.

**FINITURE**

Anodizzato: argento, bronzo, elettrocolore, elox nero.  
Verniciato: Ral standard vedi tabella colori  
Speciali: Oro

**CRICCHETTO IN NYLON 798/1**

Cricchetto completamente in nylon, di facile applicazione adatto a tutti i tipi di profili.

**CRICCHETTO UNIVERSALE IN ALLUMINIO 799/1**

Cricchetto completamente in alluminio, con molla di ritorno.



**FINGER CATCHES**

**CHARACTERISTICS**

Spring catch for tilt windows easy and quick assembling safety seal.

**CATCH 800 for R40/50**

The hooking system of the catch has been designed to be installed directly on the R 40/50 profile as it has the same characteristics.

**MATERIALS AND COMPONENTS**

Extruded aluminium made fiber-glass grip and latch stainless steel spring.

**FINISHES**

Anodized: silver, bronze, electro colour, black elox  
Ral: standard, colour chart  
Specials: gold

**NYLON CATCH 798/1**

Catch completely made of nylon; easy to install and suitable for all types of profiles.

**UNIVERSAL ALUMINIUM CATCH 799/1**

Catch made completely of aluminium with return spring.



**CLIQUETS**

**CARACTÉRISTIQUES**

Fermetures de vasistas à cliquet, rapide à appliquer et d'une grande sécurité.

**CRICCHETTO 800 pour R40/50**

L'accrochage du cliquet a été étudié pour être appliqué directement au profil R 40/50 car il possède les mêmes caractéristiques.

**MATÉRIAUX ET COMPOSANTS**

Corps en aluminium extrudé, prise et cran en nylon avec fibre de verre et ressort en acier inox.

**FINITURES**

Anodisées: argent, bronze, couleur électrique, elox noir  
Ral: standard, tableau des couleurs  
Spéciale: or

**CLIQUET NYLON 798/1**

Cliquez complètement en nylon, facile à appliquer et adapté à tous les types de profils.

**CLIQUET UNIVERSEL EN ALUMINIUM 799/1**

Cliquez complètement en aluminium, avec ressort de butée.



**801**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

801

Braccio di apertura vasistas in acciaio inox serie "Heavy"



**802**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

802

Braccio di apertura vasistas in acciaio inox serie "Light"



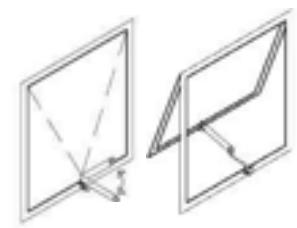
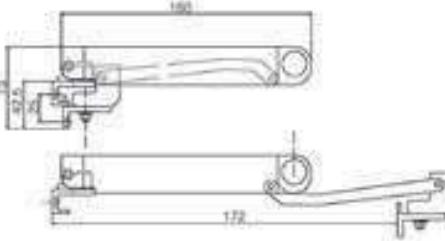
**803**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

803

Braccio per finestra a sporgere corto



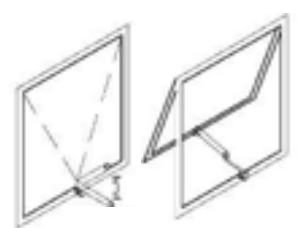
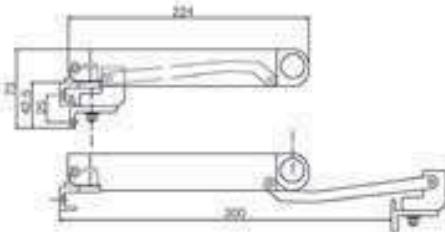
**804**

**ART.**

**Descrizione profilati/Description of sections/Type of profilé**

804

Braccio per finestra a sporgere lungo



**801 - BRACCIO DI APERTURA VASISTAS IN ACCIAIO INOX Serie "HEAVY"**

Larghezza base = 22 mm, 5x3 mm  
Tutte le dimensioni disponibili  
Materiale: AISI 304/AISI 430/AISI 410

**802 - BRACCIO DI APERTURA VASISTAS IN ACCIAIO INOX Serie "LIGHT"**

Larghezza base = 18 mm, 4x2 mm  
Tutte le dimensioni disponibili  
Materiale: AISI 304/AISI 430/AISI 410

**803 - BRACCIO PER FINESTRA A SPORGERE - CORTO**  
Realizza la chiusura e il bloccaggio in apertura di una finestra a sporgere.  
Estensione massima: 172 mm  
(alluminio, acciaio inox e nylon)

**804 - BRACCIO PER FINESTRA A SPORGERE - LUNGO**  
Realizza la chiusura e il bloccaggio in apertura di una finestra a sporgere.  
Estensione massima: 300 mm  
(alluminio, acciaio inox e nylon)

**801 - STAINLESS STEEL FRICTION HINGES Serie "HEAVY DUTY"**

Groove width base 22 mm - 5x3 mm  
All sizes available  
Top Hung/ Side Hung  
Material: SUS 304/SUS 430/SUS 410

**802 - STAINLESS STEEL FRICTION HINGES Serie "LIGHT DUTY"**

Groove width base 18 mm - 4x2 mm  
All sizes available  
Top Hung/ Side Hung  
Material: SUS 304/SUS 430/SUS 410

**803 TOP HUNG WINDOW ARM - SHORT**  
It closes and blocks outward-opening windows in the open position.  
Maximum extension: 172 mm  
(aluminium, stainless steel and nylon)

**804 TOP HUNG WINDOW ARM - LONG**  
It closes and blocks outward-opening windows in the open position.  
Maximum extension: 300 mm  
(aluminium, stainless steel and nylon)

**801 - COMPAS D'OUVERTURE VASISTAS EN ACIER INOX Serie "HEAVY"**

Largeur base = 22 mm, 5x3 mm  
Toutes les dimensions disponibles  
Matériau : AISI 304/AISI 430/AISI 410

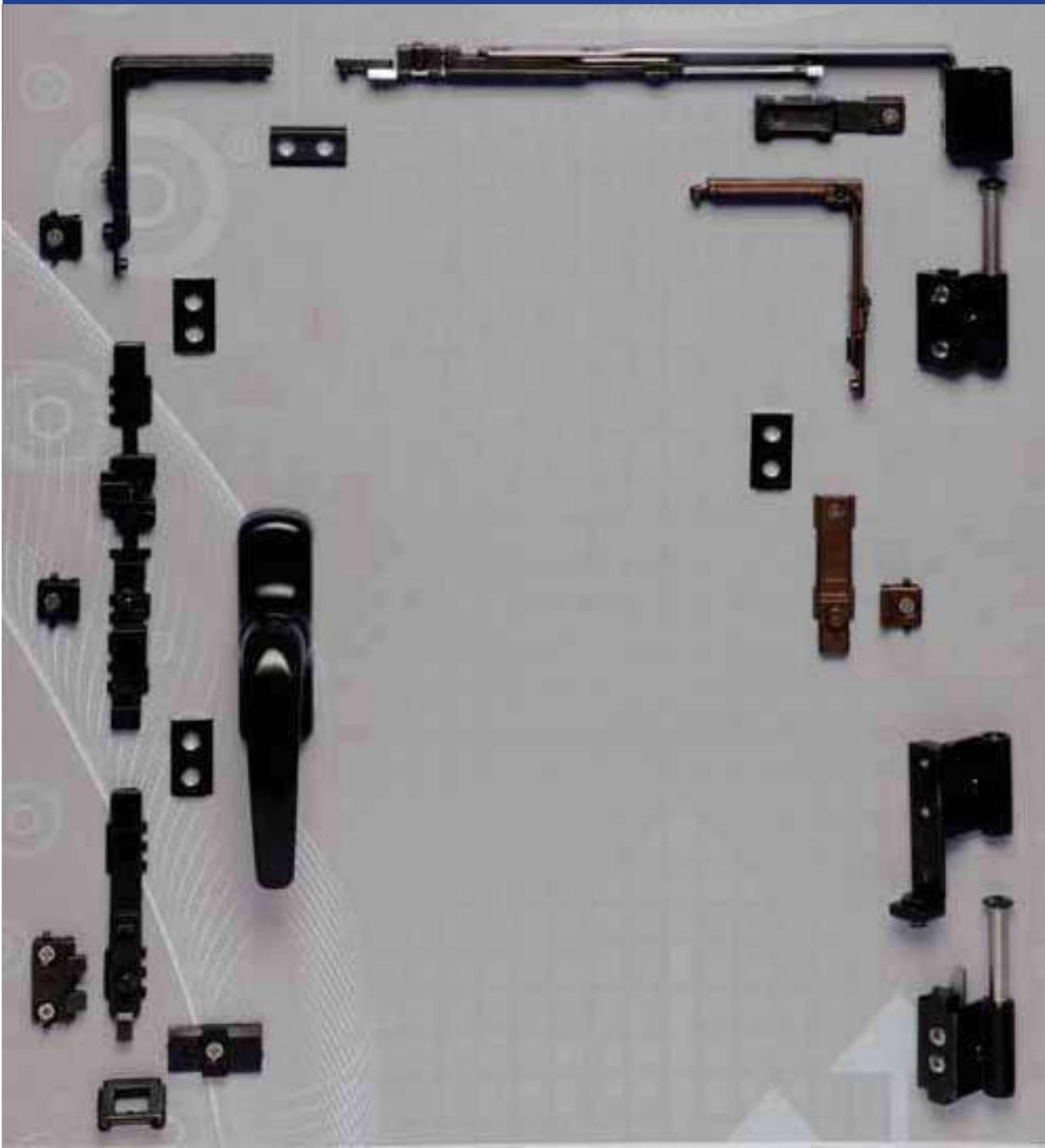
**802 - COMPAS D'OUVERTURE VASISTAS EN ACIER INOX Serie "LIGHT"**

Largeur base = 18 mm, 4x2 mm  
Toutes les dimensions disponibles  
Matériau : AISI 304/AISI 430/AISI 410

**803 - COMPAS POUR FENETRE A L'ITALIENNE - COURT**  
Effectue la fermeture et le blocage en ouverture d'une fenêtre à l'italienne.  
Extention maximum : 172 mm  
(aluminium, acier inox et nylon)

**804 - COMPAS POUR FENETRE A L'ITALIENNE - LONG**  
Effectue la fermeture et le blocage en ouverture d'une fenêtre à l'italienne.  
Extention maximum: 300 mm  
(aluminium, acier inox et nylon)

# Kit Anta Ribalta Camera Europea



## CARATTERISTICHE

Il Kit per Anta Ribaltabile è composto da un meccanismo ambidestro adattabile a serramenti con larghezze comprese tra 390 mm e 1300 mm, e altezze comprese tra 550 mm e 2450 mm. Sono previsti bracci supplementari da applicare quando la larghezza è superiore a 1100 mm e chiusure supplementari quando l'altezza supera 1200 mm. Il meccanismo è dotato inoltre di un particolare dispositivo contro le false manovre, di una sicurezza antieffrazione, vari dispositivi di regolazione, ed è caratterizzato da un montaggio che viene eseguito tramite semplici ed intuitive procedure che ne snelliscono il tempo impiegato.

Non ultima ed importante caratteristica è data dal fatto che è possibile abbinare al resto dei serramenti apribili normalmente a battente, la Cremonese LADY esteticamente uguale a quella utilizzata nel Kit.

Si evidenzia inoltre che l'altezza del gruppo cerniera è pari a 100 mm adattandosi all'estetica delle cerniere dei serramenti standard a battente.

Sono disponibili diverse versioni di kit a seconda se trattasi di aperture 1 anta finestra, 1 anta porta, 2 ante finestra, 2 ante porta.

## CHARACTERISTICS

The folding flap kit includes an ambidextrous mechanism suitable for window and door with width between 390 mm to 1300 mm, and height between 550 mm and 2450 mm. Additional arms are foreseen when the width is greater than 1100 mm and additional locks when the height is over 1200 mm.

The mechanism is also fitted with a special anti-mishandling device, breaking-in prevention system and various adjustment devices; a characteristic of this product is that it can be easily mounted following simple and intuitive procedures for quick installation. Another important feature is that it can be combined with all other hinged fixtures; the LADY cremona is aesthetically the same as the one included in the kit.

In addition the hinge unit is 100 mm high therefore in line with the aesthetics of the hinges for standard hinging doors and windows.

The kit is available in different versions for 1-panel window, 1-panel door, 2-panel window, 2-panel door.

## CARACTÉRISTIQUES

Le Kit pour Porte Basculante est composé d'un mécanisme fonctionnant des deux côtés adaptable aux huisseries de longueurs comprises entre 390 mm et 1300 mm et des hauteurs comprises entre 550 mm et 2450 mm. Des compas supplémentaires sont prévus, à appliquer lorsque la largeur dépasse 1100 mm, ainsi que des fermetures supplémentaires lorsque la hauteur dépasse 1200 mm.

Par ailleurs le mécanisme est doté d'un dispositif particulier contre les fausses manœuvres, d'un système de sécurité antieffraction, de différents dispositifs de réglage, et est caractérisé par un montage effectué par le biais de procédures simples et intuitives qui en réduisent les délais.

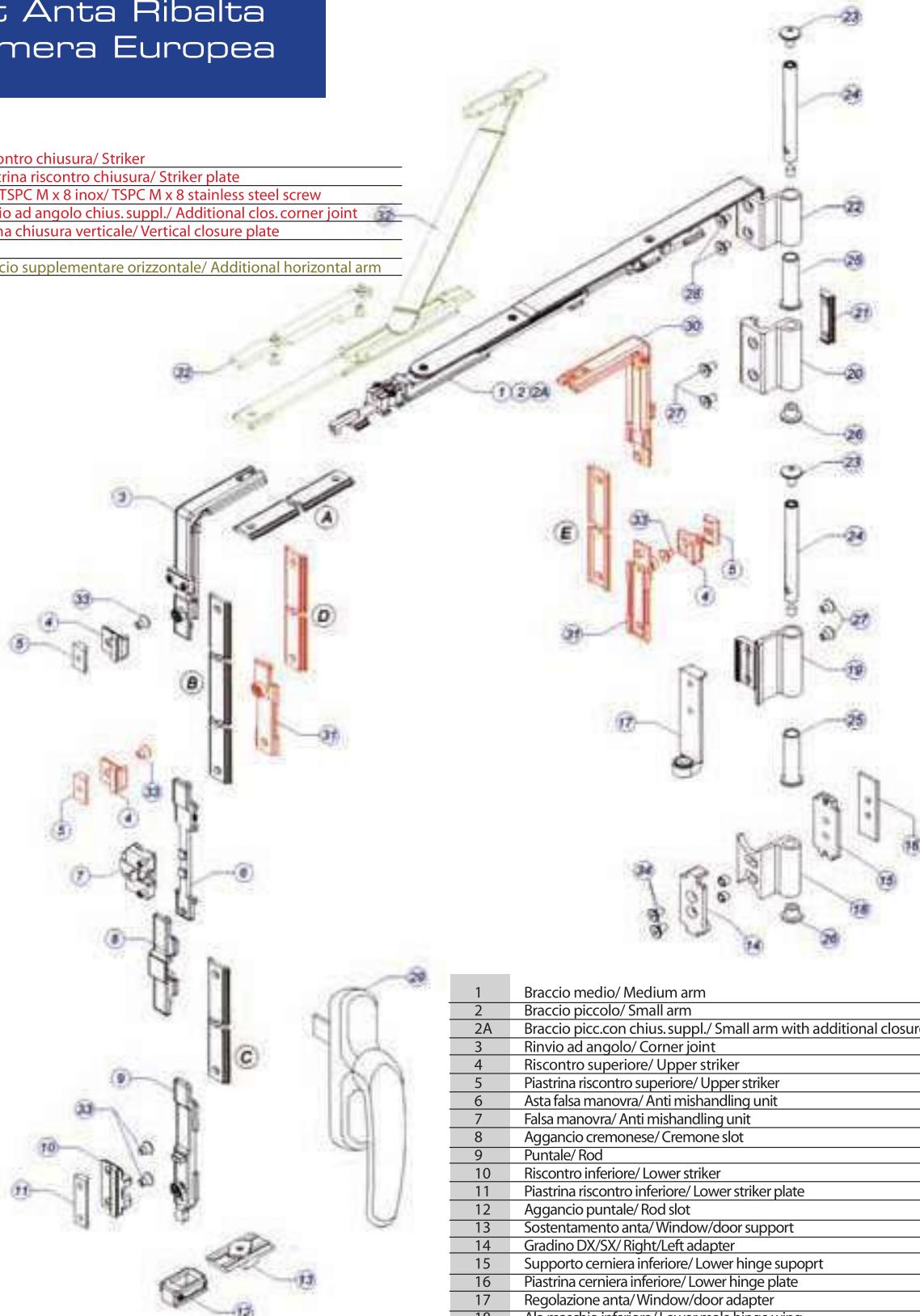
Une autre importante caractéristique est qu'il est possible d'assortir l'ensemble des huisseries normalement ouvrables à battants, la Crémone LADY esthétiquement identique à celle utilisée dans le Kit.

Par ailleurs nous soulignons que la hauteur du groupe paumelle est égal à 100 mm et s'adapte à l'esthétique des paumeilles des huisseries battantes standard.

Différentes versions de kits sont disponibles selon les types d'ouvertures : 1 vantail fenêtre, 1 vantail porte, 2 vantaux fenêtre, 2 vantaux porte.

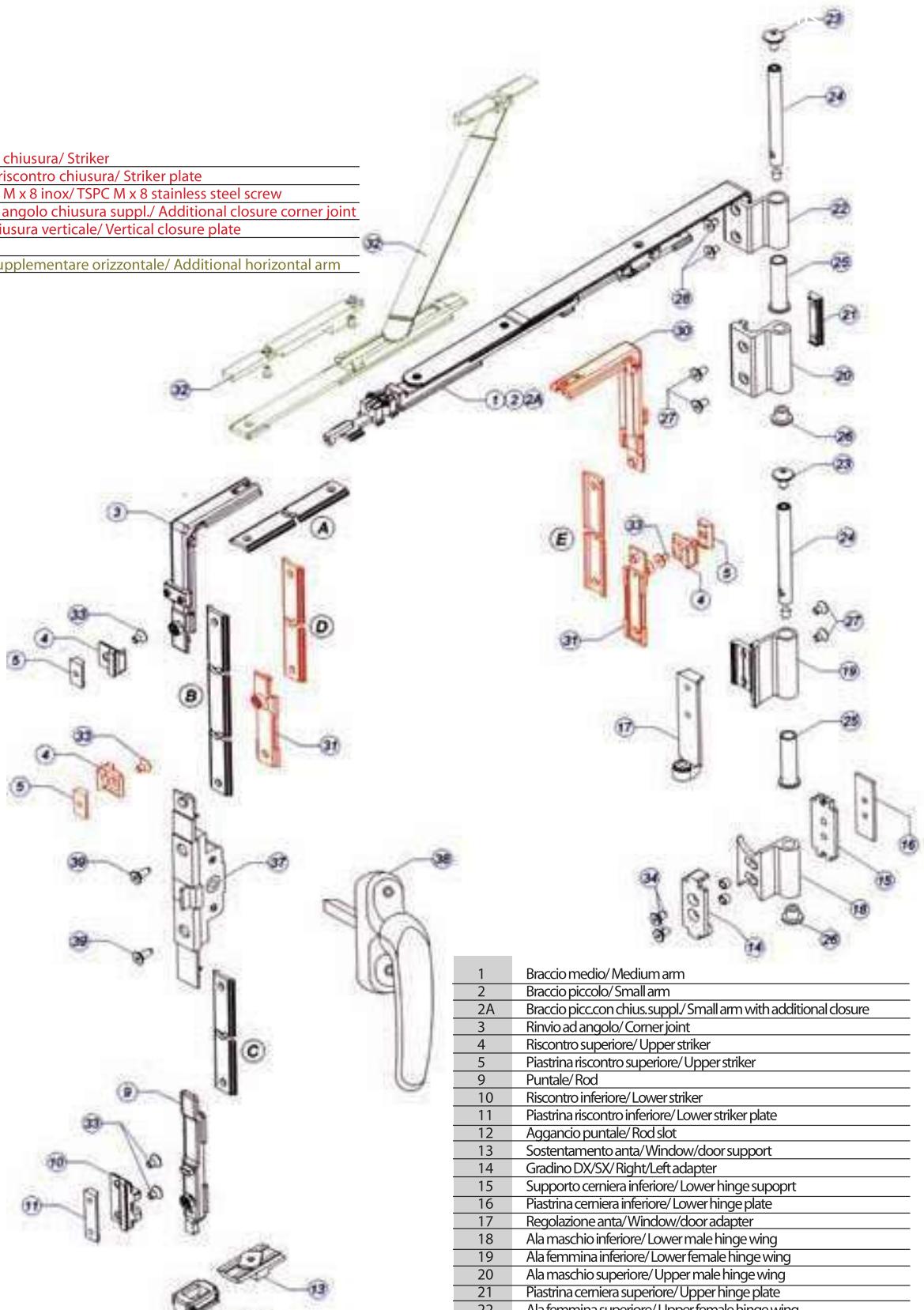
# Kit Anta Ribalta Camera Europea

4	Riscontro chiusura/ Striker
5	Piastrina riscontro chiusura/ Striker plate
28	Vite TSPC M 8 inox/ TSPC M 8 stainless steel screw
30	Rinvio ad angolo chius.suppl./ Additional clos.corner joint
31	Astina chiusura verticale/ Vertical closure plate
32	Braccio supplementare orizzontale/ Additional horizontal arm



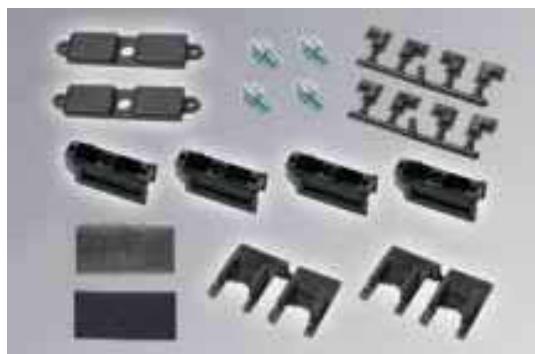
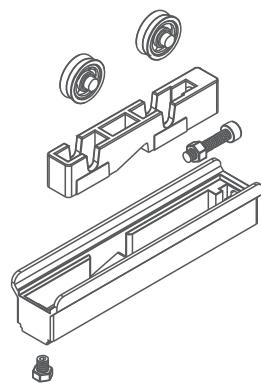
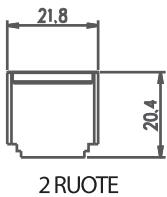
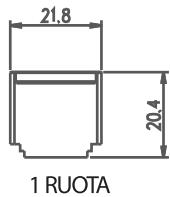
1	Braccio medio/ Medium arm
2	Braccio piccolo/ Small arm
2A	Braccio picc.con chius.suppl./ Small arm with additional closure
3	Rinvio ad angolo/ Corner joint
4	Riscontro superiore/ Upper striker
5	Piastrina riscontro superiore/ Upper striker plate
6	Asta falsa manovra/ Anti mishandling unit
7	Falsa manovra/ Anti mishandling unit
8	Aggiaccio cremonese/ Cremon slot
9	Puntale/ Rod
10	Riscontro inferiore/ Lower striker
11	Piastrina riscontro inferiore/ Lower striker plate
12	Aggiaccio puntale/ Rod slot
13	Sostentamento anta/ Window/door support
14	Gradino DX/SX/ Right/Left adapter
15	Supporto cerniere inferiore/ Lower hinge supoprt
16	Piastrina cerniera inferiore/ Lower hinge plate
17	Regolazione anta/ Window/door adapter
18	Ala maschio inferiore/ Lower male hinge wing
19	Ala femmina inferiore/ Lower female hinge wing
20	Ala maschio superiore/ Upper male hinge wing
21	Piastrina cerniera superiore/ Upper hinge plate
22	Ala femmina superiore/ Upper female hinge wing
23	Vite TMTCE M6 x 10 zincato nero/ TMTCE M6 x 10 black galvanised screws
24	Perno inox/ Stainless steel pin
25	Boccolla/ Bush
26	Tappo/ Plug
27	Vite TSPC M 5 x 10 inox/ TSPC M5 x 10 Stainless steel screw
29	Cremonese LADY/ LADY Cremona
33	Vite M5 x 6 inox/ M5 x 6 Stainless steel screw
34	Vite M5 x 14 inox/ M5 x 14 Stainless steel screw

4	Riscontro chiusura/ Striker
5	Piastrina riscontro chiusura/ Striker plate
28	Vite TSPC M x 8 inox/ TSPC M x 8 stainless steel screw
30	Rinvio ad angolo chiusura suppl./ Additional closure corner joint
31	Astina chiusura verticale/ Vertical closure plate
32	Braccio supplementare orizzontale/ Additional horizontal arm



1	Braccio medio/ Medium arm
2	Braccio piccolo/ Small arm
2A	Braccio piccolo con chius.suppl./ Small arm with additional closure
3	Rinvio ad angolo/ Corner joint
4	Riscontro superiore/ Upper striker
5	Piastrina riscontro superiore/ Upper striker plate
9	Puntale/ Rod
10	Riscontro inferiore/ Lower striker
11	Piastrina riscontro inferiore/ Lower striker plate
12	Aggiaccio puntale/ Rod slot
13	Sostentamento anta/ Window/door support
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15	Supporto cerniera inferiore/ Lower hinge supoprt
16	Piastrina cerniera inferiore/ Lower hinge plate
17	Regolazione anta/ Window/door adapter
18	Ala maschile inferiore/ Lower male hinge wing
19	Ala femminile inferiore/ Lower female hinge wing
20	Ala maschile superiore/ Upper male hinge wing
21	Piastrina cerniera superiore/ Upper hinge plate
22	Ala femminile superiore/ Upper female hinge wing
23	Vite TMTCE M6 x 10 zinato nero/ TMTCE M6 x 10 black galvanised screws
24	Perno inox/ Stainless steel pin
25	Boccola/ Bush
26	Tappo/ Plug
27	Vite TSPC M5 x 10 inox/ TSPC M5 x 10 Stainless steel screw
33	Vite M5 x 6 inox/ M5 x 6 Stainless steel screw
34	Vite M5 x 14 inox/ M5 x 14 Stainless steel screw
37	Kit movimentazione MARTELLINA/Kit MARTELLINA
38	Maniglia MARTELLINA/MARTELLINA Handle
39	Vite M4 x 16 inox/ M4 x 16 Stainless steel screw

## Kit Carrelli



**ART.**

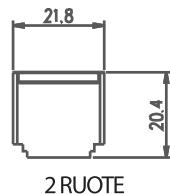
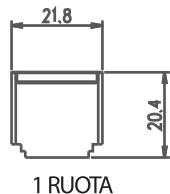
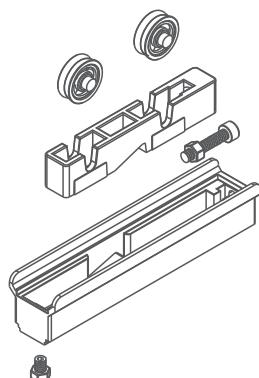
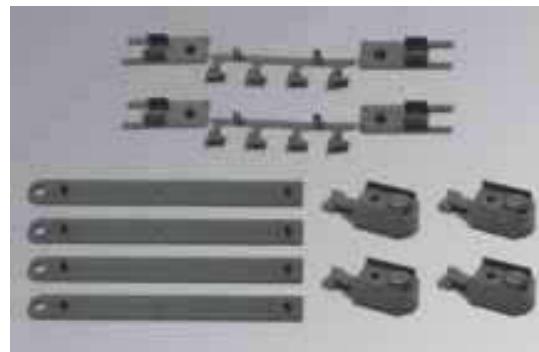
**Descrizione profili/Description of sections/Type of profile**

6000/1

KIT CARRELLI X EXPORT 60 A 1 RUOTA/ 1-WHEEL ROLLER KIT FOR EXPORT 60/ KIT CHARIOTS POUR EXPORT 60 À 1 ROUE

6000/2

KIT CARRELLI X EXPORT 60 A 2 RUOTE/ 2-WHEELS ROLLER KIT FOR EXPORT 60/ KIT CHARIOTS POUR EXPORT 60 À 2 ROUES



**ART.**

**Descrizione profili/Description of sections/Type of profile**

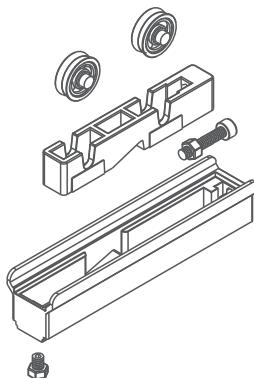
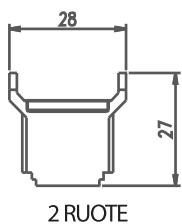
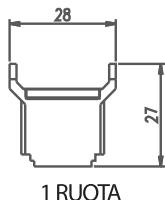
6000/3

KIT CARRELLI X NC 60 INTERNATIONAL A 1 RUOTA/ 1-WHEEL ROLLER KIT FOR NC 60 INTERNATIONAL/ KIT CHARIOTS POUR NC 60 INTERNATIONAL À 1 ROUE

6000/4

KIT CARRELLI X NC 60 INTERNATIONAL A 2 RUOTE/ 2-WHEELS ROLLER KIT FOR NC 60 INTERNATIONAL/ KIT CHARIOTS POUR NC 60 INTERNATIONAL À 2 ROUES

## Kit Carrelli



**6000/6**



ART.	Descrizione profilati/Description of sections/Type of profilé
6000/6	KIT CARRELLI REUNION A 1 RUOTA/ 1-WHEEL ROLLER KIT FOR REUNION/ KIT CHARIOTS REUNION À 1 ROUE
6000/7	KIT CARRELLI REUNION A 2 RUOTE/ 2-WHEELS ROLLER KIT FOR REUNION/ KIT CHARIOTS REUNION À 2 ROUES



KIT MONTAGGIO SCORREVOLE A  
1 E A 2 RUOTE

### CARATTERISTICHE

Kit completamente atermico, ruote montate su cuscinetto a sfere. Una coppia di carrelli a 1 ruota ha una portata di kg. 40, una coppia di carrelli a 2 ruote ha una portata di kg. 80.

### MATERIALI E COMPONENTI

- carrelli
- dadi in ferro zincato
- grani in ferro zincato
- angolino di giunzione in nylon
- battuta
- coprilavorazione
- portaspazzolino
- spazzolino

FINITURE  
Nylon nero

CONFEZIONI  
10 kit per confezione



SLIDING WINDOW KIT  
(1 AND 2 WHEELS)

### CHARACTERISTICS

The rollers have ball bearings and inside are made of a material which has a big thermal resistance. The loading capacity is 40 Kg for a couple of single rollers, and 80 Kg for a couple of double rollers.

### MATERIALS AND COMPONENTS

- fibreglass rollers with bearing balls
- galvanized steel nuts
- galvanized steel pins
- connection corners
- dampers
- cover working
- antidust basses
- antidust brush

FINISHES  
Black

PACKS  
10 kits each box



KIT POUR FENETRES COULISSANTES  
(1 ET 2 ROUES)

### CARACTERISTIQUES

Les chariots ont des roulements à billes et à l'intérieur sont faits d'un matériau qui a une grande résistance thermique. La capacité de chargement est de 40 kg pour un couple de chariots à 1 roue, et 80 kg pour un couple de chariots à 2 roues.

### COMPONENTS ET MATERIAUX

- chariots en nylon avec roulement à billes
- écrous en acier zingué
- vis en acier zingué
- équerres de jonction
- embout anti-degonfage
- cache usinage croisement
- papin étanche croisement
- mousse

FINITIONS  
noir

EMBALLAGES  
10 kits par boîte

# Carrelli



**6000/5**



**6000/8**



**6000/9**



**6000/10**



**6000/11**



**6000/Special**

## CARRELLI PER SCORREVOLI

### CARATTERISTICHE

Tutti i carrelli sono dotati di cuscinetto a sfere e hanno una portata di 40 Kg per coppia.

MATERIALI E COMPONENTI  
-carrelli  
-dadi in ferro zincato  
-grani in ferro zincato

FINITURE  
Nylon nero

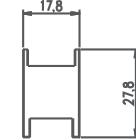
## ROLLERS FOR SLIDING SYSTEMS

### CHARACTERISTICS

All the rollers have ball bearings and their loading capacity is 40 Kg for a couple of rollers.

MATERIALS AND COMPONENTS  
-fibreglass rollers with bearing balls  
-galvanized steel nuts  
-galvanized steel pins

FINISHES  
Black

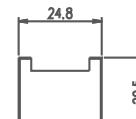


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000/5

CARRELLO/CHARIOT AFRIQUE A 1 RUOTA/WHEEL/ROUE

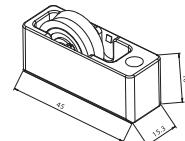


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000/8

CARRELLO MALI

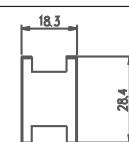


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000/9

CARRELLO SENEGAL

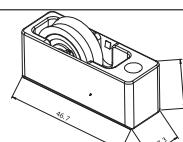


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000/10

CARRELLO MARUECO

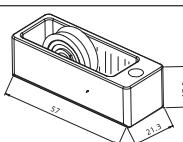


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000/11

CARRELLO SPECIAL 1 RUOTA/WHEEL/ROUE TOUBA (46,7x17,3x18)

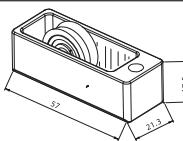


## ART.

**Descrizione profilati/Description of sections/Type of profile**

6000 /Special

CARRELLO SPECIAL 1 RUOTA WHEEL/ROUE TOUBA (57x21,3x17,5)



## CHARIOTS POUR COULISSANTES

### CARACTERISTIQUES

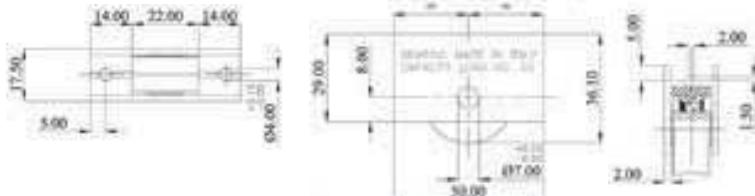
Tous les chariots ont des roulements à billes et leur capacité de chargement est de 40 kg pour un couple de chariots.

COMPONENTS ET MATERIAUX  
-chariots en nylon avec roulement à billes  
-écrous en acier zingué  
-vis en acier zingué

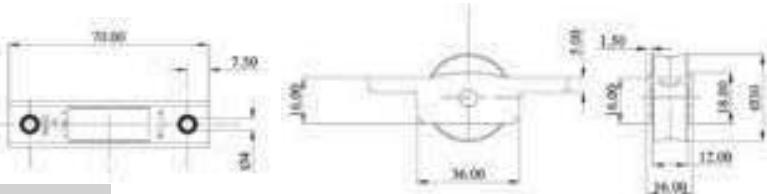
FINITIONS  
noir

**ART.** **Descrizione profilati/Description of sections/Type of profile**

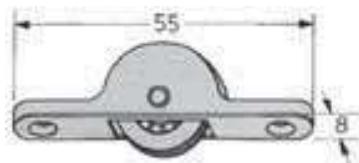
6000/20 Carrello cassa in alluminio - Ruota in nylon/ Aluminium casing roller - Nylon wheel/ Chariot caisse en aluminium - Roue en nylon

**ART.** **Descrizione profilati/Description of sections/Type of profile**

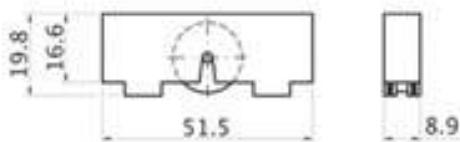
6000/21 Carrello fisso a 1 ruota per fin.scorr.cassa in acc.zincato ruota in nylon  
One-wheel fixed roller for sliding window Galvanised steel casing Nylon wheel  
Chariot fixe à 1 roue pour fin.coulissante caisse en acier zingué,roue en nylon

**ART.** **Descrizione profilati/Description of sections/Type of profile**

6000/22 Carrello cassa in acciaio zinzato - Ruota in nylon/ Aluminium casing roller - Nylon wheel/ Chariot caisse en acier zingué - Roue en nylon

**ART.** **Descrizione profilati/Description of sections/Type of profile**

6000/23 Carrello zanzariera in nylon/ Nylon mosquito curtain roller  
Chariot moustiquaire en nylon



# Carrelli



**6000/24**



**6000/25**



**6000/26**



**6000/27**

CARRELLI PER SCORREVOLI  
(A 1 E A 2 RUOTE)

CARATTERISTICHE  
completamente atermico, ruote montate su  
cuscinetto a sfera. Una coppia di carrelli a 1 ruota ha  
una portata di kg.40, una coppia di carrelli a 2 ruote  
ha una portata di kg.80.

MATERIALI E COMPONENTI  
-carrelli  
-dadi in ferro zincato  
-grani in ferro zincato

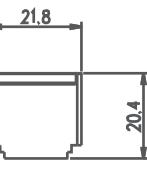
FINITURE  
Nylon nero

ROLLERS FOR SLIDING WINDOW  
(1 AND 2 WHEELS)

CHARACTERISTICS  
The rollers have ball bearings and inside are made  
of a material which has a big thermal resistance. The  
loading capacity is 40 Kg for a couple of single rollers,  
and 80 Kg for a couple of double rollers.

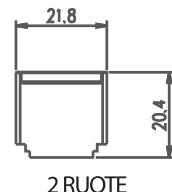
MATERIALS AND COMPONENTS  
-fibreglass rollers with bearing balls  
-galvanized steel nuts  
-galvanized steel pins

FINISHES  
Black



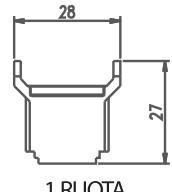
1 RUOTA

ART.	Descrizione profilati/Description of sections/Type of profilé
6000/24	CARRELLO X EXPORT 60 A 1 RUOTA/WHEEL/ROUE



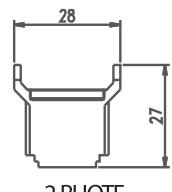
2 RUOTE

ART.	Descrizione profilati/Description of sections/Type of profilé
6000/25	CARRELLO X EXPORT 60 A 2 RUOTE/WHEELS/ROUES



1 RUOTA

ART.	Descrizione profilati/Description of sections/Type of profilé
6000/26	CARRELLO REUNION A 1 RUOTA/WHEEL/ROUE



2 RUOTE

ART.	Descrizione profilati/Description of sections/Type of profilé
6000/27	CARRELLO REUNION A 2 RUOTE/WHEELS/ROUES

CHARIOTS POUR FENETRES COULISSANTES  
(1 ET 2 ROUES)

CARACTERISTIQUES  
Les chariots ont des roulements à billes et à l'intérieur  
sont faits d'un matériau qui a une grande résistance  
thermique. La capacité de chargement est de 40 kg pour  
un couple de chariots à 1 roue, et 80 kg pour un couple  
de chariots à 2 roues.

COMPONENTS ET MATERIAUX  
-chariots en nylon avec roulement à billes  
-écrous en acier zingué  
-vis en acier zingué

FINITIONS  
noir

Accessori  
REUNION

ART.	Descrizione/Description/Type
201	Sistema fixe panneau plein D60 DX-SX



201

ART.	Descrizione/Description/Type
202	Compensateur serie D 80 DX-SX



202

ART.	Descrizione/Description/Type
203	Lamelle pour volet de 77/80



203

ART.	Descrizione/Description/Type
204	Lamelle pour volet de 40



204

ART.	Descrizione/Description/Type
205	Lamelle pour volet de 60



205

## Accessori REUNION



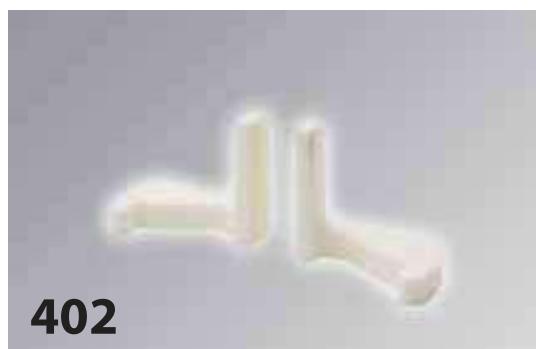
**102**

ART.	Descrizione/ <i>Description/Type</i>
102	PINCE ORIENTABLE RAL 9010 REUNION brute



**401**

ART.	Descrizione/ <i>Description/Type</i>
401	EMBOUT DE FINITION CRIS RENF. ACCR DX-SX blanc/noir



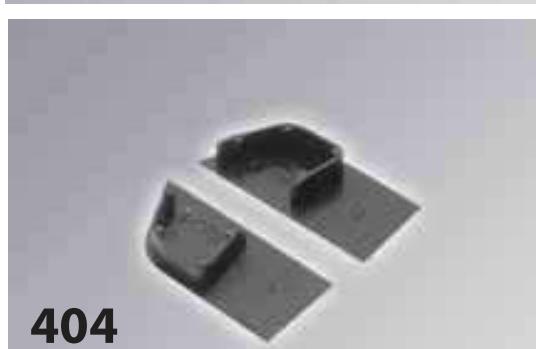
**402**

ART.	Descrizione/ <i>Description/Type</i>
402	EMBOUT DE FINIT. EXTREM. RENF. ACLR DX SX blanc/noir



**403**

ART.	Descrizione/ <i>Description/Type</i>
403	EMBOUT DE FINIT. JONCTION 4VTX AC4V blanc/noir



**404**

ART.	Descrizione/ <i>Description/Type</i>
404	EMBOUT DE REJET D'EAU ACRE DX-SX blanc/noir

ART.	Descrizione/ <i>Description/Type</i>
701	EMBOUT DE LAME (TAPPO GELOSIA)



**701**

ART.	Descrizione/ <i>Description/Type</i>
702	PION D'ENTRAINEMENT (NOTTOLINO)



**702**

ART.	Descrizione/ <i>Description/Type</i>
703	FOURQUE ENTRAINEM (PROF.GELOSIA)



**703**

ART.	Descrizione/ <i>Description/Type</i>
704	VIS POUR BOUCHON GELOSIA 4,8X50 INOX



**704**

**601**



ART.	Descrizione/Description/Type
601	Butée blanc/noir

**602**



ART.	Descrizione/Description/Type
602	Bouchon de finition à pont blanc/noir

**602/1**



ART.	Descrizione/Description/Type
602/1	Bouchon de finition à pont long blanc/noir

**603**



ART.	Descrizione/Description/Type
603	Bouchon de finition bombé blanc/noir

**604**



ART.	Descrizione/Description/Type
604	Bouchon de finition fin blanc/noir

Accessori  
REUNION

ART.	Descrizione/Description/Type
605	Porte joint brosse d'étanchéité blanc/noir

605



ART.	Descrizione/Description/Type
606	Vis TSP 4,2 x 16 INOX

606



ART.	Descrizione/Description/Type
607	Joint brosse L= 160 mm

607



ART.	Descrizione/Description/Type
614	Porte joint brosse d'étanchéité pour cadre 3 vantaux blanc/noir

614



## Accessori in Plastica



**700**

ART.	Descrizione/ <i>Description/Type</i>
700	Guida aste/ <i>Rod guide/Rails tiges</i>



**710**

ART.	Descrizione/ <i>Description/Type</i>
710	Blocchetti guida/ <i>Rod guide/Blocs rails 40x18</i>



**720**

ART.	Descrizione profilati/ <i>Description of sections/Type of profilé</i>
720	Blocchetti guida/ <i>Rod guide/Blocs rails 40x20</i>



**730**

ART.	Descrizione/ <i>Description/Type</i>
730	Chiusura per scuretto/ <i>Shuttering closure/Fermeture pour petit volet</i>



**750**

ART.	Descrizione/ <i>Description/Type</i>
750	Clips per doga all.co 8478/ <i>Clips forskalet all.co 8478/Clips pour latte all.co 8478</i>

## Accessori in Plastica

ART.	Descrizione/Description/Type
760	Angolare piccolo in nylon nero/RAL 1013/ Small black nylon corner piece RAL 1013/Cornière petit format en nylon noir/RAL 1013



**760**

ART.	Descrizione/Description/Type
760/1	Angolare grande in nylon nero/RAL 1013/ Large black nylon corner piece RAL 1013/Cornière grand format en nylon noir/RAL 1013



**760/1**

ART.	Descrizione/Description/Type
770	Bocchetta copricilindro in nylon sagomata/ Shaped nylon selvage/ Gâche couvre-cylindre en nylon façonnée



**770**

ART.	Descrizione/Description/Type
780	Bocchetta copricilindro in nylon ovale/ Oval nylon selvage/ Gâche couvre-cylindre en nylon ovale



**780**

### CARATTERISTICHE

L'impiego delle materie plastiche negli accessori per serramenti è servito in particolare ad evitare il contatto tra due materiali metallici, eliminando attriti e cigolii. I materiali più frequentemente usati sono i nylon.

### CHARACTERISTICS

The use of plastic for window and door fixtures is excellent for avoiding contact between two metal pieces, eliminating friction and squeaking. The most widely used materials are nylon.

### CARACTÉRISTIQUES

L'utilisation des matières plastiques dans la fabrication des accessoires pour menuiseries sert, en particulier, à éviter le contact entre deux parties métalliques et à éliminer les frottements et les grincement. Les matières les plus fréquemment utilisées sont les nylon.

## Accessori in Plastica



**800/1**

ART.	Descrizione/ <i>Description/Type</i>
800/1	Boccola intera con anello e perno/ <i>Complete bush with pin and ring/</i> <i>Douille entière avec anneau et axe</i>



**800/2**

ART.	Descrizione/ <i>Description/Type</i>
800/2	Boccola espansione nylon/ <i>Nylon expansion bush/</i> <i>Douille expansion nylon</i>



**800/4**

ART.	Descrizione/ <i>Description/Type</i>
800/4	Boccola chiusa L.26 nylon x 3 ali/ <i>Nylon closed bush L.26 for 3 wings/</i> <i>Douille fermée L.26 nylon x 3 lames</i>



**800/5**

ART.	Descrizione/ <i>Description/Type</i>
800/5	Boccola aperta L.22 nylon x 3 ali/ <i>Open bush L.22 nylon for 3 wings/</i> <i>Douille ouverte L.22 nylon x 3 lames</i>



**800/6**

ART.	Descrizione profilati/ <i>Description of sections/Type of profilé</i>
800/6	Boccola eccentrica aperta per Hercules/ <i>Open eccentric bush for</i> <i>Hercules/ Douille excentrique ouverte pour Hercules</i>



**800/7**

ART.	Descrizione/ <i>Description/Type</i>
800/7	Boccola eccentrica chiusa per Hercules/ <i>Closed eccentric bush for</i> <i>Hercules/ Douille excentrique fermée pour Hercules</i>

## Accessori in Plastica

ART.	Descrizione/Description/Type
800/8	Boccola scuretto aperta D.8x10 nylon/ Shuttering nylon open bush D.8x10/ Douille petit volet ouverte D.8x10 nylon

**800/8**

ART.	Descrizione/Description/Type
800/9	Boccola Quik D.9 x L47 nylon/ Quik nylon bush D.9xL.47/ Douille Quik D.9xL.47 nylon

**800/9**

ART.	Descrizione/Description/Type
800/10	Boccola D.8 per all.co 1 nylon/ Nylon bush D.8 for all.co 1/ Douille D.8 pour all.co 1 nylon

**800/10**

ART.	Descrizione/Description/Type
800/11	Boccola D.9 nylon x all.co wood 3 <sup>a</sup> anta/ Nylon Bush D.9 for all.co wood french window/ Douille D.9 nylon x all.co wood 3ème porte

**800/11**

ART.	Descrizione/Description/Type
800/15	Spessore tavellino mm 5 nylon/ 5mm Tavellino nylon shim/ Epaisseur poignée batteuse 5 mm nylon

**800/15**



### CARATTERISTICHE

L'impiego delle materie plastiche negli accessori per serramenti è servito in particolare ad evitare il contatto tra due materiali metallici, eliminando attriti e cigolii. I materiali più frequentemente usati sono i nylon.



### CHARACTERISTICS

The use of plastic for window and door fixtures is excellent for avoiding contact between two metal pieces, eliminating friction and squeaking. The most widely used materials are nylon.



### CARACTÉRISTIQUES

L'utilisation des matières plastiques dans la fabrication des accessoires pour menuiseries sert, en particulier, à éviter le contact entre deux parties métalliques et à éliminer les frottements et les grincement. Les matières les plus fréquemment utilisées sont les nylon.

## Accessori in Plastica



**850**

ART.	Descrizione/Description/Type
850	Rondella D.11 nylon/ Nylon washer D.11/Rondelle D.11 nylon



**850/1**

ART.	Descrizione/Description/Type
850/1	Rondella D.8 nylon/ Nylon washer D.8/Rondelle D.8 nylon



**850/2**

ART.	Descrizione/Description/Type
850/2	Tappi in nylon D.11 per cerniere/ Nylon plugs D.11 for hinges/ Bouchons en nylon D.11 pour paumeilles



**850/4**

ART.	Descrizione/Description/Type
850/4	Rondella per Hercules/ Washer for Hercules/ Rondelle pour Hercules



**850/7**

ART.	Descrizione/Description/Type
850/7	Tappo in PVC Ø 12 chiudi foro nero o bianco/ Black or white PVC Ø 12 plug to close hole/ Bouchon en PVC Ø 12 obturation orifice noir ou blanc

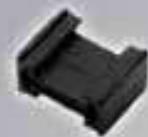
## Accessori in Plastica

ART.	Descrizione/Description/Type
0674	Coppia tappo per WZ 674 / Pair of plugs for WZ 674/ Couple bouchon pour WZ 674



**0674**

ART.	Descrizione/Description/Type
0737	Blocc.rinf.ant.triall.co TT / Reinforcement block ant.triall.co TT/ Bloc.renf.porte triall.co TT



**0737**

ART.	Descrizione/Description/Type
0740	Coppia tappo speciale per VZ 740 / Special pair of plugs for VZ 740/ Couple bouchon spécial pour VZ 740



**0740**

ART.	Descrizione/Description/Type
8479D	Tappo per profilo 8479 DX e SX / Plug for profile 8479 RIGHT and LEFT/ Bouchon pour profil 8479 droite et gauche



**8479D/S**



### CARATTERISTICHE

L'impiego delle materie plastiche negli accessori per serramenti è servito in particolare ad evitare il contatto tra due materiali metallici, eliminando attriti e cigolii. I materiali più frequentemente usati sono i nylon.



### CHARACTERISTICS

The use of plastic for window and door fixtures is excellent for avoiding contact between two metal pieces, eliminating friction and squeaking. The most widely used materials are nylon.



### CARACTÉRISTIQUES

L'utilisation des matières plastiques dans la fabrication des accessoires pour menuiseries sert, en particulier, à éviter le contact entre deux parties métalliques et à éliminer les frottements et les grincement. Les matières les plus fréquemment utilisées sont les nylon.

## Accessori in Plastica

**3500**



**ART.**

**Descrizione/Description/Type**

3500

Contropiasta per R40/50 nylon/ Nylon counterplate for R40/50/  
Contreplaqué pour R40/50 nylon

**3501**



**ART.**

**Descrizione/Description/Type**

3501

Sotto frontale per R40/50 nylon/ Nylon sub-front panel for R40/50/  
Dessous façade pour R40/50 nylon

**3502**



**ART.**

**Descrizione/Description/Type**

3502

Controp/sottfr.per R40/50 nylon/ Nylon counterplate/sub-front panel  
for R40/50/ Contreplaqué/dessous façade pour R40/50 nylon

**3600**



**ART.**

**Descrizione/Description/Type**

3600

Cappetta di drenaggio/ Drainage cap/ Chenal de drainage

**1000**



**ART.**

**Descrizione/Description/Type**

1000

Squadretta allineamento per ERRE nylon/ Nylon alignment bracket for  
ERRE/ Petite équerre alignement pour ERRE nylon

**4257**



**ART.**

**Descrizione/Description/Type**

4257

Tappo compensazione per VZ 4257/ Compensation plug for VZ 4257/  
Bouchon compensation pour VZ 4257

**4256**



**ART.**

**Descrizione/Description/Type**

4256

Tappo compensazione per VZ 4256/ Compensation plug for VZ 4256/  
Bouchon compensation pour VZ 4256

**1500**



**ART.**

**Descrizione/Description/Type**

1500

Squadretta simmetrica per zanzariera nero o bianco/ Black or white  
symmetric square for mosquito curtain/ Petite équerre symétrique pour  
moustiquaire noire ou blanche

## Accessori in Plastica

ART.	Descrizione/Description/Type
1001	Spessore per vetro camera 10x30 mm GIALLO spessore= 2mm <i>Double glazing shim 10x30 mm YELLOW thickness = 2mm</i> <i>Epaisseur pour double vitrage 10x30 mm JAUNE épaisseur = 2 mm</i>
1002	Spessore per vetro camera 10x30 mm ROSSO spessore= 3mm <i>Double glazing shim 10x30 mm RED thickness = 3mm</i> <i>Epaisseur pour double vitrage 10x30 mm ROUGE épaisseur = 3 mm</i>
1003	Spessore per vetro camera 10x30 mm BIANCO spessore= 4mm <i>Double glazing shim 10x30 mm WHITE thickness = 4mm</i> <i>Epaisseur pour double vitrage 10x30 mm BLANC épaisseur = 4 mm</i>
1004	Spessore per vetro camera 10x30 mm NERO spessore= 5mm <i>Double glazing shim 10x30 mm BLACK thickness = 5mm</i> <i>Epaisseur pour double vitrage 10x30 mm NOIR épaisseur = 5 mm</i>
1005	Spessore per vetro camera 10x30 mm GRIGIO spessore= 7mm <i>Double glazing shim 10x30 mm GREY thickness = 7mm</i> <i>Epaisseur pour double vitrage 10x30 mm GRIS épaisseur = 7 mm</i>



ART.	Descrizione/Description/Type
1006	Spessore per vetro float 20x30 mm GIALLO spessore= 2mm <i>Float glass shim 20x30 mm YELLOW thickness = 2mm</i> <i>Epaisseur pour vitrage float 20x30 mm JAUNE épaisseur = 2 mm</i>
1007	Spessore per vetro float 20x30 mm ROSSO spessore= 3mm <i>Float glass shim 20x30 mm RED thickness = 3mm</i> <i>Epaisseur pour vitrage float 20x30 mm ROUGE épaisseur = 3 mm</i>
1008	Spessore per vetro float 20x30 mm BIANCO spessore= 4mm <i>Float glass shim 20x30 mm WHITE thickness = 4mm</i> <i>Epaisseur pour vitrage float 20x30 mm BLANC épaisseur = 4 mm</i>
1009	Spessore per vetro float 20x30 mm NERO spessore= 5mm <i>Float glass shim 20x30 mm BLACK thickness = 5mm</i> <i>Epaisseur pour vitrage float 20x30 mm NOIR épaisseur = 5 mm</i>
1010	Spessore per vetro float 20x30 mm GRIGIO spessore= 7mm <i>Float glass shim 20x30 mm GREY thickness = 7mm</i> <i>Epaisseur pour vitrage float 20x30 mm GRIS épaisseur = 7 mm</i>



ART.	Descrizione/Description/Type
1011	Spessore per vetro camera 20x80 mm ROSSO spessore= 2mm <i>Double glazing shim 20x80 mm RED thickness = 2mm</i> <i>Epaisseur pour double vitrage 20x80 mm ROUGE épaisseur = 2 mm</i>
1012	Spessore per vetro camera 20x80 mm VERDE spessore= 3mm <i>Double glazing shim 20x80 mm VERDE thickness = 3mm</i> <i>Epaisseur pour double vitrage 20x80 mm VERT épaisseur = 3 mm</i>
1013	Spessore per vetro camera 20x80 mm GIALLO spessore= 4mm <i>Double glazing shim 20x80 mm YELLOW thickness = 4mm</i> <i>Epaisseur pour double vitrage 20x80 mm JAUNE épaisseur = 4 mm</i>
1014	Spessore per vetro camera 20x80 mm BLU spessore= 5mm <i>Double glazing shim 20x80 mm BLUE thickness = 5mm</i> <i>Epaisseur pour double vitrage 20x80 mm BLEU épaisseur = 5 mm</i>
1015	Spessore per vetro camera 20x80 mm NERO spessore= 6mm <i>Double glazing shim 20x80 mm BLACK thickness = 6mm</i> <i>Epaisseur pour double vitrage 20x80 mm NOIR épaisseur = 6 mm</i>



ART.	Descrizione/Description/Type
1016	Spessore per vetro float 10x210 mm GIALLO spessore= 3mm <i>Float glass shim 10x210 mm YELLOW thickness = 3mm</i> <i>Epaisseur pour vitrage float 10x210 mm JAUNE épaisseur = 3 mm</i>
1017	Spessore per vetro float 10x210 mm ROSSO spessore= 4mm <i>Float glass shim 10x210 mm RED thickness = 4mm</i> <i>Epaisseur pour vitrage float 10x210 mm ROUGE épaisseur = 4 mm</i>
1018	Spessore per vetro float 10x210 mm NERO spessore= 5mm <i>Float glass shim 10x210 mm BLACK thickness = 5mm</i> <i>Epaisseur pour vitrage float 10x210 mm NOIR épaisseur = 5 mm</i>
1019	Spessore per vetro float 10x210 mm BIANCO spessore= 8mm <i>Float glass shim 10x210 mm WHITE thickness = 8mm</i> <i>Epaisseur pour vitrage float 10x210 mm BLANC épaisseur = 8 mm</i>



## Accessori in Plastica



**4261**

ART.	Descrizione/Description/Type
4261	Tappo compensazione per Nuovo NC 40/ Compensation plug for New NC 40/Bouchon compensation pour nouveau NC 40



**4265**

ART.	Descrizione/Description/Type
4265	Tappo compensazione per VZ 4265/ Compensation plug for VZ 4265/ Bouchon compensation pour VZ 4265



**4289**

ART.	Descrizione/Description/Type
4289	Tappo per Epocal prof. VZ 4289/ Plug for Epocal profile VZ 4289/ Bouchon pour Epocal prof. VZ 4289



**4295**

ART.	Descrizione/Description/Type
4295	CP Tappo Epocal per taglio a 90 ASL 4295/ Pair Epocal plugs for 90° cut ASL 4295/ CP Bouchon Epocal pour découpe à 90 ASL 4295



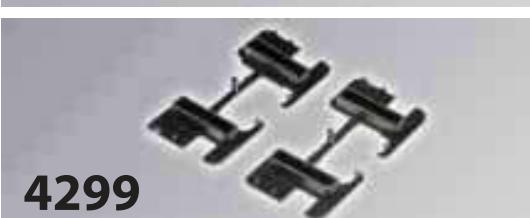
**4296**

ART.	Descrizione/Description/Type
4296	CP Tappo Epocal per Stulp ASL 4296/ Pair Epocal plugs for Stulp ASL 4296/ CP Bouchon Epocal pour Stulp ASL 4296



**4298**

ART.	Descrizione/Description/Type
4298	CP Tappo terminale per anta VZ 4298/ Pair end plugs for window/door VZ 4298/ CP Bouchon embout pour porte VZ 4298



**4299**

ART.	Descrizione/Description/Type
4299	CP Tappo per VZ 4299 sup.+inf.DX-SX/ Pair plugs for VZ 4299 upper+lower Right-Left/ CP Bouchon pour VZ 4299 sup. + inf. DX-SX

### CARATTERISTICHE

L'impiego delle materie plastiche negli accessori per serramenti è servito in particolare ad evitare il contatto tra due materiali metallici, eliminando attriti e cigolii. I materiali più frequentemente usati sono i nylon.

### CHARACTERISTICS

The use of plastic for window and door fixtures is excellent for avoiding contact between two metal pieces, eliminating friction and squeaking. The most widely used materials are nylon.

### CARACTERISTIQUES

L'utilisation des matières plastiques dans la fabrication des accessoires pour menuiseries sert, en particulier, à éviter le contact entre deux parties métalliques et à éliminer les frottements et les grincement. Les matières les plus fréquemment utilisées sont les nylons.

## Minuterie

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820	Piastrina fissaggio/fixing plates/plaques de fixation 19,5 INOX



**820**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/1	Piastrina fissaggio/fixing plates/plaques de fixation 17,5 INOX



**820/1**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/2	Piastrina fissaggio/fixing plates/plaques de fixation 16,5 INOX



**820/2**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/3	Piastrina fissaggio/fixing plates/plaques de fixation 13 INOX QUIK



**820/3**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/4	Piastrina fissaggio/fixing plates/plaques de fixation HERCULES corta



**820/4**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/5	Piastrina fissaggio/fixing plates/plaques de fixation HERCULES 3 ali



**820/5**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/6	Piastrina fissaggio/fixing plates/plaques de fixation all.per all.co wood



**820/6**

<b>ART.</b>	<b>Descrizione/Description/Type</b>
820/8	Piastrina fissaggio/fixing plates/plaques de fixation all.17,5 L=50



**820/8**

## Minuterie



**820/9**

ART.	Descrizione/Description/Type
820/9	Piastrina fissaggio/fixing plates/plaques de fixation all.19,5 L=45



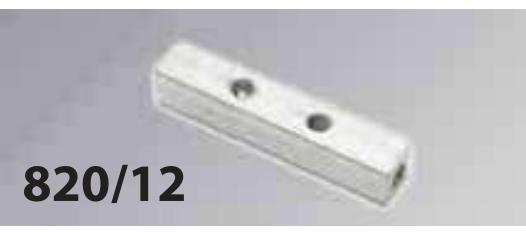
**820/10**

ART.	Descrizione/Description/Type
820/10	Piastrina fissaggio/fixing plates/plaques de fixation all.19,5 L=50



**820/11**

ART.	Descrizione/Description/Type
820/11	Piastrina fissaggio/fixing plates/plaques de fixation all.23,8 L=50



**820/12**

ART.	Descrizione/Description/Type
820/12	Piastrina fissaggio/fixing plates/plaques de fixation HERCULES masc.ristr.



**820/13**

ART.	Descrizione/Description/Type
820/13	Piastrina fissaggio/fixing plates/plaques de fixation 13 Zama QUIK



**820/14**

ART.	Descrizione/Description/Type
820/14	Piastrina fissaggio/fixing plates/plaques de fixation Zama maschio Domal Stopp



**820/15**

ART.	Descrizione/Description/Type
820/15	Piastrina fissaggio/fixing plates/plaques de fixation all.per Domal 40 arr.

## Minuterie

### ART.      Descrizione/Description/Type

830	Perno zincato/galvanized pin/axe zingué Ø 6 L=50 per all.co 1
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**830**

### ART.      Descrizione/Description/Type

830/1	Perno zincato/galvanized pin/axe zingué Ø 8 L=128
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**830/1**

### ART.      Descrizione/Description/Type

830/2	Perno /pin/axe Ø 8 x L=52 a fungo INOX
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**830/2**

### ART.      Descrizione/Description/Type

830/3	Perno zincato/galvanized pin/axe zingué Ø 8 per L=52 a fungo
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**830/3**

### ART.      Descrizione/Description/Type

850/4	Perno /pin/axe INOX per HERCULES corto Ø 12 L=67
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**850/4**

## Minuterie



**830/5**

ART.	Descrizione/Description/Type
830/5	Perno /pin/axe INOX per HERCULES lungo Ø 12 L=105



**830/6**

ART.	Descrizione/Description/Type
830/6	Perno zincato/galvanized pin/axe zingué Ø 6 L=45 per scuretto



**830/7**

ART.	Descrizione/Description/Type
830/7	Perno /pin/axe QUIK INOX Ø 7 L=76



**830/8**

ART.	Descrizione/Description/Type
830/8	Perno zincato/galvanized pin/axe zingué QUIK Ø 7 L=76



**830/9**

ART.	Descrizione/Description/Type
830/9	Perno zincato/galvanized pin/axe zingué Ø 7 L=60 all.co wood 3^anta

## Minuterie

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900	Vite/screw/vis TC+zincata/galvanized/zingué M6 x 10

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/3	Vite/screw/vis TC+INOX M6 x 10

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/4	Vite/screw/vis TGS+M5 x 10 INOX

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/5	Vite/screw/vis TGS+M5 x 12 INOX

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/7	Vite/screw/vis TGS+M5 x 11,8 INOX con punta a disegno

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/8	Vite/screw/vis TCEI M8 x 25 zincata/galvanized/zingué

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/9	Vite/screw/vis TCEI M8 x 40 zincata/galvanized/zingué

<b>ART.</b>	<b>Descrizione/Description/Type</b>
900/10	Vite/screw/vis TCEI M8 x 45 zincata/galvanized/zingué



**900**



**900/3**



**900/4**



**900/5**



**900/7**



**900/8**



**900/9**



**900/10**

## Minuterie

**900/11**



ART.	Descrizione/Description/Type
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900/11	Grani a Punta/ <i>pointed dowels/boulons à pointe</i> M6 x 10 zincate/ <i>galvanized/zingué</i>
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**900/12**



ART.	Descrizione/Description/Type
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900/12	Grani/ <i>dowels/boulons</i> 6 x 10 INOX a coppa
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**900/13**



ART.	Descrizione/Description/Type
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900/13	Vite/ <i>screw/vis</i> TCEI M8 x 60 zincata/ <i>galvanized/zingué</i>
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**900/14**



ART.	Descrizione/Description/Type
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900/14	Vite/ <i>screw/vis</i> TGS+ M5x 10 zincata/ <i>galvanized/zingué</i>
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**900/15**



ART.	Descrizione/Description/Type
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900/15	Vite/ <i>screw/vis</i> TGS+M5x 12 zincata/ <i>galvanized/zingué</i>
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**900/16**



ART.	Descrizione/Description/Type
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900/16	Vite/ <i>screw/vis</i> TC+ M5x 6 zincata/ <i>galvanized/zingué</i>
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**900/17**



ART.	Descrizione/Description/Type
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900/17	Vite/ <i>screw/vis</i> TSP+ 3,9x32 zincata/ <i>galvanized/zingué</i>
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**900/18**



ART.	Descrizione/Description/Type
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900/18	Vite/ <i>screw/vis</i> TGS+ M5 x 8 INOX
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ART.	Descrizione/ <i>Description/Type</i>
910	Vite/screw/vis TCEI M6 x 18 zincata/galvanized/zingué



**910**

ART.	Descrizione/ <i>Description/Type</i>
911	Vite/screw/vis TCEI M6 x 25 zincata/galvanized/zingué



**911**

ART.	Descrizione/ <i>Description/Type</i>
912	Vite/screw/vis TCEI M6 x 20 zincata/galvanized/zingué



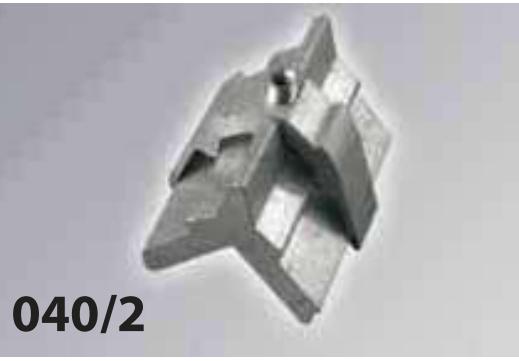
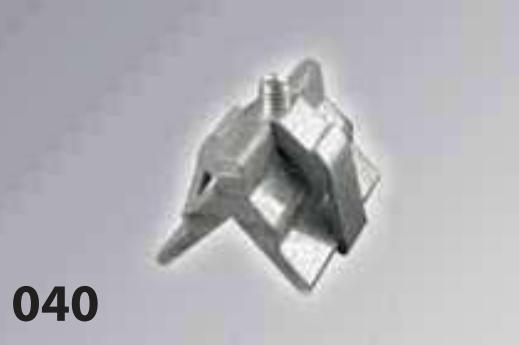
**912**

ART.	Descrizione/ <i>Description/Type</i>
913	Vite/screw/vis TCEI M6 x 40 zincata/galvanized/zingué



**913**

# Squadrette in alluminio



## ART.

## Descrizione profilati/Description of sections/Type of profile

040

SQUADRETTA PER ERRE 40 GRANO FERRO / SQUARE FOR ERRE 40 IRON DOWEL / PETITE EQUERRE POUR ERRE 40 BOULON FER



## ART.

## Descrizione profilati/Description of sections/Type of profile

040/1

SQUADRETTA PER ERRE 50 GRANO FERRO / SQUARE FOR ERRE 50 IRON DOWEL / PETITE EQUERRE POUR ERRE 50 BOULON FER



## ART.

## Descrizione profilati/Description of sections/Type of profile

040/2

SQUADRETTA PER ERRE 50 TAGLIO TERMICO GRANO FERRO / SQUARE FOR ERRE 50 THERMAL CUTTING IRON DOWEL / PETITE EQUERRE POUR ERRE 50 DECOUPE THERMIQUE BOULON FER



### CARATTERISTICHE

#### SQUADRETTA

Squadrette in alluminio estruso per telaio fisso ed ante. La facilità dell'assemblaggio è dovuta al pulsante a molla che con l'inserimento e lo scatto della squadretta consente un accostamento perfetto dell'angolo, garantendo una sicura tenuta.

#### MATERIALI E COMPONENTI

1 pz. Squadretta maschio in alluminio estruso  
1 pz. Squadretta femmina in alluminio estruso  
2 pulsanti a molla in resina acetalica  
1 vite di giunzione M6x14 zincata

#### FINITURE

Grazzo burattato

#### CONFEZIONI

200 pz. Per confezione

#### SQUADRETTA IN ALLUMINIO

Squadrette con aggancio in alluminio estruso, con grano di fissaggio.

#### MATERIALI E COMPONENTI

1 cavallotto in alluminio estruso  
1 aggancio in alluminio estruso  
1 grano M6x10 zincato

#### FINITURE

Grazzo burattato

#### CONFEZIONI

200 pezzi per confezione



### CHARACTERISTICS

#### SQUARES

Squares in extruded aluminium for fixed frames and hinged doors. Easy installation is due to the spring push button which, when fitting and clipping the square in, allows a perfect match up with the corner, guaranteeing a good hold.

#### MATERIALS AND COMPONENTS

1 pc. Male square in extruded aluminium  
1 pc. Female square in extruded aluminium  
2 spring push buttons in acetalic resin  
1 galvanized joining screw M6x14

#### FINISHES

Mill finish

#### PACKS

200 pcs in each pack

#### CORNERS

Aluminium extruded corners tooth

#### MATERIALS AND COMPONENTS

1 aluminium extruded male  
1 aluminium extruded tooth  
1 M6x10 galvanized steel pin

#### FINISHES

Mill finish

#### PACKS

200 pcs in each pack

### CARACTÉRISTIQUES

#### EQUERRES

Equerres en aluminium extrudé pour chassis fixe et battant. Leur bouton à resort, qui permet d'épouser parfaitement l'angle lors de la mise en place de l'équerre par enclenchement, garantit un montage facile et une solidité éprouvée.

#### MATERIAUX ET PIÈCES

1 équerre male en aluminium extrudé  
1 équerre femelle en aluminium extrudé  
2 boutons à resort en résine acétal  
1 vis de jointure M6x14 zingué

#### FINITION

Brut

#### EMBALLAGES

200 pièces par boîte

#### EQUERRE

Équerre avec mentonnet en aluminium extrudé

#### MATERIAUX ET PIÈCES

1 équerre en aluminium extrudé  
1 mentonnet en aluminium extrudé  
1 grain M6x10 en acier zingué

#### FINITION

Brut

#### EMBALLAGES

200 pièces par boîte

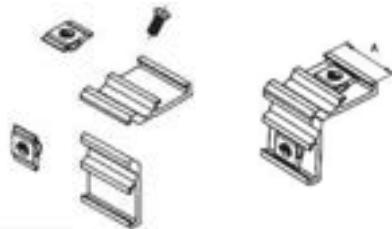
## Squadrette Pool

ART.	Descrizione profilati/Description of sections/Type of profilé
050	SQUADRETTA POOL PER ALL.CO 5 / POOL SQUARE FOR ALL.CO 5 /PETITE EQUERRE POOL POUR ALL.CO 5



050

ART.	Descrizione profilati/Description of sections/Type of profilé
050/1	SQUADRETTA POOL PER ERRE 40 / POOL SQUARE FOR ERRE 40 /PETITE EQUERRE POOL POUR ERRE 40



ART.	Descrizione profilati/Description of sections/Type of profilé
010	ECCENTRICO IN ZAMA ZINCATO / ECCENTRIC IN GALVANISED ZAMAK /EXCENTRIQUE EN ZAMA ZINGUE



050/1



010

### CARATTERISTICHE

#### SQUADRETTE

Squadrette in alluminio estruso per telaio fisso ed ante. La facilità dell'assemblaggio è dovuta al pulsante a molla che con l'inserimento e lo scatto della squadretta consente un accostamento perfetto dell'angolo, garantendo una sicura tenuta.

#### MATERIALI E COMPONENTI

1 pz. Squadretta maschio in alluminio estruso  
1 pz. Squadretta femmina in alluminio estruso  
2 pulsanti a molla in resina acetatica  
1 vite di giunzione M6x14 zincata

#### FINITURE

Grezzo burattato

#### CONFEZIONI

200 pz. Per confezione

#### SQUADRETTE IN ALLUMINIO

Squadrette con aggancio in alluminio estruso, con grano di fissaggio.

#### MATERIALI E COMPONENTI

1 cavallotto in alluminio estruso  
1 aggancio in alluminio estruso  
1 grano M6x10 zingato

#### FINITURE

Grezzo burattato

#### CONFEZIONI

200 pezzi per confezione

### CHARACTERISTICS

#### SQUARES

Squares in extruded aluminium for fixed frames and hinged doors. Easy installation is due to the spring push button which, when fitting and clipping the square in, allows a perfect match up with the corner, guaranteeing a good hold.

#### MATERIALS AND COMPONENTS

1 pc. Male square in extruded aluminium  
1 pc. Female square in extruded aluminium  
2 spring push buttons in acetalic resin  
1 galvanized joining screw M6x14

#### FINISHES

Mill finish

#### PACKS

200 pcs in each pack

#### CORNERS

Aluminium extruded corners tooth

#### MATERIALS AND COMPONENTS

1 aluminium extruded made  
1 aluminium extruded tooth  
1 M6x10 galvanized steel pin

#### FINISHES

Mill finish

#### PACKS

200 pcs in each pack

### CARACTÉRISTIQUES

#### EQUERRES

Équerres en aluminium extrude pour chassis fixe et battant. Leur bouton à ressort, qui permet d'épouser parfaitement l'angle lors de la mise en place de l'équerre par enclenchement, garantit un montage facile et une solidité éprouvée.

#### MATERIAUX ET PIÈCES

1 équerre male en aluminium extrudé  
1 équerre femelle en aluminium extrudé  
2 boutons à ressort en résine acétal  
1 vis de jointure M6x14 zingué

#### FINITION

Brut

#### EMBALLAGES

200 pièces par boîte

#### EQUERRE

Équerre avec mentonnet en aluminium extrude

#### MATERIAUX ET PIÈCES

1 équerre en aluminium extrude  
1 mentonnet en aluminium extrude  
1 grain M6x10 en acier zingué

#### FINITION

Brut

#### EMBALLAGES

200 pièces par boîte



**CASAL**

## Produzione/Productions



**Lavorazione Estrusi**  
Processing of extruded parts



**Stampaggio materie plastiche**  
Presswork of Plastic Materials



**Riprese**  
CNC Machining



**Lavorazioni CNC**  
CNC Manufacturing



**Imballaggio su casse**  
Packing in Cases



**Avvolgimento pellicole di protezione e dogatura pannelli**  
Protective Plastic Wrapping and Panel Stave



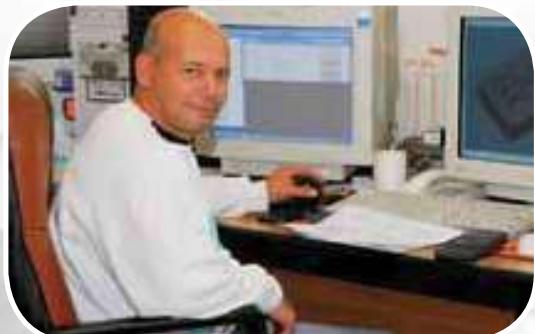
**Pressatura pannelli**  
Panel Press



## Produzione/Productions



**Attrezzeria - Montaggio**  
Tools - Assembling



**Ufficio tecnico e progettazione**  
Product Development Department

**Confezionamento e controllo qualità**  
Packing and Quality Control



**Controllo Produzione**  
Production Control



**Magazzino semilavorati**  
Semi-finished product warehouse



**Verniciatura a polveri**  
Powder Coating



## SCHEDA TECNICA

L'azienda CASAL SRL con la presente informa la clientela che tutti i prodotti esposti nel catalogo sono soggetti alle seguenti specifiche tecniche di lavorazione:

### ARTICOLI IN ALLUMINIO E PLASTICA

#### MISURE E TOLLERANZE:

Le misure indicate nel catalogo attraverso i disegni tecnici devono intendersi con una tolleranza massima consentita di +/- 0,2 mm salvo specifica diversa.

#### MATERIA PRIMA:

Lega alluminio 6060 (UNI 9006-1<sup>a</sup>)

Materiali plastici caratteristiche definite nei cataloghi dei fornitori in sede aziendale.

#### TRATTAMENTO SUPERFICI

I cicli di lavorazione definiti in sede aziendale devono rispettare le seguenti tolleranze:

-Lo spessore di ossidazione anodica argento e bronzo è di 15 micron +/- 5.

-Lo spessore di ossidazione anodica nero ed elettrico è di 20 micron +/- 5.

-Lo spessore di vernice RAL poliestere è di 60 micron +/- 12.

#### COLORAZIONI

Le colorazioni esposte nel catalogo sono indicative. Le tabelle colori sono definite in sede aziendale. Le colorazioni vengono divise in standard e non standard.

#### TEMPI DI CONSEGNA

Tutti gli articoli standard contenuti nel catalogo vengono consegnati entro 60 giorni, mentre per i prodotti non standard nella finitura e/o nella colorazione, sono consegnati in 90 giorni, salvo specifica diversa.

**Le informazioni definite in questa scheda tecnica hanno lo scopo di informare il cliente e di garantire le caratteristiche tecniche per i prodotti esposti in questo catalogo CASAL SRL.**



### TECHNICAL INFORMATIONS

CASAL SRL inform that all the products described in the catalogue are subjected to the following specify technical of working:

#### ALUMINIUM & PLASTIC PRODUCTS

#### DIMENSIONS AND TOLERANCE:

The measures described in the catalogue through the technical design, should be intended that the maximum tolerance consented is +/- 0,2 mm, others specifications excepted.

#### RAW MATERIAL

Alloy aluminium (UNI 9006-1<sup>a</sup>)

Plastic materials characteristics described in the suppliers catalogues, which their quality has been established at the firm.

#### SURFACE TREATMENT

All the working cycles which they have been established at the firm, must respect the following tolerances:

-anodic oxidation thickness, silver and bronze, 15 micron +/- 5

-anodic oxidation thickness, black and electrocolour, 20 micron +/- 5

-RAL polyesther painting thickness, 60 micron +/- 12

#### PAINTING

All the range of colours described in the catalogue are indicated.

The colours lists have been established at the firm.

The colours are divided in standard and not standard.

#### DELIVERY TERMS

For all the standard articles described in the catalogue, delivery time with 60 days, for other products not standard, in finishing or in colours, delivery time withing 90 days.

**The informations above stated, aim to inform the customers, as well as to guaranteed the technical characteristics of the products described in this catalogue of CASAL SRL.**



### FICHE TECHNIQUE

Par la présente, CASAL SRL informe la clientèle que tous les produits présentés dans le catalogue sont soumis aux spécifications techniques d'usinage suivantes:

### ARTICLES EN ALUMINIUM ET PLASTIQUE

#### MESURES ET TOLÉRANCES:

Les mesures indiquées dans le catalogue par le biais des dessins techniques s'entendent avec une tolérance maximale admise de +/- 0,2 mm sauf indication différente.

#### MATIÈRE PREMIÈRE:

Alliage d'aluminium 6060 (UNI 9006-1<sup>a</sup>)

Matières plastiques: caractéristiques définies dans les catalogues des fournisseurs dont l'entreprise dispose.

#### TRAITEMENT DES SURFACES

Les cycles de traitement définis dans l'entreprise doivent respecter les tolérances suivantes:

-l'épaisseur d'oxydation anodique argent et bronze est de 15 microns +/- 5;

-l'épaisseur d'oxydation anodique noire et électrocouleur est de 20 microns +/- 5;

-l'épaisseur de peinture RAL polyester est de 60 microns +/- 12.

#### COLORATIONS

Les colorations présentées dans le catalogue sont indicatives. Les tableaux des couleurs sont définis dans l'entreprise. Les colorations se divisent en standard et non standard.

#### DÉLAIS DE LIVRAISON

Tous les articles standard contenus dans le catalogue sont livrés dans les 60 jours, les produits avec finition et/ou coloration non standard étant, eux, livrés dans les 90 jours, sauf indication différente.

Tutti i diritti sono riservati. È vietata la riproduzione totale o parziale del presente catalogo.

CASAL S.r.l. si riserva il diritto di variare senza preavviso le quote e le caratteristiche dei prodotti qui elencati e descritti, al fine di adeguarli alle evoluzioni tecniche del mercato.

## COLORI STANDARD

OSSIDAZIONE	COD	
Argento	10	
Elettro colore	20	
Oro	30	
Nero	40	
Bronzo	43	
Grezza	00	
RAL	DESCRIZIONE	COD
9010	Bianco	50
9001	Bianco Avorio Chiaro	54
1013	Bianco Avorio	51
VIV 21	Bianco Sporco	52
9005	Nero	99
9005	Nero Opaco	09
8019	Marrone	94
8017	Marrone Scuro	90
6005	Verde	70
3003	Rosso	60

## COLORI NON STANDARD

OSSIDAZIONE	COD	
Ottone	31	
Testa di moro	41	
Bronzo 4	44	
Bronzo 5	45	
RAL	DESCRIZIONE	COD
001	Bianco Azzurrato	53
9016	Bianco 1	55
9002	Bianco 2	56
	Bianco Gotico	58
	Marrone Gotico	91
8011	Marrone Chiaro	92
8014	Marrone Medio	93
8019	Marrone	94
	Marrone Raggrinzato	95
7022	Grigio Umbro	80
	Grigio Gotico	81
7001	Grigio	82
7006	Grigio Beige	83
7035	Grigio Luce	84
9006	Grigio Alluminio	85
	Verde Gotico	71
6018	Verde Giallo	72
6012	Verde Scuro	73
	Verde Vivo	74
6002	Verde Foglia	75
	Verde Mus.Raggrinz.	76
	Rosso Gotico	61
5010	Blu	86





## COSTRUZIONE ACCESSORI PER SERRAMENTI IN ALLUMINIO E FERRO

### CONDIZIONI GENERALI DI VENDITA

**Tutti gli articoli CASAL, presenti a catalogo, sono soggetti alle seguenti condizioni generali di vendita:**

**Termini di consegna:** sono di 60 gg per i prodotti standard e 90 gg per i prodotti non standard. Sono puramente indicativi e comunque non impegnativi. Essi sono subordinati al normale approvvigionamento delle materie prime nonché ad impedimenti di produzione per cause di forza maggiore. Il mancato rispetto dei medesimi non da luogo ad alcun indennizzo.

**Garanzie e tolleranze:** salvo diversi accordi, esplicitamente menzionati nell'ordine, le garanzie qualitative e dimensionali dei prodotti forniti dovranno rispondere a quanto previsto nelle misure e riferimenti elencati nella scheda allegata al nostro catalogo.

**Reclami:** premesso che il cliente ha l'obbligo di controllare qualità e dimensioni prima dell'impiego, qualsiasi reclamo sui materiali forniti deve esserci comunicato per iscritto entro 8 giorni dalla consegna. Saranno presi in esame solamente i materiali contestati allo stato di fornitura e chiaramente identificabili. In caso di accoglimento del reclamo sarà a nostro carico la riparazione, la sostituzione (se possibile) o il rimborso del prezzo pagato, limitatamente al quantitativo accertato non conforme, con esclusione di ogni altro onere per spese di lavorazione o a qualsiasi altro titolo. La pendenza del reclamo non sospende la decorrenza dei termini di pagamento.

**Trasporto:** a nostro carico, per ordini di almeno cento kg.; addebito in fattura dell'importo concordato, per ordini inferiori ai cento kg. Il materiale dovrà essere verificato all'arrivo e, in caso di danneggiamento o mancanza di materiali, dovranno essere fatte, al ricevimento, le opportune proteste o riserve contro il vettore.

**Differenze peso:** sui pesi da noi dichiarati è ammessa la tolleranza consuetudinaria del tre per mille, saranno presi in esame i reclami documentati da "tagliando veritas" e annotati nei Documenti di Trasporto della merce.

**Imballi:** salvo diversi accordi, menzionati nell'ordine, l'imballo utilizzato è a discrezione dell'azienda.

**Pagamenti:** le condizioni di pagamento della merce ordinata sono pattuite al momento della stesura dell'ordine. In caso di ritardo nei pagamenti sarà conteggiato un interesse al tasso corrente. Ci riterremo, inoltre, autorizzati a sospendere tutte le forniture e a pretendere il pagamento immediato di tutte le nostre fatture anche se non ancora scadute e ciò senza pregiudizio di qualsiasi altra azione a tutela dei nostri interessi.

**Accettazione ordini:** l'ordine si ritiene automaticamente accettato da ambo le parti, se entro tre giorni, dalla data del ricevimento, non viene data disdetta scritta.

**Foro competente:** per ogni controversia in ordine alla transazione di cui alle presenti condizioni generali di vendita, sarà competente il Foro di Venezia.

## GENERAL SALES CONDITIONS

All CASAL articles present in the catalogue are subject to the following general sales conditions:

*Delivery terms: 60 days for standard products and 90 days for non standard products.*

*Delivery terms are merely indicative and not binding. They may be affected by availability of raw materials and causes of force majeure that may obstruct production. Failure to respect delivery terms shall not in any way give rise to the payment of any indemnity.*

*Guarantees and tolerances: unless otherwise agreed and expressly mentioned in the order the quality and dimensions guaranteed shall meet the measurements and references listed in the sheet attached to our catalogue.*

*Claims: the customer has the obligation to check the quality and dimensions of the product before use; this having been stated any claim must be sent in writing within 8 days from the delivery of the goods. Only goods that are clearly identifiable and have not been used shall be taken into consideration. If the claim is accepted we shall cover the repair, replacement (where possible) of the product or refund the price paid only for the quantity of product ascertained as non conforming; no other processing cost or any other cost shall be borne by CASAL. Any open claim shall not suspend the terms of payment.*

*Transport: at our charge for orders of at least one hundred kg.; for orders of less than one hundred kg transport cost shall be charged in the invoice. Goods must be checked on arrival and in case of damage or missing goods the necessary reservations and objections must be made on delivery to the carrier.*

*Weight difference: a tolerance of three per thousand is admitted on the weight declared by us; claims shall be taken into consideration only if documented by the "veritas slip" and mentioned in the Transport Documents.*

*Packaging: unless otherwise agreed and mentioned in the order the packaging used shall be decided by CASAL.*

*Payment: payment conditions for the goods ordered shall be agreed when the order is made. Interest of arrears at current interest rates shall be calculated on delayed payments. We shall also be authorised to suspend all other supplies and demand the immediate payment of all invoices including those not expired without prejudice to any other action to safeguard our interests.*

*Acceptance of orders: orders shall be considered automatically accepted by both parties if no written cancellation is sent in writing within three days of receipt of order.*

*Competent Court: any dispute concerning the transaction provided for by these general sales conditions shall be settled by the Court of Venice.*

## CONDITIONS GÉNÉRALES DE VENTE

Tous les articles CASAL figurant dans ce catalogue sont soumis aux conditions générales de vente suivantes :

*Délais de livraison : 60 jours pour les produits standards et 90 jours pour les produits non standards.*

*Les délais sont purement indicatifs et ne sont pas contraignants. Ils sont sujets à l'approvisionnement courant des matières premières ainsi qu'aux problèmes de production pour causes de force majeure. Le non-respect des délais ne donnent lieu à aucune indemnisation.*

*Garanties et tolérances : sauf en cas d'accords différents explicitement mentionnés dans l'ordre, les garanties qualitatives et dimensionnelles des produits fournis devront répondre à ce qui est prévu en matière de mesures et de références listées dans la fiche annexée à notre catalogue.*

*Reclamations : le client se doit de contrôler la qualité et les dimensions avant l'usage. En conséquence toute réclamation concernant le matériel fourni doit nous être communiquée par écrit dans un délai de 8 jours à compter de la date de livraison. Seul le matériel contesté comme fourniture et clairement identifiable sera pris en considération. En cas d'acceptation de la réclamation, nous prendrons en charge la réparation, le remplacement (si possible) ou le remboursement du prix versé, dans la limite de la quantité effective non conforme, à l'exclusion de toute autre obligation pour frais de fabrication ou à tout autre titre. L'existence de la réclamation n'interrompt pas les délais de paiement.*

*Transport : à notre charge pour les ordres d'un minimum de cent kg ; mise en facture du montant établi pour les ordres inférieurs à cent kg. Le matériel devra être vérifié dès son arrivée et en cas d'endommagement ou de quantité manquante du matériel, les réclamations ou les réserves devront être émises contre le transporteur.*

*Differences de poids : Par rapport aux poids que nous déclarons, une tolérance habituelle de trois pour mille est admise. Seules les réclamations documentées avec bordereau à l'appui et annotées dans les Documents de Transport de la marchandise seront prises en compte.*

*Emballages : sauf en cas d'accords différents mentionnés dans l'ordre, l'emballage utilisé est choisi par la société.*

*Paiements : les conditions de paiement de la marchandise commandée sont établies au moment de la rédaction de l'ordre. En cas de retard de paiement, un intérêt sera appliqué selon le taux en vigueur. Nous serons par ailleurs autorisés à suspendre toutes les livraisons et à prétendre le paiement immédiat de toutes nos factures même si elles ne sont pas encore échues, sans préjudice de toute autre action pour protéger nos intérêts.*

*Acceptation des ordres : l'ordre est considéré comme automatiquement accepté par les deux parties, si dans un délai de trois jours à compter de la date de réception une résiliation écrite ne parvient pas.*

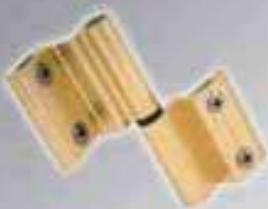
*Tribunal compétent : pour tout contentieux concernant la transaction aux termes des présentes conditions générales de vente, le Tribunal compétent sera celui de Venise.*



Accessori per serramenti in alluminio e ferro

II° Strada, 20/22 - Z.Ind. - 30030 Fossò (Venice) Italy - Tel. +39.041.4165855 - 4165865 Fax +39.041.4165511

[www.casal.it](http://www.casal.it) - e-mail: [casal@casal.it](mailto:casal@casal.it)



Certificate N. IT97/0230

SGS

## The quality management system of

CASAL S.r.l.

Z. IND. Via II<sup>a</sup> Strada, 20/22 - 30030 FOGGIO (VE) - Italy

Has been assessed and certified as meeting the requirements of

ISO 9001 / UNI EN ISO 9001:2000

For the following activities

**Design, manufacturing and trading of fittings for aluminium and iron door and window frames. Design and production of moulds for plastic materials and die-casting. Moulding of plastic materials. Mechanical works**

EA Section 17-290

First Issue: 10/12/1997  
Last Issue: 05/22/2003

Valid until 02/01/2010 subject to annual satisfactory surveillance

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization.

Authorized By  
Dina Frazee

Reel.

SINGERT

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SGS ITALIA S.p.A. - Systems & Services Certification  
 Via G. Gozzini, 1/A - 20120 MILANO - Italy  
 +39 02 71 93 1 - f. +39 02 70 10 54 89 - [www.sgs.com](http://www.sgs.com)



The logo consists of the letters "SGSSG" in a bold, blue, sans-serif font. To the right of the letters are three stylized bird silhouettes: a red bird facing left, an orange bird facing right, and a black bird facing right.



**TO WHOM IT MAY CONCERN**

This Certifies that

**INTERGLASS CO LLC**

Al Jurf Industrial Area - 1  
PO BOX: 13710, Ajman, UAE  
Tel: +971 6 7444270, Mail : info@casal.ae  
Website: www.casal.ae

**is an official and the only approved  
EXCLUSIVE AUTHORISED STOCKIST & DISTRIBUTOR  
for CASAL products in  
UNITED ARAB EMIRATES  
SULTANATE OF OMAN  
STATE OF QATAR  
PAKISTAN  
&  
INDIA**

Authorized  
Signatory  
CASAL srl  
Italy



Costuzzone Accessori Alluminio  
FOSSO (MI) - Tel. 041/415991

**This Authorized letter is valid for an indefinite period of time.**



## رخصة تجارية Commercial License

### تفاصيل الرخصة / License Details

License No.	231038	رقم الرخصة
	شركة انتر جلاس (ذات مسئولية محدودة)	اسم الشركة
Company Name	INTER GLASS CO. (L.L.C.)	الإسم التجاري
Trade Name	INTER GLASS CO. (L.L.C.)	الشكل القانوني
Legal Type	Limited Liability Company(LLC)	ذات مسئولية محدودة
Expiry Date	19/08/2023	تاريخ الإنتهاء
D&B D-U-N-S ®	561254558	الرقم العالمي
Register No.	40878	رقم السجل التجاري
		Issue Date
		20/08/1981
		Main License No.
		231038
		DCCI No.
		27255

### الاطراف / License Members

Name / رقم الشخص/No.	الإسم	Nationality / الجنسية	الهند / India	الشخص / Share	الصفة / Role
1136144	كريشناكمار كوروبات بوتانفيدو غوفيندان كوتى KRISHNAKUMAR KURUPPATH PUTHANVEEDU GOVINDAN KUTTY	الهند / India	Manager / مدير		

### نشاط الرخصة التجارية / License Activities

Building & Construction Materials Trading

تجارة مواد البناء

### العنوان / Address

Phone No	971-4-2633406	تليفون	P.O. Box	25830	صندوق بريد
Fax No	971-4-2633407	فاكس	Parcel ID	242-332	رقم القطعة
Mobile No	971-50-4559746	هاتف متحرك		مستودع رقم 1 ملك مؤسسة دبي العقارية - احمد سعيد علي - ديرة - القصيص الصناعي ١	العنوان

### البريد الإلكتروني / Email

### الملاحظات / Remarks

تم إضافة شريك واصفه مدير وزياده راس المال في 14/11/2017  
تم إضافة و انسحاب شركاء 28/5/2019

Print Date 22/08/2022 14:33 تاريخ الطباعة

Receipt No. 14540539 رقم الإيصال



يمكنك الآن تجديد رخصتك التجارية من خلال الرسائل النصية القصيرة، أرسل رقم الرخصة إلى 6969 (دو/اتصالات) للحصول على اذن النفع.  
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وثيقة إلكترونية معتمدة وصادرة بدون توقيع من دائرة الاقتصاد والسياحة في دبي. لمراجعة صحة البيانات الواردة في الرخصة يرجى مسح رمز الاستجابة السريعة  
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## شهادة شهر قيد شركة في السجل التجاري Commercial Register

### تفاصيل القيد / Register Details

Main Lice. Nr	231038	رقم الرخصة الأم	Register No.	40878	رقم القيد
Company Name	INTER GLASS CO. (L.L.C.)			شركة انتر جلاس (ذات مسؤولية محدودة)	
Legal Type	Limited Liability Company(LLC)			ذات مسؤولية محدودة	الشكل القانوني
Expiry Date	19/08/2023	تاريخ الإنتهاء	Reg. Date	25/04/1993	تاريخ الإصدار
D&B D-U-N-S No.	561254558				الرقم العالمي

### تفاصيل رأس المال / Capital Details

Nominated	500,000.0000	الإسمى
Paid	500,000.0000	المدفوع
No. of Shares	0.0000	عدد الأسهم
Currency	UAE Dirhams	العملة درهم اماراتي

### عنوان الرخصة / License Address

مستودع رقم 1 ملك مؤسسة دبي العقارية - احمد سعيد علي - ديرة - القصيص الصناعي 1

### عنوان السجل التجاري / Commerce Address

مستودع رقم 1 ملك مؤسسة دبي العقارية - احمد سعيد علي - ديرة - القصيص الصناعي 1

### أنشطة السجل / Register Activities

Building & Construction Materials Trading	تجارة مواد البناء
---	-------------------

### بيانات التصريح / Permit Details

Permit Nr	1055592	رقم التصريح
Permit Type	مستودع	نوع التصريح
	Warehouse	
Expiry Date	19/08/2023	تاريخ الإصدار
Description	مستودع رقم 02 + 01 المالك مؤسسة دبي العقارية القصيص الصناعي 4	شرح
Remarks	مستودع للتخزين فقط	ملاحظات

Print Date 22/08/2022 14:33 تاريخ الطباعة Receipt No. 14540539 رقم الإيصال



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## ملحق الشركاء Partners

تفاصيل الرخصة / License Details

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اصحاح الرخصة / License Partners

Share / الحصص	Sr. No.	مسلسل الشخص/ Nationality	الجنسية / Name
45.0000000%	164130	India / الهند Amit Nanda Kumar Sreedharan سريهاران	Amit Nanda Kumar Sreedharan سريهاران
45.0000000%	208907	India / الهند Ashwin Nandakumar Sreedharan Nandakumar نانداكمار سريهاران نانداكمار	Ashwin Nandakumar Sreedharan Nandakumar نانداكمار سريهاران نانداكمار
10.0000000%	615027	United Arab Emirates / الامارات Abdulla Mohammad Yousuf Ahmad Alhaddad محمد يوسف احمد الحداد	Abdulla Mohammad Yousuf Ahmad Alhaddad محمد يوسف احمد الحداد

Print Date 22/08/2022 14:33 تاريخ الطباعة

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Costruzione Accessori per Serramenti in Alluminio e Ferro



Z.IND. N° Strada 20/22 - 30030 Fossò (Ve) ITALY Tel.  
+39.041.4165855 +39.041.4165865 Fax. +39.041.4165511  
C.F./P.I. 02505890273  
Cap.soc.int.vers. € 100.000,00

## COUNTRY OF ORIGIN

### To whomsoever it may concern

CASAL S.R.L is a 40 years old leading company in the production of accessories for doors and windows made in Italy since 1979.

Our company has been operating in the sector of Aluminium & Glass fittings, as a manufacturer and exporter which produce:

- Aluminium Accessories for Doors & Windows: Hinges handles, Sliding window kits, Finger catches, Handles, Sliding window kits, Latch bolts etc.
- Aluminium panels for Door.
- Aluminium Door Locks with cylinder: Latch & Roller Lock.
- Patch fittings for Glass Doors & sliding door accessories.
- Shower, Glass fittings & spider fittings for Glass.

In the year 1997 we obtained the quality certification UNIEN ISO 9002, and thanks to our know-how, development of new technologies, high level equipment, marketing research, high professional staff, quality control methods and accuracy in choosing the raw materials, we were able to obtain also the ISO 9001 certification by S.G.S, International Certification Services.

All the products illustrated through our catalogue have been studied and made entirely by our company, and this provides a guarantee for those who are looking for high quality and highly reliable Aluminium and Glass accessories.

We offer accessories of high quality level, suitable for many series; realization of customized projects, support to the distributors, technical trainings to producers and designers, assistance and service to the customer and contribute with our work, to keep the value that is assigned abroad at **MADE IN ITALY**, seeking perfections without compromise.

We have now initiated operations in the UAE from 1<sup>st</sup> of June 2020 considering the vast demand for our items by keeping sufficient stock of all our unique products in strategic geographical locations to cater the Glass and Aluminium accessories needs of our dear customers all around Middle East.

### For CASAL SRL

II<sup>o</sup> Strada,20/22  
Z.Ind-30030 Fossò  
Venice- Italy  
Ph: +39 041 4165855  
Fax: +391 041 4165511

## WARRANTY FOR HARDWARE

### Project Details

**Project Name :**  
**Client :**  
**Consultant :**  
**Main Contractor :**  
**Sub-Contractor :**

CASAL SRL products have 10 years warranty against defects in workmanship and materials from the date of purchase by the customer, subject to the limitation and exclusions set out in this warranty.

CASAL SRL's warranty is expressly limited to window & door manufacturers and authorized distributors, who purchase CASAL products for the purpose of resale or manufacturing.

This warranty does not cover normal wear or discoloration on finishes, or any product which has been improperly installed, abused, misused, worn out, altered, used for a purpose other than that for which it was intended, or in a manner inconsistent with any instructions regarding its use, nor does it cover corrosion related damage, tea staining on stainless, personal injury, property damage or economic loss however caused, removal, replacement or reinstallation of the Casal product, Freight costs and travelling time, any modification or repairs to CASAL products, unless authorized by CASAL.

If within this period the products is found to be defective in its sole judgments and none of the limitations and exclusions set out in this warranty apply, CASAL will supply the same or equivalent product free of charge. This is the only remedy granted by CASAL under this warranty. CASAL'S liability is limited only to the replacement value of the hardware. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as CASAL is willing and able to repair or replace said defective products or parts in the prescribed manner.

This warranty is not retrospective and does not affect any statutory rights which may apply. No agent, employee or representative of CASAL has any authority to bind CASAL to any affirmation, representation, or warranty concerning CASAL'S products or parts, except as stated herein.

**For CASAL SRL,**

II° Strada,20/22  
Z.Ind-30030 Fossò  
Venice- Italy  
Ph: +39 041 4165855  
Fax: +391 041 4165511  
Mail Id: casal@casal.it

**CASAL**  
Produzione Accessori Alluminio  
FOSSED 04165855 - 04165865

**Issue Date :**

## TEST REPORT No. 331853

**Place and date of issue:** Bellaria-Igea Marina - Italy, 29/02/2016

**Customer:** CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy

**Date test requested:** 11/12/2015

**Order number:** 68480

**Date sample received:** 22/01/2016

**Test date:** from 16/02/2016 to 19/02/2016

**Purpose of test:** performance testing of single-axis hinges in accordance with standard UNI EN 1935:2004 incorporating Corrigendum 2007

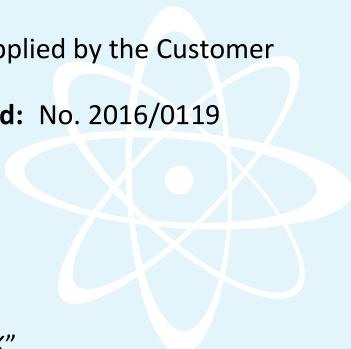
**Test site:** Istituto Giordano S.p.A. - Via Erbosa, 72 - 47043 Gatteo (FC) - Italy

**Sample origin:** sampled and supplied by the Customer

**Identification of sample received:** No. 2016/0119

### Sample name\*

The test sample is called "060/QUIK".



### Description of sample\*

The test sample comprises 2 two-leaf extruded 6060 aluminium alloy hinges.

The main components of each hinge are:

- 1 QUIK male element;
- 1 QUIK female element;

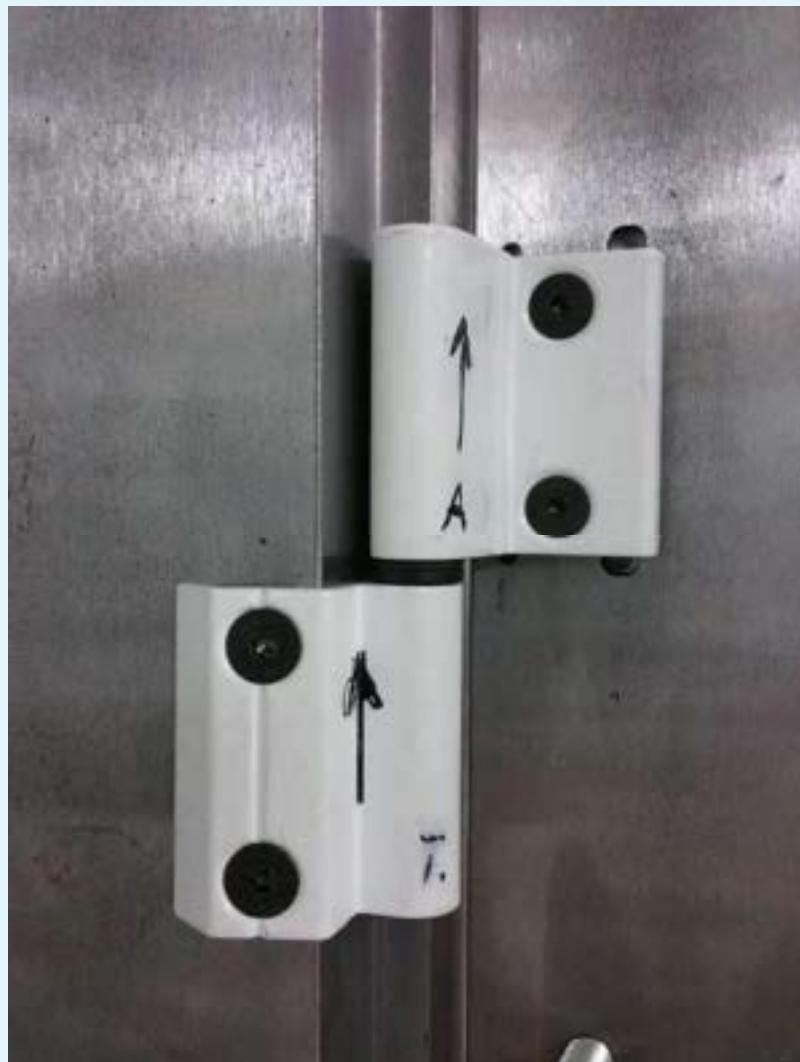
(\*) according to that stated by the Customer.

Comp. AV  
Revis. PB

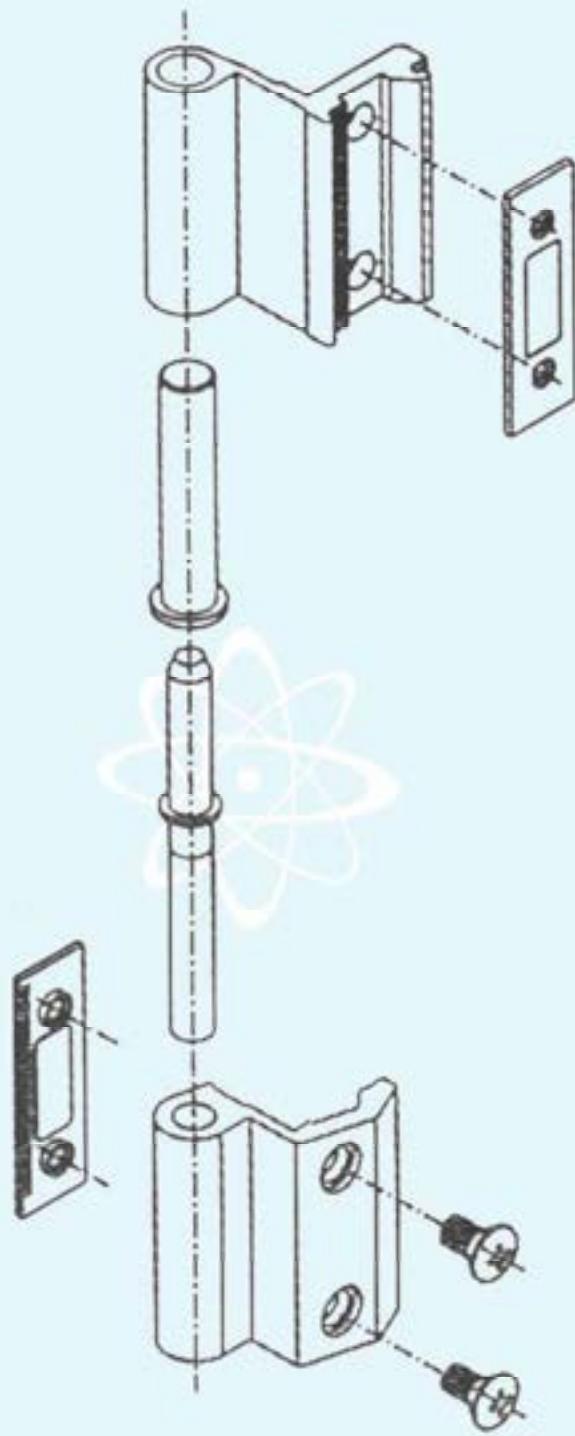
This test report consists of 7 sheets.  
This document is the English translation of the test report No. 331853 dated 29/02/2016 issued in Italian; in case of dispute the only valid version is the Italian one. Date of translation: 29/04/2016.

Sheet  
1 of 7

- 1 nylon 6.6 bush;
- 2 AISI 430 stainless-steel fixing plates with grip system;
- 4 M5x10 AISI 304 steel screws;
- 1 stainless-steel anti-lift pin, diameter 7 mm and length 76 mm, with gripper ring.



Sample photo

**SAMPLE SCHEMATIC DRAWING  
(CUSTOMER-SUPPLIED)**

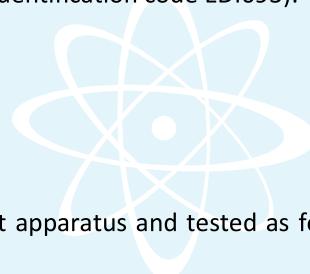
### Normative References

The test was carried out in accordance with the requirements of standard UNI EN 1935:2004 dated 01/01/2004 "Building hardware - Single axis hinges - Requirements and test methods" incorporating Corrigendum dated 03/05/2007.

### Test apparatus

The following equipment was used to carry out the test:

- test element composed of equipment and devices meeting the requirements of standard UNI EN 1935:2004 (in-house identification code FT406);
- digital stopwatch;
- digital calliper gauge with 10 micron resolution;
- load cell, capacity 50 N (in-house identification code EDI093).



### Test method

The hinges were fastened to the test apparatus and tested as follows in accordance with standard UNI EN 1935:2004:

Sample	Test	Method	Requirement
1	Initial measurements	6.4	5.1
	Static load: Load deformation	7.3 7.3.2	5.2 5.2.1
	Overload test	7.3.3	5.2.2
	Shear strength test	7.4	5.3
2*	Durability: 20 cycles	7.5	5.4
	Initial measurements		
	Durability cycling		
	Repeat overload test	7.3.3	5.4
4**	Corrosion resistance	EN 1670	5.5

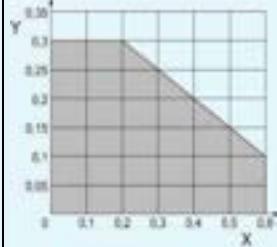
(\*) The sample is a lift-off hinge (with only two knuckles) therefore this test is not required.

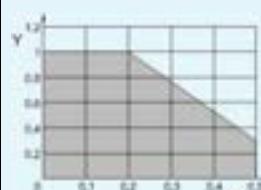
(\*\*) It was agreed with the Customer that the sample would not undergo the corrosion test.

The following test parameters were utilised:

<b>Presumed hinge grade</b>	5
<b>Leaf nominal mass</b> [kg]	40
<b>Leaf deformation mass</b> [kg]	80
<b>Leaf overload mass</b> [kg]	120
<b>Durability cycles</b> [No.]	10000
<b>Grade of corrosion resistance</b> [h]	0
<b>Fixing screw torque</b> [N · m]	2

### Test results

SAMPLE 1 - STATIC LOAD TEST							
Test	Result					Requirement	
Initial measurements	Leaf nominal mass: 40 kg					2 N · m	
	<b>Friction torque measurement</b>						
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,52	1,24	1,10	0,91		
Load deformation	Leaf deformation mass: 80 kg Load displacement: lateral displacement X = 0,83 mm vertical displacement Y = 0,47 mm No breakage					X ≤ 2 mm Y ≤ 4 mm  There shall be no breakage	
	Leaf nominal mass: 40 kg Residual displacement: lateral displacement X = 0,15 mm vertical displacement Y = 0,26 mm No breakage						
Overload	Leaf overload mass: 120 kg No visible breakage after 5 operating cycles, whilst sustaining the load for 2 min and after unloading					There shall be no breakage	

SAMPLE 3 - DURABILITY TEST							
Test	Result					Requirement	
Durability	Leaf nominal mass: 40 kg					2 N · m	
	<b>Friction torque measurement before cycling:</b>						
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,46	1,45	1,39	1,35	//	
	Number of cycles performed: 10000 No lubrication						
	<b>Friction torque measurement after cycling:</b>					2 N · m	
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,79	1,74	1,71	1,88	 There shall be no breakage	
	Leaf overload mass: 120 kg Displacement with door closed: lateral displacement X = 0,35 mm vertical displacement Y = 0,18 mm No visible breakage						





### Classification

On the basis of the tests performed, the results obtained and the provisions of standard UNI 1935:2004, the test sample, comprising two-leaf extruded 6060 aluminium alloy hinges called "060/QUIK" submitted by the company CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy, can be classified with the following coding system as listed in table 1 of said standard UNI EN 1935:2004:

<b>1</b>	<b>3</b>	<b>2</b>	<b>0</b>	<b>1</b>	<b>0*</b>	<b>0</b>	<b>5</b>
1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>	5 <sup>th</sup>	6 <sup>th</sup>	7 <sup>th</sup>	8 <sup>th</sup>

where the digits signify that indicated in the table below.

Digit	Characteristic	Possible values	
1 <sup>st</sup>	Category of use	- grade 1: light duty - grade 2: medium duty	- grade 3: heavy duty - grade 4: severe duty
2 <sup>nd</sup>	Durability	- grade 3: 10 000 cycles for use on windows - grade 4: 25 000 cycles for use on windows	- grade 4: 25 000 cycles for use on doors - grade 7: 200 000 cycles for use on doors
3 <sup>rd</sup>	Test door mass	- grade 0: 10 kg - grade 1: 20 kg	- grade 2: 40 kg - grade 3: 60 kg
4 <sup>th</sup>	Suitability for use on fire/smoke compartmentation doors	- grade 0: not suitable for use on fire resistant and/or smoke control door assemblies - grade 1: suitable for use on fire/smoke resistant door assemblies subject to satisfactory assessment of the contribution of the hinges	
5 <sup>th</sup>	Safety	- grade 1: all hinges are required to satisfy the essential requirement of safety in use	
6 <sup>th</sup>	Corrosion resistance	- grade 0: no defined corrosion resistance - grade 1: mild resistance - grade 2: moderate resistance - grade 3: high resistance - grade 4: very high resistance	
7 <sup>th</sup>	Security - Burglar-resistance	- grade 0: not suitable for use on burglar-resistant door assemblies - grade 1: suitable for use on burglar-resistant door assemblies subject to satisfactory assessment of the contribution of the hinges	
8 <sup>th</sup>	Hinge grade	grades 1 to 14 with grade 1 being the lowest	

(\*) Grade awarded on the basis of that stated by the Customer.

The results given refer exclusively to the test sample itself and are only valid under the same conditions in which testing was carried out.

This test report alone shall not be considered a certificate of conformity.

Test Technician:  
Dott. Ing. Paolo Bertini

Chief Executive Officer  
(Dott. Arch. Sara Lorenza Giordano)

Head of Security and Safety Laboratory:  
Dott. Andrea Bruschi

Firmato digitalmente da GIORDANO SARA LORENZA

## TEST REPORT No. 335638

**Place and date of issue:** Bellaria-Igea Marina - Italy, 29/07/2016

**Customer:** CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy

**Date test requested:** 11/12/2015

**Order number and date:** 68480, 04/12/2015

**Date sample received:** 01/04/2016

**Test date:** from 13/05/2016 to 17/05/2016

**Purpose of test:** performance testing of single-axis hinges in accordance with standard UNI EN 1935:2004 incorporating Corrigendum 2007

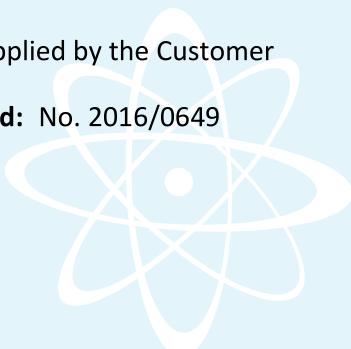
**Test site:** Istituto Giordano S.p.A. - Via Erbosa, 72 - 47043 Gatteo (FC) - Italy

**Sample origin:** sampled and supplied by the Customer

**Identification of sample received:** No. 2016/0649

### Sample name\*

The test sample is called "HERCULES 170".



### Description of sample\*

The test sample comprises 2 two-leaf aluminium hinges.

The main components of each hinge are:

- HERCULES 6060 aluminium-alloy MALE HINGE, screw fixing centres 21 mm;
- HERCULES 6060 aluminium-alloy FEMALE HINGE, screw fixing centres 40 mm;

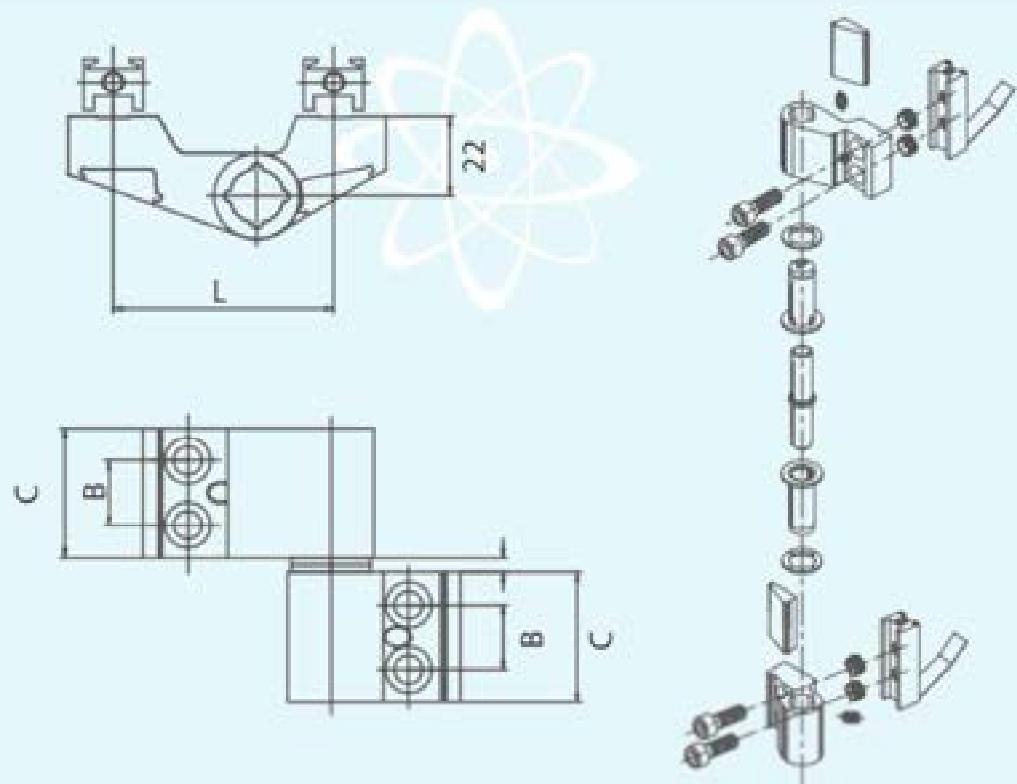
(\*) according to that stated by the Customer.

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Revis. PB

This test report consists of 7 sheets.  
This document is the English translation of the test report No. 335638 dated 29/07/2016 issued in Italian; in case of dispute the only valid version is the Italian one. Date of translation: 16/09/2016.

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- 2 aluminium cover plates;
- AISI 304 stainless-steel pin, diameter 11 mm and length 67 mm;
- 2 short aluminium fixing plates;
- 2 acetal-resin plate springs;
- 2 30 %-fibreglass shim washers;
- 4 M8 × 25 galvanised hexagon socket head cap screws;
- 4 knurled, galvanised guide bushings, diameter 8 mm and length 11 mm;
- 2 M6 × 10 stainless-steel cone-point set screws;
- 2 acetal-resin closed-type eccentric bushings.

**SAMPLE SCHEMATIC DRAWING**

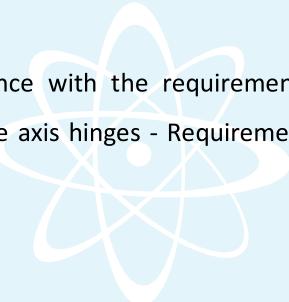
<b>B</b>	18 mm
<b>C</b>	36,2 mm
<b>L</b>	61 mm



**Photos of a hinge**

#### **Normative References**

The test was carried out in accordance with the requirements of standard UNI EN 1935:2004 dated 01/01/2004 "Building hardware - Single axis hinges - Requirements and test methods" incorporating Corrigendum dated 03/05/2007.



#### **Test apparatus**

The following equipment was used to carry out the test:

- test element composed of equipment and devices meeting the requirements of standard UNI EN 1935:2004 (apparatus in-house identification code FT406);
- digital stopwatch;
- digital calliper gauge with 10 micron resolution;
- load cell, capacity 50 N (apparatus in-house identification code EDI093);



### Test method

The hinges were fastened to the test apparatus and tested as follows in accordance with standard UNI EN 1935:2004.

Hinge	Test	Method	Requirement
1	Initial measurements	6.4	5.1
	Static load	7.3	5.2
	Load deformation	7.3.2	5.2.1
	Overload test	7.3.3	5.2.2
2*	Shear strength test	7.4	5.3
3	Durability	7.5	5.4
	Repeat overload test	7.3.3	5.4
4**	Corrosion resistance	EN 1670	5.5

(\*) The sample is a lift-off hinge (with only two knuckles) therefore this test is not required.

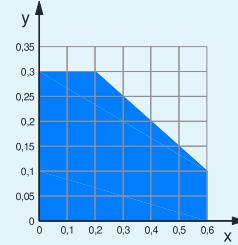
(\*\*) It was agreed with the Customer that the sample would not undergo the corrosion test.

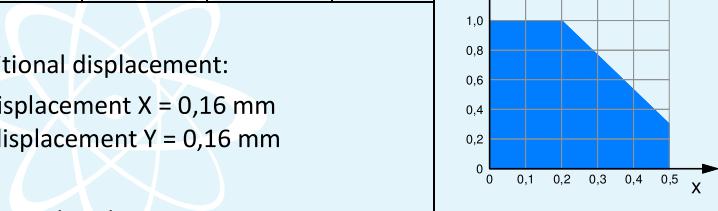
The following test parameters were utilised:

Presumed hinge grade	9
Leaf nominal mass	60 kg
Leaf deformation mass	120 kg
Leaf overload mass	180 kg
Durability cycles	25000
Grade of corrosion resistance	0 h
Fixing screw torque	2 N · m

**Test results**

<b>Hinge 1 - STATIC LOAD TEST</b>					
<b>Test</b>	<b>Result</b>				<b>Requirement</b>
Initial measure- ments	Leaf nominal mass: 60 kg Opened 20 times through $\geq 92,5^\circ$				3 N · m
	<b>Friction torque measurement</b>				
	<b>Angle</b> [°]	0 $\pm$ 5	30 $\pm$ 5	60 $\pm$ 5	90 $\pm$ 5
	<b>Torque</b> [N · m]	1,57	1,93	1,56	1,84
Horizontal and vertical gaps with door closed X=12,50 mm and Y=14,71 mm					
Static load	Leaf deformation mass: 120 kg Opened 20 times through $\geq 92,5^\circ$ Load displacement: lateral displacement X = 1,97 mm vertical displacement Y = 1,33 mm no breakage				$\Delta X \leq 2$ mm $\Delta Y \leq 4$ mm no breakage
	Leaf nominal mass: 60 kg After 2 min opened 5 times through $\geq 92,5^\circ$ Residual displacement: lateral displacement X = 0,15 mm vertical displacement Y = 0,42 mm no breakage				
Overload	Leaf overload mass: 180 kg Opened 5 times through $\geq 92,5^\circ$ and after 2 min checked for possible breakage				no breakage



Hinge 3 - DURABILITY TEST							
Test	Result					Requirement	
Durability	Leaf nominal mass: 60 kg Opened 20 times through $\geq 92,5^\circ$					3 N · m	
	<b>Friction torque measurement before cycling</b>						
	Angle [°]	0 $\pm$ 5	30 $\pm$ 5	60 $\pm$ 5	90 $\pm$ 5		
	Torque [N · m]	1,64	2,64	2,54	2,70		
	Horizontal and vertical gaps with door closed $X=12,58\text{mm}$ and $Y=14,75\text{ mm}$ Number of cycles performed: 25000 No lubrication						
	<b>Friction torque measurement after cycling</b>					3 N · m	
	Angle [°]	0 $\pm$ 5	30 $\pm$ 5	60 $\pm$ 5	90 $\pm$ 5		
	Torque [N · m]	1,32	1,86	2,32	2,90		
	Additional displacement: lateral displacement $X = 0,16\text{ mm}$ vertical displacement $Y = 0,16\text{ mm}$ no breakage						
							



### Classification

On the basis of the tests performed, the results obtained and the provisions of standard UNI 1935:2004, the test sample, comprising two-leaf aluminium-alloy hinges called "HERCULES 170" submitted by the company CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy, can be classified with the following coding system as listed in table 1 of said standard UNI EN 1935:2004:

<b>1</b>	<b>4</b>	<b>3</b>	<b>/*</b>	<b>1</b>	<b>/*</b>	<b>/*</b>	<b>9</b>
1°	2°	3°	4°	5°	6°	7°	8°

where the digits signify that indicated in the table below.

Digit	Characteristic	Possible values					
1	Category of use	- grade 1: light duty - grade 2: medium duty		- grade 3: heavy duty - grade 4: severe duty			
2	Durability	- grade 3: 10 000 cycles for use on windows - grade 4: 25 000 cycles for use on windows		- grade 4: 25 000 cycles for use on doors - grade 7: 200 000 cycles for use on doors			
3	Test door mass	- grade 0: 10 kg - grade 1: 20 kg	- grade 2: 40 kg - grade 3: 60 kg	- grade 4: 80 kg - grade 5: 100 kg	- grade 6: 120 kg - grade 7: 160 kg		
4	Suitability for use on fire/smoke compartmentation doors	- grade 0: not suitable for use on fire resistant and/or smoke control door assemblies - grade 1: suitable for use on fire/smoke resistant door assemblies subject to satisfactory assessment of the contribution of the hinges					
5	Safety	- grade 1: all hinges are required to satisfy the essential requirement of safety in use					
6	Corrosion resistance	- grade 0: no defined corrosion resistance - grade 1: mild resistance - grade 2: moderate resistance - grade 3: high resistance - grade 4: very high resistance					
7	Security - Burglar-resistance	- grade 0: not suitable for use on burglar-resistant door assemblies - grade 1: suitable for use on burglar-resistant door assemblies subject to satisfactory assessment of the contribution of the hinges					
8	Hinge grade	grades 1 to 14 with grade 1 being the lowest					

(\*) performance not tested as outside the remit of this report.

The results given refer exclusively to the test sample itself and are only valid under the same conditions in which testing was carried out.

This test report alone shall not be considered a certificate of conformity.

Test Technician:

Dott. Ing. Paolo Bertini

Head of Security and Safety Laboratory:

Dott. Andrea Bruschi

Chief Executive Officer

(Dott. Arch. Sara Lorenza Giordano)

Firmato digitalmente da GIORDANO SARA LORENZA

## TEST REPORT No. 3318531

**Place and date of issue:** Bellaria-Igea Marina - Italy, 19/03/2016

**Customer:** CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy

**Date test requested:** 11/12/2015

**Order number:** 684801

**Date sample received:** 22/01/2016

**Test date:** from 16/03/2016 to 19/03/2016

**Purpose of test:** performance testing of single-axis hinges in accordance with standard UNI EN 1935:2004 incorporating Corrigendum 2007

**Test site:** Istituto Giordano S.p.A. - Via Erbosa, 72 - 47043 Gatteo (FC) - Italy

**Sample origin:** sampled and supplied by the Customer

**Identification of sample received:** No. 2016/0120

**Sample name\***

The test sample is called "160/2".

### Description of sample\*

The test sample comprises 2 two-leaf extruded 6060 aluminium alloy hinges.

The main components of each hinge are:

- 1 male element;
- 1 female element;

(\*) according to that stated by the Customer.

Comp. AV  
Revis. PB

This test report consists of 7 sheets.  
This document is the English translation of the test report No. 331853 dated 29/02/2016 issued in Italian; in case of dispute the only valid version is the Italian one. Date of translation: 29/04/2016.

Sheet  
1 of 7

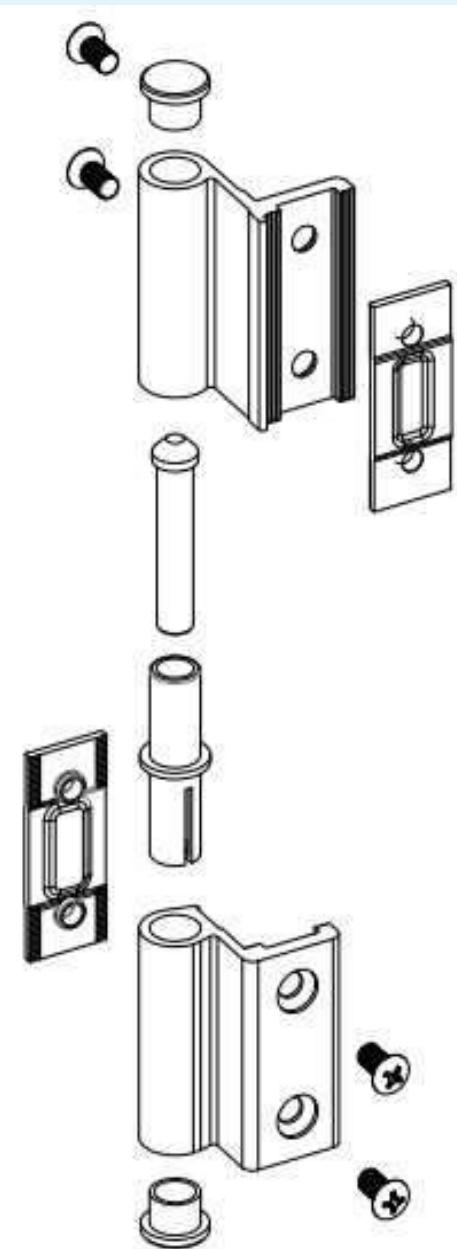


- 1 nylon 6.6 bush;
- 2 AISI 430 stainless-steel fixing plates with grip system;
- 4 M5x10 AISI 304 steel screws;
- 1 galvanized pin, diameter 8 mm and length 52 mm.
- 2 nylon plugs



**Sample photo**

**SAMPLE SCHEMATIC DRAWING**  
**(CUSTOMER-SUPPLIED)**



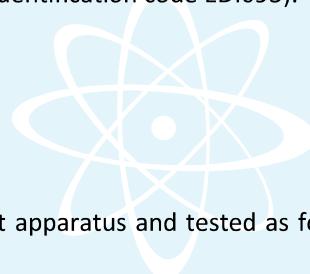
### Normative References

The test was carried out in accordance with the requirements of standard UNI EN 1935:2004 dated 01/01/2004 "Building hardware - Single axis hinges - Requirements and test methods" incorporating Corrigendum dated 03/05/2007.

### Test apparatus

The following equipment was used to carry out the test:

- test element composed of equipment and devices meeting the requirements of standard UNI EN 1935:2004 (in-house identification code FT406);
- digital stopwatch;
- digital calliper gauge with 10 micron resolution;
- load cell, capacity 50 N (in-house identification code EDI093).



### Test method

The hinges were fastened to the test apparatus and tested as follows in accordance with standard UNI EN 1935:2004:

Sample	Test	Method	Requirement
1	Initial measurements	6.4	5.1
	Static load:	7.3	5.2
	Load deformation	7.3.2	5.2.1
	Overload test	7.3.3	5.2.2
2*	Shear strength test	7.4	5.3
3	Durability: 20 cycles	7.5	5.4
	Initial measurements		
	Durability cycling		
	Repeat overload test	7.3.3	5.4
4**	Corrosion resistance	EN 1670	5.5

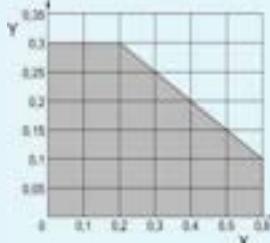
(\*) The sample is a lift-off hinge (with only two knuckles) therefore this test is not required.

(\*\*) It was agreed with the Customer that the sample would not undergo the corrosion test.

The following test parameters were utilised:

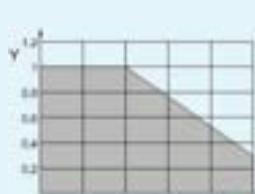
<b>Presumed hinge grade</b>	5
<b>Leaf nominal mass</b> [kg]	40
<b>Leaf deformation mass</b> [kg]	80
<b>Leaf overload mass</b> [kg]	120
<b>Durability cycles</b> [No.]	10000
<b>Grade of corrosion resistance</b> [h]	0
<b>Fixing screw torque</b> [N · m]	2

### Test results

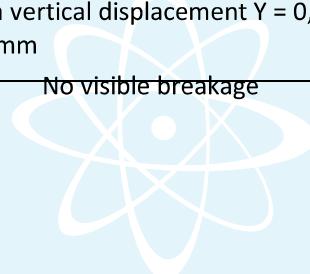
SAMPLE 1 - STATIC LOAD TEST							
Test	Result					Requirement	
Initial measurements	Leaf nominal mass: 40 kg					2 N · m	
	<b>Friction torque measurement</b>						
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,52	1,24	1,10	0,91		
Load deformation	Leaf deformation mass: 80kg Load displacement: lateral displacement X = 0,83 mm vertical displacement Y = 0,47 mm No breakage					X ≤ 2 mm Y ≤ 4 mm  There shall be no breakage	
	Leaf nominal mass: 40kg Residual displacement: lateral displacement X = 0,15 mm vertical displacement Y = 0,26 mm No breakage						
Overload	Leaf overload mass: 120 kg No visible breakage after 5 operating cycles, whilst sustaining the load for 2 min and after unloading					There shall be no breakage	



### SAMPLE 3 - DURABILITY TEST

Test	Result					Requirement	
Durability	Leaf nominal mass: 40 kg					2 N · m	
	Friction torque measurement before cycling:						
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,46	1,45	1,39	1,35		
	Number of cycles performed: 10000 No lubrication					//	
	Friction torque measurement after cycling:					2 N · m	
	Angle [°]	0 ± 5	30 ± 5	60 ± 5	90 ± 5		
	Torque [N · m]	1,79	1,74	1,71	1,88		
	Leaf overload mass: 120 kg Displacement with door closed: lateral displacement X = 0,35 mm vertical displacement Y = 0, 18 mm					 There shall be no breakage	

No visible breakage





### Classification

On the basis of the tests performed, the results obtained and the provisions of standard UNI 1935:2004, the test sample , comprising two-leaf extruded 6060 aluminium alloy hinges called "160/2" submitted by the company CASAL S.r.l. - Via II Strada, 20/22 - Zona Industriale - 30030 FOSSÒ (VE) - Italy, can be classified with the following coding system as listed in table 1 of said standard UNI EN 1935:2004:

<b>1</b>	<b>2</b>	<b>4</b>	<b>0</b>	<b>1</b>	<b>0*</b>	<b>0</b>	<b>5</b>
1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>	5 <sup>th</sup>	6 <sup>th</sup>	7 <sup>th</sup>	8 <sup>th</sup>

where the digits signify that indicated in the table below.

Digit	Characteristic	Possible values	
1 <sup>st</sup>	Category of use	- grade 1: light duty - grade 2: medium duty	- grade 3: heavy duty - grade 4: severe duty
2 <sup>nd</sup>	Durability	- grade 3: 10 000 cycles for use on windows - grade 4: 25 000 cycles for use on windows	- grade 4: 25 000 cycles for use on doors - grade 7: 200 000 cycles for use on doors
3 <sup>rd</sup>	Test door mass	- grade 0: 10 kg - grade 1: 20 kg	- grade 2: 40 kg - grade 3: 60 kg
4 <sup>th</sup>	Suitability for use on fire/smoke compartmentation doors	- grade 0: not suitable for use on fire resistant and/or smoke control door assemblies - grade 1: suitable for use on fire/smoke resistant door assemblies subject to satisfactory assessment of the contribution of the hinges	
5 <sup>th</sup>	Safety	- grade 1: all hinges are required to satisfy the essential requirement of safety in use	
6 <sup>th</sup>	Corrosion resistance	- grade 0: no defined corrosion resistance - grade 1: mild resistance - grade 2: moderate resistance - grade 3: high resistance - grade 4: very high resistance	
7 <sup>th</sup>	Security - Burglar-resistance	- grade 0: not suitable for use on burglar-resistant door assemblies - grade 1: suitable for use on burglar-resistant door assemblies subject to satisfactory assessment of the contribution of the hinges	
8 <sup>th</sup>	Hinge grade	grades 1 to 14 with grade 1 being the lowest	

(\*) Grade awarded on the basis of that stated by the Customer.

The results given refer exclusively to the test sample itself and are only valid under the same conditions in which testing was carried out.

This test report alone shall not be considered a certificate of conformity.

Test Technician:  
Dott. Ing. Paolo Bertini

Head of Security and Safety Laboratory:  
Dott. Andrea Bruschi

Chief Executive Officer  
(Dott. Arch. Sara Lorenza Giordano)

This is a translation of certificate N. IT97/0230



The quality management system of

## CASAL S.r.l.

Zona Industriale II Strada, 20/22 - 30030 Fossò (VE) - Italy

has been assessed and certified as meeting the requirements of

## ISO 9001 / UNI EN ISO 9001:2015



For the following activities

Design, manufacturing and trading of fittings for aluminium and iron door and window frames. Design and production of moulds for plastic materials and die-casting. Moulding of plastic materials. Mechanical works.

IAF Sector: 17, 14, 29

This certificate is valid from 02/01/2022 until 02/01/2025 and remains valid subject to satisfactory surveillance audits.

Re certification audit due before 02/01/2025.  
Issue 9. Certified since 02/01/2004.

The audit leading to this certificate commenced on 22/12/2021  
Previous issue certificate validity date was until 02/01/2022



SGQ N° 0015 A

Membro di MLA CA per gli schemi di accreditamento SGQ, SGA, PRO, PRD, PRS, ISP, GHG, LAB, LAT, PTP e AMT, di MLA CAI per gli schemi di accreditamento SGQ, SGA, SSI, FIM, PRO e PRS e di RNA ILAC per gli schemi di accreditamento LAB, PRO, LAT, ISP e PTP.

Signatory of EA MLA for the accreditation schemes QMS, EMS, PRS, PRD, ISM, GHG, TL, CL, PTP and AMT, of IAF MLA for the accreditation schemes QMS, EMS, ISMS, PRMS, PRO and PRS and of ILAC RNA for the accreditation schemes TL, CL, ISP and PTP.

Authorized by  
Paola Santarelli

SGS ITALIA S.p.A.

Via Caldera, 21 - 20153 MILANO - Italy

t +39 02 73 93 1 f +39 02 70 10 94 89 [www.sgs.com](http://www.sgs.com)

Page 1 of 1



This is a translation of certificate N. IT97/0230



The quality management system of

**CASAL S.r.l.**

Zona Industriale II Strada, 20/22 - 30030 Fossò (VE) - Italy

has been assessed and certified as meeting the requirements of

**ISO 9001 / UNI EN ISO 9001:2015**



For the following activities

**Design, manufacturing and trading of fittings for aluminium and iron door and window frames. Design and production of moulds for plastic materials and die-casting. Moulding of plastic materials. Mechanical works.**

**EA Sector: 17, 29**

This certificate is valid from 07/01/2019 until 02/01/2022 and remains valid subject to satisfactory surveillance audits.

Re certification audit due before 02/01/2022.

Issue 8. Certified since 02/01/2004.

The audit leading to this certificate commenced on 20/12/2018  
Previous issue certificate validity date was until 02/01/2019

**ACCREDIA**

SGQ N° 0015 A

Membro di MLA EA per gli schemi di accreditamento SGS, SGA, PRD, PRG, ISP, GHG, LAB, LAT e PTP, di MLA IAC per gli schemi di accreditamento SGS, SGA, SSI, FISM, PRD e PRS e di MLA ILAC per gli schemi di accreditamento LAB, RED, LAT e ISP.

Signatory of EA MLA for the accreditation schemes QMS, EMS, PRD, PRS, INSP, GHG, TL, CL and PTP, of IAC MLA for the accreditation schemes QMS, EMS, GHG, FISM, PRD and PRS and of ILAC MLA for the accreditation schemes TL, ML, CL and INSP.

Authorized by  
Paola Santarelli

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t +39 02 73 93 1 f +39 02 70 10 94 89 www.sgs.com

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This is a translation of certificate N. IT13/0130



## The Health and Safety Management System of:

**CASAL S.r.l.**

**Registered Office and Plant:**

Zona Industriale II Strada. 20/22 - 30030 Fossò (VE) - Italy

#### **Production Departments:**

Zona Industriale II Strada 12/14/18/22/24 - 30030 Fossò (VE) - Italy

Has been assessed and registered as meeting the requirements of:



## OHSAS 18001 – Ed. 2007

For the following activities:

**Design, manufacturing and trading of fittings for aluminium and iron door and windows frames. Design and production of moulds for plastic materials and die-casting. Moulding of plastic materials. Mechanical works.**

This certificate is valid from 04/03/2019 until 11/03/2021 and  
remains valid subject to satisfactory surveillance audits.

The audit leading to this certificate commenced on 05/02/2019.  
Previous issue certificate validity date was until 24/02/2019.

Authorized by  
Paola Santarelli



ACCREDIA

第二部分

Membri di MLA SA per gli schemi di accreditamento SQA, SCA, PRD, PRS, ISP, GHG, LAB, LAT e PTP, di MLA IAF per gli schemi di accreditamento SQA, SCA, SSI, FSM, PRD e PRS e di MLA IAC per gli schemi di accreditamento LAB, MED, LAT e ISP

Signatory of EA MLA for the accreditation schemes QMS, EMS, EHS, PRD, PRS, IASIP, GNG, TL, CL and FPT, of DAF MLA for the accreditation schemes QMS, EMS, ISMS, FSMS, PRD and PRS and of ILAC MLA for the accreditation schemes TL, ML, CL and IASIP

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Page 1 of 1



Verbale N° \_03\_ del \_12/02/2019\_

IOP di riferimento: IOP.QPRV - Revisione 0

**1.0 Prodotti**

- 1.1 Utilizzare i prodotti per pre-trattamento e verniciatura come specificati nelle schede tecniche:  
*Akzo Nobel Coatings SPA, RA600M/25KG Interpon D1036 Gloss PURE WHITE Gloss*  
*DEOX 2001-A*  
*IRIDITE NR4-T*  
*OXIDITE C 14*

**2.0 Parametri di processo**

- 2.1 Concentrazione prodotti per pre-trattamento.  
Specifiche: *DEOX 2001-A 30gr/l*  
*IRIDITE NR4-T da 30 a 50 gr/l*  
*OXIDITE C 14 da 30 a 50 gr/l*

**2.2 Temperature pre-trattamento**

Specifiche: *sgrassaggio 50° resto 25°*

**2.3 Temperature verniciatura.**

Specifiche: *183° velocità 1,7m/min*

**3.0 Prove**

- 3.1 Test Nebbia salino-acetica per la simulazione accelerata di condizioni ambientali limite (atmosfera acida e salina). Viene realizzato attraverso l'incisione di un campione che viene successivamente esposto ad una nebbia artificiale salino-acetica per 1000 ore (1 volta all'anno).  
Esito 1: test fatto in data 13/04/16 dalla ditta Mac Dermid ripetuto in data 12/02/2019 dalla ditta Akzo Nobel ci arriverà l'esito (vedi report allegato)

**3.2 Controllo temperature verniciatura (1 volta all'anno).**

Esito : controllo fatto in data 12/02/2019 dalla ditta Akzo Nobel con esito positivo (vedi report allegato)

**4.0 Controlli di processo**

- 4.1 Concentrazione agenti pre-trattamento  
*Come da Parametri*

**4.2 Temperature di processo**

*Come da parametri*

**5.0 Personale addetto:**

- 5.1 addetto verniciatura - Crescente Cristian  
*Qualificato 05/11/2018*

**6.0 Strumenti di prova, controllo e collaudo presenti**

- 6.1 XXXX  
*data scadenza:*

**7.0 Validità qualifica processo**

- 7.1 La presente qualifica ha validità di 1 anno se non intervengono variazioni nelle condizioni sopra riportate.



**VERBALE DI QUALIFICA PROCESSO  
SPECIALE DI VERNICIATURA**

MOD.VQPV  
Pagina 2 di 2  
Revisione 0  
Del 21/03/2016

Si dichiara il processo

validato

non validato

Riconferma da eseguirsi entro il 12/02/2020

Visto RAQS



Casal srl  
Costruzione Accessori per Serramenti in Alluminio e Ferro



Z.IND. II<sup>a</sup> Strada 20/22 - 30030 Fossò (Ve) ITALY Tel.  
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C.F./P.I. 02305890273  
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UFF.REG.IMP. TRIB. VENEZIA N.36214  
R.E.A. N.0221874 C.C.I.A.A. VENEZIA  
www.casalrl.eu e-mail: casal@casal.it

## LEED CERTIFICATE

Ecology is now for every human being the basis of their lives.

Our habits become more and more agile in distinguishing the various products by distinguishing what we use and how we use it and how it was produced.

With the same criteria, Casal has in its own way of producing, made all possible care to be a friend of ecology.

Casal now, as much as in the past, pays attention to the research of the products to be made as well as the materials used for the products.

The care and attention are born right from the design of each single component, taking into consideration every particular legislation in force in Europe and in the world.

On this basis, it pays attention to the procedures for the recycling of its production cycles, distinguishing the materials and their future reuse paths.

From the year 2000 Casal has increased its green path with the creation of its first photovoltaic system, which until now has only expanded.

Today the surfaces of its factories are almost completely covered with photovoltaic panels, in order to eliminate the impact of production consumption from the impact of the environment, thanks to 130Kwh / per product.

In addition to this, Casal has paid attention to lighting efficiency such as to reduce by more than 14 kWh / a or -58.5% of the power consumption compared to the old lighting system.

This makes it possible to avoid a production of CO<sub>2</sub> equal to 5.77 tons per year , which can be equated with a consumption of 9.1 barrels of oil or 38,477 km of a car's mileage .

CASAL products follow the criteria to be included in the specific categories established in the LEED protocols in order to obtain the respective credits.

CASAL srl  
Costruzione Accessori per Serramenti  
Fossò (Ve) Italy Tel. +39.041.4165855



Castrazione Accessori per Serramenti in Alluminio e Ferro



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C.F.P.I. 02505890273  
Cap.soc.int.vers. € 100.000,00  
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R.E.A. N.0221874 C.C.I.A.A. VENEZIA  
[www.casalrl.eu](http://www.casalrl.eu) e-mail: [casal@casal.it](mailto:casal@casal.it)

L'ecologia è ormai per ogni essere umano la base della propria vita.

Le nostre abitudini diventano sempre più agili nel distinguere i vari prodotti faceendo distinzione a ciò che usiamo e come lo usiamo e come è stato prodotto.

Con gli stessi criteri Casal ha nel proprio modo di produrre, apportato tutte le accuratezze possibili per essere amico dell'ecologia.

Casal ripone ora, tanto quanto nel passato, attenzione alla ricerca dei prodotti da realizzare come nei materiali usati per i prodotti.

La cura e le attenzioni nascono sin dalla progettazione di ogni singolo componente, tenendo in forte considerazione ogni particolare normativa vigente in Europa e nel mondo.

Su questa base provvede ad usare attenzione alle procedure per il riciclo dei propri cicli produttivi facendo il distinguo dei materiali e ai loro percorsi di riutilizzo futuri.

Dall'anno 2000 Casal ha incrementato il suo percorso verde con la creazione del suo primo impianto fotovoltaico, che sino ad oggi non ha fatto che ampliarsi.

Oggi le superfici dei propri stabilimenti sono quasi completamente coperte di pannelli fotovoltaici, al fine di poter eliminare l'incidenza dei consumi produttivi dall'impatto dell'ambiente, grazie a 130Kwh/a prodotti.

Oltre a questo Casal ha rivolto attenzione all'efficientamento illuminotecnico tale da ridurre di oltre 14 Kwh/a ovvero -58,5% sui consumi di potenza assorbita rispetto al vecchio impianto illuminotecnico.

Questo permette di evitare una produzione di CO<sub>2</sub> pari a 5,77 tonnellate anno che possono

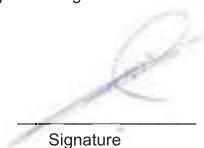
equipararsi ad un consumo di 9,1 barili di petrolio o a 38.477 km di percorrenza di un automobile .

I prodotti CASAL seguono i criteri per rientrare nelle specifiche categorie stabilite nei protocolli LEED così da ottenere i rispettivi crediti.

CASAL s.r.l.  
Castrazione Accessori  
FOSSO (VE) ITALIA

	Abu Dhabi Ports Project	
PROJECT TITLE	Contract No. 4201-232 Title : Critical Warehousing Capacity Enhancement	

**Material Approval Request for Aluminium Curtain walls, Doors and Window System for  
(KLP4&5) Manufacturer/ Supplier: M/s. Gulf Extrusion , Sub-Contracture: M/s. Lootah Industries  
LLC )**

<b>CONTRACTOR'S VERIFICATION STAMP</b>	<b>DOCUMENT STATUS STAMP</b>
We, Trojan, verify that this contractor's document:	
<ul style="list-style-type: none"> <li>• Has been produced and checked in accordance with contractor's quality assurance plan</li> <li>• Is of a standard that will enable the employer to accept it in accordance with the contract</li> <li>• Complies with all requirements of the contract</li> </ul>	 Sangeeth Kumar      Code-2 <small>Abu Dhabi Ports</small> Code
Following deviations to contract are referenced for which a dispensation has been accepted by the employer:  None	
Other related letters/CTIs which document clarifications associated with this document are listed below:  None	<input type="checkbox"/> Code 1: Work may proceed. <input type="checkbox"/> Code 2: Revise & Resubmit. Work may proceed subject to incorporation of comments indicated. <input type="checkbox"/> Code 3: Revise & Resubmit. Work may not proceed. <input type="checkbox"/> Code 4: Review not required. Work may proceed.
Consultant/Contractor's Project Manager:   Awsam Matloob	The statement "work may proceed" applies to the following work activities associated with the matters contained within the contractor's document:  Any review, comment or acceptance by employer under this contract with respect to any of contractor's documents shall not in any way be, or deemed to be, an approval of any works or an acceptance that the contractor's documents meet the requirements of the contract, as contractor has the sole responsibility for performing the works in accordance with the requirements of this contract.
Awsam Matloob Project Director      Signature      Date	15.04.2022

**Document Number: 4201-232-V4-6110-05006** (TGC Ref: MTS-CVL-AR-140-REV-01)

002	15-Apr-2022	Issued for Approval	Eng. Rajadurai	Eng. Abdul Sattar	Eng. Awsam
001	26-Jan-2022	Issued for Approval	Eng. Rajadurai	Eng. Abdul Sattar	Eng. Awsam
Rev	Date	Reason For Revision	Prepared	Checked	Approved

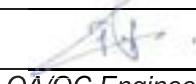
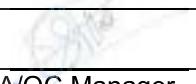
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(1) Revisions are shown in italics. Deletions are hidden. Earlier additions revert to normal text in subsequent amendments  
 (2) The QA Manager reviews and the project Manager approves amendments by signature on the cover sheet to the document  
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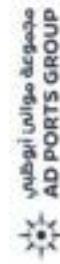
	<b>AD Ports</b> Contract No. 4201-232 Critical Warehousing Capacity Enhancement	
	<b>Material Approval Request for Aluminium Curtain walls, Doors and Window System for (KLP4&amp;5)</b>	

<b>MATERIAL SUBMITTAL</b>		Date : 15.04.2022
Document No. : 4201-232-V4-6110-05006		
Description of Item Submitted	Material Approval Request for Aluminium Curtain walls, Doors and Window System for (KLP4&5)	
Design Concession Required <input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	If yes: Reference:	
1. Material		
Name of Product :	Aluminium Curtain walls, Doors and Window System	
Location of Use :	KLP4&5	
Name of manufacturer and country of origin	M/s. Gulf Extrusion	
Name of Local Agent / Supplier	M/s. Gulf Extrusion	
Name of Specialist Contractor / Installer	M/s. Lootah Industries LLC	
3. Reference Bill No. / Code Item No(s):	None	
4. Reference Drawing(s):	None	
5. Required on Site (Date):	12.02.2022	
6. Delivery Period (Date):	12.02.2022	
7. Assurance of Delivery on time:	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No	
8. Long Lead Item :	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	
9. Mock up :	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	
10.Attached Documents:		
<input type="checkbox"/> Sample:	NA	
<input checked="" type="checkbox"/> Manufacturer Literature:	Attached in submittal	
<input checked="" type="checkbox"/> Compliance Statement:	Attached in submittal	
<input checked="" type="checkbox"/> Test Certificate / Report:	Attached in submittal	
<input checked="" type="checkbox"/> Guarantee / Warranty : Manufacturer / Supplier:	NA	
<input checked="" type="checkbox"/> Material Safety Data Sheet:	Attached in submittal	

 <p><b>AD PORTS GROUP</b></p>	<p align="center"><b>AD Ports</b>            Contract No. 4201-232            Critical Warehousing Capacity Enhancement</p>	 <p><b>TROJAN</b></p>					
	<p align="center"><b>Material Approval Request for Aluminium Curtain walls, Doors and Window System for (KLP4&amp;5)</b></p>	<table border="1" style="width: 100%;"> <tr> <td><i>Doc Ref No.</i></td><td>4201-232-V4-6110-05006</td></tr> <tr> <td><i>Rev No</i></td><td>002</td></tr> <tr> <td><i>Date</i></td><td>15.04.2022</td></tr> </table>	<i>Doc Ref No.</i>	4201-232-V4-6110-05006	<i>Rev No</i>	002	<i>Date</i>
<i>Doc Ref No.</i>	4201-232-V4-6110-05006						
<i>Rev No</i>	002						
<i>Date</i>	15.04.2022						

Prepared by	Checked by	Approved By
Engr. Rajadurai	Engr. Abdul Sattar	Engr. Awsam Matloob
		
QA/QC Engineer	QA/QC Manager	Projects Director

---



AD PORTS GROUP

## MATERIAL SPECIFICATION COMPARISON SHEET

A TROJAN		MATERIAL SPECIFICATION COMPARISON SHEET		
CONTRACT NUMBER : 4201-232		CONTRACT TITLE: Critical Warehousing Capacity Enhancement		
DATE: 15.04.2022		DOCUMENT NUMBER: 4201-232-V4-6110-05006 Rev. 002		
SUBMITTAL TITLE: Material Approval Request for Aluminium Curtain walls, Doors and Window System for (KLP4&5) Manufacturer/ Supplier: M/s. Gulf Extrusion , Sub-Contracture: M/s. Lootah Industries LLC )		MATERIAL SOURCE: M/s. Gulf Extrusion , Sub-Contracture: M/s. Lootah Industries LLC		
PROPOSED MATERIAL: Aluminium Curtain walls, Doors and Window System for (KLP4&5)				
Specification Clause / Reference	Specification Requirement	Proposed Material Specification	Compliant (Y or N)	Comments
Included in submittal	Included in submittal	Included in submittal	Y	
Prepared by: Eng. Rajadurai	Checked by: Eng. Abdul Sattar	Approved by: Eng. Awsam Matloob		
Signature:	Signature:	Signature:		
Date: 15.04.2022	Date: 15.04.2022	Date: 14.02.2022		
We certify that all the requirements of the specifications for the proposed material have been compared and deviations from the specification have been identified and recorded on the Material Approval Request submitted.				

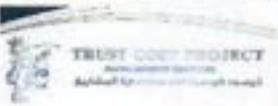
## *4201-232 Critical Warehousing Capacity Enhancement*



# **TECHNICAL SUBMITTAL**

---

## ***ALUMINIUM CURTAIN WALLS, DOORS & WINDOW SYSTEM (Gulf Extrusion(Aluminium Profile, Casal/ Hardware) & Fastener(Index))***

The Consultant :	the employer:	the project management:	The contractor:
 SHAPE Shahidat Al Amal Project	 Al Khaleej Residential Sector Government of Sharjah Directorate Of Town Planning & Survey	 TRUST CONS PROJECT Residential Sector Project Approved by Government of Sharjah	

### Material Submittal

Project Name :	(G+4) Residential building Ownr : MR.Mohammed Al Bin Huwaideen	Ref. No. : ASAG-MAS-00-04
Project Number :	624 in al Bu Daniq District,Sharjah	Rev. No. : 1
Discipline :	<input checked="" type="checkbox"/> Architectural <input type="checkbox"/> Structural <input type="checkbox"/> MEP AC <input type="checkbox"/> Interior Design <input type="checkbox"/> Infrastructure <input type="checkbox"/> Landscape <input type="checkbox"/> Survey <input type="checkbox"/> Others(Specify) _____	Date : 13/09/2022

Material Submittal for Aluminium Accessories for windows and doors (Color: Black)

List of Enclosure

Item Description	Material Submittal for Aluminium Accessories for windows and doors	(Tick the Related Box)
Specs. Reference	:	<input type="checkbox"/> Vendor's Technical Literature
B.O.Q. Reference	:	<input type="checkbox"/> Compliance Statement
Drawing Reference	:	<input type="checkbox"/> Previous Test Results
Material Specified	:	<input type="checkbox"/> Copy of the Related Specs.
Material Proposed	:	<input type="checkbox"/> Samples with Sample Tag
Manufacturer/Supplier	:	<input type="checkbox"/> List of Previous Project Done
Remarks	:	<input type="checkbox"/> Others (Specify)
Contractor's QC Eng.	:	Required By:

Contractor Statement: We certify that the material submitted, herewith is a specimen of the material which to be used in the areas described above, and in compliance with the contract drawings and specification except as otherwise stated on the related Material Submittal Form. We undertake full responsibility to ensure that the material delivered at site is same as the approved sample.

Subcontractor C.M./P.M. Signature	
--------------------------------------	--

Contractor C.M./P.M. Signature	Date : 13 40-Sep-22
-----------------------------------	------------------------

Consultant Received Signature/Stamp	Date : Ref. No. : 13 5951
--	------------------------------

RECEIVED BY:  


Review Engineer's Comments

**NO OBJECTION SUBJECT TO THE FOLLOWING -**

1. HIGHLIGHT ITEMS REQUIRED/APPLICABLE TO THE PROJECT
2. IDENTIFY LOCATIONS FOR EACH
3. FINAL APPROVAL WILL BE ON SUBMITTED SAMPLES.

Name & Signature	Irene Babu	Date : 14/09/2022
------------------	------------	-------------------

Resident Engineer's Comments	<input type="checkbox"/> Code A - No Objection <input type="checkbox"/> Code B - No Objection as Noted <input type="checkbox"/> Code C - Revise & Resubmit <input checked="" type="checkbox"/> Code D - Rejected <input type="checkbox"/> Code E - Information, Record
------------------------------	--

Name & Signature	Date : _____
SHAPE Manager's Signature	Date : _____
Contractor Received Signature / Stamp	Date : 15/09/2022 Ref. No. : 15/09/2022

Notes : 1. Corrections or comments made relative to submittals during this review do not relieve the contractor from compliance with the conditions of contract. This check is only for review of general information with the design intent of the project and general compliance with the information given in the contract documents (dimensions, specification & etc.).  
2. Contractor to confirm the number of pages within this submittal.  
3. With resubmittal contractor to provide response sheet to all previous comments and attach necessary documents.

PROJECT NUMBER: RFX 2132000091/2021

Project Description: DESIGN, PROCUREMENT, CONSTRUCTION, TESTING AND COMMISSIONING OF PROPOSED ULTRAMICRO FILTRATION PLANT IN DUBAI-HATTA

**MATERIALS APPROVAL - SUBMISSION FORM**

TO: M/s: DUBAI ELECTRICITY & WATER AUTHORITY		FROM: Consultant: M/s Capital Engineering Consultants Contractor: Celar Water Equipment LLC				
MATERIAL SUBMITTAL NO. : cwe.2998.dewa.10.2022.tm0314		BOQ Ref. No : 00 DATE : 06/10/2022				
Schedule of Component No :CWE-PO-CIVIL-2998-		RIVISION NO : 00	Drawing Ref. No : 000/000 Spec. Ref. No : 000			
Material Description	: ALUMINUM DOORS & ACCESSORIES DEWA-EW-MAT-5336-2022					
Size & Quantity	As per approved drawings & requirements 10.10.2022					
Model No.	:					
Area of Application	: Drawing attached					
Manufacture Name & Address	: Each material are manufactured from different companies, Test certificate attached)					
Country of Origin	:					
Supplier Name & Address	: RUICH AL MAJAD BLDG MATERIAL TR LLC, Sharjah					
Contractor Signature & Seal	:					
<b>ENCLOSURES:</b>		<b>CONSULTANT COMMENTS:</b>				
<input type="checkbox"/> 1. BOQ PAGES <input checked="" type="checkbox"/> 8. ISO & OTHER CERTIFICATES <input type="checkbox"/> 2. SPECIFICATION PAGES <input checked="" type="checkbox"/> 9. WARRANTY CERTIFICATE <input type="checkbox"/> 3. TENDER DRAWINGS <input checked="" type="checkbox"/> 10. COMPANY PROFILE <input type="checkbox"/> 4. COMPLIANCE STATEMENT <input checked="" type="checkbox"/> 11. ORIGINAL CATALOGUE <input checked="" type="checkbox"/> 5. TECHNICAL DATA SHEET <input checked="" type="checkbox"/> 12. PREVIOUS APPROVALS <input type="checkbox"/> 6. SHOP DRAWINGS <input type="checkbox"/> 13. PAST SUPPLY RECORDS <input type="checkbox"/> 7. TEST REPORTS <input type="checkbox"/> 14. SAMPLES		 <b>SEAL &amp; SIGNATURE :</b> ..... <b>DATE :</b> .....  <b>DEWA(WD) - STATUS:</b> ..... <b>DEWA(WD) COMMENTS:</b> .....  <b>APPROVED</b> <input checked="" type="checkbox"/> <b>APPROVED WITH COMMENTS AS NOTED</b> <input type="checkbox"/> <b>REVISE &amp; RESUBMIT</b> <input type="checkbox"/> <b>RETURNED FOR MODIFICATIONS</b> <input type="checkbox"/> <b>NOT APPROVED - REJECTED</b>				
		<ul style="list-style-type: none"> <li>• Fully Comply with DEWA Specification, Consultant Comments &amp; Contractor submittal.</li> <li>• All accessories shall be similar color with doors panel.</li> <li>• LV Room, PLC-UPS Room shall be fire rating steel door.</li> </ul> <p>Manufacturer's Name/ Brand: Impact Powder Coatings Co LLC.</p> <p>CP&amp;E- FMU 13/10/2022</p> <p></p> <p><b>SIGNATURE :</b> Mr - Projects Admin &amp; Maint</p>				
<b>NOTE:</b>	1. DEWA-WD approval does not relieve either the Consultant or Contractor of their responsibilities and obligations under the Consultancy Agreement or Contract. 2. DEWA-WD approval is subject to compliance of specifications. 3. Warranty and Test Certificates shall be submitted at the time of delivery. 4. Consultant and Contractor are requested to follow-up for the status.					
SIGNATURE	—	—	—			
DATE	—	—	—	24.10.22	26.10.22	26.10.2022
DESIGNATION				PE	PM	Sr. Mngr. - EW
DEPT./SEC.	T&D (WM) / WO Team	M & E Team	SCADA & IC Team	Materials & QC Team	Project Team	

Copy Circulation : DMS / Project File / Material File / Project Team / Consultant / Contractor



## **MATERIAL SUBMITTAL FOR ALUMIN. WORKS**

### **PROJECT**

**PROPOSED CONSTRUCTION OF ULTRA/MICRO FILTRATION PLANT ON PLOT  
NO. 8912314 AT HATTA, DUBAI, U.A.E**

### **CLIENT**



### **CONSULTANT**



### **CONTRACTOR**



### **ALUMINUM CONTRACTOR**

**IMPACT METAL CONST. FACTORY LLC**

PO BOX: 19895

SHARJAH, U.A.E.

TEL: +971-6 5350852

FAX: +971-6 5351838

E-MAIL: [info@impactmetaluae.com](mailto:info@impactmetaluae.com)



## TABLE OF CONTENTS

- 1. ACCESSORIES - CASAL**
- 2. GLASS – SAINT GOBAIN**
- 3. POWDER COATING – IMPACT POWDER COATING CO.**
- 4. SILICONE – EVER BUILD (B.L.T.S.)**
- 5. ALUMINUM – GULF EXTRUSIONS**

	Abu Dhabi Ports Project	
PROJECT TITLE	Contract No. 4201-232 Title : Critical Warehousing Capacity Enhancement	

**Material Approval Request for Aluminium Louvers (KLP6&7) Manufacturer: M/s. Gulf Extrusions, Subcontractor: M/s. Fabco Aluminum & powder Coating Industries**

CONTRACTOR'S VERIFICATION STAMP			DOCUMENT STATUS STAMP		
<p>We, Trojan, verify that this contractor's document:</p> <ul style="list-style-type: none"> <li>Has been produced and checked in accordance with contractor's quality assurance plan</li> <li>Is of a standard that will enable the employer to accept it in accordance with the contract</li> <li>Complies with all requirements of the contract</li> </ul>			Sangeeth Kumar 21-05-2022	Code 2	
Following deviations to contract are referenced for which a dispensation has been accepted by the employer: None			Abu Dhabi Ports	Code	
Other related letters/CTIs which document clarifications associated with this document are listed below: None			<input type="checkbox"/> Code 1:	Work may proceed.	
			<input checked="" type="checkbox"/> Code 2:	Revise & Resubmit. Work may proceed subject to incorporation of comments indicated.	
			<input type="checkbox"/> Code 3:	Revise & Resubmit. Work may not proceed.	
			<input type="checkbox"/> Code 4:	Review not required. Work may proceed.	
The statement "work may proceed" applies to the following work activities associated with the matters contained within the contractor's document:					
Any review, comment or acceptance by employer under this contract with respect to any of contractor's documents shall not in any way be, or deemed to be, an approval of any works or an acceptance that the contractor's documents meet the requirements of the contract, as contractor has the sole responsibility for performing the works in accordance with the requirements of this contract.					

**Document Number: 4201-232-V4-8900-08023** (TGC Ref: MTS-CVL-AR-179-REV-00)

001	09-May-2022	Issued for Approval	Eng. Sihabudheen	Eng. Abdul Sattar	Eng. Awsam
Rev	Date	Reason For Revision	Prepared	Checked	Approved

Holders of registered copies receive revisions to this document, should they occur, with a request that the superseded copy be destroyed. Registration of copies eases at taking over date. The revision number is included at the end of the document number, which is noted in the right of the bottom of each page. When amendments occur, the whole document is re-issued with the revision number updated accordingly.

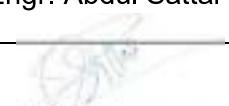
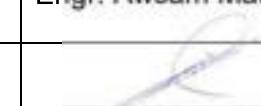
- (1) Revisions are shown in italics. Deletions are hidden. Earlier additions revert to normal text in subsequent amendments
- (2) The QA Manager reviews and the project Manager approves amendments by signature on the cover sheet to the document
- (3) **The document controller maintains a Register of the holders of this document**
- (4) Amendments to the document are distributed according to (1) above and this is reflected in the register

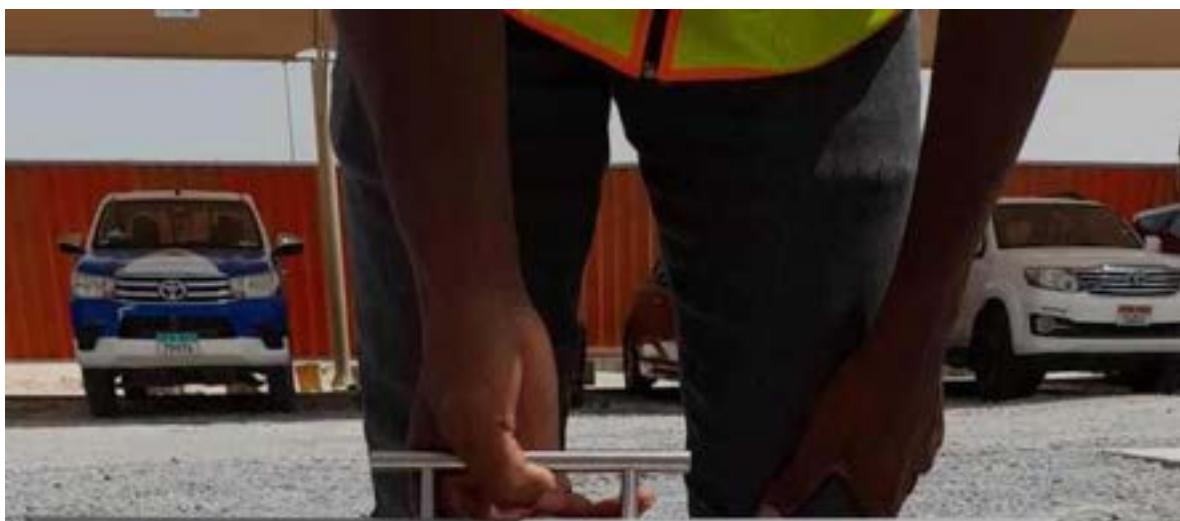
The document controller keeps the original of the latest version of this document

 <b>AD PORTS GROUP</b>	<b>AD Ports</b> Contract No. 4201-232 Critical Warehousing Capacity Enhancement	 <b>TROJAN</b>
	<b>Material Approval Request for Aluminium Louvers (KLP6&amp;7)</b>	<i>Doc Ref No.</i> 4201-232-V4-8900-08023 <i>Rev No</i> 001 <i>Date</i> 09.05.2022

<b>MATERIAL SUBMITTAL</b>		Date : 09.05.2022
Document No. : 4201-232-V4-8900-08023		
Description of Item Submitted	Material Approval Request for Aluminium Louvers (KLP6&7)	
Design Concession Required	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	If yes: Reference:
1. Material		
Name of Product :	Aluminium Louvers	
Location of Use :	KLP6&7	
Name of manufacturer and country of origin	M/s. Gulf Extrusions, UAE	
Name of Local Agent / Supplier	M/s. Gulf Extrusions	
Name of Specialist Contractor / Installer	M/s. Fabco Aluminum & powder Coating Industries	
3. Reference Bill No. / Code Item No(s):	None	
4. Reference Drawing(s):	None	
5. Required on Site (Date):	20.05.2022	
6. Delivery Period (Date):	20.05.2022	
7. Assurance of Delivery on time:	<input checked="" type="checkbox"/> Yes / <input type="checkbox"/> No	
8. Long Lead Item :	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	
9. Mock up :	<input type="checkbox"/> Yes / <input checked="" type="checkbox"/> No	
10.Attached Documents:		
<input type="checkbox"/> Sample:		
<input checked="" type="checkbox"/> Manufacturer Literature:	Attached in submittal	
<input checked="" type="checkbox"/> Compliance Statement:	Attached in submittal	
<input checked="" type="checkbox"/> Test Certificate / Report:	Attached in submittal	
<input checked="" type="checkbox"/> Guarantee / Warranty : Manufacturer / Supplier:	Attached in submittal	
<input checked="" type="checkbox"/> Material Safety Data Sheet:	Attached in submittal	

 <p><b>AD PORTS GROUP</b></p>	<p><b>AD Ports</b>            Contract No. 4201-232            Critical Warehousing Capacity Enhancement</p>	
	<b>Material Approval Request for Aluminium Louvers (KLP6&amp;7)</b>	<i>Doc Ref No.</i> 4201-232-V4-8900-08023 <i>Rev No</i> 001 <i>Date</i> 09.05.2022

Prepared by	Checked by	Approved By
Engr. Sihabudheen 	Engr. Abdul Sattar 	Engr. Awsam Matloob 
QA/QC Engineer	QA/QC Manager	Projects Director



Main contractor  FNC	consultant 	Sub Contractor 
<b>ACKNOWLEDGEMENT AND SUBMITTAL FORM</b>		
Project No: 035/AHAG	Submittal Ref No. AHAG/ Ref/MS190	
Project Name: Proposed Ground Floor Showroom + G+1 Utility Block at Kalba Sharjah	Date: 18/4/2022	
Discipline: Aluminium & Glass	Revision: 0	
Submittal Type:		
<input checked="" type="checkbox"/> Technical Data	<input type="checkbox"/> certificate	
<input type="checkbox"/> Shop drawing	<input type="checkbox"/> Mock Up	
<input type="checkbox"/> Samples		
Description: One set Pd f Material Submittal		
Manufacturer / Supplier: Al Hail Aluminium & Glass		
Country of Origin: UAE		
Specification Ref:		
Guarantee / warranty:		
For Use of Main Contractor:-	<input type="checkbox"/> Recommended <input type="checkbox"/> Not Recommended <input type="checkbox"/> Recommended as noted <input type="checkbox"/>	
Comments:-		
For Use of Consultant:-	<input type="checkbox"/> Recommended <input type="checkbox"/> Not recommended <input type="checkbox"/> Recommended as noted <input type="checkbox"/>	
Comments:		
For Use of Client:-	<input type="checkbox"/> Approved <input type="checkbox"/> Approved as noted <input type="checkbox"/> Not Approved <input type="checkbox"/> Revise & Re submit <input type="checkbox"/>	
Status:		
Comments:	Casal are approved for all windows and doors	
Received: Name, Signature & Date:-		



الإمارات  
الإمارات العربية المتحدة  
دبي  
شمال

**DIAMOND****SEE NEXUS****AB****Arif & Bin Ismail**

## MATERIAL APPROVAL REQUEST

Contract No.:	1657	Material No.	JCC/SSC-PH2A/MAR/0005
Contract Title:	Sharjah Sustainable City - PH2A	Revision No.	00
Contractor:	Jeet Building Contracting LLC	Revision Date	5-Mar-22
Subcontractor:	Ideal Aluminium & Glass LLC	Title	Aluminium & Glass Works

Product Name: Aluminium & Glass Works      Sample: YES

Manufacturer / Supplier : Ideal Aluminium & Glass LLC

TO : M/s See Nexus

FROM : M/s Jeet Building Contracting LLC

CONTRACTOR'S REVIEW  
JEET BUILDING CONTRACTING LLC  
PO BOX : 35758, Dubai - U.A.E.

Contractor has reviewed this submittal prior to submission to the Engineer.

Name: 

FOR CONTRACTOR

## DESCRIPTION:

### **Material Submittal for Male & Female Gym (Aluminium & Glass Works)**

1. Glass (Internal Light Reflection with White Background)
2. Latch Locker, Cylinder, Handle, Rubber, Hinges & Screw
3. Accessories (Sandwich Panel Doors & Louver Door, Rubber & Screw)
4. Spider Fittings, Glass Door Patch Fitting, Glass Door Floor Machine, Vertical Glass Support for Spider Façade

## LEAD SECTOR CONSULTANT'S COMMENTS :

- 1- Glass sample is not approved, contractor to provide option matching villa glass color.
- 2- Ironmongery approved, Refer to comments on attached sample tag.
- 3- Accessories are approved, Refer to comments on attached sample tag (Subject to shop drawings approval).
- 4- Spider fittings are not approved, as confirmed by client curtain wall system will be used for gym glazing.

## EMPLOYER / PM COMMENTS :

## SUBMITTAL STATUS

APPROVED NO COMMENTS	<input type="checkbox"/>	FOR RECORD ONLY	<input type="checkbox"/>
APPROVED AS NOTED	<input type="checkbox"/>	EMPLOYER APPROVAL REQUIRED	<input type="checkbox"/>
NOT APPROVED - RESUBMIT	<input checked="" type="checkbox"/>		

## LEAD SECTOR CONSULTANT'S SIGNATURE

For and on behalf of  
See Nexus

Quataiba Elayan

Date : 30/03/2022





## SAMPLE TAG

Contract No.	: 1657
Contract Title	: Sharjah Sustainable City
Contractor	: Jeet Building Contracting LLC
Subcontractor	: Ideal Aluminium & Glass LLC
Phase	: 2A

Material No.	: JCC/SSC-PH2A/MAR/0005Rev. 00
Sample Tag No.	: JCC/SSC/STN/059
Revision No.	: 00
Revision Date	: 5-Mar-22

Product Name : Aluminium & Glass Works  
 Manufacturer / Supplier : Ideal Aluminium & Glass LL

TO : M/s See Nexus

FROM : M/s Jeet Building Contracting LLC

## CONTRACTOR'S REVIEW:

Contractor has reviewed this submittal prior to submission to the Engineer.  
**Name:**

## FOR CONTRACTOR

## MATERIAL DESCRIPTION:

Area to be use : Phase 2A (Male & Female Gym)  
 Product : Glass (Internal Light Reflection with White Background)  
 ST No. : STN-059

*Main Contractor Statement : We certify that the material submitted herewith is a specimen of the material which to be used in the areas described above, and in compliance with the contract drawing except as otherwise stated on the related Material Submittal form.*

## SEE NEXUS Resident Engineer's Comments:

- Contractor to submit glass sample matching villa glass color.

APPROVED   
 APPROVED AS NOTED   
 NOT APPROVED - RESUBMIT

## SEE NEXUS CONSULTANT'S SIGNATURE

For and on behalf of  
 See Nexus

Quataiba Elayan

Date : 30/03/2022

## SHARJAH SUSTAINABLE CITY COMMENTS AND SIGNATURE

Date :



## SAMPLE TAG

Contract No.	: 1657
Contract Title	: Sharjah Sustainable City
Contractor	: Jeet Building Contracting LLC
Subcontractor	: Ideal Aluminium & Glass LLC
Phase	: 2A

Material No.	: JCC/SSC-PH2A/MAR/0005Rev. 00
Sample Tag No.	: JCC/SSC/STN/060
Revision No.	: 00
Revision Date	: 5-Mar-22

Product Name : Aluminium & Glass Works  
 Manufacturer / Supplier : Ideal Aluminium & Glass LL

TO : M/s See Nexus

FROM : M/s Jeet Building Contracting LLC

- Cylinder to be brush finish.
- All visible screws to be black color.
- Latch lock to face plate to be stainless steel 316 to avoid rusting.

## CONTRACTOR'S REVIEW:

Contractor has reviewed this submittal prior to submission to the Engineer.  
 Name:

## FOR CONTRACTOR

## MATERIAL DESCRIPTION:

Area to be use	: Phase 2A (Male & Female Gym)
Product	: Latch Locker, Cylinder, Handle, Rubber, Hinges & Screw)
ST No.	: STN-060

*Main Contractor Statement : We certify that the material submitted herewith is a specimen of the material which to be used in the areas described above, and in compliance with the contract drawing except as otherwise stated on the related Material Submittal form.*

## SEE NEXUS Resident Engineer's Comments:

APPROVED	<input type="checkbox"/>
APPROVED AS NOTED	<input checked="" type="checkbox"/>
NOT APPROVED - RESUBMIT	<input type="checkbox"/>

## SEE NEXUS CONSULTANT'S SIGNATURE

For and on behalf of  
 See Nexus

Quataiba Elayan

Date : 30/03/2022

## SHARJAH SUSTAINABLE CITY COMMENTS AND SIGNATURE

Date :



هاتف: 04 3331818  
fax: 04 3201816  
info@unioncoop.ae  
www.unioncoop.ae  
عنوان: 29445



Tel: 04 333 18 18  
Fax: 04 320 18 16  
info@unioncoop.ae  
www.unioncoop.ae  
P.O. Box: 29445

Plot No : 333-338

PROJECT: ( B + G + 2 + GYM , Floor + ROOF )

Building Permit:



CONSULTANT:



**FUTURE ART**  
ENGINEERING CONSULTANCY

فيو تشاردز للاستشارات الهندسية

TEL: 04 2364666

info@futureartdxb.ae  
www.futureartdxb.ae

MAIN CONTRACTOR:



**شركة النيفة للمقاولات ط.م.م.**  
**AL NEEFA CONTRACTING CO. LLC**

Tel: +971 7660666 | P.M. 0321, Fax: +971 6766777 F.O. Box: 1544, Umm Al Quwain, U.A.E. - Email: alneeفا@msn.com, info@alneeفا.ae

UNITED GULF  
ENGINEERING SERVICES

الهادف للبناء  
Al-Hadeef Al-Bina

**AL FAKHER**  
ELECTROMECHANICAL CONTR LLC

SUB CONTRACTOR:

SUB CONTRACTOR:

SAFETY FIRST  
99.9%



## **PROPOSED G+1 FACTORY FOR MANUFACTURE OF MEDICAL EQUIPMENTS**

## MATERIAL APPROVAL SUBMITTAL

Proj. No. / Proj. Name:	PROPOSED G+1 FACTORY FOR MANUFACTURE OF MEDICAL EQUIPMENTS	<b>Cont.</b> Submittal Ref.:
Client:	STERIPHARM, FUJAIRAH, UAE	SP-NBC-CIVIL- MAS-13 Rev-0
Consultant:	ARCHALIVE (Architects & Engineering Consultants	
Main Contractor	National Building Contracting LLC	Subcontractor Submittal Ref.:
Local Consultant	Mozoon Engineering Consultants	
Date:	17-05-2022	
Client:	STERIPHARM, FUJAIRAH, UAE	

TRADE					
<input checked="" type="checkbox"/> ARCHITECTURAL	<input type="checkbox"/> STRUCTURAL	<input type="checkbox"/> ELECTRICAL	<input type="checkbox"/> PLUMBING	<input type="checkbox"/> A/C	<input type="checkbox"/> OTHER
<input type="checkbox"/> SAMPLE	<input type="checkbox"/> CATALOGUE	<input type="checkbox"/> COMPLIANCE	<input type="checkbox"/> SKETCH	<input type="checkbox"/> OTHER	<input type="checkbox"/> TEST RECORD
Description		Specs./BOQ Reference		Specified Make	Propose Make
Material Submittal for Aluminum and Glass & Accessories				As Per Specification	As Per Specification
Location of Intended Use		Country of Origin		Supplier	
Finishes		UAE		Aluminum - Al Ghurair, Glass - Guardian	
Remarks					
Cont. Signature				Received by Consultant	
Subcontract Date & Signature					
Date Submitted		17-05-2022		Approval required by	
<b>ALUMINIUM PROFILE:</b> Gulf Extrusions Co. is on the Approved Vendor / Manuf. List. Submit samples of proposed profiles for Approval / Sign-off RAL 8025 is approved for Frames <b>GUARDIAN GLASS:</b> Brown Glass as per Kender Images is selected. Ensure ext. Glass is thermally insulated Glass per Regulations. <b>DOWSIL 831C:</b> Submit proper data sheets (not MSDS) Clarify application with Method Statement. Clarify Warranty (To be re-applied after how many years?) <b>CASAL Hardware &amp; fittings -Ok.</b> Submit Hardware schedule <b>KASTRAD EPDM:</b> pages are jumbled in no order. Warranty Statement is missing					
For the Consultant		Name		Signature	
		Nabeel A. Kareem			
Received by Cont.		Cont. Distribution			
<input type="checkbox"/> CM <input type="checkbox"/> TM <input type="checkbox"/> QA/QC <input type="checkbox"/> ELEC <input type="checkbox"/> MECH <input type="checkbox"/> Subcon					

Please resubmit with the details asked above.

NSHMI



## MATERIAL APPROVAL REQUEST

PROJECT NO.: 1571C

CONTRACT TITLE: Town Square Development,  
Construction of Noor Townhomes (764 Nos) Dubai, U.A.E.

CONTRACTOR: Beaver Gulf Contracting LLC

CONSULTANT: Arif &amp; Bintoak

DATE:

31-Oct-17

MAR NO.:

MAR-0124

REVISION NO.:

0

DISCIPLINE:

Civil

PRODUCT NAME: Aluminum Doors & Windows Ironmongeries SAMPLE PROVIDED: 

MANUFACTURER: Various Manufacturer

SUPPLIER: Variety Int'l Trdg. LLC/International Rubber Co. LLC

ADDRESS:

ADDRESS: P.O. Box 28414, Dubai, UAE

LOCATION OF USE: For Superstructure/ Precast Reinforced Concrete Elements

SPECIFICATION REF:

12 NOV 2017

BOQ REFERENCE:

DELIVERY DURATION: 12 months

RECEIVED

EXPECTED DATE OF DELIVERY: 15-Nov-17

DATE MATERIAL REQ'D AT SITE: 15-Nov-17



## DESCRIPTION:

No.	Item Description	Product Details
1	Door Handle	Manufacturer: [REDACTED]
2	Sliding Window & Doors (7610M)	Manufacturer: [REDACTED]
3	Lock for Metal Frames (714350)	Manufacturer: [REDACTED]
4	Two Wing Hinge (160/2)	Manufacturer: CASAL
5	Fly Screen Wheel (6000/22)	Manufacturer: CASAL
6	Sliding Wheel (06460.00.00)	Manufacturer: [REDACTED]
7	Finger Catch (00030.00.00)	Manufacturer: [REDACTED]
8	Fly Screen Handle (ALU 025)	Manufacturer: CASAL
9	Water Cap (ALU 026)	Manufacturer: CASAL
10	Sliding Shutter Cap (ALU 027)	Manufacturer: CASAL
11	S.S. Stay Arm 16"	Manufacturer: [REDACTED]
12	Flush Type Tower Bolt (ALU 035)	Manufacturer: CASAL
13	EPDM Rubber	Manufacturer: International Rubber Company (LLC)
14	6mm Weather Strip	Manufacturer: Ultrafab

ARIF & BINTOAK		
Project No.1571		
Date Received:	Copy	Action
12/11/17	/	/
ARIF	/	/
BINTOAK	/	/

Note: Under Beaver Gulf Contracting LLC - Aluminum &amp; Glazing Division (Sub-contractor)

## LEAD SECTOR CONSULTANT'S COMMENTS:

- Refer to comments on MAR-0158 Rev. 01 dated 11.10.17 and comply accordingly.  
- Subject to satisfactory performance and client's approval for the 9/11/17  
at C03-SAFI project.

## CONTRACTOR'S REVIEW:

Contractor has reviewed this submittal prior to submission to the

Engineer:

P.O. Box 31835  
Dubai - U.A.E.

PROJECTS

## FOR CONTRACTOR:

## LEAD SECTOR CONSULTANT'S SIGNATURE

For and on behalf of  
Arif & Bintoak

Date:

## SUBMITTAL STATUS

- (A) APPROVED NO COMMENTS
- (B) APPROVED AS NOTED
- (C) NOT APPROVED - RESUBMIT
- (D) FOR RECORD ONLY
- (E) EMPLOYER APPROVAL REQUIRED



PCF - 10  
MATERIAL SUBMISSION FOR APPROVAL  
(M.S.A)

PROJECT NAME	Package # 1 (6 Villas) at Sanctuary Falls, JGE, Dubai, UAE	JOB NO: 030
CLIENT NAME:	M/s Shaikh Holdings Limited	LOCATION: Jumeirah Golf Estate
CONTRACTOR:	M/s Peeraj Construction LLC	M.S.A No.:

TO : MUHAMMAD FARAZ JAFRI	FROM : SHADAB NAJMI
OF : MIS SHAIKH HOLDINGS LTD.	OF : PEERAJ CONSTRUCTION CO. LLC

## DESCRIPTION OF SUBMISSION MATERIAL.

→ External Handle 212 CASAL { SF 12  
 → Internal (L.H.) LAL 8017  
 → Internal (R.H.) LAL 8017  
 → C/M HANDLE CASAL 1099/R  
 → HINGE HANDLE GIESSE  
 → HINGE DOOR HANDLE 212 CASAL  
 → Door / Window Hinges 180/2 CASAL  
 → SLIDING PUSH LOCK 620 CASAL

MANUFACTURE :

LOCAL AGENT :

TECHNICAL LITERATURE

SAMPLE : Ref. No.

ISSUED BY: M. FARAZ	ON: 1 / 2021 Hrs	SIGN
RECEIVED BY: MUHAMMAD FARAZ	ON: 06/10/2021 12:30 Hrs	SIGN

## STATUS OF SUBMISSION REPORT

TO: KARTHIK P DHERE	FROM: MUHAMMAD FARAZ
OF: PEERAJ CONSTRUCTION	OF: SHAIKH HOLDINGS
REMARKS:	A B C D

## COMMENTS:

APPROVED AS PER SITE Mockup INSTALLED IN SF-28

A) APPROVED.	B : APPROVED WITH COMMENTS
C : TO BE REVISED AS COMMENTS AND RESUBMIT	D : REMARKS.
ISSUED BY: MUHAMMAD FARAZ	ON: 06 / 10 / 2021 AT 12:30 Hrs
RECEIVED BY:	ON: 1 / 2021 AT ..... Hrs

Date : 19.05.2021

## ACCESSORIES SAMPLE SUBMITTAL

Project Title : Proposed Extension B+G+M Sector Industrial 17, Plot No. 6456410, Govt. No. 288

Client : Mr. Abdal Rahman Ibrahim Mohamood Al Mahmeed Project Ref.

Consultant :

Cont. Ref.

Contractor : Ms Sarco Building Cont LLC

S. No.	Document	Description	Date		Rev.	Set	Status	Remarks
			Submitted	Received				
1	ACCESSORIES SAMPLE BOARD	Cremone Handle-Casal(ELI)	19.05.2021	0	1			
		C/W Handle #63						
		Hinge Door Handle Casal(ELI)						
		Finger Catcher (casal)799/1						
		Sliding Wheel Casal 6000/20						
		Flyscreen Wheel 6000/23						
		Sliding Lock Casal 620						
		Normal Hinges 190/30						
		H/D Hinges 170						
		Stay arm Casal 801						
		Latch Lock (Casal)						
2	ALUMINIUM SAMPLE BOARD		19.05.2021		0	1		
3	DATA SHEET	ALUMINUM	19.05.2021		0	1		
4	DATA SHEET	ACCESSORIES	19.05.2021		0	1		
5	DATA SHEET	FLOOR MACHINES, TOP & BOTTOM PATCH/CENTER LOCK	19.05.2021		0	1		



Engr. Humayun  
2021/05/19  
Received By

- A: Approved
- B: Approved as Noted
- C: Commented for re-submit
- D: Not Approved



**Impact Metal Const. Factory LLC**  
P.O. Box 19895, Sharjah - U.A.E, Tel 06-5350852, Fax. 06-5351838, email. imcflc@eim.ae

### Proposed G+M Hyper Market Building

#### MATERIAL TRANSMITTAL

TO M/s Grey Stone Contracting LLC/Future Art Engineering Consultancy  
Dubai - U.A.E.

Transmittal No. IMF/D1/21/1  
Date 07-02-2021

Please find enclosed the following:

Sl.No.	Document	Description	Rev.	Copy No.	Size	Status
01	IMF/A.S.B/01	Aluminum Sample Board	A	1		Has a back sheet
02	IMF/A A B/02	Aluminum Accessories Board	A	1		Has a back sheet
03	IMF/ELITE/03	Aluminum Catalogue, Certificate of Conformity & Prequalification	A	1		Has a back sheet
04	IMF/CASAL/04	CASAL Prequalification, Catalogue, Warranty & Origin of country	A	1		Has a back sheet
05	IMF/SILICONE/04	Technical Data sheet of Silicone Wacker GP & Dow coming 813c	A	1		Has a back sheet
06	IMF/DORMA/05	Technical Data sheet of Floor Spring BTS 85 & Sliding Operator ES200 Easy	A	1		Has a back sheet
07	IMF/T D S. C.I.G/06	Technical Data Sheet of Clear +Clear (24 mm Double) Glass for Ground Level	A	1		Has a back sheet
08	IMF/T.D.S.C.G/07	Technical Data Sheet of Stopray smart30 +Clear (24 mm Double) Glass for Glass Partitions	A	1		As commented

**FUTURE ART ENGINEERING CONSULTANCY  
SUPERVISION DEPARTMENT**

A. <input type="checkbox"/> APPROVED	B. <input checked="" type="checkbox"/> APPROVED WITH COMMENTS
C. <input type="checkbox"/> REVISE & RESUBMIT	D. <input type="checkbox"/> REJECTED
NOTES: 1. The authority for technical checking and coordination and supervision rests with the supervisor. 2. Comments from the supervisor will be checked with the supervisor before finalizing the documents. Supervisor's signature will be attached.	

For Approval

For Construction

For Record

For Your Action

ISSUED BY IMPACT METALS L.L.C.

NAME

Eng. Anas Hossain

SIGNATURE

DATE

07-02-2021



Receipt Acknowledged By

Name

Signature

Date



The Consultant :	The Employer :	The Contractor :
 <b>SHAPE</b> Architects + Planners + Builders	Mr. Ali Hamed Obaid Al Shamsi and Partners	TEAM Engineering Enterprises Ltd.  Team Engineering Enterprises Ltd.

### Material Submittal

Project Name :	G+M+Shop on Plot No.948, Al Ghowair - Sharjah	Ref. No. :	48SH02/MS/AL 05
Project Number :	48SH02	Rev. No. :	1
Discipline	<input checked="" type="checkbox"/> Architectural <input type="checkbox"/> Infrastructure	<input type="checkbox"/> Structural <input type="checkbox"/> Landscape	<input type="checkbox"/> MEP <input type="checkbox"/> Survey
			<input type="checkbox"/> Interior Design <input type="checkbox"/> Others(Specify) _____
Material Detail		List of Enclosure	
Item Description: Hinges for Heavy Doors		(Tick the Related Box)	
Specs. Reference	: NA	<input type="checkbox"/> Vendor's Technical Literature	
B.O.Q. Reference	: B08/6	<input type="checkbox"/> Compliance Statement	
Drawing Reference	:	<input type="checkbox"/> Previous Test Results	
Material Specified	: NA	<input type="checkbox"/> Copy of the Related Specs.	
Material Proposed	: Box hinges Hinges Model 170, Black Powder Coated color	<input type="checkbox"/> Samples with Sample Tag	
Manufacturer/Supplier	: CASAL, Italy	<input type="checkbox"/> List of Previous Project Done	
Remarks	:	<input type="checkbox"/> Others (Specify) _____	
Contractor's QC Eng.	:	Required By:	

Contractor Statement: We certify that the material submitted herewith is a specimen of the material which is to be used in the areas described above, and in compliance with the contract drawings and specification except as otherwise stated on the related Material Submittal Form. We undertake full responsibility to ensure that the material delivered at site is same as the approved sample.

Contractor C.M./P.M. :  Date : 12/7/2020  
 Signature : 

Consultant Received : Date :  
 Signature/Stamp : Ref. No. :

#### Review Engineer's Comments

- ① Number of Hinges As per TRAD DOOR size & weight
- ② For all Double doors to use heavy duty Box hinges.

Name & Signature :  Date :

#### Resident Engineer's Comments

Color to Metal with Alumin  
frame Powder Coating

- Code A - Approved  
 Code B - Approved as Noted  
 Code C - Not Approved, Resubmit  
 Code D - Incomplete, Resubmit  
 Code E - Information, Record

Name & Signature :  Date : 14/7/2020

SHAPE Manager's :  Date :  
 Signature : Ref. No. :

Contractor Received :  Date :  
 Signature / Stamp : Ref. No. :

- Notes
1. Corrections or comments made relative to submittals during this review do not relieve the contractor from compliance with the conditions of contract. This check is only for review of general conformance with the design intent of the project and general compliance with the information given in the contract documents (B.O.Q., Drawings, Specification & etc.).
  2. Contractor to confirm the number of pages within this submittal.
  3. With resubmittal contractor to provide response sheet to all previous comments and attach necessary documents.



The Consultant :

The Employer :

The Contractor :

TEAM Engineering Enterprises Ltd.

## Material Submittal

Project Name	G+M+Shop on Plot No.948, Al Ghowair - Sharjah			Ref. No.	48SH02/MS/AL 06
Project Number	48SH02			Rev. No.	1

Discipline	<input checked="" type="checkbox"/> Architectural <input type="checkbox"/> Infrastructure	<input type="checkbox"/> Structural <input type="checkbox"/> Landscape	<input type="checkbox"/> MEP <input type="checkbox"/> Survey	<input type="checkbox"/> Interior Design <input type="checkbox"/> Others(Specify).....
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Material Detail	List of Enclosure
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Item Description: 2 Leaf Hinges for Medium Duty Hinge Doors	(Tick the Related Box)
---	------------------------

Specs. Reference	NA	Vendor's Technical Literature	<input checked="" type="checkbox"/>
B.O.Q. Reference	B08/6	Compliance Statement	<input type="checkbox"/>
Drawing Reference		Previous Test Results	<input type="checkbox"/>
Material Specified	NA	Copy of the Related Specs.	<input type="checkbox"/>
Material Proposed	2-Leaf Hinges Model 060, Black Powder Coated color	Samples with Sample Tag	<input checked="" type="checkbox"/>
Manufacturer/Supplier	CASAL, Italy	List of Previous Project Done	<input type="checkbox"/>
Remarks		Others (Specify)	<input type="checkbox"/>

Contractor's QC Eng.	Required By:
Contractor Statement: We certify that the material submitted herewith is a specimen of the material which to be used in the areas described above, and in compliance with the contract drawings and specification except as otherwise state on the related Material Submittal Form. We undertake full responsibility to ensure that the material delivered at site is same as the approved sample.	

Contractor C.M./P.M.	Date : 12/7/2020
Signature	
Consultant Received	Date :
Signature/Stamp	Ref. No. :

### Review Engineer's Comments

- for Single doors & use medium duty CASAL hinges (CASAL 060) as per sample submitted.  
only for small doors

Name & Signature	Date : 12/7/2020
------------------	------------------

Resident Engineer's Comments	<input type="checkbox"/> Code A - Approved <input checked="" type="checkbox"/> Code B - Approved as Noted <input type="checkbox"/> Code C - Not Approved, Resubmit <input type="checkbox"/> Code D - Incomplete, Resubmit <input type="checkbox"/> Code E - Information, Record
------------------------------	---

Name & Signature	Date : 14-7-2020
SHAPE Manager's Signature	Date :
Contractor Received	Date :
Signature / Stamp	Date :

Notes	1. Corrections or comments made relative to submittals during this review do not relieve the contractor from compliance with the conditions of contract. This check is only for review of general conformance with the design intent of the project and general compliance with the information given in the contract documents (B.O.Q., Drawings, Specification & etc.). 2. Contractor to confirm the number of pages within this submittal. 3. With resubmittal contractor to provide response sheet to all previous comments and attach necessary documents.
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The Consultant :   SHAPE Architectural Services - Projects	The Employer :  Mr. Ali Hamed Obaid Al Shamsi and Partners	The Contractor :  TEAM Engineering Enterprises Ltd.  Team Engineering Enterprises Ltd.
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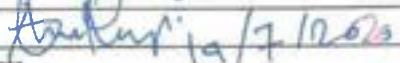
### Material Submittal

Project Name :	G+M+Shop on Plot No.948, Al Ghowair - Sharjah	Ref. No. :	48SH02/MS/AL 07
Project Number :	48SH02	Rev. No. :	1
Discipline :	<input checked="" type="checkbox"/> Architectural <input type="checkbox"/> Infrastructure <input type="checkbox"/> Structural <input type="checkbox"/> Landscape <input type="checkbox"/> MEP <input type="checkbox"/> Survey	Date :	12/7/2020

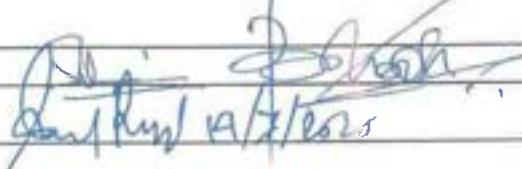
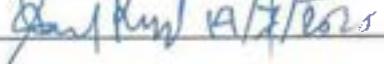
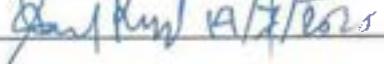
Material Detail		List of Enclosure
Item Description:	Lever Handle for Hinged Doors	{Tick the Related Box}
Specs. Reference :	NA	Vendor's Technical Literature <input checked="" type="checkbox"/>
B.O.Q. Reference :	B08/6	Compliance Statement <input type="checkbox"/>
Drawing Reference :		Previous Test Results <input type="checkbox"/>
Material Specified :	NA	Copy of the Related Specs. <input type="checkbox"/>
Material Proposed :	Lever Handle Model 212, Black Powder Coated color	Samples with Sample Tag <input checked="" type="checkbox"/>
Manufacturer/Supplier :	CASAL, Italy	List of Previous Project Done <input type="checkbox"/>
Remarks :		Others (Specify) <input type="checkbox"/>

Contractor's QC Eng. :	Required By:
Contractor Statement: We certify that the material submitted herewith is a specimen of the material which to be used in the areas described above, and in compliance with the contract drawings and specification except as otherwise state on the related Material Submittal Form. We undertake full responsibility to ensure that the material delivered at site is same as the approved sample.	
Contractor C.M./P.M. : Signature	Date : 12/7/2020
Consultant Received : Signature/Stamp	Date : Ref. No. :

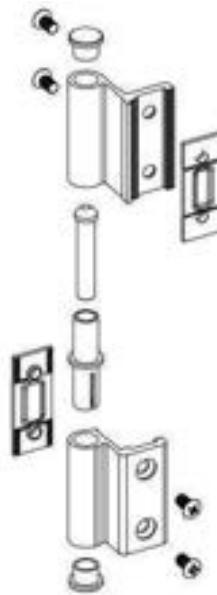
Review Engineer's Comments
* For all doors, small & Big doors upto ht 220cm & more than 220cm doors. * Guarantee certificate reqd.

Name & Signature : 	Date :
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Resident Engineer's Comments
As per APP Review Sample
Code A - Approved <input type="checkbox"/> Code B - Approved as Noted <input type="checkbox"/> Code C - Not Approved, Resubmit <input type="checkbox"/> Code D - Incomplete, Resubmit <input type="checkbox"/> Code E - Information, Record <input type="checkbox"/>

Name & Signature : 	Date : 14/07/2020
SHAPE Manager's Signature : 	Date :
Contractor Received : 	Date :
Signature / Stamp :	Ref. No. :

Notes	1. Corrections or comments made relative to submittals during this review do not relieve the contractor from compliance with the conditions of contract. This check is only for review of general conformance with the design intent of the project and general compliance with the information given in the contract documents (B.O.Q., Drawings, Specification & etc.). 2. Contractor to confirm the number of pages within this submittal. 3. With resubmittal contractor to provide response sheet to all previous comments and attach necessary documents.
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**Cerniera 160/2****Hinge 160/2**

Cerniera reversibile a Camera Europea

Disponibile in vari Colori Ral



Reversible Hinge Euro Groove

Available in different Ral Colours



Made in Italy

## SCHEDE TECNICA

### **DESCRIZIONE: CERNIERA ART. 160/2 CAMERA EUROPEA**

#### **CARATTERISTICHE**

Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti TGS a croce 5 x 10 inox; la particolare forma di queste viti consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole la capacità di portata della cerniera che è di 80 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### **MATERIALI E COMPONENTI**

Cerniera in alluminio estruso lega 6060 trattamento T5; piastrina di fissaggio e viti in acciaio inox, boccola solfuro molibdeno

- 1 pz. cerniera maschio
- 1 pz. cerniera femmina
- 1 boccola in nylon
- 1 piastrina 19,5 inox aisi 430
- 1 piastrina 17,5 inox aisi 430
- 4 viti M5 x 10 inox aisi 304
- 1 perno zincato D.8 x L.52
- 2 tappi in nylon

#### **FINITURE**

**Anodizzato:** argento, bronzo, elettrocolore, elox nero

**Ral:** standard, tabella colori

#### **CONFEZIONI**

Confezionate 50 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### DESCRIPTION: HINGE ART. 160/2 EURO GROOVE

#### FEATURES

*Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 4 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 80 kg per hinge pair. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.*

#### MATERIALS

*Extruded aluminium hinge alloy 6060 treatment T5;*

*Fixing plate, pin and screws: stainless steel; bush in molybdenum disulfide*

*1 pc. male hinge*

*1 pc. female hinge*

*1 nylon bush*

*1 stainless steel plate aisi 430 19,5*

*1 stainless steel plate aisi 430 17,5*

*4 stainless steel screws M5 x 10 aisi 304*

*1 galvanized pin D. 8 x L. 52*

*2 nylon plugs*

#### FINISHES

*Anodized: Silver, Bronze, Electrocolour, Black Elox*

*Ral: Standard, Colour chart*

#### PACKING

*50 pcs in each box*

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*

**Cerniera 160/2/3****Hinge 160/2/3****Cerniera reversibile a Camera Europea**

Disponibile in vari Colori Ral

**Reversible Hinge Euro Groove**

Available in different Ral Colours

*Made in Italy*

## SCHEDE TECNICA

### DESCRIZIONE: CERNIERA ART. 160/2/3 CAMERA EUROPEA

#### CARATTERISTICHE

Cerniera di tipo reversibile studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 6 viti TGS a croce 5 x 10 inox; la particolare forma di queste viti consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole la capacità di portata della cerniera che è di 100 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

Cerniera in alluminio estruso lega 6060 trattamento T5; piastrina di fissaggio e viti in acciaio inox, boccola solfuro molibdeno

1 pz. cerniera maschio

2 pz. cerniera femmina

2 boccole in nylon

1 piastrine 19,5 inox aisi 430

2 piastrina 17,5 inox aisi 430

6 viti M5 x 10 inox aisi 304

2 perno zincato D.8 x L.52

2 tappi in nylon

#### FINITURE

**Anodizzato:** argento, bronzo, elettrocolore, elox nero

**Ral:** standard, tabella colori

#### CONFEZIONI

Confezionate 50 per scatola

***Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato***

## TECHNICAL CARD



### **DESCRIPTION: HINGE ART. 160/2/3 EURO GROOVE**

#### **FEATURES**

Reversible type hinges designed and made with a particular fixing system. In fact, in the materials provided there are 6 special stainless steel screws; the particular shape of these screws, once the hinge is screwed on, create interferences on the door frame, considerably increasing hinge bearing capacity, which is of 100 kg per hinge pair. The results achieved are the fruit of technical tests that CASAL has conducted on all types of sections.

#### **MATERIALS**

Extruded aluminium hinge alloy 6060 treatment T5;  
Fixing plate, pin and screws: stainless steel; bush in molybdenum disulfide  
1 pc. male hinge  
2 pcs. female hinge  
2 nylon bushes  
1 stainless steel plate aisi 430 19,5  
2 stainless steel plates aisi 430 17,5  
6 stainless steel screws M5 x 10 aisi 304  
2 galvanized pins D. 8 x L. 52  
2 nylon plugs

#### **FINISHES**

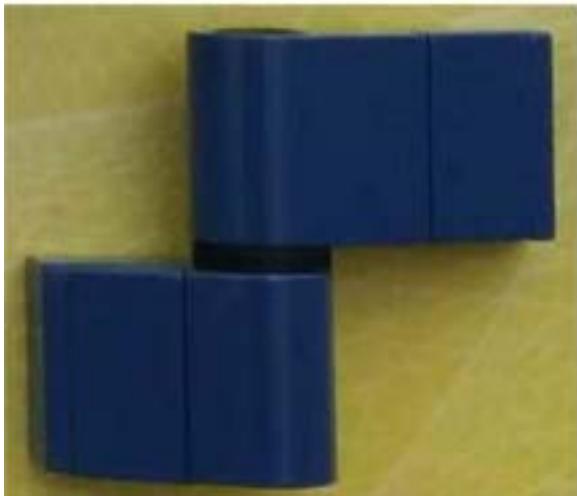
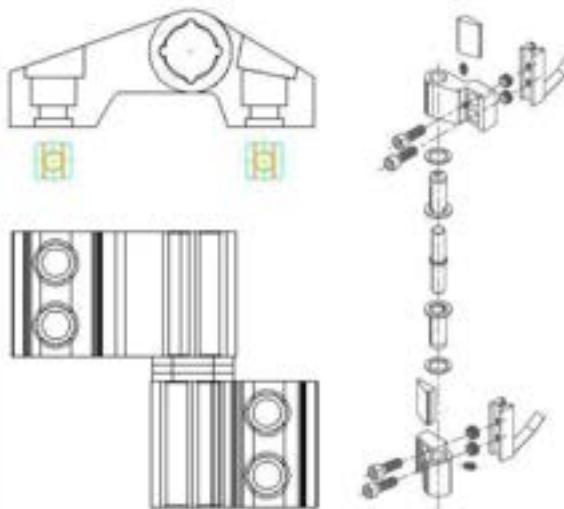
**Anodized:** Silver, Bronze, Electrocolour, Black Elox

**Ral:** Standard, Colour chart

#### **PACKING**

50 pcs in each box

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*

**Cerniera HERCULES 170****HERCULES Hinge 170**

Cerniera reversibile per Porte Hercules

Disponibile in vari Colori Ral



Reversible Door Hinge Hercules

Available in different Ral Colours

## SCHEDA TECNICA



### **DESCRIZIONE: CERNIERA ART. 170 HERCULES per Porte I 61**

#### **CARATTERISTICHE**

Cerniera interasse 61 studiata e progettata per porte di sicurezza, di ingresso e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura dell'anta.

I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

#### **MATERIALI E COMPONENTI**

- 1 pz. Cerniera in alluminio estruso maschio int. 21
- 1 pz. Cerniera in alluminio estruso femmina int. 40
- 2 boccole eccentriche in nylon 6.6 FV 30%
- 2 piastrine di copertura in alluminio estruso
- 1 perno d.12xL.67 inox 304
- 2 piastrine di fissaggio in alluminio estruso grezzo
- 2 molle per piastrine di fissaggio in resina
- 2 rondelle di spessore in nylon
- 4 viti TCEI M8x25 zincate
- 4 boccole guida zigrinate d. 8x11 zincate
- 2 grani a coppa M6x10 inox

#### **FINITURE**

**Anodizzato:** argento, bronzo, elettrocolore, elox nero.

**Verniciato:** Ral standard vedi tabella colori

**Speciali:** Oro

#### **CONFEZIONI**

Confezionate 25 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION: HERCULES HINGE ART. 170 for doors of center distance 61**

#### **FEATURES**

The hinge center distance 61 was studied and designed for safety, entrance and security doors, thanks to its specific assembling features and a loading capacity of 140 kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### **MATERIALS**

- 1 pc extruded aluminium male hinge, center distance 21
- 1 pc extruded aluminium female hinge, center distance 40
- 2 nylon eccentric bushes 6.6 FV 30%
- 2 extruded aluminium covering plates
- 1 pin d. 12xL67 stainless 304
- 2 extruded aluminium fixing plates
- 2 springs for the plate
- 2 thick washers
- 4 M8x25 hexagonal headed screws
- 4 knurled guide bushes, d.8x11
- 2 M6x10 stainless dowels

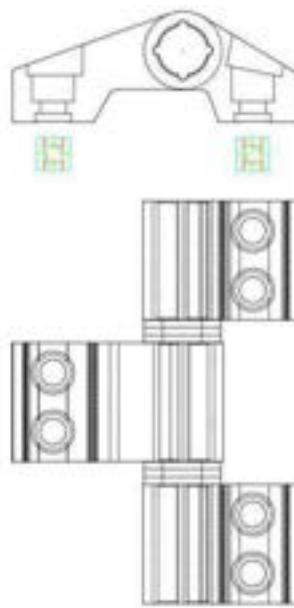
#### **FINISHES**

- Anodized: silver, bronze, electro colour, black elox
- Ral: standard, colour chart
- Specials: gold

#### **PACKING**

- 25 pcs in each box

***This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.***

**Cerniera HERCULES 172****HERCULES Hinge 172****Cerniera reversibile per Porte Hercules**

Disponibile in vari Colori Ral

**Reversible Door Hinge Hercules**

Available in different Ral Colours

*Made in Italy*

## SCHEDA TECNICA



### **DESCRIZIONE: CERNIERA ART. 172 HERCULES per Porte I 61**

#### **CARATTERISTICHE**

Cerniera interasse 61 studiata e progettata per porte di sicurezza, di ingresso e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 160 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura dell'anta.

I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

#### **MATERIALI E COMPONENTI**

- 2 pz. Cerniera in alluminio estruso maschio int. 21
- 1 pz. Cerniera in alluminio estruso femmina int. 40
- 2 boccole eccentriche in nylon
- 2 boccole eccentriche aperte
- 3 piastrine di copertura in alluminio estruso
- 1 perno d.12xL.105 inox 304
- 3 piastrine di fissaggio in alluminio estruso grezzo
- 3 molle per piastrine di fissaggio in resina
- 4 rondelle di spessore in nylon
- 6 viti TCEI M8x25 zincate
- 6 boccole guida zigrinate d. 8x11 zincate
- 3 grani a coppa M6x10 inox

#### **FINITURE**

**Anodizzato:** Argento, bronzo, elettrocolore, elox nero.

**Verniciato:** Ral standard vedi tabella colori

**Speciali:** Oro

#### **CONFEZIONI**

Confezionate 15 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION: HERCULES HINGE ART. 172 for doors of center distance 61**

#### **FEATURES**

The hinge center distance 61 was studied and designed for safety, entrance and security doors, thanks to its specific assembling features and a loading capacity of 160 kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### **MATERIALS**

- 2 pcs extruded aluminium male hinge, center distance 21
- 1 pc extruded aluminium female hinge, center distance 40
- 2 nylon eccentric bushes
- 2 open eccentric bushes
- 3 extruded aluminium covering plates
- 1 pin d. 12xL105 stainless 304
- 3 extruded aluminium fixing plates
- 3 springs for the plate
- 4 thick washers
- 6 M8x25 hexagonal headed screws
- 6 knurled guide bushes, d.8x11
- 3 M6x10 stainless dowels

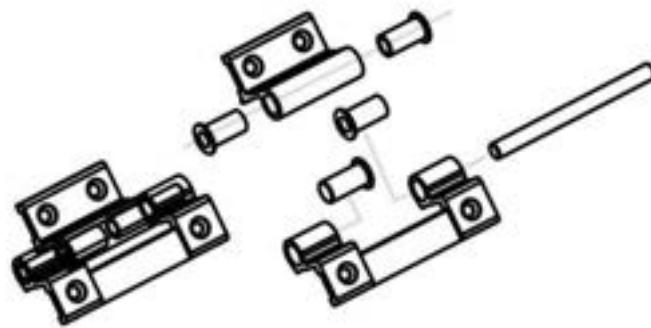
#### **FINISHES**

- Anodized: silver, bronze, electro colour, black elox
- Ral: standard, colour chart
- Specials: gold

#### **PACKING**

- 15 pcs in each box

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*

**Cerniera 160/2/B****Bridge Hinge 160/2/B**

Cerniera reversibile a Pettine Camera Europea corredata di Piastrine e viti in Inox

Disponibile in vari Colori Ral



Reversible Bridge Hinge Euro Groove with Inox plates and Screws

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA

### **DESCRIZIONE: CERNIERA ART. 160/2/B CAMERA EUROPEA**

#### **CARATTERISTICHE**

Cerniera di tipo reversibile a pettine studiata e realizzata con una particolare forma di fissaggio. Nel materiale in dotazione, infatti, ci sono 4 viti TGS a croce 5 x 10 inox; la particolare forma di queste viti consente, una volta avvitata la cerniera, di creare delle interferenze sulla cassa del serramento, aumentando in modo notevole la capacità di portata della cerniera che è di 100 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### **MATERIALI E COMPONENTI**

Cerniera in alluminio estruso lega 6060 trattamento T5; piastrina di fissaggio e viti in acciaio inox, boccola solfuro molibdeno

1 pz. Cerniera maschio

1 pz. Cerniera femmina

4 boccole in nylon

1 piastrina 19,5 x 48 inox aisi 430

1 piastrina 17,5 x 94 inox aisi 430

4 viti M5 x 10 inox aisi 304

1 perno zincato D.8 x L.95

#### **FINITURE**

**Anodizzato:** argento, bronzo, elettrocolore, elox nero

**Ral:** standard, tabella colori

#### **CONFEZIONI**

Confezionate 50 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato.*



Costruzione Accessori per Serramenti in Alluminio e Ferro



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Cap.soc.int.vers. € 100.000,00

UFF.REG.IMP.TRIB.VENEZIA N.36214 .

A. N.0221874 C.C.I.A.A. VENEZIA

## TECHNICAL CARD

### DESCRIPTION: OPEN JOINT HINGE 160/2/B EURO GROOVE

#### FEATURES

The Open Joint Hinge Art.160/2/B, suitable to the Euro groove profile, is a reversible type hinge designed and made with a particular fixing system.

The 4 stainless tgs 5x10 steel screws have a shape that, once the hinge is screwed on, creates interferences with the door frame, considerably increasing the hinge bearing capacity. Moreover, the stainless steel fixing plates are knurled on sides in order to give more fixing tightness. The results achieved are the fruit of technical tests that Casal has made on all types of sections. The loading capacity is Kg. 100 for a couple of hinges.

#### MATERIALS

Extruded aluminium hinge alloy 6060 treatment T5; Fixing plates and screws: stainless steel

Bush in molybdenum disulfide

1 pc. extruded male hinge

1 pc. Extruded female hinge

4 nylon bush

1 19,5 x 48 inox aisi 430 plate

1 17,5 x 94 inox aisi 430 plate

4 stainless steel screws M5 x 10 AISI 304

1 galvanized pin, D. 8 x L. 95

#### FINISHES

**Anodized:** Silver, Bronze, Electrocolour, Black Elox

**Ral:** Standard, Colour chart

#### PACKING

50 pcs. in each box

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### Tavellino Europa 463



### Tavellino Europa 463



### Tavellino Europa 463

Disponibile in vari Colori Ral



### EUROPA 463 TAVELLINO HANDLE

Available in different Ral Colours



Made in Italy

## SCHEDE TECNICA



### DESCRIZIONE TAVELLINO EUROPA

#### CARATTERISTICHE

##### TAVELLINO EUROPA 463

Applicazione esterna per la chiusura di finestra a sporgere e a bilico. La linea di questa maniglia entra in sintonia con il design arrotondato di tutta la gamma dei prodotti.

Materiali e componenti: manico, cassa e base d'appoggio in alluminio e zama – nasello in acciaio zincato – viti zincate

#### MATERIALI E COMPONENTI

Maniglia a tavellino a manico lungo con riscontro a fissaggio coperto, interamente in Alluminio e Zama completa di spessori per maniglia e riscontro da 3 mm, 4 mm, 5 mm in materiale plastico e viteria in acciaio zincato.

- 1 pz. Maniglia a tavellino
- 1 pz. Riscontro
- 1 Kit spessori maniglia da mm 3, mm 4, mm 5
- 1 Kit spessori riscontro da mm 3, mm 4, mm 5
- 8 viti in acciaio zincato di vari diametri e lunghezze

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero

Ral: standard, tabella colori

Tutti i colori gotici

Oro – ottone – inox brillante

#### CONFEZIONI

Confezionate su imballo da 20 pezzi.

Confezione su imballo nuovo.

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## TECHNICAL CARD



### DESCRIPTION: Europa Tavellino Handle 463

#### FEATURES

External application for closing overhanging and pivoting window. The line of this handle comes in tune with the rounded design of the entire product range. Materials and components: handle, case and support base in aluminum and zamak - galvanized steel nose piece - galvanized screws

#### MATERIALS

Tavellino handle with long leaver and fixing with covered fastening, entirely in Aluminium and Zamak complete with handle and 3 mm, 4 mm, 5 mm thicknesses in plastic and galvanized steel screws.

1 pc. Table handle

1 pc. Acknowledgment

1 Kit of handle thicknesses from 3 mm, 4 mm, 5 mm

1 Set of thicknesses 3 mm, 4 mm, 5 mm

8 galvanized steel screws of various diameters and lengths

#### FINISHES

Anodized: silver, bronze, electrocolour, black elox

Ral: standard, colour chart

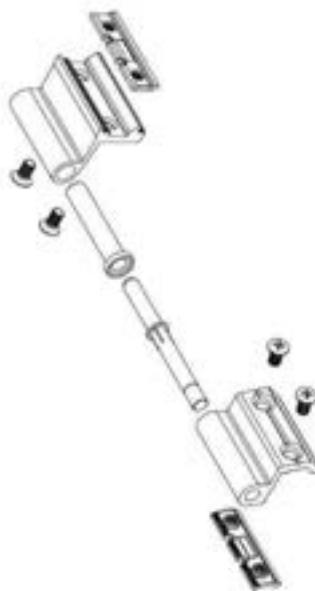
Any Gothic colour

Gold – brass – bright stainless

#### PACKING

20 pcs every new box

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**Cerniera 060/2 Quick****Hinge 060/2 Quick**

Cerniera reversibile a Camera Europea corredato di Piastrine e viti in Inox

Disponibile in vari Colori Ral



Reversible Hinge Euro Groove with Inox plates and Screws

Available in different Ral Colours



Made in Italy

## SCHEDE TECNICA



### DESCRIZIONE CERNIERA CAMERA EUROPEA QUIK AD AGGANCIO RAPIDO

#### CARATTERISTICHE

La cerniera QUIK ART. 060/2 per il profilo CAMERA EUROPEA, ha una portata di kg. 80 per coppia cerniere ed è la novità proposta dalla CASAL, studiata e realizzata con lo scopo di ridurre i tempi di installazione; le caratteristiche della piastrina inox e del perno inox consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dei materiali acciaio inox per le piastrine di fissaggio del perno e delle viti sono la garanzia di sicura qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata realmente al mercato e rivolta a migliorare sistematicamente la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

#### MATERIALI E COMPONENTI

Cerniera in alluminio estruso: lega 6060 trattamento T5;  
piastrina di fissaggio, perno e viti in acciaio inox; boccola in nylon  
1 pz. cerniera maschio QUIK  
1 pz. cerniera femmina QUIK  
1 boccola in nylon 6.6  
2 piastrine di fissaggio in acciaio inox aisi 430 con sistema grip  
4 viti in acciaio aisi 304 M5 x 10  
1 perno antisfilamento in acciaio inox d.7 x L.76 con anello anti sfilamento

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero

Ral: standard, tabella colori

Tutti i colori gotici

Oro – ottone – inox brillante

#### CONFEZIONI

Cerniere premontate di piastrina e viti (maschio e femmina)  
confezionate su imballo da 50 pezzi.  
Confezione su imballo nuovo.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.  
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## TECHNICAL CARD



### **DESCRIPTION: QUIK HINGE EURO GROOVE FOR QUICK INSTALLATION**

#### **FEATURES**

The QUIK hinge ART. 060/2 for the profile EURO GROOVE, has a loading capacity of 80 kg for a pair of hinges and it's the new proposal by CASAL, it was studied and realized for reduce the installation times; thanks to the way of the plate and the steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of it's products and it's services as well.

#### **MATERIALS**

Extruded aluminium hinge alloy 6060 treatment T5;  
Fixing plate, pin and screws: stainless steel; nylon bush  
1 pc. QUIK male hinge  
1 pc. QUIK female hinge  
1 nylon bush 6.6  
2 stainless steel plates aisi 430 with grip system  
4 stainless steel screws M5 x 10 aisi 304  
1 stainless steel pin D.7 x L.76 with anti-extraction ring

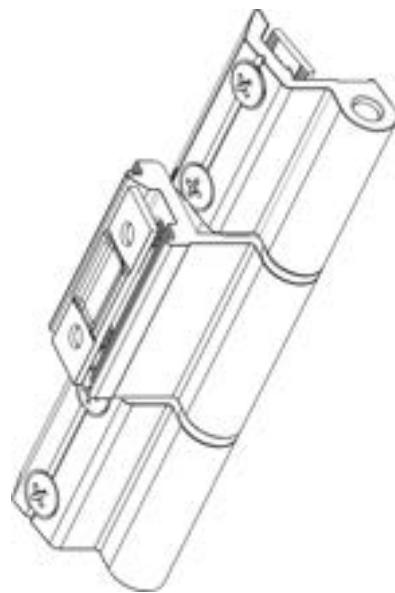
#### **FINISHES**

Anodized: silver, bronze, electrocolour, black elox  
Ral: standard, colour chart  
Any Gothic colour  
Gold – brass – bright stainless

#### **PACKING**

Preassembled hinges with plate and screws (male and female)  
50 pcs every new box

This card is intended to be illustrative only, the sizes has been tested internally.  
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**Cerniera 060/2/3 Quick****Hinge 060/2/3 Quick**

Cerniera reversibile a Camera Europea corredato di Piastrine e viti in Inox

Disponibile in vari Colori Ral



Reversible Bridge Hinge Euro Groove with Inox plates and Screws

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA



### **DESCRIZIONE CERNIERA CAMERA EUROPEA QUIK AD AGGANCIO RAPIDO**

#### **CARATTERISTICHE**

La cerniera QUIK ART. 060/2/3 per il profilo CAMERA EUROPEA, ha una portata di kg. 110 per coppia cerniere ed è la novità proposta dalla CASAL, studiata e realizzata con lo scopo di ridurre i tempi di installazione; le caratteristiche della piastrina inox e del perno inox consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dei materiali acciaio inox per le piastrine di fissaggio del perno e delle viti sono la garanzia di sicura qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata realmente al mercato e rivolta a migliorare sistematicamente la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

#### **MATERIALI E COMPONENTI**

Cerniera in alluminio estruso: lega 6060 trattamento T5;  
piastrina di fissaggio, perno e viti in acciaio inox; boccola in nylon  
1 pz. cerniera maschio QUIK  
2 pz. cerniera femmina QUIK  
2 boccole in nylon 6.6  
3 piastrine di fissaggio in acciaio inox aisi 430 con sistema grip  
6 viti in acciaio aisi 304 M5 x 10  
1 perno in acciaio inox d.7 x L.136

#### **FINITURE**

Anodizzato: argento, bronzo, elettrocolore, elox nero  
Ral: standard, tabella colori  
Tutti i colori gotici  
Oro – ottone – inox brillante

#### **CONFEZIONI**

Cerniere premontate di piastrina e viti (maschio e femmina)  
confezionate su imballo da 50 pezzi.  
Confezione su imballo nuovo.

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## TECHNICAL CARD



### **DESCRIPTION: QUIK HINGE EURO GROOVE FOR QUICK INSTALLATION**

#### **FEATURES**

The QUIK hinge ART. 060/2/3 for the profile EURO GROOVE, has a loading capacity of 110 kg for a pair of hinges and it's the new proposal by CASAL, it was studied and realized for reduce the installation times; thanks to the way of the plate and the steel pin are made up. The tolerances, between the sections can be taken up, facilitating installation on the doors. The use of the stainless steel for the pin's anchoring plates and screws are the guarantee of product quality. It also distinguishes the validity of the firm CASAL which is truly market-oriented and intent on constantly improving the quality of it's products and it's services as well.

#### **MATERIALS**

Extruded aluminium hinge alloy 6060 treatment T5;  
 Fixing plate, pin and screws: stainless steel; nylon bush  
 1 pc. QUIK male hinge  
 2 pcs. QUIK female hinge  
 2 nylon bushes 6.6  
 3 stainless steel plates aisi 430 with grip system  
 6 stainless steel screws M5 x 10 aisi 304  
 1 stainless steel pin D.7 x L.136

#### **FINISHES**

Anodized: silver, bronze, electrocolour, black elox  
 Ral: standard, colour chart  
 Any Gothic colour  
 Gold – brass – bright stainless

#### **PACKING**

Preassembled hinges with plate and screws (male and female)  
 50 pcs every new box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Cerniera 100/11****Hinge 100/11****Cerniera reversibile Medio Oriente**

Disponibile in vari Colori Ral

**Reversible Hinge Middle East**

Available in different Ral Colours

*Made in Italy*

## SCHEMA TECNICA

### **DESCRIZIONE: CERNIERA ART. 100/11 MIDDLE EAST 60**

#### **CARATTERISTICHE**

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata., aumentando in modo notevole la capacità di portata della cerniera che è di 80 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### **MATERIALI E COMPONENTI**

1 pz. Cerniera in alluminio estruso maschio lega 6060  
1 pz. Cerniera in alluminio estruso femmina lega 6060  
1 boccola in nylon 6.6  
2 tappi in nylon  
1 perno zincato d. 8xL.52

#### **FINITURE**

**Anodizzato:** argento, bronzo, elettrocolore, elox nero

**Ral:** standard, tabella colori

**Speciali:** Oro

#### **CONFEZIONI**

Confezionate 100 per scatola

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## TECHNICAL CARD

### **DESCRIPTION: HINGE ART. 100/11 MIDDLE EAST 60**

#### **CHARACTERISTICS**

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer. increasing so remarkable the carrying capacity of the hinge which is 80 KG Hinge pair. The results obtained are the result of the tests made by CASAL on any type of profile.

#### **MATERIALS AND COMPONENTS**

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d. 8xL52

#### **FINISHES**

**Anodized:** silver, bronze, electro colour, black elox

**Ral:** standard, colour chart

**Specials:** gold

#### **PACKS**

100 pcs in each pack

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**Cerniera 100/12****Hinge 100/12****Cerniera reversibile Medio Oriente**

Disponibile in vari Colori Ral

**Reversible Hinge Middle East**

Available in different Ral Colours

## SCHEDE TECNICA

### **DESCRIZIONE: CERNIERA ART. 100/12 MIDDLE EAST 40**

#### **CARATTERISTICHE**

Cerniere di tipo reversibile per porte e finestre ad anta, con la particolarità dell'alesatura del foro sede del perno della cerniera. La precisione del foro consente di inserire una boccola in nylon studiata e costruita per ridurre le tolleranze di accoppiamento tra i due componenti. Questo sistema permette un migliore funzionamento e una maggiore durata., aumentando in modo notevole la capacità di portata della cerniera che è di 65 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### **MATERIALI E COMPONENTI**

- 1 pz. Cerniera in alluminio estruso maschio lega 6060
- 1 pz. Cerniera in alluminio estruso femmina lega 6060
- 1 boccola in nylon 6.6
- 2 tappi in nylon
- 1 perno zincato d. 8xL.52

#### **FINITURE**

**Anodizzato:** argento, bronzo, elettrocolore, elox nero

**Ral:** standard, tabella colori

**Speciali:** Oro

#### **CONFEZIONI**

Confezionate 100 per scatola

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## TECHNICAL CARD

### DESCRIPTION: HINGE ART. 100/12 MIDDLE EAST 40

#### CHARACTERISTICS

Reversible type hinges for door and windows, their peculiarity being the boring of the hole for the hinge pin. Thanks to the precision of the hole it is possible to insert a nylon bush designed and made to reduce coupling tolerances between the two. With this system the hinge works better and last longer. increasing so remarkable the carrying capacity of the hinge which is 65 KG Hinge pair. The results obtained are the result of the tests made by CASAL on any type of profile.

#### MATERIALS AND COMPONENTS

1 pc extruded aluminium male hinge alloy 6060  
1 pc extruded aluminium female hinge alloy 6060  
1 nylon bush 6.6  
2 nylon caps  
1 galvanized pin d. 8xL52

#### FINISHES

**Anodized:** silver, bronze, electro colour, black elox

**Ral:** standard, colour chart

**Specials:** gold

#### PACKS

100 pcs in each pack

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## Bracci Frizione 801 e 802



## Friction Hinges 801 e 802



## Bracci Frizione 801 e 802

Disponibile in vari dimensioni e capacità di portate dai 50 KG ai 155 KG

	Max. Opening Angle	Max. Height	Max. Width	Max. Weight
		(mm)	(mm)	(kg)
10"	30	700	1200	50
12"	30/35	800	1200	60
14"	30/35	1000	1300	70
16"	25/30	1200	1400	85
18"	25/30	1400	1400	100
20"	20/25	1600	1500	130
22"	20/25	1700	1500	135
24"	20/25	1800	1500	140
28"	20	2000	1500	155



## Friction Hinges 801 e 802

Available in different dimentions and weight capacity From 50 KG to 155 KG

	Max. Opening Angle	Max. Height	Max. Width	Max. Weight
		(mm)	(mm)	(kg)
10"	30	700	1200	50
12"	30/35	800	1200	60
14"	30/35	1000	1300	70
16"	25/30	1200	1400	85
18"	25/30	1400	1400	100
20"	20/25	1600	1500	130
22"	20/25	1700	1500	135
24"	20/25	1800	1500	140
28"	20	2000	1500	155



Made in Italy

## *SCHEDA TECNICA*



### DESCRIZIONE Bracci Frizione

#### CARATTERISTICHE

##### BRACCI FRIZIONE 801 e 802

Applicazione esterna per l'apertura di finestra a sporgere. La linea di questa braccio cerniera entra in sintonia con il design delle camere di aria/spazio dei sistemi più diffusi.

Materiali e componenti: in acciaio 304

#### MATERIALI E COMPONENTI

Materiali e componenti: in acciaio 304

#### FINITURE

Inox

#### CONFEZIONI

Confezionate su imballo variabile a seconda della dimensione

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## TECHNICAL CARD



### **DESCRIPTION: Friction Hinges**

#### **FEATURES**

FRICTION ARMS 801 and 802

External application for top-hung window opening. The line of this arm is in tune with the design of the air / space chambers of the most common systems.

Materials and components: 304 steel

#### **MATERIALS**

Materials and components: 304 steel

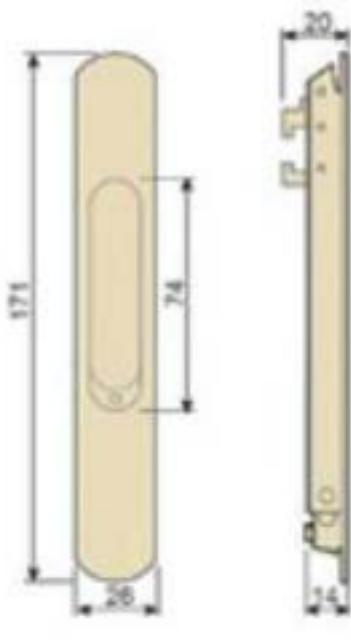
#### **FINISHES**

Inox

#### **PACKING**

Packaged on variable packaging depending on the size

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The improper use of this document can not be supervised by us.

**Maniglia Scorrevole Art. 612****Sliding Handle 612**

Maniglia a vaschetta per scorrevole in Lega di alluminio 6063 con movimento stampato in nylon e molla in acciaio, completa di kit di aggancio a T.

Disponibile in vari Colori Ral

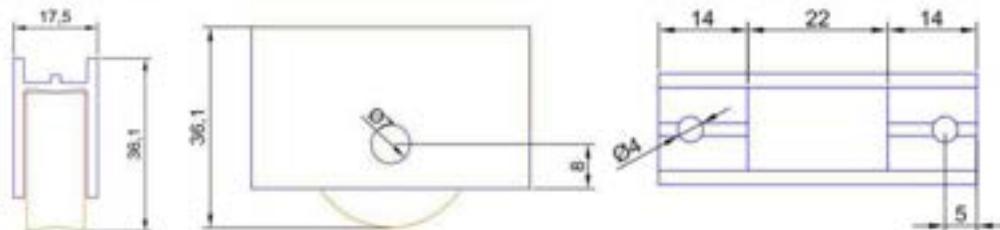


Handle for sliding in aluminium 6063 with central body in nylon and inox spring, complete of jointing T kit

Available in different Ral Colours



Made in Italy

**Carrello Art. 6000/20****Bearing Roller 6000/20****DESCRIZIONE**

CORPO: ALLUMINIO ESTRUSO 6063

RUOTA: ACCIAIO RIVESTITO IN POLIAMMIDE RESISTENTE AL CALORE DI COLORE ARANCIONE.

ASSE: PERNO IN ACCIAIO CON TESTA ZIGRINATA.

PORTATA: 60 KG

**DESCRIPTION**

BODY: EXTRUDED ALUMINIUM 6063

WHEEL: STEEL COATED NYLON FIRE ORANGE.

AXIS: STEEL BOLT HEAD KNURLED.

CAPACITY: 60 KG

*Made in Italy*

**Carrello Art. 6000/21****Bearing Roller 6000/21****CARRELLO RUOTA SINGOLA**

CORPO: ACCIAIO ZINCATO CONTRO LA CORROSIONE

RUOTA: ACCIAIO RIVESTITO IN POLIAMMIDE RESISTENTE AL CALORE DI COLORE ARANCIONE.

ASSE: PERNO IN ACCIAIO CON TESTA RIBATTUTA.

PORTATA: 50 KG

**DESCRIPTION**

BODY: GALVANIZED STEEL BODY AGAINST CORROSION

WHEEL: COATED STEEL BODY WITH ORANGE POLYAMIDE WHEEL.

AXIS: STEEL PIN WITH REBUFFED HEAD.

CAPACITY: 50 KG

*Made in Italy*

**BRACCI LIMITATORI E  
DI CHIUSURA PER SPORGERE**

**Art. 803 e 804**



**BRACCI SPORGERE**

**CORPO: ALLUMINIO E ZAMA**

**APPLICAZIONE:** Il braccio delimita l'apertura di una finestra a sporgere in alluminio, si fissa completamente a contrasto.

L'installazione avviene solo dopo il completo assemblaggio dell'infisso, anche su infissi esistenti.

A finestra chiusa il braccio si ripiega orizzontalmente di 90° in modo che l'ingombro all'interno della stanza

Sono disponibili 2 differenti lunghezze di braccio da 170 a 300 mm

Il Braccio può essere installato su profili con gradino grazie alla regolazione della piastra di fissaggio al telaio



**TOP HUNG WINDOW ARM**

**BODY: ALUMINUM AND ZAMAK**

**APPLICATION:** The arm delimits the opening of an aluminum projecting window, it is fixed completely in contrast.

Installation takes place only after the complete assembly of the frame, even on existing frames.

When the window is closed, the arm folds horizontally by 90 ° so that it takes up space inside the room 2 different arm lengths are available from 170 to 300 mm

The Arm can be installed on profiles with a step thanks to the adjustment of the fixing plate to the frame Installation takes place only after the complete assembly of the frame, even on existing frames.



**TOP HUNG WINDOW ARM**

**Art. 803 and 804**





## BRACCI VASISTAS

**Art. 805**



## VASISTAS ARMS

**Art. 805**



### BRACCI VASISTAS

CORPO: ALLUMINIO E ZAMA

APPLICAZIONE: Il braccio delimita l'apertura di una finestra vasistas in alluminio, si fissa completamente a contrasto, con una sola chiave a brugola senza eseguire alcuna lavorazione né fori sul profilo.

L'installazione avviene solo dopo il completo assemblaggio dell'infisso, anche su infissi esistenti.

Ogni articolo si riferisce ad una coppia di bracci per i quali si identificano il destro (DX) e il sinistro (SX) per la corretta applicazione.



### VASISTAS ARMS

BODY: ALUMINIUM and ZAMAK DIE CAST

APPLICATION: The arm delimits the opening of an aluminum transom window, it is fixed completely in contrast, with a single Allen key without performing any machining or holes on the profile.

Installation takes place only after the complete assembly of the frame, even on existing frames.

Each item refers to a pair of arms for which the right (DX) and left (SX) are identified for the correct application.



Made in Italy



## BRACCI VASISTAS

**Art. 806 and Art. 806/L**



## VASISTAS ARMS

**Art. 806 and Art. 806/L**



### BRACCI VASISTAS

CORPO: ACCIAIO INOX E ZAMA

APPLICAZIONE: Il braccio delimita l'apertura di una finestra vasistas in alluminio, si fissa completamente a contrasto, con una sola chiave a brugola senza eseguire alcuna lavorazione né fori sul profilo.

L'installazione avviene solo dopo il completo assemblaggio dell'infisso, anche su infissi esistenti.

Ogni articolo si riferisce ad una coppia di bracci per i quali si identificano il destro (DX) e il sinistro (SX) per la corretta applicazione.

Il braccio è disponibile in due versioni: corto 140 mm (806) e lungo 240 mm (806/L)



### VASISTAS ARMS

BODY: STAINLESS STEEL and ZAMAK DIE CAST

APPLICATION: The arm delimits the opening of an aluminum transom window, it is fixed completely in contrast, with a single Allen key without performing any machining or holes on the profile.

Installation takes place only after the complete assembly of the frame, even on existing frames.

Each item refers to a pair of arms for which the right (DX) and left (SX) are identified for the correct application.

The arm is available in two versions: short 140 mm (806) and long 240 mm (806/L)



Made in Italy

**Carrello Art. 6000/20D****Bearing Roller 6000/20D****CARRELLO DUE RUOTE**

CORPO: ALLUMINIO ESTRUSO 6063

RUOTA: ACCIAIO RIVESTITO IN POLIAMMIDE RESISTENTE AL CALORE DI COLORE ARANCIONE..

ASSE: PERNO IN ACCIAIO CON TESTA ZIGRINATA.

PORTATA: 120 KG

**DESCRIPTION**

BODY: EXTRUDED ALUMINIUM 6063

WHEEL: STEEL COATED NYLON FIRE ORANGE.

AXIS: STEEL BOLT HEAD KNURLED.

CAPACITY: 120 KG

*Made in Italy*



**Carrello Art. 6000/31**

R957



**Bearing Roller 6000/31**

R957



**CARRELLO A DUE RUOTE MAGGIORATE**

CORPO: CASSA ESTERNA IN NYLON CARICATO FIBRA VETRO E CASSA INTERNA IN ZAMA

PRESSOFUSA

RUOTA: ACCIAIO RIVESTITO IN POLIAMMIDE RESISTENTE DI COLORE NERO.

ASSE: PERNO IN ACCIAIO.

PORTATA: 120 KG



**ROLLER WITH TWO INCREASED WHEELS**

BODY: EXTERNAL CASE IN NYLON LOADED WITH GLASS FIBER AND INTERNAL  
CASE IN ZAMAK DIE CAST

WHEEL: STEEL COATED IN RESISTANT BLACK COLOR POLYAMIDE.

AXIS: STEEL PIN.

CAPACITY: 120 KG



Made in Italy

**Carrello Art. 6000/32**

R957/M

**Bearing Roller 6000/32**

R957/M

**CARRELLO A DUE RUOTE MAGGIORATE**

CORPO: CASSA ESTERNA IN NYLON CARICATO FIBRA VETRO E CASSA INTERNA IN ZAMA  
PRESSOFUSA  
RUOTA: ACCIAIO RIVESTITO IN POLIAMMIDE RESISTENTE DI COLORE BIANCO.  
ASSE: PERNO IN ACCIAIO.  
PORTATA: 180 KG

**ROLLER WITH TWO INCREASED WHEELS**

BODY: EXTERNAL CASE IN NYLON LOADED WITH GLASS FIBER AND INTERNAL  
CASE IN ZAMAK DIE CAST  
WHEEL: STEEL COATED IN RESISTANT WHITE COLOR POLYAMIDE.  
AXIS: STEEL PIN.  
CAPACITY: 180 KG

*Made in Italy*

**Cerniera 070/2****Hinge 070/2**

Cerniera reversibile a Camera Europea corredata di Piastrine in alluminio e viti in Inox

Disponibile in vari Colori Ral



Reversible Hinge Euro Groove with aluminium plates and Inox Screws

Available in different Ral Colours

## SCHEDA TECNICA



### DESCRIZIONE CERNIERA MAGGIORATA CAMERA EUROPEA

#### CARATTERISTICHE

La cerniera ART. 070/2 per il profilo CAMERA EUROPEA, ha una portata di kg. 100 per coppia cerniere ed è la novità proposta dalla CASAL, studiata e realizzata secondo i criteri della normativa EN 1935 e con lo scopo di ridurre i tempi di installazione; le caratteristiche della piastrina con grano per l'antiscivolamento e del perno inox consentono di recuperare le tolleranze tra i profili facilitando l'operazione del montaggio del serramento. La scelta dei materiali acciaio inox del perno e delle viti sono la garanzia di sicura qualità del prodotto. Ciò rappresenta la validità dell'azienda CASAL, orientata realmente al mercato e rivolta a migliorare sistematicamente la qualità dei prodotti e dei servizi offerti ai clienti e consumatori.

#### MATERIALI E COMPONENTI

Cerniera in alluminio estruso: lega 6060 trattamento T5;  
piastrina di fissaggio, perno e viti in acciaio inox; boccola in nylon  
1 pz. cerniera maschio  
1 pz. cerniera femmina  
1 boccola in nylon con regolazione  
2 piastrine di fissaggio con sistema grip  
4 viti in acciaio aisi 304  
1 perno antisfilamento in acciaio inox

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero  
Ral: standard, tabella colori  
Tutti i colori gotici  
Oro – ottone – inox brillante

#### CONFEZIONI

Cerniere confezionate su imballo da 20 pezzi.  
Confezione su imballo nuovo.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.  
L'uso scorretto di tale documento non può essere da noi tutelato.**

## TECHNICAL CARD



### DESCRIPTION: INCREASED HINGE EURO GROOVE

#### FEATURES

The hinge ART. 070/2 for the EUROPEAN CHAMBER profile, has a capacity of kg. 100 per pair of hinges and is the novelty proposed by CASAL, designed and built according to the criteria of the EN 1935 standard and with the aim of reducing installation times; the characteristics of the plate with anti-slip grain and the stainless steel pin allow to recover the tolerances between the profiles, facilitating the assembly of the window frame. The choice of stainless steel materials for the pin and screws are the guarantee of safe product quality. This represents the validity of the CASAL company, which is truly market-oriented and aimed at systematically improving the quality of products and services offered to customers and consumers.

#### MATERIALS

Extruded aluminium hinge alloy 6060 treatment T5;  
Fixing plate, pin and screws: stainless steel; nylon bush  
1 pc. male hinge  
1 pc. female hinge  
1 nylon bush with regulation  
2 aluminium plates with grip system  
4 stainless steel screws aisi 304  
1 stainless steel pin

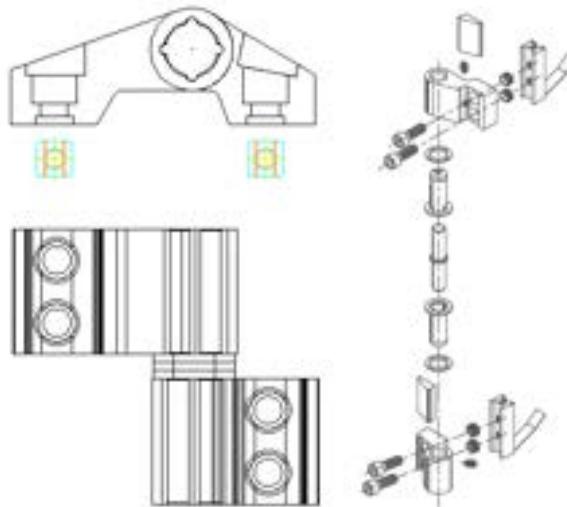
#### FINISHES

Anodized: silver, bronze, electrocolour, black elox  
Ral: standard, colour chart  
Any Gothic colour  
Gold – brass – bright stainless

#### PACKING

Hinges 20 pcs every new box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Cerniera HERCULES 171****HERCULES Hinge 171**

Cerniera reversibile per Porte Hercules

Disponibile in vari Colori Ral



Reversible Door Hinge Hercules

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA



### DESCRIZIONE: CERNIERA ART. 171 HERCULES per Porte I 80

#### CARATTERISTICHE

Cerniera interasse 80 studiata e progettata per porte di sicurezza, di ingresso e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 140 Kg per coppia di cerniere. La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura dell'anta.

I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

#### MATERIALI E COMPONENTI

- 1 pz. Cerniera in alluminio estruso maschio int. 40
- 1 pz. Cerniera in alluminio estruso femmina int. 40
- 2 boccole eccentriche in nylon 6.6 FV 30%
- 2 piastrine di copertura in alluminio estruso
- 1 perno d.12xL.67 inox 304
- 2 piastrine di fissaggio in alluminio estruso grezzo
- 2 molle per piastrine di fissaggio in resina
- 2 rondelle di spessore in nylon
- 4 viti TCEI M8x25 zincate
- 4 boccole guida zigrinate d. 8x11 zincate
- 2 grani a coppa M6x10 inox

#### FINITURE

**Anodizzato:** argento, bronzo, elettrocolore, elox nero.

**Verniciato:** Ral standard vedi tabella colori

**Speciali:** Oro

#### CONFEZIONI

Confezionate 25 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION: HERCULES HINGE ART. 171 for doors of center distance 80**

#### **FEATURES**

The hinge center distance 80 was studied and designed for safety, entrance and security doors, thanks to its specific assembling features and a loading capacity of 140 kg per pair of hinges. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### **MATERIALS**

- 1 pc extruded aluminium male hinge, center distance 40
- 1 pc extruded aluminium female hinge, center distance 40
- 2 nylon eccentric bushes 6.6 FV 30%
- 2 extruded aluminium covering plates
- 1 pin d. 12xL67 stainless 304
- 2 extruded aluminium fixing plates
- 2 springs for the plate
- 2 thick washers
- 4 M8x25 hexagonal headed screws
- 4 knurled guide bushes, d.8x11
- 2 M6x10 stainless dowels

#### **FINISHES**

- Anodized: silver, bronze, electro colour, black elox
- Ral: standard, colour chart
- Specials: gold

#### **PACKING**

- 25 pcs in each box

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*

**Cerniera 807 VASISTASS****Vasistass Hinge 807****Cerniera Vasistass****Nichel zinco****Vasistass Hinge****Zinc Nickel**

## SCHEDA TECNICA

### DESCRIZIONE: CERNIERA ART. 807 VASISTASS

#### CARATTERISTICHE

Coppia Cerniere per finestre Vasistass con applicazione semplice e sicura. Permette un'apertura senz cerniere a vista. Viene fissata mediante viti dirette nel profilo e mediante piastrine a camme. La cerniera offre un'apertura di 32° e la capacità di portata della cerniera che è di 20 KG per coppia cerniera. I risultati ottenuti sono frutto delle prove tecniche fatte dalla CASAL su ogni tipo di profilo.

#### MATERIALI E COMPONENTI

Cerniera in acciaio con trattamento zinco nickel  
Componentistica  
Viti TSP M5x8  
Piastrine a camme filettate

#### FINITURE

Anodizzato: X  
Ral: X  
Speciali: X

#### CONFEZIONI

Confezionate 30 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD

### DESCRIPTION: HINGE ART. 807 VASISTASS

#### CHARACTERISTICS

Pair of Vasistass window hinges with simple and safe application. It allows opening without visible hinges. It is fixed by means of direct screws in the profile and by means of cam plates. The hinge offers an opening of 32 ° and the carrying capacity of the hinge which is 20 KG per hinge pair. The results obtained are the result of the technical tests carried out by CASAL on each type of profile.

#### MATERIALS AND COMPONENTS

Steel hinge with zinc nickel treatment  
Steel hinge with zinc nickel treatment  
Components  
TSP M5x8 screws  
Threaded cam plates

#### FINISHES

**Anodized:**  
**Ral:**  
**Specials:**

#### PACKS

30 pcs in each pack

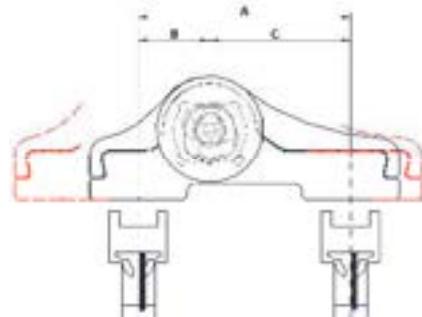
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Cerniera HERCULES 1702



HERCULES Hinge 1702



Cerniera reversibile per Porte Hercules

Disponibile in vari Colori Ral



Reversible Door Hinge Hercules

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA



### DESCRIZIONE: CERNIERA ART. 1702 HERCULES per Porte I 61

#### CARATTERISTICHE

Cerniera interasse 61 studiata e progettata per porte di sicurezza, di ingresso e porte blindate, grazie alle sue particolari caratteristiche di montaggio e a una portata di 120 Kg per coppia di cerniere e 150 per 3 cerniere, secondo la normativa DIN EN1935:2002-02. Il risultato delle prove che coprono tutta la famiglia di prodotto ha portato i seguenti risultati:

4	7	7	0	1	4	1	13
---	---	---	---	---	---	---	----

La piastrina di copertura delle viti di fissaggio è bloccata con un grano dalla parte interna della cerniera, e può essere rimossa solo con l'apertura dell'anta. I componenti in dotazione consentono un facile utilizzo e un semplificato sistema di montaggio: piastrina di fissaggio a molla, guidata da un'asta filettata di diametro 6 mm, e dima per la foratura (opzionale).

#### MATERIALI E COMPONENTI

- 1 pz. Cerniera in alluminio estruso maschio int. 21
- 1 pz. Cerniera in alluminio estruso femmina int. 40
- 2 boccole eccentriche in nylon 6.6 FV 30%
- 2 piastrine di copertura in alluminio estruso
- 1 perno d.12xL.67 inox 304
- 2 piastrine di fissaggio in alluminio estruso grezzo
- 2 molle per piastrine di fissaggio in resina
- 2 rondelle di spessore in nylon
- 4 viti TCEI M8x25 zincate
- 4 boccole guida zigrinate d. 8x11 zincate
- 2 grani a coppa M6x10 inox

#### FINITURE

**Anodizzato:** argento, bronzo, elettrocolore, elox nero.

**Verniciato:** Ral standard vedi tabella colori

**Speciali:**

#### CONFEZIONI

Confezionate 20 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION: HERCULES HINGE ART. 1702 for doors of center distance 61**

#### **FEATURES**

The hinge center distance 61 was studied and designed for safety, entrance and security doors, thanks to its specific assembling features and a load capacity of 120 kg per pair of hinges and 150 for 3 hinges, according to DIN EN1935: 2002-02. The result of the tests covering the whole product family led to the following results:

4	7	7	0	1	4	1	13
---	---	---	---	---	---	---	----

. The plate covering the securing screws is fixed with a dowel from the inside of the hinge and can only be removed when the door is open. The components provided guarantee an easy use and a simple installation: spring fixing plate, guided by a threaded rod with diameter of 6 mm, and a template for the drilling (optional).

#### **MATERIALS**

- 1 pc extruded aluminium male hinge, center distance 21
- 1 pc extruded aluminium female hinge, center distance 40
- 2 nylon eccentric bushes 6.6 FV 30%
- 2 extruded aluminium covering plates
- 1 pin d. 12xL67 stainless 304
- 2 extruded aluminium fixing plates
- 2 springs for the plate
- 2 thick washers
- 4 M8x25 hexagonal headed screws
- 4 knurled guide bushes, d.8x11
- 2 M6x10 stainless dowels

#### **FINISHES**

Anodized: silver, bronze, electro colour, black elox

Ral: standard, colour chart

Specials:

#### **PACKING**

20 pcs in each box

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*



Costruzione Accessori per Serramenti in Alluminio e Ferro



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e-mail export: [export@casal.it](mailto:export@casal.it)



**Cremonese 211**



**Cremone 211**



Cremonese apertura apertura interna 90° e 180°

Disponibile in vari Colori Ral



Cremone inside opening 90° and 180°

Available in different Ral Colours



*Made in Italy*

## SCHEDA TECNICA

### **DESCRIZIONE:** Cremonesi art 211

#### **CARATTERISTICHE**

Cremonese ambidesta corsa 18 mm per interno con scatto di posizionamento a 90° e 180° tramite camma in derlin e molla elicoidale. Manico e cassa in alluminio presso fuso, meccanismi in zama. Boccola e fondo realizzati in nylon.. Interassi di fissaggio: 130, 130 (NC/GR 9), 104, 98, 84,5. Queste cremonesi sono adatte per tutti gli interassi di lavorazione più diffusi, sia per sistemi a giunto aperto che tradizionale.

#### **MATERIALI E COMPONENTI**

Cremonese in Zama, alluminio e componenti di Nylon

#### **FINITURE**

Ral: standard, tabella colori

#### **CONFEZIONI**

Confezionate 20 per scatola

***Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato***

## TECHNICAL CARD



### DESCRIPTION: *Cremone art. 211*

#### FEATURES

*This cremone handle is an ambidexter. Only for inside opening. With release of positioning to 90° and 180° through the derlin cam and helicoidal spring. Grip and cover are in extruded aluminium. Mechanism in stamped metal, bottom cover in nylon. Centre distance fixing: 130, 130 (NC/GR 9), 104, 98, 84,5. This handle is suitable for open joint systems as for traditional systems.*

#### MATERIALS

*Cremone made in Zamak, Aluminium and nylon components*

#### FINISHES

*Ral: Standard, Colour chart*

#### PACKING

*20 pcs in each box*

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*



**Cricchetto Camera Europea**  
797/1



**Euro groove finger catch**  
797/1



Cricchetto camera europea 797/1

Disponibile in vari Colori Ral



Euro groove finger catch 797/1

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA



### DESCRIZIONE CRICCHETTO UNIVERSALE

#### CARATTERISTICHE

Cricchetto universale 797/1

Applicazione interna per la chiusura di finestra a vistass con funzionamento a scatto, di rapida applicazione e di ampia sicurezza. La linea di questo articolo entra in sintonia con il design arrotondato di tutta la gamma dei prodotti. Materiali e componenti: completamente in alluminio e Nylon con rapido fissaggio e con registrazione a brugola della tenuta

#### MATERIALI E COMPONENTI

Cricchetto in alluminio completo di viti e farfalline per il fissaggio rapido.

1 pz. Cricchetto

#### FINITURE

Ral: standard, tabella colori

Tutti i colori gotici

#### CONFEZIONI

Confezionate su imballo da 25 pezzi.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.  
L'uso scorretto di tale documento non può essere da noi tutelato.**

## TECHNICAL CARD



### **DESCRIPTION: UNIVERSAL FINGER CATCH**

#### **FEATURES**

Internal application for closing a vsistass window with a snap, quick to apply and very safe. The line of this article is in tune with the rounded design of the entire range of products. Materials and components: completely in aluminum and Nylon with quick fixing and with Allen key adjustment

#### **MATERIALS**

Aluminum Finger catch complete with screws and butterflies for quick fixing. 1 pc

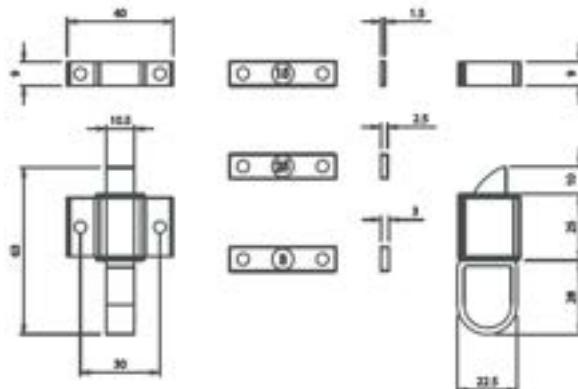
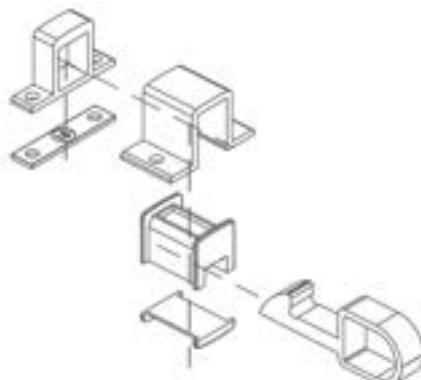
#### **FINISHES**

Ral: standard, colour chart  
Any Gothic colour

#### **PACKING**

25 pcs every new box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Cricchetto universale 799/1****Cricchetto universale 799/1****Cricchetto universale 799/1**

Disponibile in vari Colori Ral

**Cricchetto universale 799/1**

Available in different Ral Colours

*Made in Italy*

## SCHEDA TECNICA



### DESCRIZIONE CRICCHETTO UNIVERSALE

#### CARATTERISTICHE

Cricchetto universale 799/1

Applicazione esterna per la chiusura di finestra a vistass con funzionamento a scatto, di rapida applicazione e di ampia sicurezza. La linea di questa articolo entra in sintonia con il design arrotondato di tutta la gamma dei prodotti. Materiali e componenti: completamente in alluminio estruso con cassa di scorrimento in materiale plastico – molla in acciaio – viti zincate

#### MATERIALI E COMPONENTI

Cricchetto in alluminio estruso completo di spessori da 1.5 mm, 2.5 mm, 3 mm in materiale plastico e viteria in acciaio zincato.

- 1 pz. Cricchetto
- 1 pz. Riscontro
- 1 Kit spessori 1.5 mm, 2.5 mm, 3 mm
- 4 viti in acciaio zincato di vari diametri e lunghezze

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero, Oro

Ral: standard, tabella colori

Tutti i colori gotici

#### CONFEZIONI

Confezionate su imballo da 100 pezzi.

Confezione su imballo nuovo.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.**

**L'uso scorretto di tale documento non può essere da noi tutelato.**

## TECHNICAL CARD



### DESCRIPTION: UNIVERSAL FINGER CATCH

#### FEATURES

External application for closing a vsistass window with a snap, quick to apply and very safe. The line of this article is in tune with the rounded design of the entire range of products. Materials and components: completely in extruded aluminum with sliding case in plastic material - steel spring - galvanized screws

#### MATERIALS

Finger catch in extruded aluminum complete with thicknesses of 1.5 mm, 2.5 mm, 3 mm in plastic material and screws in galvanized steel.

1 pc. Finger catch

1 pc. Feedback

1 Thickness kit 1.5 mm, 2.5 mm, 3 mm

4 zinc-plated steel screws of various diameters and lengths

#### FINISHES

Anodized: silver, bronze, electrocolour, black elox, Gold

Ral: standard, colour chart

Any Gothic colour

#### PACKING

100 pcs every new box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Doppiamaniglia 212****Double door handle 212**

Doppia Maniglia porte ambidestra

Disponibile in vari Colori Ral



Reversible Double door handle

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA

### **DESCRIZIONE: Doppiamaniglia porte art. 212**

#### **CARATTERISTICHE**

Realizzate in alluminio pressofuso. La linea delle maniglie è abbinata al design delle cremonesi. Sono disponibili sia con la cassa quadra che arrotondata, e il cliente può anche scegliere fra il manico bombato interamente in alluminio oppure il manico con inserto in nylon.

#### **MATERIALI E COMPONENTI**

Doppiamaniglia in Zama e alluminio

#### **FINITURE**

Ral: standard, tabella colori

#### **CONFEZIONI**

Confezionate 20 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION:** Double door handle art. 212

#### **FEATURES**

*Made of die-cast aluminium. The line of this product matches the design of the cremone bolts. The models may have rounded cover and convex handle or square cover and rounded cover and handle with insert.*

#### **MATERIALS**

*Double door handle made in Zamak and Aluminium*

#### **FINISHES**

*Ral: Standard, Colour chart*

#### **PACKING**

*20 pcs in each box*

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*

**Doppiamaniglia 214****Double door handle 214**

Doppia Maniglia porte ambidestra

Disponibile in vari Colori Ral



Reversible Double door handle

Available in different Ral Colours

  
*Made in Italy*

## SCHEDA TECNICA

### DESCRIZIONE: Doppia maniglia porte art. 214

#### CARATTERISTICHE

Realizzate in alluminio pressofuso. La linea delle maniglie è abbinata al design delle cremonesi. Disponibile con la linea quadra della cassa che si uniforma con l'impugnatura.

Testata come da norme

TS EN 1906:2012(EN) / 19.07.2012

hardware per l'edilizia - maniglie delle porte

risponde ai seguenti requisiti

categoria di utilizzo 1

classe di resistenza 6

resistenza al fuoco 0

sicurezza 0

classe di resistenza alla corrosione 3

sicurezza 0

modalità di funzionamento tipo A (hardware rinforzato a molla)

classificazione 1/6/-/0/0/3/0/A

#### MATERIALI E COMPONENTI

Doppiamaniglia in Zama e alluminio

#### FINITURE

Ral: standard, tabella colori

#### CONFEZIONI

Confezionate 20 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### DESCRIPTION: Double door handle art. 214

#### FEATURES

Made of die-cast aluminum. The line of the handles is combined with the design of the cremone bolts. Available with the square line of the case that matches the handle.

Tested as per standards TS EN 1906: 2012 (EN) / 19.07.2012 building hardware - door handles meets the following requirements

use category 1

resistance class 6

fire resistance 0

security 0

corrosion resistance class 3

security 0

operating mode type A (spring reinforced hardware)

classification 1/6 / - / 0/0/3/0 / A

#### MATERIALS

Double door handle made in Zamak and Aluminium

#### FINISHES

Ral: Standard, Colour chart

#### PACKING

20 pcs in each box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Doppia maniglia 215 RIALTO****RIALTO door handle 215**

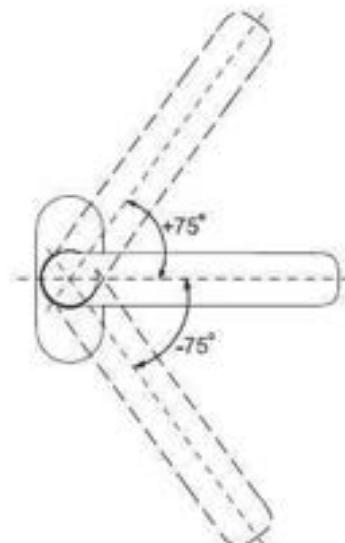
Doppia Maniglia porte ambidestra

Disponibile in vari Colori Ral



Reversible Double door handle

Available in different Ral Colours



## SCHEDA TECNICA

### **DESCRIZIONE: Doppia maniglia porte art. 215 RIALTO**

#### **CARATTERISTICHE**

Realizzate in alluminio e zama pressofuso. La linea delle maniglie è abbinata al design delle cremonesi. Disponibile con la linea ovale della cassa che si uniforma con l'impugnatura.

Testata come da norme

TS EN 1906:2012(EN) / N. 29-7/07.117

hardware per l'edilizia - maniglie delle porte

risponde ai seguenti requisiti

categoria di utilizzo 4

classe di resistenza 7

resistenza al fuoco 0

sicurezza 1

classe di resistenza alla corrosione 4

Resistenza antieffrazione 0

modalità di funzionamento tipo A (hardware rinforzato a molla)

classificazione 1/6/-/0/0/3/0/A

#### **MATERIALI E COMPONENTI**

Doppia maniglia in Zama e alluminio

#### **FINITURE**

Ral: standard, tabella colori

#### **CONFEZIONI**

Confezionate 20 per scatola

***Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.L'uso scorretto di tale documento non può essere da noi tutelato***



## TECHNICAL CARD



### DESCRIPTION: RIALTO door handle art. 215

#### FEATURES

Made of die-cast aluminum and zamak. The line of the handles is combined with the design of the cremone bolts. Available with the oval line of the case that matches the handle.

Tested as per standards TS EN 1906: 2012 (EN) / N. 29-7/07.117 building hardware - door handles meets the following requirements

use category 4

resistance class 7

fire resistance 0

security 1

corrosion resistance class 4

security 0

operating mode type A (spring reinforced hardware)

classification 1/6 / - / 0/0/3/0 / A

#### MATERIALS

Double door handle made in Zamak and Aluminium

#### FINISHES

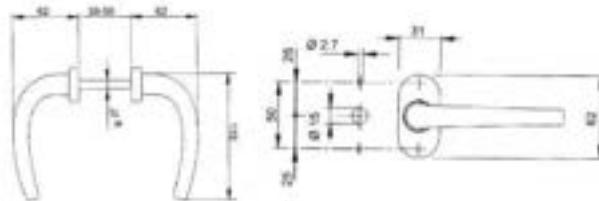
Ral: Standard, Colour chart

#### PACKING

20 pcs in each box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.



**Doppia maniglia 457****Double door handle 457**

Doppia Maniglia porte ambidestra

Disponibile in vari Colori Ral



Reversible Double door handle

Available in different Ral Colours



Made in Italy

## SCHEDA TECNICA

### **DESCRIZIONE: Doppiamaniglia porte art. 457**

#### **CARATTERISTICHE**

Realizzate in PVC. La linea delle maniglie è abbinata al design delle cremonesi. Sono disponibili sia con la cassa arrotondata.

#### **MATERIALI E COMPONENTI**

Doppia maniglia in PVC

#### **FINITURE**

**Ral:** standard, tabella colori principalmente Bianco e Nero

#### **CONFEZIONI**

Confezionate 20 per scatola

*Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente. L'uso scorretto di tale documento non può essere da noi tutelato*

## TECHNICAL CARD



### **DESCRIPTION:** Double door handle art. 457

#### **FEATURES**

*Made of die-cast PVC. The line of this product matches the design of the cremona bolts. The models have rounded cover.*

#### **MATERIALS**

*Double door handle made in PVC*

#### **FINISHES**

*Ral: Standard, Colour chart, principally in Black and White*

#### **PACKING**

*20 pcs in each box*

*This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.*



### Kit Facciate continue

**Art. 1099/R**



Kit CHIUSURA ANTE FACCIATE CONTONUE  
CORPO: IN ZAMA PRESSOFUSO E VITERIA VARIA

DIMENSIONI : VARIE

APPLICAZIONE: Kit per cremonese necessari per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung), incontri registrabili e nottolini regolabili.



### CLOSING KIT FOR CURTAIN WALL WINDOWS

BODY: ZAMAK DIE CAST AND VARIUS SCREWS

DIMENSION: VARIUS

APPLICATION: Cremona Kit necessary for the realization of the closing points of a top hung window or external sash (Side Hung), adjustable strikers and adjustable pawls.



### Curtain Wall Kit

**Art. 1099/R**





### Kit Facciate continue

**Art. 1099/R**



### Curtain Wall Kit

**Art. 1099/R**



Kit CHIUSURA ANTE FACCIATE CONTONUE  
 CORPO: IN ZAMA PRESSOFUSO E VITERIA VARIA  
 DIMENSIONI : VARIE

APPLICAZIONE: Blocchetti di collegamento per cremonese necessari per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung), incontri registrabili e nottolini regolabili.



CLOSING KIT FOR CURTAIN WALL WINDOWS  
 BODY: ZAMAK DIE CAST AND VARIUS SCREWS  
 DIMENSION: VARIUS

APPLICATION: Cremone connector between cremone and rods necessary for the realization of the closing points of a top hung window or external sash (Side Hung), adjustable strikers and adjustable pawls.



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**Kit Catenacciolo H206/14****Tower Bolt H206/14**

Kit Catenacciolo H206/14

Camera Eutopea



Tower bolt H206/14

Euro groove

## SCHEDA TECNICA



### DESCRIZIONE KIT CATENACCIOLI CAMERA EUROPEA

#### CARATTERISTICHE

Kit Catenaccio H206/14

La corsa del catenaccio è di mm 16.

La leva di trascinamento è dotata di molla.

Si applica nella cava del profilo e fissato tramite viti.

Il riscontro è a fissaggio rapido e fissato tramite grani a contrasto.

#### MATERIALI E COMPONENTI

Perno terminale in zama.

Corpo puntale zama

1 pz. catenaccio

1 pz. Riscontro in PVC

2 pz. Grani di fissaggio

#### FINITURE

Nero Naturale

#### CONFEZIONI

Confezionate su imballo da 25 Kit.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.**

**L'uso scorretto di tale documento non può essere da noi tutelato.**

## TECHNICAL CARD



### **DESCRIPTION: EUROPEAN CHAMBER BOLT KIT**

#### **FEATURES**

Bolt Kit H206 / 14 The bolt stroke is 16 mm.

The drag lever is equipped with a spring.

It is applied in the groove of the profile and fixed with screws.

The striker is quick-fixing and fixed by contrasting Allen key screws.

#### **MATERIALS**

Terminal pin in zamak.

Zamak tip body

1 pc. latch

1 pc. Stricker pvc

2 pcs. Fixing screws allen key

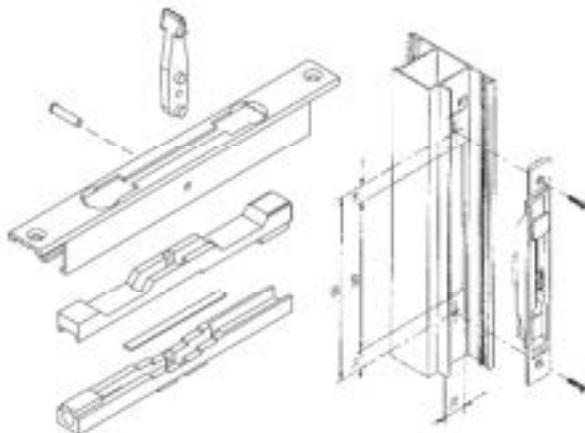
#### **FINISHES**

Natural Black

#### **PACKING**

25 set every box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Kit Catenacciolo 300/1****Tower Bolt set 300/1****Kit Catenacciolo 300/1****UNIVERSALE****Tower bolt 300/1****UNIVERAL USE**  
*Made in Italy*

## SCHEDA TECNICA



### DESCRIZIONE KIT CATENACCIOLI UNIVERSALE BIDIREZIONALE

#### CARATTERISTICHE

Kit Catenaccio 300/1 Bidirezionale

Catenaccio idoneo all'applicazione su porte per uso frequente.

Azionamento Bidirezionale si applica in appoggio al profilo, sia nella parte superiore che inferiore che nella parte centrale della porta.

L'azionamento a leva permette di esercitare gradualmente una forza elevata al puntale.

#### Corsa del puntale di 18 mm.

Viene montato ad incasso, mediante lavorazione al profilo.

Predisposto per diametro di foratura con utilizzo aste di manovra di Ø 6 mm.

L'asta si unisce al catenaccio mediante una trafila filettata M6 **tagliata a misura** dall'utilizzatore in base alle misure serramento, e al suo posizionamento.

Il catenaccio è applicato sui montanti con le aste che scorrono all'interno della tubolarità del profilo.

#### MATERIALI E COMPONENTI

##### MATERIALI E COMPONENTI

1 cursore superiore in nylon 6.6

1 cursore inferiore in nylon 6.6

1 leva in nylon 6.6

2 molle in acciaio

1 spina in ottone 2,8x15

2 viti TSP+3,5x9,5 zincate

1 cassa catenaccio in alluminio lega 6060

#### FINITURE

Anodizzato: argento, bronzo, elettro colore, elox nero.

Verniciato: Ral standard vedi tabella colori

#### CONFEZIONI

Confezionate su imballo da 80 Kit.

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## TECHNICAL CARD



### **DESCRIPTION: UNIVERSAL BIDIRECTIONAL BOLT KIT**

#### **FEATURES**

300/1 Bidirectional Tower bolt Kit suitable for application on doors for frequent use.

Bidirectional actuation is applied resting on the profile, both in the upper and lower part and in the central part of the door.

The lever operation allows you to gradually exert a high force on the tip. 18 mm tip travel. It is recessed mounted, by machining the profile.

Predisposed for drilling diameter with use of Ø 6 mm operating rods. The rod is joined to the bolt by means of an M6 threaded die cut to size by the user based on the window measurements and its positioning.

The bolt is applied to the uprights with the rods that slide inside the tubularity of the profile.

#### **MATERIALS**

##### **MATERIALS AND COMPONENTS**

1 upper slider in nylon 6.6

1 lower slider in nylon 6.6

1 nylon lever 6.6

2 steel springs

1 brass plug 2.8x15

2 zinc-plated TSP + 3.5x9.5 screws

1 6060 aluminum alloy bolt case

#### **FINISHES**

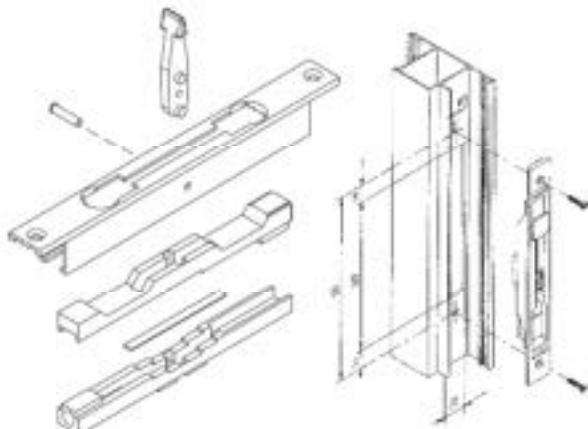
Anodized: silver, bronze, electrocolour, elox black.

Painted: standard RAL see color chart

#### **PACKING**

80 set every box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Kit Catenacciolo 300/2****Tower Bolt set 300/2****Kit Catenacciolo 300/2****UNIVERSALE****Tower bolt 300/2****UNIVERAL USE***Made in Italy*



## SCHEDA TECNICA

### DESCRIZIONE KIT CATENACCIOLI UNIVERSALE

#### CARATTERISTICHE

Kit Catenaccio 300/2 Monodirezionale

Catenaccio idoneo all'applicazione su porte per uso frequente.

Azionamento Bidirezionale si applica in appoggio al profilo, sia nella parte superiore che inferiore della porta.

L'azionamento a leva permette di esercitare gradualmente una forza elevata al puntale.

#### Corsa del puntale di 18 mm.

Viene montato ad incasso, mediante lavorazione al profilo.

Predisposto per diametro di foratura con utilizzo aste di manovra di Ø 6 mm.

L'asta si unisce al catenaccio mediante una trafila filettata M6 **tagliata a misura** dall'utilizzatore in base alle misure serramento, e al suo posizionamento.

Il catenaccio è applicato sui montanti con le aste che scorrono all'interno della tubolarità del profilo.

#### MATERIALI E COMPONENTI

##### MATERIALI E COMPONENTI

1 cursore superiore in nylon 6.6

1 cursore inferiore in nylon 6.6

1 leva in nylon 6.6

2 molle in acciaio

1 spina in ottone 2,8x15

2 viti TSP+3,5x9,5 zincate

1 cassa catenaccio in alluminio lega 6060

#### FINITURE

Anodizzato: argento, bronzo, elettrocolore, elox nero.

Verniciato: Ral standard vedi tabella colori

#### CONFEZIONI

Confezionate su imballo da 80 Kit.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.**

**L'uso scorretto di tale documento non può essere da noi tutelato.**

## TECHNICAL CARD



### **DESCRIPTION: UNIVERSAL MONODIRECTIONAL BOLT KIT**

#### **FEATURES**

300/2 Monodirectional Tower bolt Kit suitable for application on doors for frequent use.

Monodirectional actuation is applied resting on the profile, both in the upper and lower part of the door.

The lever operation allows you to gradually exert a high force on the tip. 18 mm tip travel. It is recessed mounted, by machining the profile.

Predisposed for drilling diameter with use of Ø 6 mm operating rods. The rod is joined to the bolt by means of an M6 threaded die cut to size by the user based on the window measurements and its positioning.

The bolt is applied to the uprights with the rods that slide inside the tubularity of the profile.

#### **MATERIALS**

##### **MATERIALS AND COMPONENTS**

1 upper slider in nylon 6.6

1 lower slider in nylon 6.6

1 nylon lever 6.6

2 steel springs

1 brass plug 2.8x15

2 zinc-plated TSP + 3.5x9.5 screws

1 6060 aluminum alloy bolt case

#### **FINISHES**

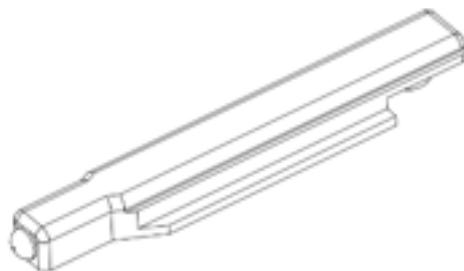
Anodized: silver, bronze, electrocolour, elox black.

Painted: standard RAL see color chart

#### **PACKING**

80 set every box

This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.

**Kit Cremonesi 1099****Cremone closing set 1099**

Kit Chiusura per Cremonese 1099

Camera Eutopea



Cremone Closing set 1099

Euro groove

## SCHEDA TECNICA



### DESCRIZIONE KIT CHIUSURA PER CREMONESE CAMERA EUROPEA

#### CARATTERISTICHE

##### Kit CHIUSURA 1099

Il materiale usato ha anche la prerogativa di favorirne la scorrevolezza e di compensare eventuali tolleranze di estrusione o apporti di spessori da verniciatura.

Si applica nella cava del profilo senza particolari problemi, tramite infilto e fissato tramite fessure di aggancio per la cremonese e ai terminali tramite l'astina di collegamento.

#### MATERIALI E COMPONENTI

Perno terminale in acciaio zincato rivestito in Pvc.

Corpo puntale in Pvc

Vaschetta di traino in poliammide.

2 pz. Puntali

2 pz. Riscontro

2 pz. Connettore di traino per cremonese

#### FINITURE

Nero Naturale

#### CONFEZIONI

Confezionate su imballo da 20 Kit.

**Si rilascia la presente scheda solo ed esclusivamente ad uso dimostrativo, i pesi riportati sono stati testati internamente.**

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## TECHNICAL CARD



### DESCRIPTION: EUROPEAN CHAMBER CREMONE KIT

#### FEATURES

CLOSURE kit 1099 The material used also has the prerogative of facilitating its smoothness and compensating for any extrusion tolerances or additions of thicknesses from painting. It is applied in the groove of the profile without particular problems, by threading and fixed by means of coupling slots for the cremone bolt and to the terminals by means of the connecting rod.

#### MATERIALS

Pvc-coated galvanized steel terminal pin.

Pvc tip body

Towing tray in polyamide.

2 pcs. Tips

2 pcs. Feedback

2 pcs. Cremone Connecting rod

#### FINISHES

Natural Black

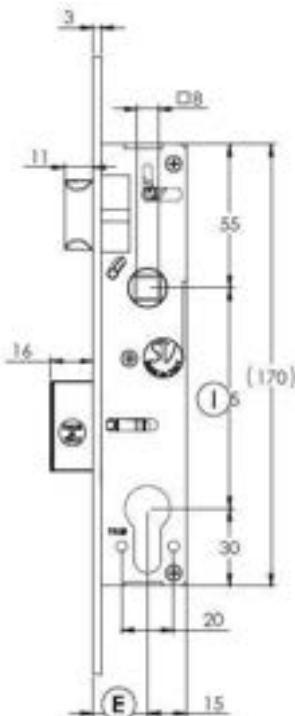
#### PACKING

20 set every box

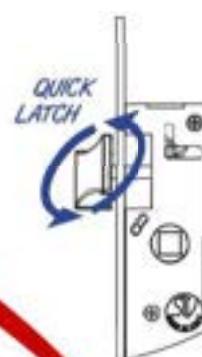
This card is intended to be illustrative only, the sizes has been tested internally. The improper use of this document can not be supervised by us.



### Serratura Art. 111



### Lock Art. 111



Interchangeable  
roller latch  
Loquet à  
rouleaux  
interchangeable



### Aluminium lock

- Vertical steel lock single point
- Spring latch functions adjustable
- Lock functions with latch or roller or Soft Latch (optional)
- Reversible Latch
- Frontal 22 mm Stainless steel 304 nInox
- Center distance 85 mm
- Backsets 20-25-30-35 mm
- Suitable with all types of European cylinders
- Complies with EN 12209
- Rolling latch optional changing



500.000 opening cycles  
EN 12209:2005

Interasse Distance	Entrata Entrance	Quadro maniglia Handle's square	Mandate Turns	Frontale Front plate	Scrocco reversibile	Leva rientro scrocco	Imballo Packaging
mm. 85	mm. 20 / 25 / 30 / 35	mm. 8	1 long	quadro mm. 22 square mm. 22	REVERSIBLE latch	Latch return LEVER	30 pcs



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## Cylinder

- corpo in ottone
  - perni in ottone
  - molle in acciaio
  - 3 chiavi in ottone nichelato
  - leva "DIN" verticale in acciaio
  - rotazione 360°
  - a richiesta leva "UNI"
  - a richiesta leva 30°
  - a richiesta sistema KA - MK
- Confezione singola con vite.

- brass body
  - brass pins
  - steel springs
  - 3 brass keys nickel pl.
  - vertical steel lever "DIN"
  - rotation 360°
  - lever "UNI" available
  - lever 30° available
  - KA - MK system available
- Single packaging with screw



Ottone Naturale  
Natural Brass



Ottone Matt Nickel  
Brass Matt Nickel pl.



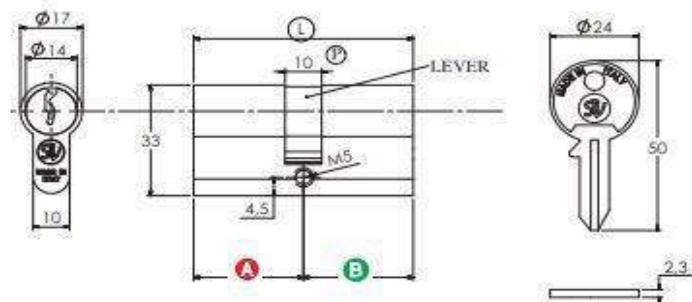
Ottone Nichelato Lucido  
Brass Polished Nickel pl.



Ottone Bronzato Graffiato  
Brass Satin Bronze pl.



(L) Lunghezza totale mm. Total lenght mm.	(A) Lunghezza parziale mm. Partial lenght mm.	(B) Lunghezza parziale mm. Partial lenght mm.
60 c.	30	30
70 c.	35	35
70 d.	30	40
75 d.	30	45
80 c.	40	40
80 d.	30	50
85 d.	30	55
85 d.	35	50
90 c.	45	45
90 d.	40	50
90 d.	30	60
100 c.	50	50
105 d.	45	60
110 c.	55	55
110 d.	40	70
120 c.	60	60
120 d.	50	70



per altre misure Vi preghiamo di contattarci | For other measures please contact us



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### MANIGLIA SCORREVOLE

**Art. 620**



### PUSH SLIDING HANDLE

**Art. 620**



### MANIGLIA SCORREVOLE

CORPO: ALLUMINIO CON COMPONENTI IN ZAMA E NYLON

APPLICAZIONE: Maniglia a vaschetta per scorrevole in Lega di alluminio 6060 con movimento stampato in nylon e molla in acciaio, completa di kit di aggancio in acciaio inox con apertura a pressione



### SLIDING HANDLE

BODY: ALUMINUM WITH ZAMAK AND NYLON COMPONENTS

APPLICATION: Bowl handle for sliding in 6060 aluminum alloy with pressed nylon movement and steel spring, complete with stainless steel coupling kit with pressure opening



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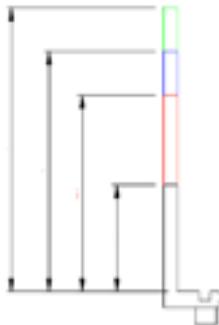
### **Pinne lunghe per Cremonese**

**Art. 820/16**



### **Cremone long plate**

**Art. 820/16**



**PINNE LUNGHE PER CREMONESE**  
**CORPO: IN ZAMA PRESSOFUSO**

**DIMENSIONI : H 65 mm**

**APPLICAZIONE:** Pinne lunghe per cremonese necessari per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung), con possibilità di accorciare secondo le necessità



### **CREMONE LONG PLATE**

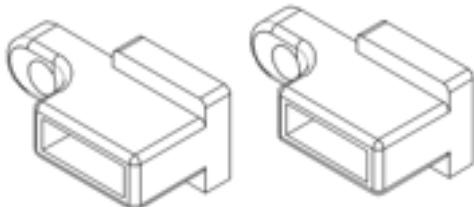
**BODY: ZAMAK DIE CAST**

**DIMENSION: HIGH 65 mm**

**APPLICATION:** Cremone LONG PLATE for cremone necessary for the realization of the closing points of a top hung window or external sash (Side Hung), with the possibility of adapting to the necessary lengths.



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**Trascinatori Cremonese****Art. 820/21****Cremone connector****Art. 820/21****TRASCINATORE PER CREMONESE**

CORPO: IN ZAMA PRESSOFUSO

DIMENSIONI : H 17.5 mm

APPLICATION: Blocchetti di collegamento per cremonese necessari per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung)

**CREMONE CONNECTOR**

BODY: ZAMAK DIE CAST

DIMENSION: HIGH 17.5 mm

APPLICATION: Cremone connector between cremone and rods necessary for the realization of the closing points of a top hung window or external sash (Side Hung)

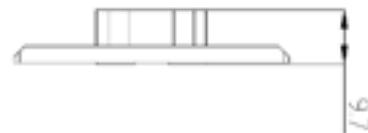
*Made in Italy*



**Riscontro Art. 820/22**



**Flat Striker 820/22**



#### RISCONTRO PIATTO REGISTRABILE

CORPO: IN ZAMA PRESSOFUSO

DIMENSIONI : mm 50X18X9.7

REGISTRAZIONE: +/- 1.5 mm.

APPLICAZIONE: Incontro registrabile, da abbinare ad un nottolino fisso o regolabile.

Necessario per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung)



#### ADJUSTABLE FLAT STRIKER

BODY: ZAMAK DIE CAST

DIMENSION: mm 50x18x9.7

AXIS: STEEL PIN.

RAGISTRATION: +/- 1.5 mm

APPLICATION: Adjustable striker, to be combined with a fixed or adjustable pawl.

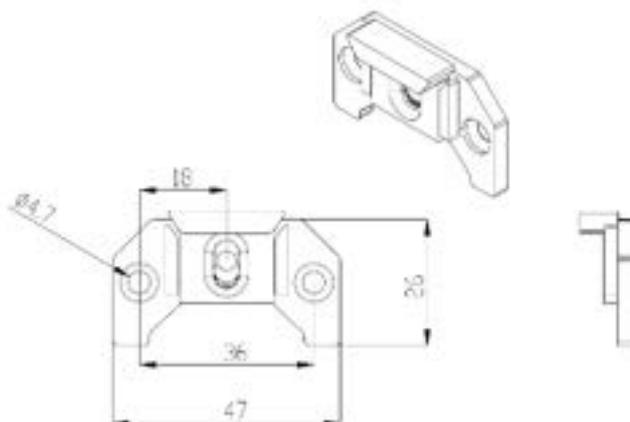
Necessary for the realization of the closing points of a top hung window or external sash (Side Hung)



**Riscontro Art. 820/23**



**Adjustable Striker 820/23**



**RISCONTRO REGISTRABILE**  
CORPO: IN ZAMA PRESSOFUSO  
DIMENSIONI : mm 47X26X11.4  
REGISTRAZIONE: +/- 2.2 mm.

APPLICATION: Contro registrabile, da abbinare ad un nottolino fisso o regolabile.

Necessario per la realizzazione dei punti di chiusura di un a finestra a sporgere (Top Hung) o battente esterno (Side Hung)



**ADJUSTABLE STRIKER**  
BODY: ZAMAK DIE CAST  
DIMENSION: mm 50x18x9.7  
AXIS: STEEL PIN.  
REGISTRATION: +/- 2.2 mm  
APPLICATION: Adjustable striker, to be combined with a fixed or adjustable pawl.  
Necessary for the realization of the closing points of a top hung window or external sash (Side Hung)



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## NOTTOLINO DI CHIUSURA

Art. 820/24



## ADJUSTABLE LOCKING PAWL

Art. 820/24



## NOTTOLINO DI CHIUSURA REGISTRABILE

CORPO: IN ZAMA PRESSOFUSO

DIMENSIONI FORO: Ø 8 mm

APPLICAZIONE: Di semplice applicazione, realizzando un foro Ø 8 sull'astina. Consente di realizzare su un qualsiasi infisso una o più chiusure supplementari.

Offre la possibilità di regolare l'intensità della pressione in chiusura di ± 1,2 ruotando il perno eccentrico.

L'utilizzo è necessario per la realizzazione dei punti di chiusura di una qualsiasi soluzione di finestra o battente.



## ADJUSTABLE LOCKING PAWL

BODY: ZAMAK DIE CAST

DIMENSION HOLE: Ø 8 mm

APPLICATION: Easy to apply, making a Ø 8 hole on the rod. It allows you to create one or more supplementary closures on any frame.

It offers the possibility to adjust the intensity of the closing pressure by ± 1.2 by turning the eccentric pin.

The use is necessary for the realization of the closing points of any window or casement solution.



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### Riscontro Art. A4INX



#### RISCONTRO REGISTRABILE

CORPO: IN Acciaio

REGISTRAZIONE: +/- 4 mm.

APPLICAZIONE: Incontro registrabile, da abbinare  
serratura 111



#### ADJUSTABLE STRIKER

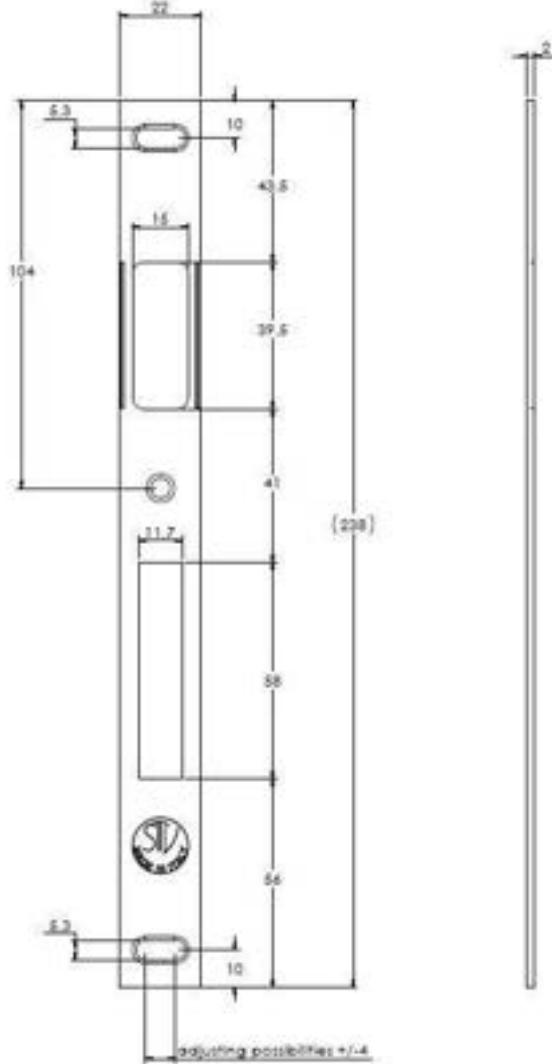
BODY: STEEL & STEEL 304

RAGISTRATION: +/- 4 mm

APPLICATION: Adjustable striker, to be combined with  
111 Lock



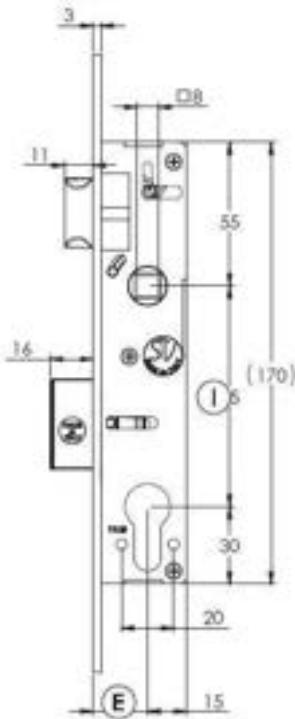
### Adjustable Striker A4INX



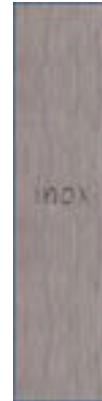
H...T...



### Serratura Art. 111



### Lock Art. 111



Interchangeable  
roller latch  
Loget à  
rouleau  
interchangeable



500.000 opening cycles  
EN 12209:2005



### Aluminium lock

- Vertical steel lock single point
- Spring latch functions adjustable
- Lock functions with latch or roller or Soft Latch (optional)
- Reversible Latch
- Frontal 22 mm Stainless steel 304 nInox
- Center distance 85 mm
- Backsets 20-25-30-35 mm
- Suitable with all types of European cylinders
- Complies with EN 12209
- Rolling latch optional changing

Interasse Distance	Entrata Entrance	Quadro maniglia Handle'square	Mandate Turns	Frontale Front plate	Scrocco reversibile	Leva rientro scrocco	Imballo Packaging
mm. 85	mm. 20 / 25 / 30 / 35	mm. 8	1 long	quadro mm. 22 square mm. 22	REVERSIBLE latch	Latch return LEVER	30 pcs



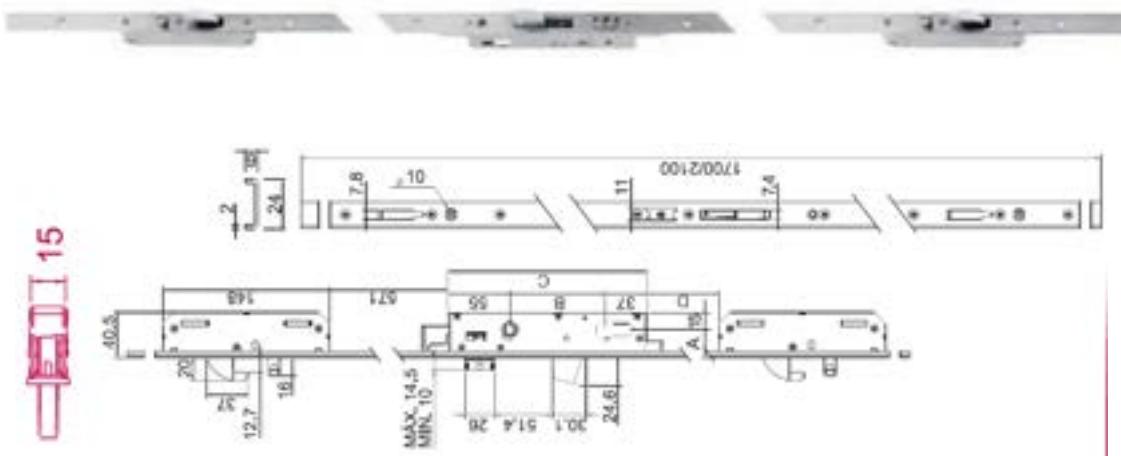
H... A... T...



**Serratura Art. 950302AX1**



**Lock Art. 950302AX1**



### Serratura Multipunto a 5 punti di chiusura

- Spessore casse da 15 mm
- Funzioni: 1 catenaccio, 2 ganci basculanti e 2 rostri avanzanti
- Scrocco reversibile e regolabile
- Frontale: da 24mm x 6 mm o da 22 mm x3 mm in acciaio inox
- Interasse: 85 mm
- Entrata: 25, 30, 35 mm
- Altezza: 1700 mm
- Conforme alla Norma pr EN 15685
- Adatto a tutti i tipi di cilindro europeo
  - Scrocco a rullo sostituibile opzionale



### Multipoint security lock with 5 locking points

- thickness 15 mm
- Functions: 1 dead bolt, 2 hooks dead bolts and 2 advancing pins
- Reversible and adjustable spring latch
- Forend: 24mm x 6 mm or 22 mm x3 mm stainless steel inox
- Center distance: 85 mm
- Backsets: 25, 30, 35 mm
- Length: 1700 mm
- Complies with Normative pr EN 15685
- Suitable with all types of european cylinders
  - Rolling latch optional changing



*Made in Italy*



**SQUADRETTA MECCANICHE**



**MECHANICAL CORNER JOINT**

**Art. Da 0400 to 0500**



**Art. From 0400 to 0500**



**SQUADRETTA MECCANICHE**

**CORPO: ALLUMINIO PRESSOFUSO**

**APPLICAZIONE:** Squadra di giunzione angolare in alluminio pressofuso con pulsanti di ancoraggio a scatto rivolti all'esterno, vite e dado di serraggio.

Attrezzatura di serraggio richiesta: chiave esagonale

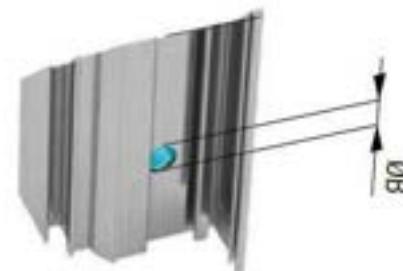


**MECHANICAL CORNER JOINT**

**BODY: ALUMINUM**

**APPLICATION:** Die cast aluminium corner joint with spring loaded buttons. No interference with rod mechanism.

Tools required for tightening: hex wrench.



*M&T*